

Bacterial spore inactivation by ultraviolet C radiation for liquid food hygiene



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Introduction

Traditionally, the food industry used thermal treatments as the main disinfection and sterilization method. Nevertheless, it produces changes in the organoleptic properties and losses in the nutritional components like vitamins or antioxidants¹. Furthermore, spores have been shown to survive such heat treatments². Therefore, non-thermal emerging techniques like UVC radiation are of special interest in the food industry to treat liquid foods, and especially to inactivate bacterial spores.

The aims of this review are to provide up-to-date information about:

- UVC mechanism of **spore damage**
- Spores **resistance to UVC light**
- **Evaluate UVC efficiency to inactivate** bacterial spores

Spore structure

Spores are 1 to 2 orders of magnitude more resistant to UVC than vegetative cells³ due to its particular structure (Fig. 1).

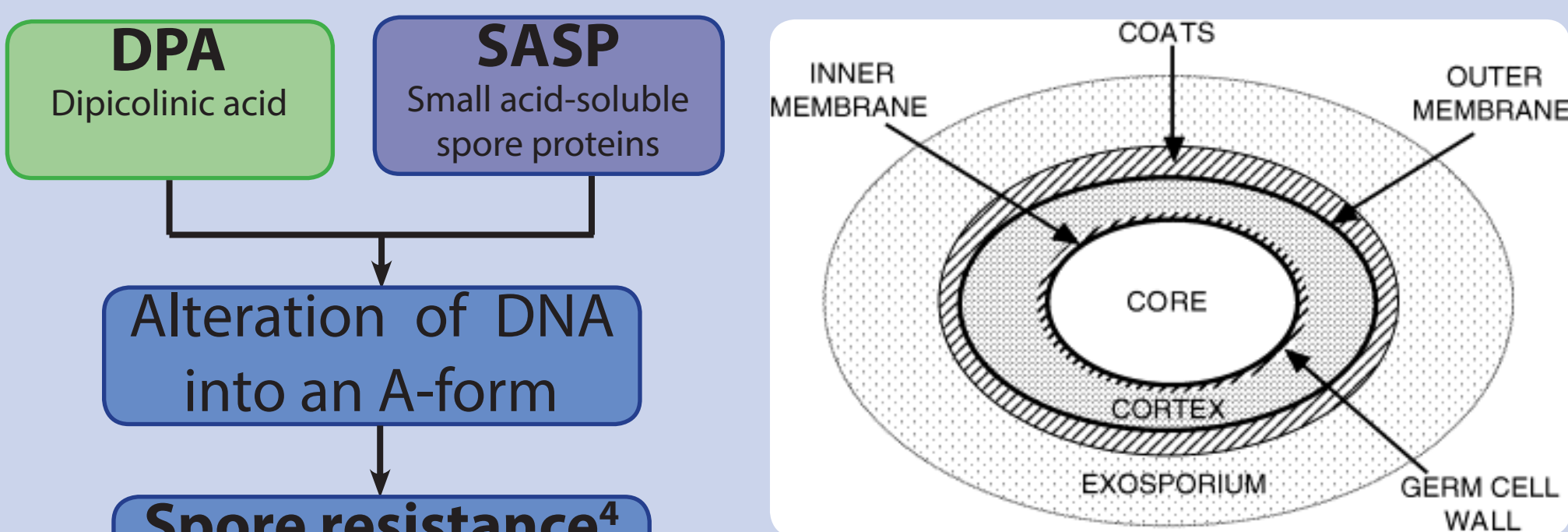


Fig. 1 Spore structure⁴.

UVC spore damage

UVC light, the most germicidal UV range, has more impact in pyrimidines, than purines; therefore photoproducts derived from pyrimidines are the most common. In bacterial spores, spore photoproducts (SPs) are the major DNA lesions produced by UVC radiation⁵. SP is the addition of a methyl group of thymine residue to the C5 position of and adjacent thymine⁶.

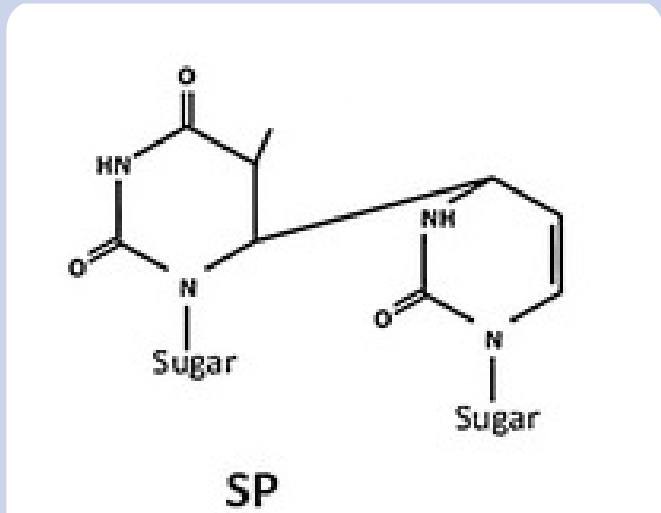


Fig. 2 Spore photoproduct⁵.

DNA repair

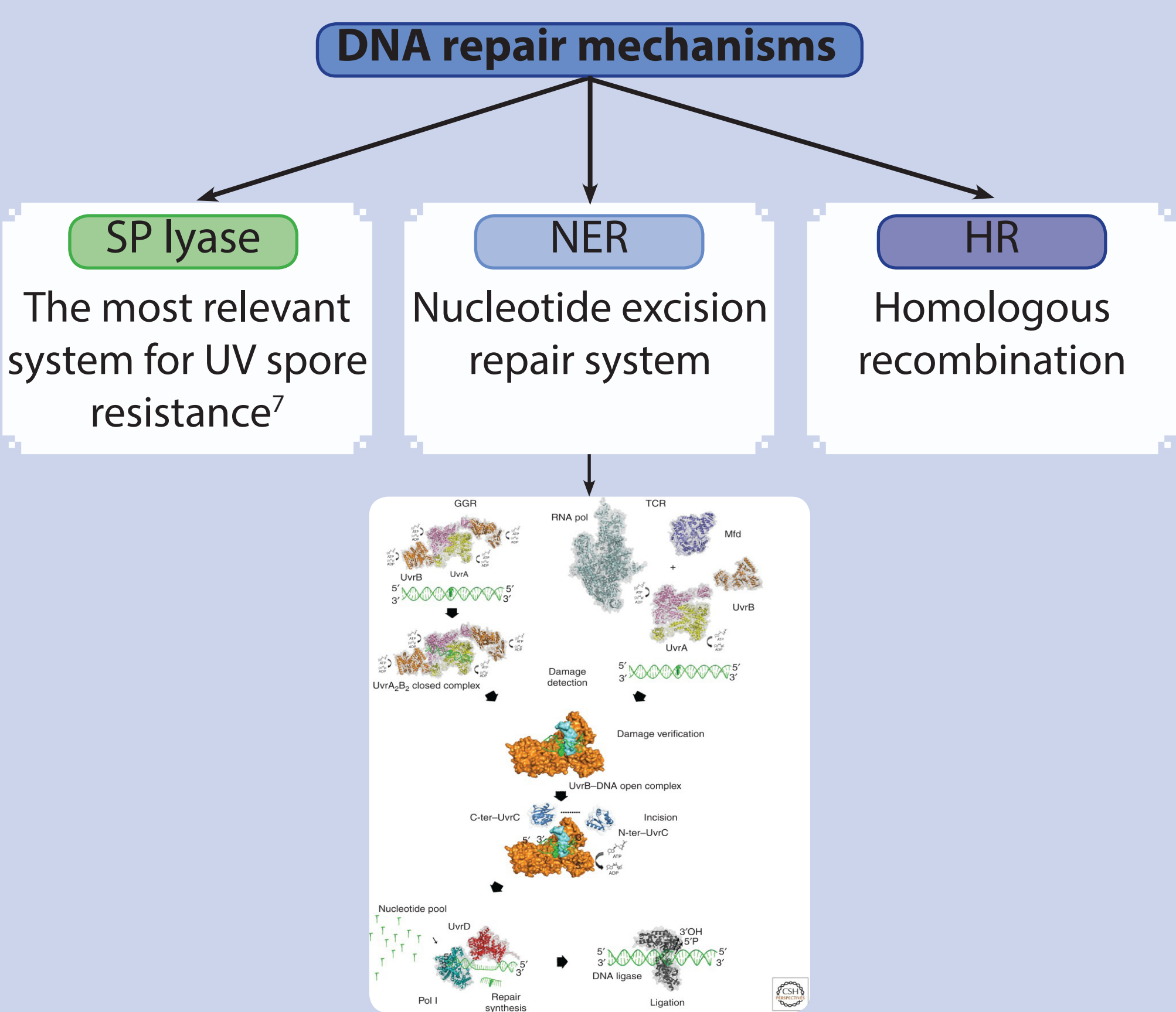


Fig. 3 Schematic representation of the prokaryotic NER pathway⁸.

UVC features

Advantages

- Efficient **microbiological inactivation**
- **Minimal loss** of nutritional and organoleptic components
- **Not toxic** residues
- Low energy^{1,5}

Disadvantages

- **Lower penetration** of UVC radiation in liquids with **higher absorption coefficient**^{1,5}

Factors affecting UVC germicidal efficiency⁵

Process parameters

- Dose
- Wavelength

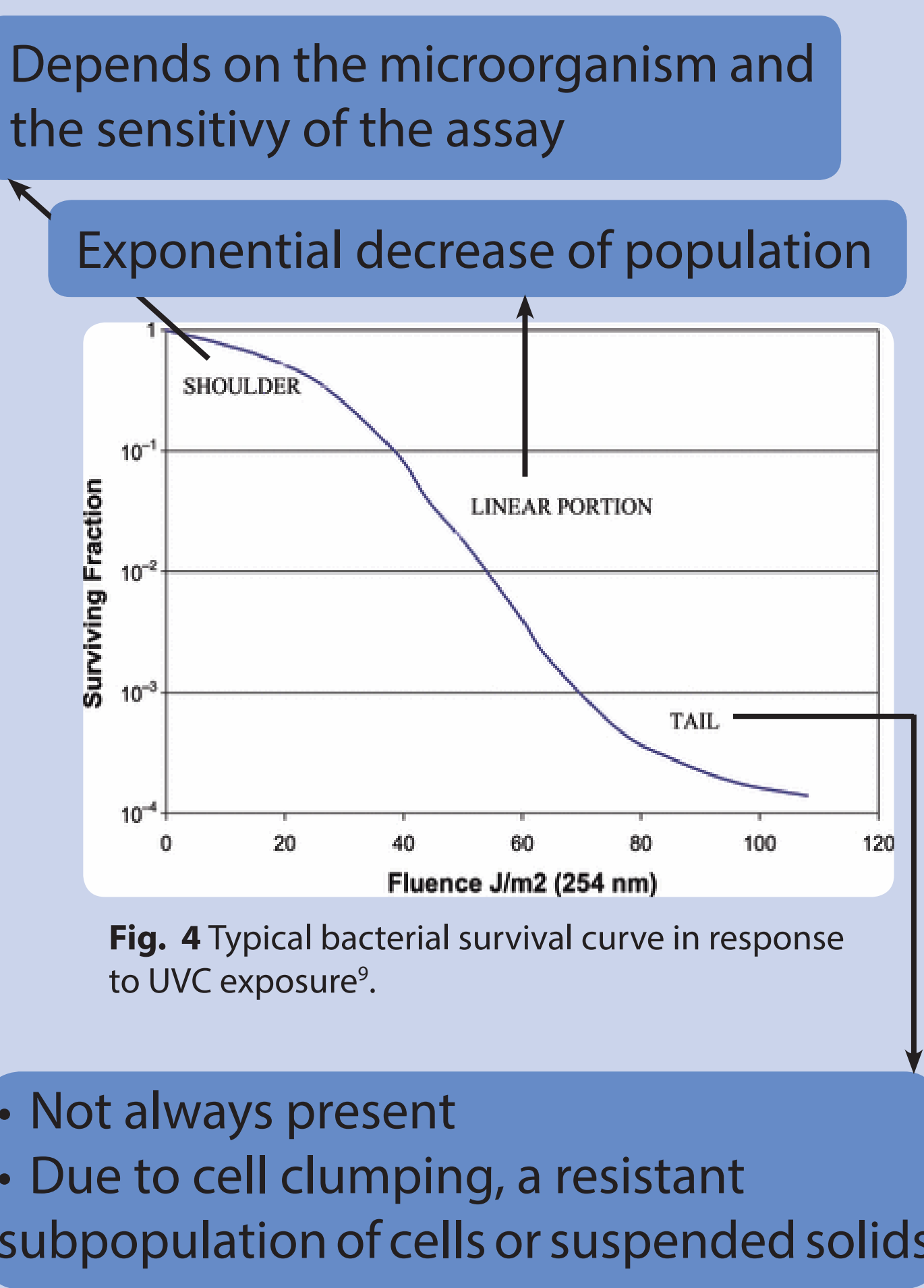
Product parameters

- Absorption coefficient
- Turbidity

Microbial characteristics

- Growth face
- Growing conditions
- Stress
- Recovery conditions

- Type
- Species
- Strain



UVC application for bacterial spore inactivation

Table 1 UVC-resistance parameter 4D. Treatments were carried out at room temperature¹⁰.

Spore	4D (J/mL)
<i>Alicyclobacillus acidocaldarius</i>	31.25
<i>Geobacillus stearothermophilus</i>	24.53
<i>Bacillus cereus</i>	30.74
<i>Bacillus licheniformis</i>	25.69
<i>Bacillus coagulans</i>	35.30

The **most heat-resistant** is the **most UVC-sensitive**.

Unlike heat treatments, UVC resistance of the **most sensitive**, was only **30% lower** than that of the **most resistance**.

Variation in UVC resistance of Bacilli spores in several articles⁹

Variations in the strains

Lack of common exposure techniques

Quality and state of the spores

Different spore concentration

Proportion of vegetative bacteria

The use of values from **different studies** to make **comparisons** of **spore resistance to UVC** between different species **is not valid**.

Combination of UVC with other technologies

UVC and TiO₂

Synergistic effect; TiO₂ is responsible for an advanced oxidation process in which highly reactive radicals are produced by photolysis¹¹

UVC and heat

Synergistic effect when UVC is applied simultaneously or prior to heat treatment¹⁰

UVC and O₃

Synergistic effect due to OH radicals produced as an intermediate in the combined O₃-UVC process¹²

Three TEM images labeled a, b, and c. Image a shows an untreated spore. Image b shows a UVC-treated spore. Image c shows a UVC-TiO₂-treated spore. Scale bars are 0.2 μm.

Fig. 5 TEM images of (a) untreated (b) UVC-treated and (c) UVC-TiO₂-treated *B. subtilis* spores. UVC irradiance of 0.10 mW/cm² and TiO₂ concentration of 10 mg/L for 600 sec¹¹.

Conclusions

- UVC is a **promising method** for the inactivation of bacterial spores in the **food industry**.
- The **stability** ensured by UVC treatments is **similar** even if the **bacterial spore changes**.
- The **efficacy** of UVC light can be **enhanced** when **combined with other cited methods** to sterilize liquid foods with high absorption coefficients.
- To **improve and unify future researches** the reviewer recommends to follow the **guideline** provided by Coohill & Sagripanti 2008⁹.

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