1 MOLECULARLY IMPRINTED POLYMER FOR THE REMOVAL OF DICLOFENAC

2 FROM WATER: SYNTHESIS AND CHARACTERIZATION.

3

4 **[1,3]Nurlin Abu Samah, [1]María-Jesús Sánchez-Martín, [2]Rosa Mª Sebastián, [1]Manuel**

5 **Valiente, [1]Montserrat López-Mesas***

6 *[1] Universitat Autònoma de Barcelona, Centre Grup de Tècniques de Separació en Química*

7 *(GTS), Química Analítica, Departament de Química, 08193 Bellaterra, Spain.*

8 *[2]Universitat Autònoma de Barcelona, Química Orgànica, Department of Chemistry, 08193*

9 *Bellaterra, Spain.*

10 *[3]Faculty of Industrial Sciences & Technology, Universiti Malaysia Pahang, Lebuhraya Tun*

11 *Razak, 26300 Pahang, Malaysia.*

12 E-mail*: montserrat.lopez.mesas@uab.cat

13

14 **Abstract**

15 Contaminant of Emerging Concerns (CECs) have been introduced as one type of recalcitrant

16 pollutant sources in water. In this study, the non-steroidal anti-inflammatory drug diclofenac

17 (DCF) has been removed from water solutions using Molecularly Imprinted Polymer (MIP),

18 synthetized via bulk polymerization with allylthiourea (AT) as the functional monomer and

19 using DCF as template (MIP-DCF). DCF detection has been performed by UV

20 spectrophotometer. From the kinetic study in batch mode, approximately 100% of removal is

21 observed by using 10 mg of MIP-DCF, with an initial concentration of 5 mg L^{-1} of DCF at pH

22 7, within three minutes and agitated at 25ºC. In continuous flow mode study, using a cartridge

23 pre-packed with 10 mg of MIP-DCF, a high adsorption capacity of 160 mg DCF/g MIP was

24 obtained. To study the porosity of MIPs, scanning electron microscopy (SEM) has been used.

25   In order to characterize the chemical interaction between monomer and template, the pre-

26   polymerization mixture for MIP and DCF has also been studied by ^{1}H NMR. One of the

27   chemical shift observed has been related to the formation of a complex between amine protons

28   of thiourea group of AT with carboxylic acid on DCF. In conclusion, the developed MIP works

29   as a good adsorbent for DCF removal, and is selective to DCF in the presence of indomethacin

30   and ibuprofen.

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33   **Keywords:** Molecularly imprinted polymer, diclofenac, contaminant of emerging concerns

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36   **1.0 Introduction**

37   Organic micropollutants are typically released into the environment via wastewater discharges

38   and land application of bio-solids, thus, contaminating the groundwater and surface waters that

39   are used as drinking water resources.[1] Although the concentration is at trace level, they pose a

40   risk to human health especially when micropollutants are found after the wastewater treatment

41   plant[2], releasing the treated water for human's need, such as tap water. Contaminant of

42   Emerging Concerns (CECs) include organic compounds persistent towards the conventional

43   wastewater treatments. The best way to vanish them is the degradation using advanced

44   oxidation processes (AOPs). However, problems may arise due to the potentially toxic

45   transformation products than can be formed during the degradation process. These AOPs

46   treatments are practiced and applicable, but there are also other methods to consider based on

47   recovery techniques to separate such compounds from water.

48

49   Diclofenac ((2-(2,6-dichlorophenylamino)phenylacetic acid, DCF) is commonly used in

50   medical care as analgesic, anti-arthritic and anti-rheumatic agent[3] and it is one of the most

51   frequently detected pharmaceuticals in the aquatic environment, river and surface waters.[4] It is

52   considerably stable under normal environmental conditions, being photodecomposition the

53   most probable decomposition pathway for its onsite elimination.[5] Even at very low

54   concentrations of this drug, adverse effects in different organisms have been observed for

55   instance the diet cycle of fish species such as bream, roach and stickleback was disturbed by

56   the presence of DCF in water. These kinds of fish species were abundant at the lowland river

57   where the majority of persistent organic pollutants could be found, especially CECs. It has also

58   been stated that organic chemical emissions to water might cause certain fish species to come

59   under pressure.[6]

60   It is certainly needed to remove these compounds from water. Common water treatments are

61   photodegradation and sorption processes mainly using carbon. A photodegradation study has

62   been developed at pilot scale[5], but the main drawback is the formation of toxic by-products.

63   On the other hand, the sorption process using carbon as a sorbent would remove all the organic

64   components included nutrients which are necessary for the aquatic life. Hence, new materials

65   need to be developed to remove and, if possible, to recover pharmaceuticals since the price of

66   drugs and pharmaceutical production such as DCF or ibuprofen is unstable in the market.

67   Molecularly-imprinted polymers (MIPs) are synthetic materials with artificially generated

68   recognition sites able to selectively interact with a target molecule in front to closely-related

69   compounds. Recently, MIPs are attracting widespread attention due to their prominent

70   selectivity properties[7]. Bulk polymerization is the most popular and general method to prepare

71   MIPs due to its attractive properties, such as rapidity and simplicity in preparation, with no

72   requirement for sophisticated or expensive instrumentation, and purity in the produced MIPs.[8]

73   In the literature, the imprinted polymer using DCF as template, MIP-DCF, has been synthetized

74 in many ways including bulk polymerization[9] and precipitation polymerization[10]. According to

75 Sun[9], MIP-DCF has been developed using different types of monomer such as 2-vynilpyridine

76 (2-VP) but the loading capacity was relatively low probably due to low effective functional

77 sites able to interact with the molecule. On the other hand, the precipitation polymerization

78 method is used due to its highly selective properties and total sorption amount; however, it

79 required a high volume of porogen solvent during polymerization to produce the particles.

80 In the present work, the use of MIPs as removal technique of DCF from water has been

81 proposed, to avoid DCF to reach human consumer waters, and being an opportunity to be

82 recovered. Bulk polymerization has been chosen to synthetize a new MIP using DCF as a

83 template (MIP-DCF) and thiourea groups. The synthesized MIP-DCF has been characterized

84 and the pre-polymerization mixture of the complex formed between functional monomer and

85 template has also been studied.

86

87 **2.0 Materials & Methods**

88 **Reagents:** Sodium Diclofenac (DCF-Na) and ibuprofen were from Cayman Chemical, United

89 States with purities higher than 99%. Indomethacin (IDM), 1-allylthiourea (AT), acrylamide

90 (AM) and ethylene glycol dimethacrylate (EGDMA) were 98-99% of purity from Sigma

91 Aldrich (Spain). Figure 1 shows the chemical structure of some of the used compounds. 2,2-

92 azobisisobutyronitrile (AIBN), 98%, was from Acros Organic (Belgium). Acetic acid (TLC

93 grade) and hydrochloric acid were from J.T. Baker (96% and 37-38% of purity respectively).

94 Sodium hydroxide (98%) was purchased from Panreac (Spain). Chloroform and acetonitrile

95 (HPLC grade) were from VWR Company (Spain). Acetonitrile-d_3, analytical grade, was from

96 Sigma Aldrich (Spain). Methanol, HPLC grade, from VWR Company, (Spain). Deionized

97 water and nitrogen gas 99 % of purity was used.

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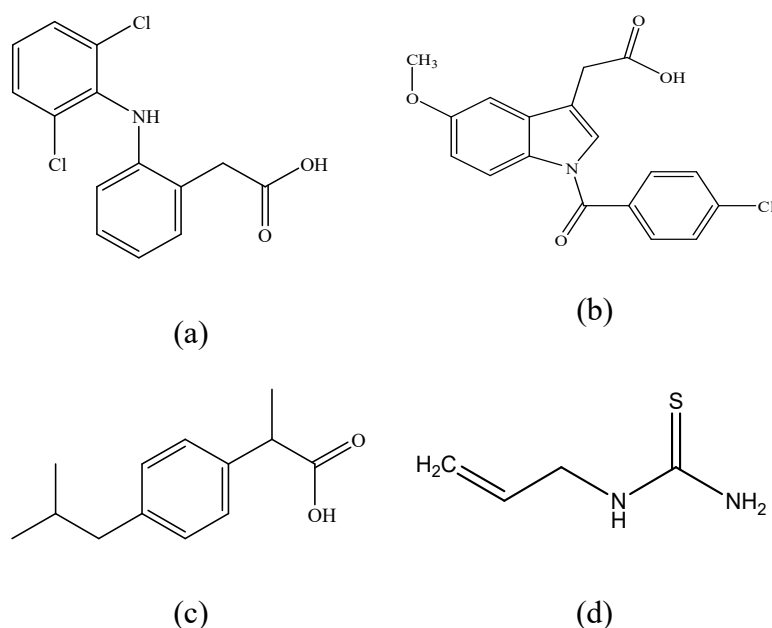
Figure 1. Chemical structure of (a) DCF, (b) IDM, (c) IBU and (d) AT.

Intrumentation: Water bath from E. Gabarro A-G (Germany). Soxhlet extraction apparatus from VWR company (Spain). Centrifuge from Orto Alresa model Digicen (Spain). Mortar grinder from Retsch (Germany). UV double-beam spectrophotometer from UNICAM, model UV-2 200 (USA). 400 MHz Nuclear Magnetic Resonance (^{1}H NMR) (Germany) (self-serviced at Servei de Ressonància Magnètica Nuclear (SeRMN), Universitat Autònoma de Barcelona, Spain).

2.1   Synthesis of MIP using DCF as template

To synthetize MIP-DCF, firstly DCF was converted into its acidic (DCF) form by dissolving the commercially available sodium salt (DCF-Na) in water (7 mg/mL) and acidifying the solution with HCl (equimolecular amount). The final solution was stirred for 10 min using a magnetic stir bar. Since DCF is insoluble in water, it immediately precipitates.[11] Afterwards,

114 the mixture was filtered using 0.45 µm filter paper and a vacuum apparatus and the precipitate

115 was washed with dilute HCl (0.001 N) and water to remove any sodium chloride and unreacted

116 DCF-Na. Finally, the powder was allowed to dry at room temperature, collected and stored in

117 a clear glass vial.[12]

118 To prepare the MIP, the procedure based on Kugimiya's synthesis was followed[13], using DCF

119 as template instead of phenylphosphonic acid or diphenyl phosphate. Diclofenac (DCF, 1.0

120 mmol), 1-allylthiourea (AT, 4.0 mmol), ethylene glycol dimethacrylate (EGDMA, 20 mmol),

121 and 2,2-azobisisobutyronitrile as an initiator (AIBN, 0.12 mmol) were dissolved in 4.0 mL of

122 acetonitrile.[13] The solution was sonicated and purged with nitrogen for 5 min to remove oxygen

123 present in the solution.[9] Then, the sealed solution was polymerized at 60°C in a water bath for

124 24 h. Resulting polymer was successively washed with methanol/acetic acid (9:1, v/v) in a

125 Soxhlet apparatus to remove DCF used as template.[14,15,16] A final washing step using 25 mL of

126 methanol for three cycles was performed and polymer was centrifuged at 5300 rpm for 3 min

127 to remove residual acetic acid. The supernatant methanol was analyzed using UV

128 spectrophotometer at 280 nm in order to confirm that there was no template eluting from the

129 polymer particles. Afterwards, the polymer was dried at 60°C under vacuum overnight and

130 stored at room temperature.[14] Finally, the polymer was ground using automated mortar for 5

131 min and sieved several times to yield particle size between 28 µm and 100 µm. The non-

132 imprinted polymer (NIP) was synthetized using the same procedure described above, but

133 without the addition of a template, to evaluate the sorption capacity of the polymer itself and

134 to discriminate from the absorption of the selective sites of MIP.

135

136 **2.2 Kinetics**

137 10 mg of MIP-DCF were added into 5 mL tubes. Then 2 mL of 5 mg/L of DCF solution were

138 transferred to the tubes[14] and covered with aluminium foil. Since the solubility of DCF in water

139   is low[17] (2.37mg/L) a mixture of acetonitrile and water (5% v/v) has been used to dissolve it.

140   The solution was agitated, and aliquots were collected at the desired time up to 120 min and

141   filtered using a syringe filter (mesh size: 0.22 μm). The absorbance value at 280 nm (λmax)

142   was measured by UV spectrophotometry. The procedure was performed in triplicate. The

143   percentage of removal (% removal) was calculated using Equation 1 where C_i is the initial

144   concentration of analyte and C_f is the final concentration after sorption. The concentration was

145   obtained from a calibration curve of absorbance versus concentration. The same procedure was

146   followed using NIP instead of MIP-DCF.

147

$$\% \, removal = \frac{C_i - C_f}{C_i} \times 100\%$$ **Equation 1**

148

149   **2.3 Total adsorption study**

150   **Batch mode:** In order to characterize the total sorption or saturation profile of MIP-DCF, the

151   analysis of the adsorbed amount for different initial concentrations of DCF in batch mode have

152   been done. DCF solutions from 1 to 25 mg/L were prepared, limited by the solubility, in 5%

153   of acetonitrile/water (pH 7) at room temperature. 2 mL of the different solutions of DCF were

154   placed into 5 ml tubes. On the other hand, 10 mg of MIP-DCF or NIP were individually added

155   to the different tubes. Then, the solutions were agitated for 1 h, covered using aluminium foil.

156   Finally, they were filtered using a syringe filter (0.22 μm) and analyzed by UV

157   spectrophotometry.

158

159   **Continuous flow mode:** Molecularly imprinted solid phase extraction (MISPE) was used. 10

160   mg of MIP-DCF was accurately weighted and placed in a cartridge of 1.5 mL of capacity. 2 L

161   of DCF 15 mg/L in acetontrile/water (5% v/v) was prepared. Then, the solution was loaded

162 into the cartridge using a peristaltic pump at 1.67 mL/min of flow rate. The solution eluting

163 from the cartridge was collected in fractions of 5 mL the first 50 mL, and afterwards, fractions

164 of 50 mL. The solution was continuously-flowing until the absorbance measurements reached

165 the plateau. Finally, all the fractions were analyzed via UV spectrophotometry. The procedure

166 was performed in duplicate.

167

168 **2.4 Effect of pH**

169 DCF solutions of 15 mg/L were prepared at different pH, ranging from 3 to 12. Two mL of the

170 solutions were added to different tubes containing 10 mg of MIP-DCF and agitated for 1 h.

171 Then, they were filtered using a syringe filter (0.22 µm) and measured by UV

172 spectrophotometry.

173

174 **2.5 Porosity study**

175 MIP and NIP were visualized by using Field Emission Scanning Electron Microscope

176 (FESEM). The MIP particles were distributed on carbon disc attached to the pin stubs. The

177 parameters were set as follows: EHT: 1kV, Mag: 34.63KX, WD: 4.1 mm for scale 1µm, or

178 EHT: 1 kV, Mag: 16.20 KX, WD: 3.3 mm for scale 2 µm.

179

180 **2.6 Selectivity study**

181 Few selectivity studies are found in the literature and sometimes are conducted in individual

182 solutions containing the interference only and not in a mixture containing both, analyte and

183 interference.[18] Selectivity can be defined as the ability of differentiating and quantifying the

184 analyte in the presence of other components from its matrix.[19] Hence, in our study two

185 components in a mixture, analyte and interference, were analyzed together. To perform the

186 study, 2 mL of the studied mixture solution consisting of DCF and ibuprofen (IBU) or

187   indomethacin (IDM) as interference, in 5 mg/L each, were added to 10 mg of MIP-DCF in 5

188   mL tubes. The solutions were covered using aluminium foil and agitated for 1 h, then filtered

189   using a syringe filter (pore size: 0.22 μm). All analysis were done in triplicate and the solutions

190   were analyzed by UV spectrophotometry.

191

192   **2.7 Pre-polymerization study via ^{1}H NMR**

193   The pre-polymerization process takes place when the functional monomer interacts with

194   actives sites of the template, previous to the addition of the crosslinker. A non-covalent

195   molecular imprinting approach was followed to prepare the MIP. Molecular recognition of the

196   template molecule by imprinted polymers is based on the intermolecular interaction between

197   the template molecule and functional groups in the polymer. Thus, to study the interaction

198   between the template molecule and the monomer in pre-polymerization complexes it is

199   important to predict the recognition mechanism of the imprinted polymer.

200   In the present work, the interaction between DCF as template and AT as monomer in pre-

201   polymerization complexes was studied by ^{1}H NMR spectroscopy which is nowadays widely

202   used within the field of molecular imprinting.[20] To do so, three samples were prepared with a

203   fixed concentration of template (DCF), 0.05 mol/L, and varying concentration of monomer

204   (AT), 0.10 mol/L (a), 0.30 mol/L (b) and 0.50 mol/L (c) in acetonitrile-d$_3$. ^{1}H NMR spectra

205   were acquired at room temperature in a 400 MHz spectrometer.

206

207   **3.0 Results and Discussion**

208

209   **3.1 Kinetics**

210   For DCF removal by MIP-DCF, the kinetic experiment shows important differences between

211   MIP-DCF and NIP. According to the results obtained, more than 95% of DCF was removed

212   by MIP-DCF whereas less than 30% removal for NIP was achieved (Figure 2). It means that

213   the binding is mainly due to the imprinted sites of DCF which creates specific interactions in

214   the MIP-DCF, consequence of a well-templating procedure in the cross-linked polymers and

215   not by the polymer itself (NIP). Moreover, the MIP-DCF is able to eliminate the 95% of DCF

216   from the solution in 3 minutes.

217

218

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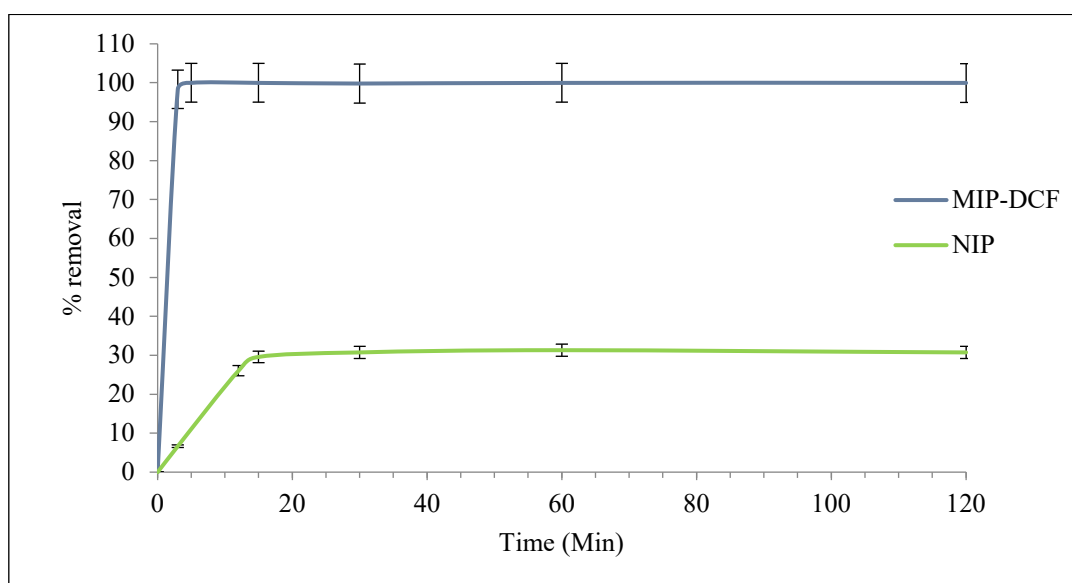
220   **Figure 2.** Percentage of removal of DCF (initial concentration 5 mg/L) by MIP-DCF and NIP

221   in batch mode.

222

223   **3.2 Adsorption capacity studies**

224   ***Batch mode***

225   The efficiency of the removal by MIP-DCF within the range of 1 to 25 mg/L has been studied.

226   The total sorption capacity, Q (mg DCF/ g MIP-DCF), increases proportionally to DCF initial

227   concentration. The linear regression equation obtained for the adsorption capacity was Q =

228   0.1956[DCF] - 0.0795 with R^2 equals to 0.9999.

229

230 ***Continuous flow mode***

231 Since the total sorption of the target molecule using batch mode did not reach a plateau, due to

232 the low solubility of DCF, molecularly imprinted solid phase extraction (MISPE) was

233 suggested as an alternative methodology. The total saturation obtained was 170 mg DCF/g

234 MIP-DCF (0.0058 mmol of DCF sorbed into 10 mg of MIP-DCF) as observed in Figure 3.


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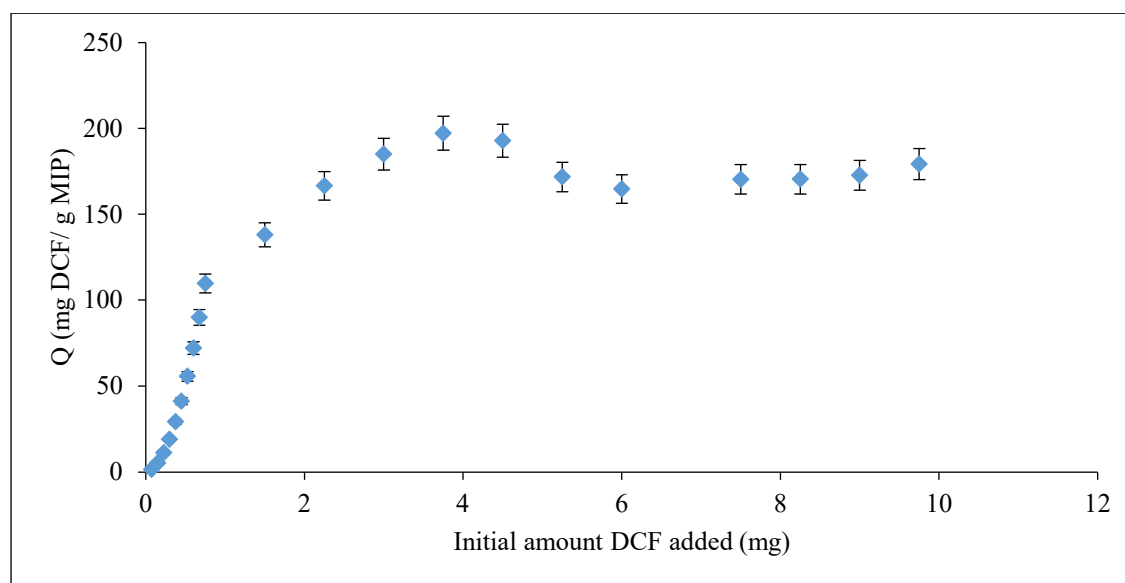
236 **Figure 3.** Sorption capacity (Q) of MIP-DCF after loading 15 mg/L DCF solution in a column

237 containing 10 mg of polymer in continuous flow mode.

238

239 **3.3 Influence of pH**

240 pH commonly affects the process of removal if the target molecule contains acid or/and basic

241 functional sites. According to the study carried out by Asiabi,[7] MIPs fabricated tend to isolate

242 the target molecule at neutral pH. However, it depends on the target molecule and the functional

243 sites in the cross-linked polymer. In the present study, pH range from 3 to 12 was studied. From

244 the obtained results, the percentage of removal obtained for pH lower than 7 was above 80%

245 for MIP-DCF. But since the pK_a for DCF is around 4.1 and due to the low solubility of the

246 neutral form, in acidic medium the compound precipitates being removed from the solution.

247   Figure 4 shows the sorption capacity at different pH values where it is observed that the best

248   range for the highest removal by sorption process can be selected at pH range 5-7.

249

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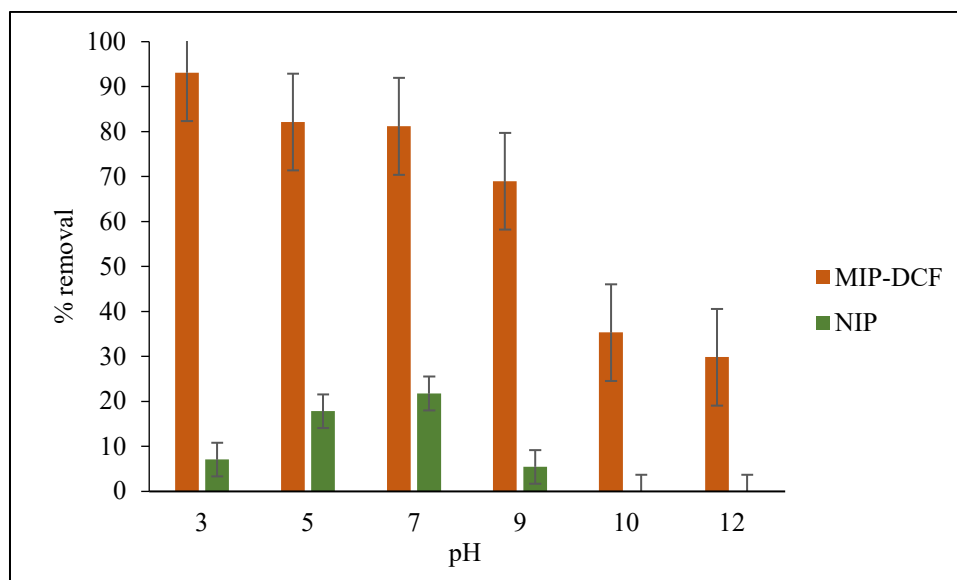
251   **Figure 4.** % removal of DCF in different pH solutions (pH 3 – pH 12) using 10 mg of MIP-

252   DCF and NIP, and 2 ml of 15 mg/L of DCF, medium: acetonitrile/water (5% v/v) and agitated

253   for 1 h.

254

255   **3.4** Porosity study

256   The SEM picture of MIP-DCF and NIP are shown in Figure 5a and 5b respectively. It is seen

257   that the pores size for MIP-DCF (5a) is more homogeneous than NIP (5b) and in average the

258   pore size is about 200 nm of size for MIP-DCF and slightly lower to NIP, so the porosity of

259   the material seems to be increased by the use of the template.

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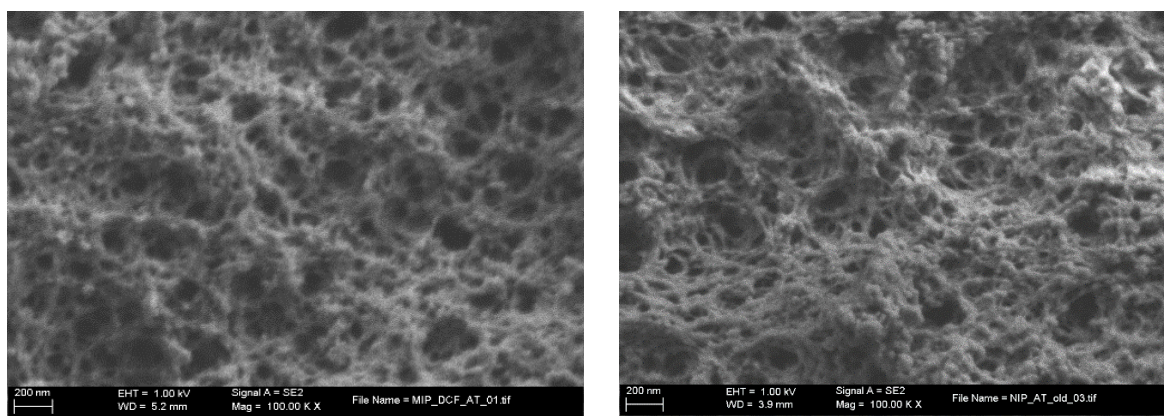
(a)   (b)

Figure 5. SEM pictures for (a) MIP-DCF and (b) NIP with AT as the functional monomer at magnificence 100 kV; EHT at 1.00 kV and scale 200 nm.

3.5 Selectivity study

Simultaneous detection of two components in a mixture consisting of DCF and indomethacin (IDM) or ibuprofen (IBU) was carried out via UV-spectrophotometry. For the quantification, different calibration curves for each target molecule at its maximum wavelength, 260 nm for IDM, 280 nm for DCF and 220 nm for IBU, were done. The selectivity studies were carried out by MIP-DCF as a sorbent in two different mixtures, Mixture 1, containing IDM and DCF and Mixture 2, with DCF and IBU at 5 mg/L each respectively.

In Mixture 1, DCF adsorption was found to be $100\pm5\%$ and $57\pm1\%$ for IDM. For Mixture 2, IBU was not adsorbed by the MIP-DCF. It could be explained because the functional sites on the template can interact selectively with the target molecule. As can be seen in Figure 1, in the three molecules there is a carboxylic acid functional group able to interact with thiourea groups through a double hydrogen bond interaction, promoting stable cyclic structures. This type of interaction has been studied by Li and co-workers.[21] Formation of these type of complexes has also been used during the last years for enantioselective organocatalysis.[20] However, if only this type of interaction would exist between the template and the MIP-DCF

279   all three molecules could be recognized, specially the smaller one, IBU, which was not the

280   case. It should be highlighted that an amino group is also present in DCF, that should also

281   interact with thiourea moieties through the formation of a hydrogen bond between the N atom

282   of the amine and protons of thiourea group. Taking into account pK_b of both phenylamino

283   group (aprox. 11) and thiourea (aprox. 15), the interaction in the other sense should not happen.

284   This type of interaction is also not possible with IDM. This molecule contains an amide group,

285   whose nitrogen atom presents low basicity and nucleophilicity. This fact could explain the low

286   selectivity to IDM. From another side, IBU does not contain any other nucleophilic functional

287   group in its structure, hence, its sorption by MIP-DCF was approximately zero.

288   On the other hand, the size of the molded cavities in the template is a paremeter to take into

289   account since IDM is lightly bigger than DCF (the template molecule) what would explain the

290   lower removal of the first one.

291

292   **3.6 Pre-polymerization study using ^{1}H NMR spectroscopy**

293   In the present work, simulated and experimental spectra were obtained for DCF and AT (Figure

294   6). In the experimental spectrum of pure AT, the observed peaks were broad because thiourea

295   functional sites have tendency to react via intermolecular and intramolecular reaction.

296   However, the experimental and the simulated spectra of pure DCF in acetonitrile-d_3 were very

297   similar. The simulation was done by using ChemDraw Ultra version 8.0 (data not shown).

(a)

(b)
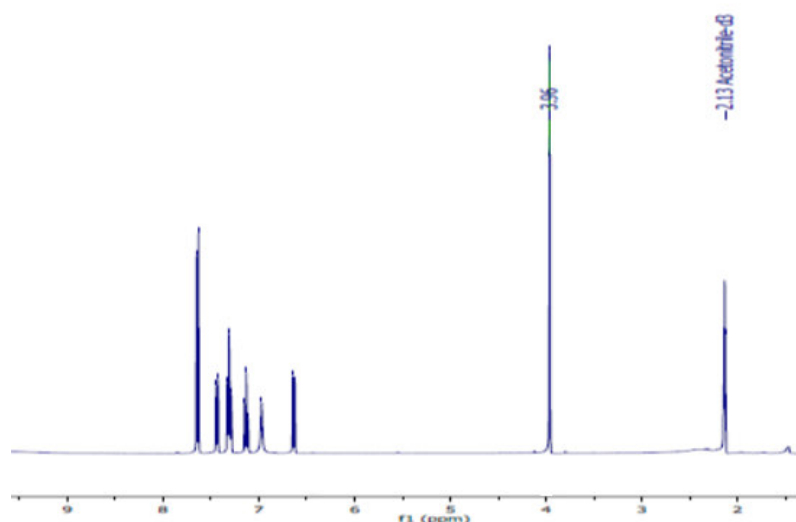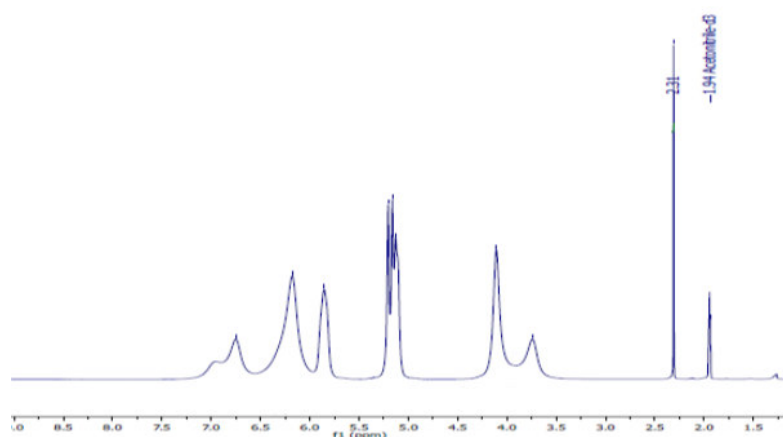
Figure 6. ^{1}H NMR spectra of experimental (a) pure DCF and (b) pure AT in 1 mL of acetonitrile-d$_3$ at 400 MHz.

In the pre-polymerization mixture, ^{1}H NMR has been used to study the interaction between monomer (AT) and template (DCF). The results show more than one active functional sites so it could be estimated that the synthesized MIP will have high affinity towards the analyte in the sorption process as observed experimentally.

In order to produce high number of active imprinted sites on the imprinting polymer, it is well known that the ratio between monomer and template is crucial,[9,20,22] an according to the

307 literature, the mmol ratio between monomer and template is optimum at 4:1. The structure of

308 the complex formed between DCF and MIP is suggested in Figure 7. ChemDraw version 8.0

309 software has been used for this purpose.

310

311 Sulphur   Nitrogen   Carbon   Chlorine   Oxygen   Hydrogen

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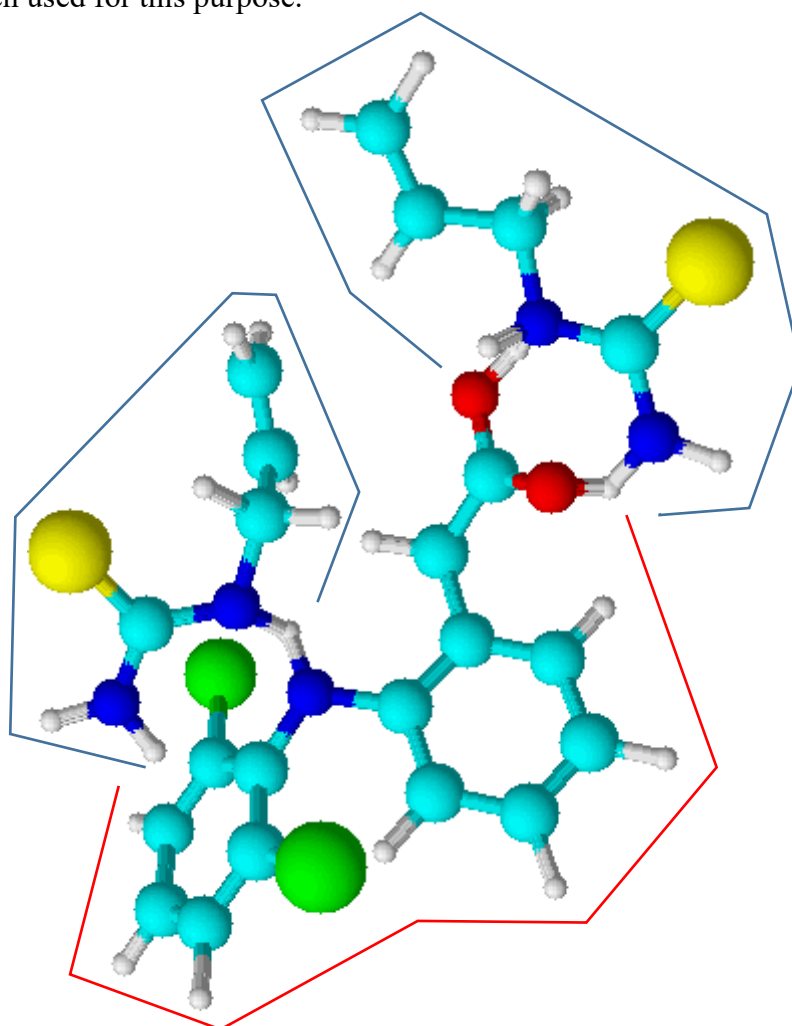
313 **Figure 7.** Complexes structure formed between DCF (——) and AT (——) with two active

314 functional sites.

315

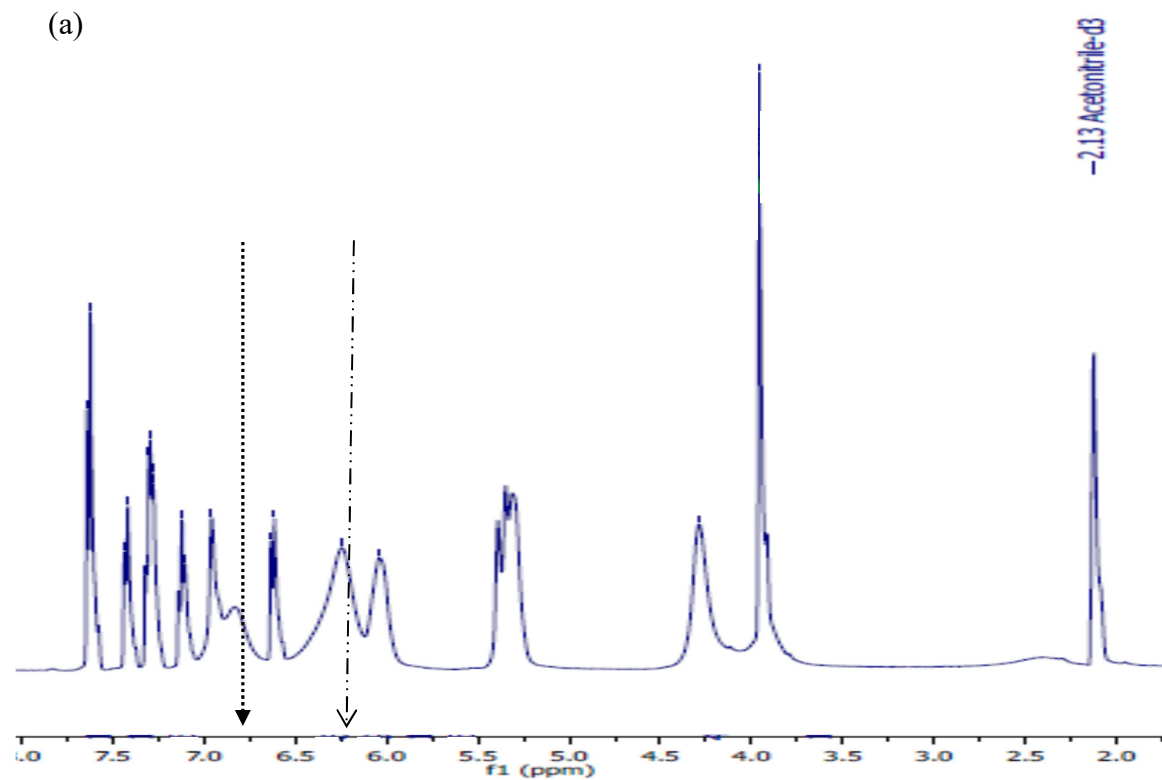316 ^{1}H NMR spectra for mixtures of 0.05 mol/L DCF and (a) 0.1 mol/L AT (b) 0.3 mol/L AT and

317 (c) 0.5 mol/L AT in 1 mL of acetonitrile-d$_3$ at 400 MHz are shown in Figure 8. From the

318 spectroscopy results, a chemical shift was observed from 6.3 ppm in mixture with 0.1 mol/L

319 AT concentration to 6.45 ppm in mixture at higher AT concentration corresponding to the

320 protons of amino moieties of thiourea group of AT molecule bonded to the carboxylic acid at

321 DCF molecule via hydrogen bonding. Generally, the reaction involved for pre-polymerization

322 seems to forward the process as the results obtained for mixtures a, b and c showed that peaks

323 in pure DCF or pure AT decreased and certain significant peaks could not be found in the

324 mixtures spectra.

325 Similar finding was reported by Li[21] for the reaction between an aromatic thiourea and

326 carboxylic acid to form a complex used as catalyst in cationic ring opening polymerization. In

327 their work, when the amount of 1,3-bis-(3,5-bis(trifluoromethyl)phenyl) thiourea (TU)

328 (functional monomer) was increased at fixed trifluoroacetic acid (TFA) (template)

329 concentration, the chemical shift was downfield from 7.83 ppm to 7.94 ppm. The authors stated

330 that TU as anion receptor coordinated with carboxylate by double hydrogen bonding

331 interactions, and was expected to stabilize the anion and lower the pKa of the oxy-acid, thus

332 allowing the increase of the electrophilicity of the activated cationic substrate. In the present

333 case, slight downfield chemical shift was observed for acidic proton of DCF that agrees with

334 the more acidic behavior of the proton when the complex between AT-DCF is formed.

335 Moreover, in our work, a peak is downfield from 6.6 ppm to 6.9 ppm due to hydrogen bonding

336 between nitrogen atom amine group of DCF and a hydrogen nitrogen atom of thiourea group

337 at AT. Similar finding was reported by Sun[9] in which a chemical shift was downshield from

338 7.70 ppm to 7.82 ppm, when a pyridine moiety interacts with amino group of DCF.

339

(a)

(b)

341

(c)
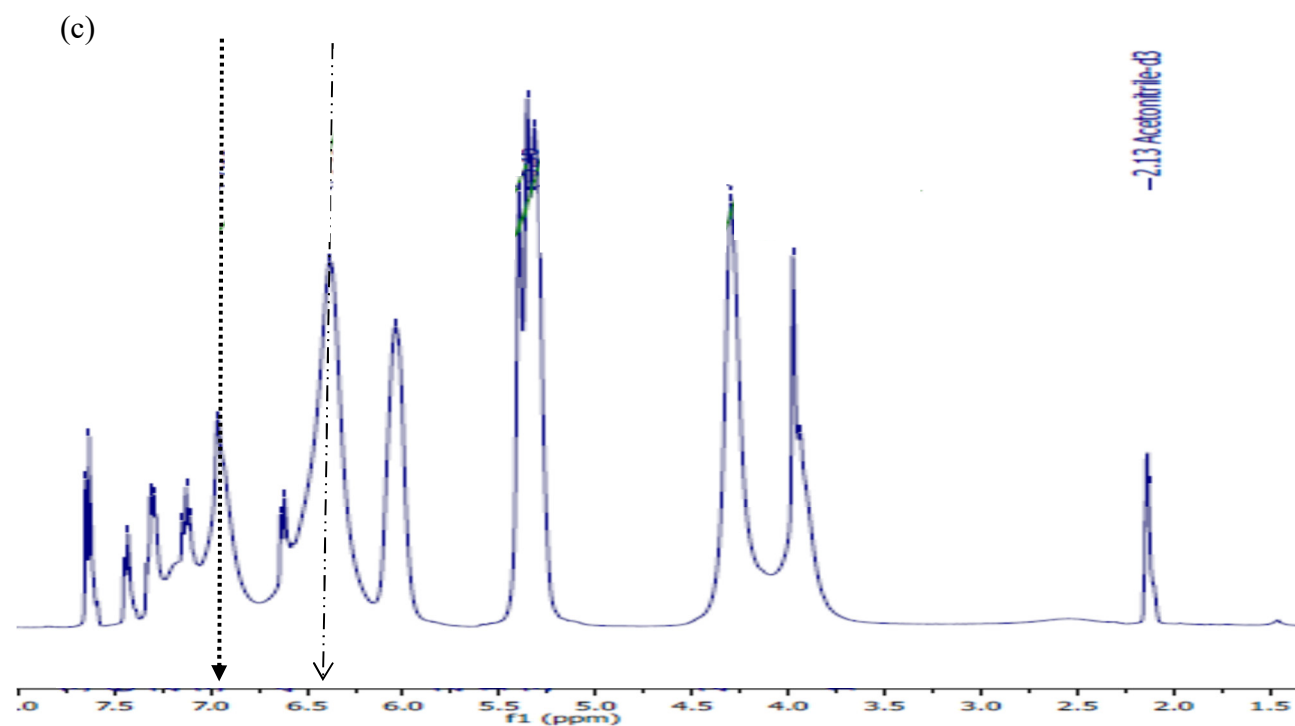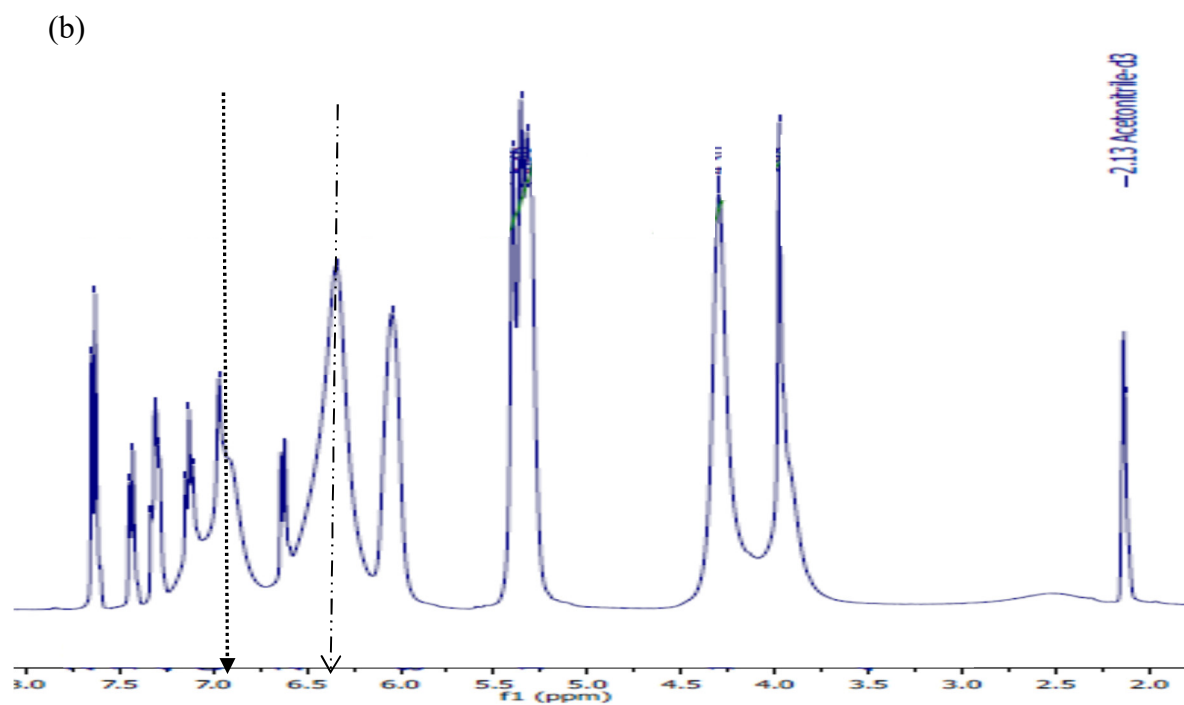
342 **Figure 8.** ^{1}H NMR spectra of mixtures of 0.05 mol/L DCF and (a) 0.1 mol/L AT (b) 0.3 mol/L

343 AT and (c) 0.5 mol/L AT in 1 mL of acetonitrile-d$_3$ at 400 MHz

344

345 However, Sun[9] used 2-vynilpyridine (2-VP) as the functional monomer for synthesizing the

346 polymers MIPs. The clear difference between the two monomers (2-VP and AT) is that there

347 is only one active functional site on 2-VP molecule whereas there are two active functional

348 sites on AT molecule. When 2-VP and DCF were in contact at the pre-polymerization stage at

349 least two non-covalent bonds were formed, one was an ionic interaction (acid DCF-base

350 pyridine ionic pair formed) and another one was hydrogen bonding between NH proton of DCF

351 and nitrogen atom at pyridine ring with pK_b at 8.8. In this case, pyridine is more basic than

352 aniline contained in DCF with pK_b value in range of 9-13. Interaction between AT and acid

353 group of DCF is strong and well fixed, generating a well ordered complex formed by two

354 hydrogen binding (as a chelate interaction). Moreover, the possibility of having an additional

355 hydrogen bond between, once more, protons of thiourea moieties and the nitrogen atom of

356 aniline group of DCF, can promote a higher selectivity compare with the system of 2-VP.

357 Based on the commented results, the mechanism of the reaction to form MIP-DCF is proposed

358 in Figure 9 (ChemDraw version 8.0 software has been used). In the proposed mechanism, there

359 are two active functional sites on one AT molecule.
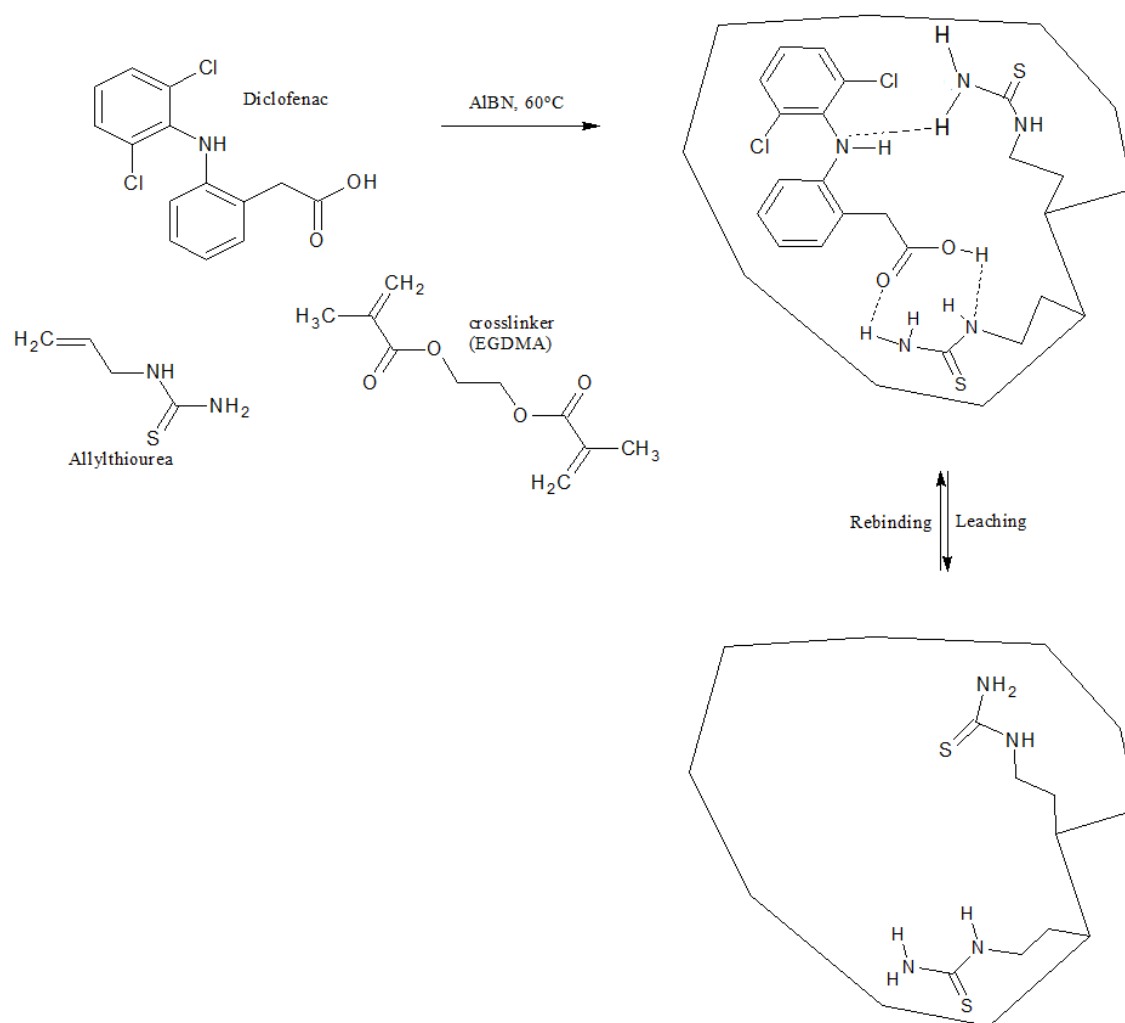
360   **Figure 9.** Scheme of proposed reaction mechanism of DCF and AT as the functional monomer

361   in MIP-DCF formation.

362

363   **4.0 Conclusion**

364   A new molecularly imprinted polymer (MIP) with DCF as the template using allylthiourea

365   (AT) as the monomer via bulk polymerization was successfully synthetized. One of the

366   significant findings to emerge from this study is that there was more than 90% of efficiency

367   removal within 3 min by MIP-DCF compared to NIP. The present work is much faster and less

368   laborious. pH of the solution during removal processes also has been tested and the best pH

369   value in order to achieve the highest sorption capacity is at pH below 7. The selectivity study

shows that the N-H functional group located at the center of DCF compound favored the reaction with the active functional sites of the MIP. Hence, DCF was favored to be trapped into the cavities compared to IDM and IBU. The preliminary experimental results obtained in pre-polymerization stage study were consistent to the suggested scheme reaction of MIP synthesis. The presence of the thiourea moieties allow not only a double interaction with the acid group of DCF, but also most probably generates an extra hydrogen bond interaction with N atom of aniline group in DCF. This triple interaction should promote a well-ordered template that could be responsible of the high removal % and the selectivity among other acidic pharmaceutical moieties.

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