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Research Article

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Surface Modification of TiO₂ Nanocrystals by WO_x Coating or Wrapping: Solvothermal Synthesis and Enhanced Surface Chemistry

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Supporting Information

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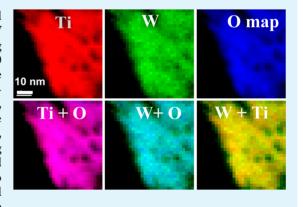
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ABSTRACT: TiO_2 anatase nanocrystals were prepared by solvothermal processing of Ti chloroalkoxide in oleic acid, in the presence of W chloroalkoxide, with W/Ti nominal atomic concentration (R_w) ranging from 0.16 to 0.64. The as-prepared materials were heat-treated up to 500 °C for thermal stabilization and sensing device processing. For $R_{0.16}$, the as-prepared materials were constituted by an anatase core surface-modified by WO_x monolayers. This structure persisted up to 500 °C, without any WO_3 phase segregation. For R_w up to $R_{0.64}$, the anatase core was initially wrapped by an amorphous WO_x gel. Upon heat treatment, the WO_x phase underwent structural reorganization, remaining amorphous up to 400 °C and forming tiny WO_3 nanocrystals dispersed into the TiO_2 host after heating at 500 °C, when part of tungsten also migrated into the TiO_2 structure, resulting in structural and electrical modification of the anatase host. The ethanol sensing properties of the



various materials were tested and compared with pure TiO₂ and WO₃ analogously prepared. They showed that even the simple surface modification of the TiO₂ host resulted in a 3 orders of magnitude response improvement with respect to pure TiO₂.

KEYWORDS: TiO2, solvothermal synthesis, metal oxide nanocrystals, surface modification, gas sensors, nanocomposites

12 INTRODUCTION

TiO₂–WO₃ composite materials have, for a long time, been known as efficient catalysts for selective catalytic reduction of NO_x, how how also been used for other reactions such as isomerizations, s⁻⁷ isopropanol dehydration, and glycerol conversion, how conversion, such to mention a few additional examples. Even the photocatalytic properties were well-known, such they have been recently attracting increasing attention. Tr-22 Further applications concern the gas-sensing properties. All these applications rely on a synergistic interaction between the WO_x species and the surface of the TiO₂ support. It is then not surprising that intensive efforts have been devoted in the past to the investigation of the structure of such species as a function of the tungsten concentration, dehydration conditions, heat-treatment temperature, and of all the parameters that may determine their distribution and evolution. In the large majority these studies, the TiO₂ support was constituted by

commercial P25 samples, or other kind of material typologies, ²⁵ 49 where the grain size of the TiO₂ was beyond the nanosized 50 regime, ^{25,28} and typical synthesis approaches included 51 coprecipitation and impregnation. Other synthesis procedures 52 were also investigated. Engweiler et al. used grafting of W 53 alkoxides but onto commercial P25 titania. Puddu et al. used 54 hydrothermal synthesis to directly prepare TiO₂–WO₃ nanoscomposites. Sol–gel coprocessing of titanium alkoxides and 56 other tungsten precursors was also applied. And 3,15,20,27 The 57 material architecture could anyway be described by titania 58 base material whose surface was covered by WO_x species, 59 possibly not affecting the whole surface for low W 60 concentrations. In these cases, the size of the anatase grains 61

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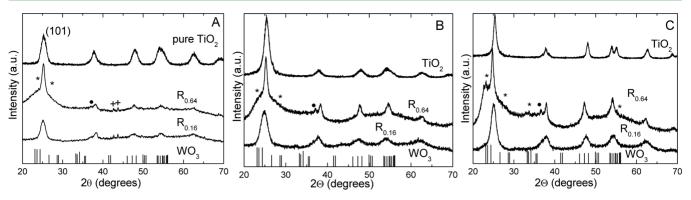


Figure 1. XRD patterns of the as-prepared (A), $400 \,^{\circ}\text{C}$ (B), and $500 \,^{\circ}\text{C}$ (C) samples. For WO₃, the positions of the most intense reflections of the monoclinic phase (JCPDS 00-043-1035) are indicated. The symbols indicate the reflections not attributable to anatase (see text).

62 dominates the materials architecture: simply, when the surface 63 capacity of accommodating tungsten oxide monolayers is 64 exhausted, the WO3 particles begin to segregate. It seems 65 that TiO2 colloidal nanocrystals, whose size should be 66 comparable with that of any WO3 segregated species, have 67 never been considered as host material. This topic is of 68 remarkable interest for different reasons. From a fundamental 69 point of view, we wondered what happens if the TiO₂ support 70 is constituted by colloidal nanocrystals, whose size becomes 71 comparable to the segregated WO₃ phase. This question was 72 suggested by previous work on the TiO2-V2O5 system, 73 showing the possibility of coating the surface of anatase 74 nanocrystals with vanadium oxide species. 28 The chemistry of 75 the vanadium precursor prevented the precipitation of 76 vanadium oxide grains up to at least 400 °C. The analogous W precursor has a markedly different chemistry, enhancing the formation of W oxides.²⁹ Hence, the aim was to explore which kind of structures could be obtained in this case. We will show 80 that, with respect to the existing works, the developed synthesis 81 not only preserves the nanosized TiO2 base material, but results 82 in different architectures, ranging from surface modification to 83 wrapping by WO_x gel. This result has remarkable interest even 84 from an applicative point of view. We originally developed the 85 synthesis for gas-sensing field, where it is now well-established 86 that nanosized oxide grains may remarkably boost the 87 performance of chemoresistive gas-sensors. Nevertheless, if 88 the TiO₂ core has remarkably larger size than the WO_x guest 89 material, the electrical and sensing performance will still be 90 dominated by those of TiO2, since the WOx phase will only 91 constitute an extremely thin part of the overall material 92 structure. The use of colloidal nanocrystalline TiO₂ paves the 93 way to an enhanced synergistic effect, since now the WO_x 94 contribution becomes more comparable to the TiO₂ base 95 material. Indeed, we obtained a fully nanosized version of the 96 TiO₂-WO_x catalyst: even after heating at 500 °C, the mean 97 grain size was 8-10 nm. We will show that electrical and 98 sensing properties of the resulting materials were remarkably 99 modified by the presence of the WO_x species, with gas-response enhancement ranging over orders of magnitude. The success of the sensing application was meant only to further establish and develop the approach of inorganic surface modification by 103 another oxide, which is novel in gas-sensing field and enables 104 further interesting applications. From a more general point of 105 view, we will show the effectiveness of coupling an architecture 106 that is of interest for heterogeneous catalysis itself with a field 107 like gas sensors where the surface reactions are of primary

108 importance. Moreover, the set of the obtained results was the

starting point for clarifying the difference between oxide 109 heterojunctions and surface monolayers.

EXPERIMENTAL SECTION

The synthesis strategy comprised two steps: first amorphous ${\rm TiO_2}$ 112 nanoparticles were synthesized by sol—gel process, 30 and then they 113 were crystallized in a solvothermal step where the tungsten precursor 114 was also added. The first step was described in detail in previous 115 work. 28 The following solvothermal crystallization step 28 was 116 performed for 2 h at 250 °C after dispersing the ${\rm TiO_2}$ nanoparticles 117 in 10 mL of oleic acid. In this step, a given volume, ranging from 0.5 to 118 2 mL, of tungsten chloromethoxide solution was added before the 119 solvothermal heating, for preparing ${\rm TiO_2-WO_3}$ materials. The 120 tungsten precursor was prepared as described in previous work, 29 121 starting from ${\rm WCl_6}$ and methanol. The W-modified samples will be 122 denoted with the $R_{\rm x}$ code, where x, indicating the nominal W/Ti 123 atomic concentration, ranged from 0.16 to 0.64. After the solvothermal 124 step, the synthesis product was extracted with methanol and purified 125 with acetone.

X-ray diffraction (XRD) patterns, Fourier transform infrared 127 (FTIR) and Raman measurements, and thermal analyses were 128 obtained with the previously described setup. 28 129

Solid-state NMR spectra of $^{47/49}$ Ti (22.53 MHz) were obtained 130 using a Varian Infinity 400 spectrometer operating at 400 MHz with 131 9.395 T, using a probe with a 7 mm coil in static conditions. The 132 sequence used to obtain the spectra was two pulses Hahn spin—echo 133 with phase cycle. The pulse was 40 μ s in duration. The delay between 134 scans was 1, and 20.000 scans were collected for each spectrum. The 135 titanium NMR spectra were referenced against the standard titanium 136 isopropoxide. This compound is shifted (-850 ppm) against the 137 conventional shift standard for titanium TiCl₄ (0 ppm).

X-ray photoelectron spectroscopy (XPS) was performed using a 139 PHI ESCA-5500 equipment working with the Al K α radiation (1486.6 140 eV). The powders were fixed on the sample holder with a biadhesive 141 tape, giving them a certain amount of surface charging on all of the 142 peak positions of the main narrow scan spectra acquired: W 4f, Ti 2p 143 and Ti 3p, O 1s, C 1s. They were all properly corrected with respect to 144 the adventitious C 1s present on the surface with respect to the 145 tabulated and literature value of 284.6 eV.

High-resolution transmission electron microscopy (HRTEM) 147 analyses of the powders were obtained with a previously described 148 setup, 28 consisting in a field emission gun microscope FEI Tecnai F20, 149 working at 200 kV and with a point-to-point resolution of 0.19 nm. 150 Scanning transmission electron microscopy (STEM) in high angle 151 annular dark field (HAADF) mode combined with electron energy 152 loss spectroscopy (EELS) spectrum imaging were also obtained in the 153 same FEI Tecnai F20.

The gas-sensing tests were performed on the materials heat-treated 155 at $500\,^{\circ}\text{C}$ by using the previously described standard configuration for 156 resistive sensor measurement and the same fabrication procedure. 157 The sensor devices were placed in a sealed chamber with a constant 158 flux of 0.3 L/min of humid synthetic air (40% relative humidity (RH) 159

160 at 20 °C) into which the desired amount of test gases was mixed. The 161 sensor response was defined as $(G_{gas} - G_0)/G_0$, where G_0 was the 162 sensor baseline electrical conductance in synthetic air, and $G_{\rm gas}$ 163 indicated the sensor electrical conductance after exposure to the 164 target gas. Ethanol was tested in concentrations ranging from 50 to 165 500 ppm. Ethanol is a classical choice as a gas of relevant practical 166 interest, but above all we wanted a gas to be compared with our 167 previous ${\rm TiO_2-V_2O_5}$ work, 28 where ethanol had been chosen in 168 agreement with the organics oxidation activity of TiO₂–V₂O₅ classical 169 catalyst. In this way, the principle of catalytic surface activation by 170 deposition of another oxide could be tested and possibly reinforced. 171 The sensing devices selected for the gas tests had base conductance values dispersed within 10% of the results showed in the manuscript. In this case, the measured responses were also comprised in such range. Error bars were hence not included in the plots for the sake of 175 clarity. Repeated experiments under the same operational conditions 176 yielded stable and reproducible sensor responses for several months 177 (estimated uncertainty = $\pm 10\%$). For comparison, the response of 178 previously investigated devices based on pure TiO₂²⁸ and WO₃³¹ was 179 also considered.

180 RESULTS AND DISCUSSION

181 **1. Structure and Structural Evolution of the Materials** 283 as a Function of $R_{\rm w}$. The XRD patterns of the as-prepared 183 samples with various $R_{\rm w}$ values are reported in Figure 1. Other 184 $R_{\rm w}$ values were investigated, but there were no obvious 185 differences between the related XRD patterns (Figure S1, 186 Supporting Information), so only $R_{0.16}$ and $R_{0.64}$ were 187 considered throughout the rest of the work. The pattern of 188 the $R_{0.16}$ sample was very similar to that of pure ${\rm TiO}_2$, apart for 189 a few weak additional peaks. The remaining peak positions 190 were in agreement with those of pure ${\rm TiO}_2$ in the anatase 191 crystallographic phase.

The $R_{0.64}$ sample showed, at low angles, additional signals 193 overlapped with the (101) anatase peak. Other additional 194 peaks, in the same positions of those observed in the $R_{0.16}$ 195 pattern, are also indicated. The broad, low-angle peaks marked 196 with a star were in agreement with the JCPDS data for various 197 WO, compounds. Nevertheless, only the most intense 198 reflections of WO₃ and tungsten titanate (Ti_{0.54}W_{0.46}O₂, 199 JCPDS: 98-004-4652) occurred where marked by stars and 200 a full circle, respectively, in the figure. Other peaks of the 201 titanates could be overlapped with anatase; anyway, not all of 202 the expected peaks were observed. After the material was 203 heated at 400 °C, no different reflections were observed. Only 204 the peaks indicated with crosses, related to an unidentified 205 phase in the as-prepared samples, disappeared. After the 206 material was heated at 500 °C, the main (101) anatase peak was 207 shifted to lower angles for $R_{0.64}$, while the WO₃ peaks at lower 208 angles were more resolved, and new ones appeared, indicated in 209 the figure with further stars. For $R_{0.16}$ only the anatase pattern 210 was still observed, apart for the additional peak at $2\theta \approx 37^{\circ}$, 211 present at all the considered temperatures. For $R_{0.64}$, the 212 situation was more complex. After the material was heated at 500 °C the (105) and (211) peaks at ca. 53-55° did not split (Figure 1C), and the (101) peak at \sim 25° was visibly shifted to lower angles. We note that the tungsten titanate phase, 216 indicated with a solid circle, was always present, even after 217 heating at high temperatures, above all for $R_{0.64}$, without remarkable relative intensity variations.

We believe that this phase was a byproduct of the reaction of the W precursor with the Ti oxide species generated in the solvothermal step by the dissolution—re-precipitation processes of the TiO_2 nanoparticles, since (i) formation of such phase occurred already in the as-prepared materials, where diffusion

of the W^{6+} cations into the anatase structure would be unlikely; 224 moreover, (ii) should diffusion occur, it would not be 225 understood why only a small fraction of the titanate phase 226 was actually present. The Raman spectra of the same samples 227 were measured, expecting them to be more sensitive to 228 modifications of the crystal structure. The spectra are shown in 229 Figure 2. In the as-prepared samples, apart for the anatase 230 Ω

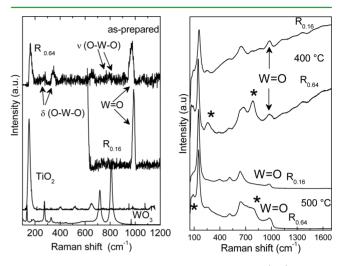


Figure 2. Raman spectra measured on the as-prepared (left), 400 $^{\circ}$ C, and 500 $^{\circ}$ C (right) samples. The Raman spectra of pure TiO₂ and WO₃ are reported as a reference in the as-prepared spectra.

Raman features, bands at \sim 274 and 330 cm⁻¹ were present for 231 both W concentrations, and more clearly for $R_{0.64}$. They were 232 attributed³² to the δ (O–W–O) modes, while weak bands 233 overlapped to the background in the 800 cm⁻¹ region suggest 234 the ν (O–W–O) modes. Finally, a strong band was observed 235 at 1007 and 974 cm⁻¹ for $R_{0.16}$ and $R_{0.64}$, respectively. For $R_{0.16}$, 236 the 1007 cm⁻¹ band could be observed only when the rest of 237 the anatase signal saturated; hence, the complete spectrum is 238 shown in the Supporting Information (Figure S2).

The band is due to the W=O stretching mode of surface- 240 dispersed tungsten oxide species. $^{1,33-40}$ The position and 241 evolution of this band can give useful hint about the surface 242 WO_x surface coverage, as we will see in the following. Hence, 243 we will focus our attention to its position, which is summarized 244 in Table 1 for all the samples. For completeness, we will only 245 the further remark on the non-anatase bands in heat-treated 246 samples, which were marked by a star in Figure 2 (right). First 247 of all, bands appeared at low frequency in similar positions to 248

Table 1. W=O Raman Position for the Indicated Samples

sample	W=O position (cm ⁻¹)	attribution
as-prepared $R_{0.16}$	1007	tetrahedral W species
as-prepared $R_{0.64}$	974	tetrahedral and octahedral W species
400 °C R _{0.16}	950	tetrahedral and octahedral W species, increased fraction of octahedral sites
400 °C R _{0.64}	950	tetrahedral and octahedral W species, increased fraction of octahedral sites
500 °C R _{0.16}	974	tetrahedral and octahedral W species
500 °C R _{0.64}	974	tetrahedral and octahedral W species

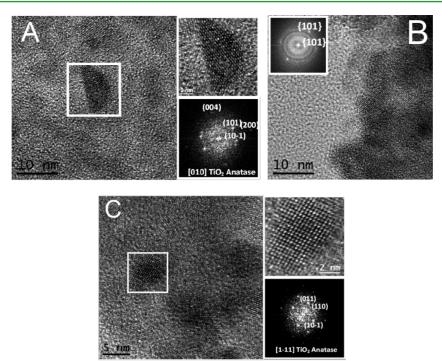


Figure 3. HRTEM images of as-prepared (A) $R_{0.16}$, (B) $R_{0.64}$, and 500 °C (C) $R_{0.16}$ samples. The insets show magnifications of the white-squared regions, with the related power spectra.

249 lattice modes of WO $_3$ (below \sim 100 cm $^{-1}$). A broad and strong 250 band was found in the δ (O–W–O) region at \sim 250 cm $^{-1}$ and, 251 for $R_{0.64}$, at 785 cm $^{-1}$, in the ν (O–W–O) region. Moreover, 252 after heating at 500 °C, there was no more organic residuals 253 signal. Figure 3 shows representative TEM observations of as-254 prepared and 500 °C samples. The structure found in the as-255 prepared $R_{0.16}$ sample was TiO $_2$ tetragonal anatase. In the 256 analogous $R_{0.64}$ sample, surprisingly, HRTEM showed that the 257 material was composed of small amorphous clusters. HRTEM 258 did not show crystal planes in any of the small nanostructures 259 (nanoparticle-like). Only in rare cases we could find some 260 crystallized regions showing anatase-like plane distances.

The 500 °C R_{0.16} sample comprised micron/submicron sized 261 262 agglomerates (due to the thermal elimination of the organic capping) of ca. 7-10 nm spheroidal nanoparticles. Figure 3C shows a general HRTEM micrograph where different single crystalline nanoparticles in the agglomerate are present. Upper 266 right is a close-up of a 10 nm single crystalline nanoparticle, and 267 lower right is its corresponding power spectrum (FFT), which 268 reveals that this nanoparticle has a TiO₂ anatase phase (space group = $I4_1/amd$) with lattice parameters of a = b = 0.3785 nm 270 and c = 0.9514 nm and viewed along [1–11] direction. Obviously, even the 500 $^{\circ}$ C $R_{0.64}$ sample comprised micron/ 272 submicron sized agglomerates, with ~10 nm spheroidal 273 nanoparticles, as shown in the Supporting Information. The 274 most surprising result was that the segregated WO₃ nanocryst-275 als could not be distinguished into the TiO2 host. On the other 276 hand, the obtained d-spacing values could also fit for a 277 monoclinic WO₃ phase, but the error margin as much larger for 278 the case of WO₃ phase (fitting error is 8%). So, TiO₂ phase 279 with a fitting error of \sim 3% was more likely. This 3% error was 280 due to measured d-spacing values that were larger than those of 281 TiO₂ anatase phase, which might suggest the formation of 282 doped TiO₂, solid solutions, or even new phases.

The formation of different oxides had already been suggested by the XRD patterns, so XPS was employed for analyzing more in detail the oxidation states of W in the as-prepared samples. 285 Tungsten has different possible oxidation states, W⁶⁺ being the 286 most common, but easily presenting substoichiometric oxides 287 such has W₁₈O₄₉ or W₂₅O₇₃. W 4f has a spin-orbit doublet 288 $(4f_{7/2} \text{ and } 4f_{5/2})$ with intensity ratio 4:3 (fixed parameter), 289 change in binding energy (ΔBE) of 2.1 eV (fixed parameter), 290 and full width at half-maximum (fwhm) value of 1.6 eV (fixed 291 parameter) except for the substoichiometric $4f_{7/2}$ contribution, 292 which has an expected value of ~1.8 eV. Then, four 293 contributions from the W 4f were used, with expected BE 294 values at 35.5 and 37.6 eV (for WO₃) and 34.3 and 36.5 eV (for 295 WO_x species). 41,42 Titanium presents also a photopeak in the 296 same energy range (Ti 3p has a BE ≈ 37.0 eV) and was also 297 included as a contribution in the fitting process. 43,44 Addition- 298 ally to W 4f contribution, a component corresponding to the W 299 5p3/2 peak must be factored. The W 5p3/2 peak was set at 5.5 300 eV above the W 4f7/2 peak. Finally, the shape of the spectra 301 suggested the presence of a tungsten-titanium mixed phase 302 $(W_x Ti_v O_z)$ with two photopeaks at ~39.0 and 42.0 eV. 303 Summarizing, W 4f spectra were fitted through eight 304 contributions, and the results are reported in Table 2. The 305 t2 figures and the related fits are reported in the Supporting 306

Table 2. Results of the XPS Fitting on the Indicated Samples

	as-prepared $R_{0.16}$			as-prepared R _{0.64}		
band	BE (eV)	fwhm	%area	BE (eV)	fwhm	%area
W^{n+} (4f7/2)	34.25	1.85	5.28	34.25	1.9	9.33
W^{6+} (4f7/2)	35.55	1.65	38.68	35.46	1.67	39.06
W^{n+} (4f5/2)	36.35	1.65	3.96	36.35	1.67	7
Ti 3p	36.95	1.6	8.61	36.95	1.65	5.35
W^{6+} (4f5/2)	37.65	1.65	29.01	37.56	1.67	29.29
Ti-O-W	38.95	2.1	10.43	38.95	2.05	6.78
W 5p3/2	41.05	2.08	2.47	41.05	1.95	2.34
Ti-O-W	42.05	2.3	1.56	42.05	2.25	0.86

307 Information, together with the full results for Ti 2p. The ratio $_{308}$ W⁶⁺/Wⁿ⁺ for each individual peak $_{46}$ 4f7/2 and $_{46}$ 4f5/2 is 7.3 for $_{309}$ $_{R_{0.16}}$ and 4.2 for $_{R_{0.64}}$, indicating than the amount of Wⁿ⁺ is $_{310}$ higher in the $_{R_{0.64}}$, sample. The relative intensity of Ti 3p peak is $_{311}$ lower for $_{R_{0.64}}$, which is consistent with the higher content of W $_{312}$ in the sample. The relative amount of tungsten—titanium mixed $_{313}$ phase is higher for the $_{R_{0.16}}$ sample. After the XPS results, we $_{314}$ will describe the tungsten oxide phases found in the present $_{315}$ work with the generic formula WO $_{x}$.

On the basis of the experimental data described, we could 317 describe the materials evolution as follows. The as-prepared 318 samples were constituted (XRD) by anatase nanocrystals 319 mixed, for $R_{0.64}$, with amorphous and/or very small tungsten 320 oxide species, whose structure resembled that of monoclinic $_{321}$ WO₃. Figure 3B clarifies that, for $R_{0.64}$, the anatase nanocrystals, 322 whose presence could only be ensured by the results of Figures 323 1 and 2, were "wrapped" by amorphous WO_x species, which 324 occurred due to the high W concentration. In fact, the XPS data 325 in Table 2 for $R_{0.64}$, for which the Ti/W signal ratio was less 326 than one, clearly indicate that the TiO2 nanocrystals are buried 327 into the WO_x gel. We use the WO_x description in agreement 328 with the indications of the XPS data, where it appeared that the $R_{0.64}$ sample contained a higher concentration of substoichio-330 metric W species (with respect to WO₃). For $R_{\rm w}$ = 0.64, the 331 outer regions of the WO_x aggregates are less influenced by the 332 presence of the TiO₂ core, and their composition resembles 333 that of chloroalkoxide-derived tungsten oxides, where the 334 presence of substoichiometric species is typical. $^{\dot{2}9}$ The TiO $_{2}$ 335 wrapping is an interesting phenomenon and was made possible 336 by the remarkable hydrolytic instability of the W chloroalk-337 oxide, whose molecules may self-cross-link instead of bonding 338 to the anatase surface. On the other hand, in the same 339 experimental solvothermal conditions, we could synthesize pure 340 WO₃ quantum dots in the monoclinic phase, with a mean size 341 of 4 nm. 31 From these observations, we concluded that phase 342 separation of W oxide species occurred in the solvothermal step 343 due to self-polymerization of the W precursor, but the TiO₂ 344 nanoparticles interfered with the formation of the WO3 345 structure, resulting in smaller species (very broad XRD 346 reflections) whose composition was not the conventional 347 WO₃ oxide. The Raman data allowed clarifying more in detail 348 the structure of the as-prepared samples. The most prominent 349 features of Figure 2A were the surface W=O stretching bands 350 at 1007 cm⁻¹ for $R_{0.16}$ and at 974 cm⁻¹ for $R_{0.64}$. The position 351 depends on the W local coordination.³⁴ As summarized in 352 Table 1, peaks above 980 cm⁻¹ in the hydrated environment of 353 the present work were attributed to tetrahedral WO₄ species.³⁴ 354 Hence, for $R_{0.16}$ the surface was covered with W=O species 355 with distorted tetrahedral geometry. The band position for 356 R_{0.64}, instead, suggested a more complex environment, 357 including distorted octahedral sites, as previously discussed 358 for high-coverage case, 34 to which the $R_{0.64}$ case could be 359 assimilated. Octahedral sites are in agreement with the gel-like WO_x layer, with higher extent of cross-linking. In fact, the (O-361 W-O) modes in the Raman spectra corroborated the view of a 362 dense layer of WO_x. In particular, it seemed reasonable to 363 attribute the stronger signal of the bending modes with respect 364 to the stretching ones to the two-dimensional structure of the 365 WO_x layer. In the XPS data, the more intense Ti-O-W signal 366 in $R_{0.16}$ with respect to $R_{0.64}$ was attributed to the signal 367 attenuation due to the anatase wrapping by WO_x. In this frame, 368 further magic-angle spinning NMR data (Supporting Informa-369 tion) supported a view where the anatase nanocrystals had an

increasingly affected surface with increasing W concentration, 370 in such a way that for $R_{0.16}$ the Ti signal was slightly more 371 defined, while for $R_{0.64}$ their local coordination was modified 372 due to the presence of more layers of WO_x .

Summarizing: the reaction with the W chloroalkoxides 374 provided the anatase nanocrystals with a layer of WO_x species. 375 Such species had a tetrahedral environment and were bonded 376 to the surface through Ti–O–W bonds. For R>0.16, the 377 surface was saturated, and the WO_x structures formed an 378 amorphous layer around anatase. The cross-linking of the layer 379 allowed the W cations to assume even octahedral environment, 380 through the formation of small and poorly polymerized species. 381

After they were heated at 400 °C, the samples basically kept 382 their structure (XRD). Above all, for $R_{0.64}$ the amorphous WO_x 383 component persisted. Raman spectra show that the WO_x layer 384 onto the anatase nanocrystals changed its structure, giving rise 385 to a W=O Raman band at 961 cm $^{-1}$ for $R_{0.16}$ and at 951 cm $^{-1}$ 386 for $R_{0.64}$. For high surface coverage, like that in the present 387 work, these bands indicate a mixed environment of tetrahedral 388 and octahedral sites.³⁴ In particular, the downshift of the W=O 389 stretching with respect to the as-prepared samples for both $R_{\rm w}$ 390 values indicated increased concentration of octahedral sites and, 391 hence, more dense and cross-linked W oxide structures. This is 392 in agreement with the appearance of the new "lattice" bands at 393 very low frequencies and the intense bending band at ~250 394 cm⁻¹. We finally note the rising background toward high 395 frequencies, due to the organic residuals still present in the 396 samples. In fact, they appeared bright brownish after the heat 397 treatment, and FTIR spectra (discussed below) suggested the 398 application of higher-temperature treatments. Moreover, the 399 Raman spectra presented broad bands at ~1400 and 1600 400 cm⁻¹, which are typical of graphite species, compatible with 401 ongoing organics decomposition during the heat treat- 402 ment. $^{45-47}$ Summarizing: the heat treatment at 400 °C, also 403 due to the attenuation of the oleic acid capping, favored the 404 cross-linking and densification of the WO_x phases for $R_{0.16}$ and 405 $R_{0.64}$. The peculiar structure of the latter was confirmed by the 406 complete absence of crystallization phenomena, very different 407 from pure WO₃ nanocrystals prepared by the same precursor.³¹ 408

After the sample was heated at 500 °C, the WO_x wrapping 409 for $R_{0.64}$ was finally crystallized, as seen by XRD (Figure 1C), 410 while for $R_{0.16}$ the surface layer of W oxide did not undergo 411 obvious changes, demonstrating remarkable stability up to high 412 temperatures. The presence of the surface layer had further 413 consequence in the limitation of the grain growth, since the 414 samples showed less enhanced peak narrowing with respect to 415 pure TiO₂. The high-temperature treatment affected even the 416 TiO₂ structure, as seen by the shift to lower angles of the XRD 417 anatase peaks (Figure 1C). The Raman spectra confirmed the 418 XRD interpretation. The structural modification induced by W 419 was reflected in the shape of the anatase Raman bands, through 420 their broadening and distortion, mainly for $R_{0.64}$, but it must be 421 remarked that in all cases the Raman spectrum showed changes 422 with respect to pure TiO₂. The position of the W=O Raman 423 band was 974 cm⁻¹ for both samples, indicating further 424 redistribution of the W sites, in agreement with the XRD 425 results. The main doubt concerned the fate of the amorphous 426 WO_x layer for $R_{0.64}$ and its interaction with the anatase host 427 material.

For further investigating this point, which was needed since 429 the organics elimination and subsequent device processing 430 required such 500 °C treatment, EELS investigation was 431 performed on the corresponding sample. In Figure 4, a general 432 64

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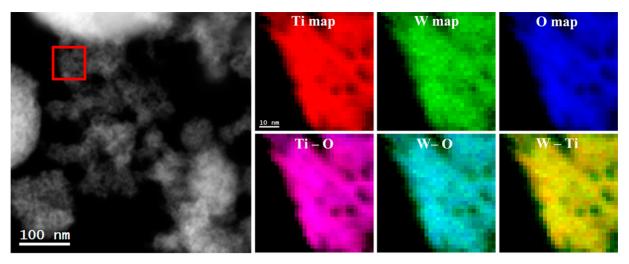


Figure 4. A general STEM-HAADF micrograph and EELS maps of the red squared region: elemental Ti (red), W (green), and O (blue) maps and, in the bottom part, from left to right, composites of Ti–O, W–O, and W–Ti.

433 STEM-HAADF micrograph and elemental EELS maps of the 434 red squared region are presented. As seen in the color maps, 435 the Ti, W, and O are distributed almost homogeneously 436 throughout the nanoparticles. This result showed that after the 437 heat-treatment at 500 °C the crystallized WO₃ material remained distributed over the TiO₂ phase, possibly resembling the previous wrapping structure. Nevertheless, it was difficult to 440 directly visualize the WO₃ structures, as discussed for Figure 3. 441 Because of the found differences in the TiO₂ lattice parameters, 442 in agreement with the shift of the XRD peaks, it was concluded 443 that part of tungsten diffused into the TiO₂ phase, as reinforced 444 by the electrical data shown below. The WO₃ nanocrystals, as 445 indicated by the related peaks in the XRD pattern in Figure 1C, 446 may just be too small to be detected in the mass of the anatase 447 host, which agglomerated after the removal of the oleic acid 448 capping. The results shown introduce a remarkable difference 449 with respect to previous works. In fact, the use of anatase 450 nanocrystals, with a size that initially ranges ~3 nm in the as-451 prepared samples, allowed complete wrapping by the gel-like 452 WO $_x$ component for $R_{0.64}$. This effect could obviously not be 453 obtained with larger-sized TiO $_2$ materials. Summarizing: the 454 heat treatment at 500 °C did not change the structure of the $R_{0.16}$ samples, still constituted by anatase nanocrystals that were 455 surface-modified with WOx, which did not undergo any phase segregation. The $R_{0.64}$ material was composed by a dispersion of tiny WO₃ nanocrystals around the surface-modified TiO₂ host. The TiO₂ itself was structurally modified by W doping. As a whole, changing the W concentration and using proper heat-461 treatment procedure, allowed exploration of a range of material 462 architectures from naked anatase to surface coverage to heterojunctions. 463

2. Thermal Behavior of the Materials. Device processing requires heat treatment for thermal stabilization, since chemo-466 resistive gas sensors may require high-temperature operation, and hence prestabilization at a temperature higher than the maximum predicted operation conditions. Moreover, elimi-469 nation of any organic residual is required for having a stable electric signal and improving the conductance. Optimization of the heat-treatment procedure may be performed by thermal analysis and checked by FTIR and Raman spectroscopy. While this topic is closely related to the device processing step and may be considered as a technological step, it also provided useful hints about the sample structure, so it will now be

discussed in more detail. Figure 5 shows the results of the 476 fs thermal analyses performed on the samples with different $R_{\rm w}$ 477

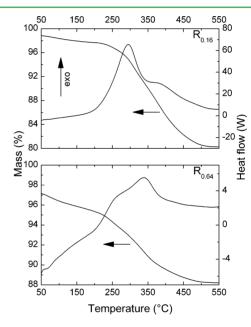


Figure 5. DSC-TG curves measured on the indicated samples. The mass variation is expressed as percentage of the initial value.

values. For both samples, the mass loss reached a plateau at 478 \sim 500 °C, which suggested the correct temperature for heat 479 treatment. As seen in the Raman section, this temperature 480 ensured the absence of even graphitic carbon from organic 481 pyrolysis. The thermogravimetric (TG) curve for $R_{0.64}$ had a 482 more complex structure than that of $R_{0.16}$, reflecting the shape 483 of the differential scanning calorimetry (DSC) analysis, 484 composed of broad, overlapped peaks.

Instead, the DSC value of the $R_{0.16}$ sample more closely 486 resembled that of pure TiO₂. ²⁸ These results were in agreement 487 with a sample structure that, for $R_{0.16}$, was still basically 488 constituted by anatase nanocrystals, while that for $R_{0.64}$ was 489 remarkably affected by the structural evolution of the WO_x 490 wrapping. In previous work on pure WO₃, ³¹ it was evidenced 491 that the oleic acid capping was labile and easily eliminated even 492 during the postsynthesis purification step. In the $R_{0.64}$ sample, 493

494 hence, lower concentration of oleic acid would be initially 495 present, since oleic acid will weakly coordinate to the WO_x 496 wrapping layer. This explained that the overall mass loss for 497 $R_{0.16}$ was larger than for $R_{0.64}$, due to the elimination of a larger 498 concentration of the bulky oleic acid molecules. The IR spectra, 499 shown in Figure 6, nicely confirmed the interpretation of the

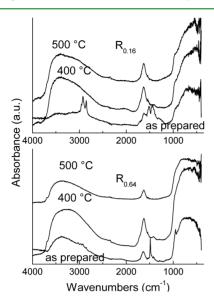


Figure 6. FTIR spectra measured on the $R_{0.16}$ and $R_{0.64}$ samples heat-treated at the indicated temperatures.

soo thermal data. From the device point of view, the organics sol elimination occurs after heating at 500 °C. But, above all, the sol alkyl bands in the as-prepared $R_{0.64}$ sample at ~3200 cm⁻¹ (due sol to oleic acid) were almost absent, contrarily to the bands sol observed with $R_{0.16}$. Moreover, the OH signal in the as-prepared sols $R_{0.16}$ sample was much weaker than in the analogous $R_{0.64}$ spectrum: the more complex condensation and dehydration phenomena in $R_{0.64}$ were in agreement with the presence of various peaks and shoulders in the thermal data. The region around 1500 cm⁻¹ contains characteristic features of the oleic acid molecule. In particular, the absence of the intense carbonyl band at 1709 cm⁻¹ indicates the absence of dimeric oleic acid molecules (weak shoulders were observed in the 400 °C sil spectra, probably indicating residuals of free oleic acid not bonded to the surface) and complex formation through bridging/chelating modes.

The separation, Δ , between the antisymmetric and symmetric stretching modes of the carboxylate ion in the 1500 cm⁻¹ is useful for determining the type of coordination bonding. In our case for both samples the Δ value was about 70 cm⁻¹, indicating a mixture of both configurations, in agreement with the presence of W species with different local symmetry onto the surface.

23. **Qas-Sensing Properties of the Materials.** The material architectures enabled by the synthesis process spanned a broad range of configurations, given the same TiO_2 guest phase, and the related sensing properties were investigated. Ethanol was chosen as a sample of reducing gas, capable of increasing the electrical conductance of the materials upon the sensing process. In Figure 7 the dynamic response curves of the samples $R_{0.16}$ and $R_{0.64}$ materials heat-treated at 500 °C are reported, say together with the analogous curves for pure TiO_2 and WO_3 . First of all, we observe that pure TiO_2 and the $R_{0.16}$ sample had

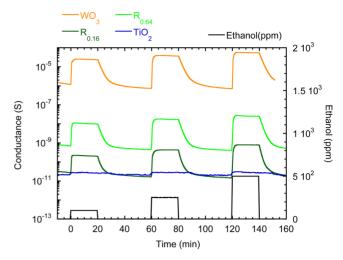


Figure 7. Dynamic response of the indicated sensors toward square concentration pulses of ethanol at a working temperature of 200 $^{\circ}$ C and 40% RH at 20 $^{\circ}$ C.

very similar base electrical conductance, at about 1×10^{-11} S. 533 Instead, the $R_{0.64}$ sample had much higher conductance, by ~2 534 orders of magnitude.

This result is in agreement with the previously developed 536 structural interpretation of the samples. In particular, the 537 incorporation equations in Kröger–Vink notation are the 538 following, for substitutional and interstitial WO₃ incorporation, 539 respectively.

$$2W_{O_3} \rightarrow 2W_{iT}^{\bullet \bullet} + 6O_O + V_{iT}''''$$

$$2W_{O_3} \rightarrow 2W_i^{6\bullet} + 6O_O + 3V_{iT}^{''''}$$

where W_{Ti} and W_i indicate substitutional and interstitial W(VI) 541 ions, V_{Ti} is a Ti vacancy, and O_O is an oxygen ion in regular 542 lattice site. It can be seen that the formation of interstitial 543 species requires the formation of a larger concentration of 544 highly charged and energetically unfavorable Ti vacancies. 545 Substitutional W(VI), whose presence in the $R_{0.64}$ sample was 546 suggested by the modification of the structural parameters of 547 TiO_2 and by the peak shift in the XRD patterns, would instead 548 result in conductance increase by ionization of the loosely 549 bound extra electrons in the anatase lattice. It is also striking 550 that, by addition of only the WO_x surface layer for $R_{0.16}$, the 551 electrical signal underwent a dramatic change upon ethanol 552 introduction in the cell, differently from pure TiO_2 that 553 displayed very weak variations. A similar effect occurred for 554 $R_{0.64}$, having a different composition and structure from $R_{0.16}$. 555

The different responses were calculated and are displayed in 556 Figure 8 for various operating temperatures. Note that, first of 557 f8 all, pure ${\rm TiO_2}$ response slowly increased with increasing 558 operating temperature. This trend was opposite to that of the 559 ${\rm TiO_2-WO_3}$ materials and evidenced catalytic effect of the ${\rm WO_x}$ 560 surface modification, featuring low-temperature activation of 561 the sensing reactions. Hence, 200 °C resulted as the best 562 operating temperature, where the W-modified materials 563 provided the highest responses and simultaneous lowering of 564 power consumption, in contrast to pure ${\rm TiO_2}$, which was 565 almost inactive at this temperature.

The response improvement of 2 orders of magnitude with 567 respect to pure TiO₂ was the required proof of concept about 568 the effectiveness of the W-surface modification. This situation 569

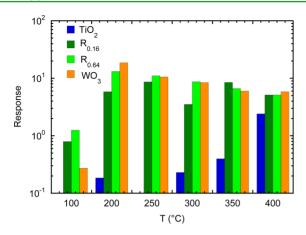


Figure 8. Response to 100 ppm of ethanol as a function of the operating temperature for the indicated sensors.

570 was also confirmed for different ethanol concentrations at the 571 best operating temperature of 200 °C, as shown in the 572 calibration curves in Figure 9. The curves follow the typical

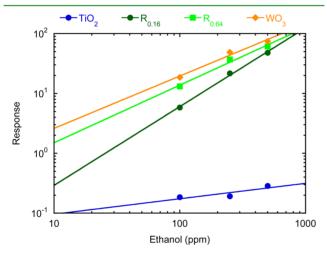


Figure 9. Calibration curve for ethanol of the indicated sensors at a working temperature of 200 $^{\circ}$ C.

573 power law⁵² for chemoresistive gas sensors, giving a straight 574 line on double logarithmic scale. What changes, apart for the 575 already observed lower responses for pure TiO2, is the slope of 576 the curves. Both responses and slopes are grouped for pure WO_3 and the TiO_2 – WO_x sensors; only, for $R_{0.16}$ the responses are slightly lower. Since the slope is related to the involved sensing mechanisms, the three materials have markedly different behavior from pure TiO2: the proposed mechanism 581 for ethanol sensing by SnO₂, based on a previous work by Kohl 582 in 1991, 53,54 seems applicable, at least as an initial working 583 hypothesis, and it is based on the formation of surface ethoxy groups and their transformation into acetaldehyde, which is 585 then desorbed with hydrogen, or into rooted acetate groups. In 586 our case, then, the surface W=O species would be favorable 587 adsorption sites for ethanol, but we cannot exclude that the presence of W may induce different reaction pathways. In fact, 589 the introduction of tungsten enhanced the sensing behavior of 590 pure TiO2 by providing its surface with species that, from the 591 sensing point of view, were similar to pure WO₃. As we shall see 592 below, the WO₃ nanocrystals in the $R_{0.64}$ may contribute to the 593 increase of the base conductance and to the ethanol sensing,

but the overall sensing properties for both W-modified sensors 594 were dominated by the ${\rm TiO}_2$ surface modification. Further hints 595 about the role of the various components of the obtained 596 materials could be obtained from the analysis of simple 597 electrical properties. The related data are shown in Figures 10 598 f10f11

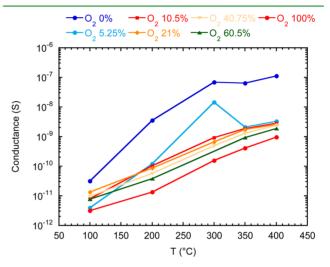


Figure 10. Electrical conductance data of the $R_{0.16}$ sample heat-treated at 500 °C as a function of the operating temperature and oxygen concentration.

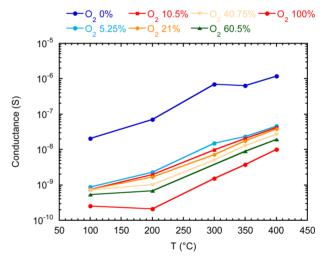


Figure 11. Electrical conductance data of the $R_{0.64}$ sample heat-treated at 500 °C as a function of the operating temperature and oxygen concentration.

and 11 for $R_{0.16}$ and $R_{0.64}$, respectively. The data have some 599 f11 common features, such as the increasing conductance with 600 increasing temperature, in agreement with the n-type character 601 of the prepared TiO_2 -based materials, and a conductance 602 decrease with increasing the oxygen concentration, for a given 603 temperature, due to the oxygen adsorption/ionosorption and 604 the consequent charge extraction from the materials conduction 605 band. More interestingly, the oxygen introduction in the cell 606 resulted in maximum conductance drops ranging ~ 3 orders of 607 magnitude for both materials, at temperature starting from 200 608 °C, where additional adsorption phenomena (preadsorbed 609 water, for instance) are less likely. This behavior is much 610 different from that of pure TiO_2 , 55 which is much less sensitive 611

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612 to oxygen concentrations and resembles much more that of 613 pure WO₃. 31 On the other hand, the W incorporation 614 equations show that the concentration of oxygen vacancies 615 should be unaffected. So we conclude that the surface oxygen 616 adsorption properties, which are fundamental in the gas-sensing 617 behavior, are dominated by the presence of the W cations in the surface WO_x monolayers.

If we observe the conductance variations for both kinds of 620 samples, for a given temperature and oxygen concentration, and 621 keep into account the W doping for $R_{0.64}$, it seems that the 622 WO₃ nanocrystals have a weak electrical effect in the R_{0.64} 623 sample, probably mainly acting as a baseline raising the 624 conductance values with respect to $R_{0.16}$. The slightly higher 625 response of the $R_{0.64}$ device may then be influenced by a similar 626 additive term coming from the WO₃ nanocrystals.

CONCLUSIONS

628 The crystallization solvothermal processing of amorphous TiO₂ 629 nanoparticles can be performed in the presence of a W 630 chloromethoxide, whose concentration allows modifying the structure of the final product from surface modified to WO_x wrapped anatase TiO2. The subsequent heat treatment results 633 again in the surface-modified TiO2 or in a dispersion of WO3 634 nanocrystals into the TiO2 guest phase, whose structure is 635 further doped by W cations. From the analysis of the ethanol 636 sensing and basic electrical data, it can be concluded that the 637 surface modification of TiO₂ by monolayers of WO_x species 638 activates the naked anatase species toward the oxidation of 639 ethanol, while the WO3 dispersed nanocrystals have an additive 640 effect, improving the overall electrical conduction and providing 641 additional gas response. We would finally like to comment 642 about the choice between surface modification and hetero-643 junctions. Surface modification in $R_{0.16}$ materials provided 644 slightly lower sensing responses than those in $R_{0.64}$. On the other hand, the structure of $R_{0.16}$ was simpler than that of $R_{0.64}$, 646 never featuring WO₃ phase segregation, even after heat 647 treatment at 500 °C. This means that $R_{0.16}$ materials are $_{648}$ intrinsically more stable than $R_{0.64}$, where the occurred phase 649 segregation could induce further long-term modifications, such 650 as growth of the WO₃ nanocrystals by coalescence, or by 651 adsorption of W atoms from the TiO₂ nanocrystals. Moreover, 652 the analysis of the data showed that for $R_{0.64}$ the response was 653 slightly affected by the effect of a mechanical mixing of two 654 phases, despite being on a very intimate size scale. Synergistic 655 effects could only be attributed to anatase surface modification, 656 present for both W concentrations, where the surface WO, 657 species create a more favorable oxidation/conductive channel 658 with respect to pure TiO2. Hence, the concept of 659 heterojunction seems to be more applicable, in terms of 660 defining a novel material architecture when real synergistic 661 effects are present, than the simple physical proximity of two distinct phases.

ASSOCIATED CONTENT

664 S Supporting Information

665 Further XRD patterns of as-prepared materials, complete 666 Raman spectrum of the as-prepared $R_{0.16}$ sample, XPS spectra 667 and data of the as-prepared materials, HRTEM of the 500 °C, 668 $R_{0.64}$ sample, and NMR of as-prepared samples. This material is 669 available free of charge via the Internet at http://pubs.acs.org.

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