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Ultra-Thin Eu and Er doped Y_2O_3 Films with optimized Optical Properties for Quantum Technologies

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ABSTRACT: Atomic Layer Deposited (ALD) Y_2O_3 thin films have been thoroughly investigated for optical or electronic applications. The coherent spectroscopy of lanthanide ions doped into this material has also recently attracted an increasing interest in the field of quantum technologies for which they are considered promising candidates in quantum memories or as spin-photon interface. However, these most demanding applications require a deep control over the local positioning of the ions and their close environment in the crystalline matrix. This study focuses on the structural as well as optical properties of Eu^{3+} and Er^{3+} dopants in Y_2O_3 using photoluminescence (PL), luminescence decay times and inhomogeneous linewidth (Γ_{inh}) measurements within this particular context. While as-grown ALD films do not provide an ideal host for the emitters we demonstrate that by optimizing the deposition conditions and using appropriate annealing post treatments, narrow inhomogeneous lines can be obtained for the ${}^7\text{F}_0 \leftrightarrow {}^5\text{D}_0$ transition of Eu^{3+} even for nanoscale films. Furthermore, about 1.5 ms lifetime has been measured for the infrared telecom transition of Er in ultrathin films (< 10 nm) which is an order of magnitude higher than in nanoparticles of the same size. These results validate optimized rare-earth doped ALD Y_2O_3 films as a suitable platform for photonics applications where few nm thick films with well localized emitters are mandatory. This approach provides the first building blocks towards the development of more complex devices for quantum sensing or hybrid structures coupled to other systems such as 2D materials.

1. INTRODUCTION

Rare earth (RE) oxides represent a technologically useful class of materials that can address a variety of applications such as photonics^{1,2,3}, protective coatings^{4,5}, laser media, catalysts⁶, scintillators and phosphors.^{1,7} They have also been highly studied for microelectronics in which high permittivity dielectric films could advantageously replace SiO_2 as gate insulators.^{8,9} RE elements (Sc, Y and La-Lu) have similar chemical properties and close atomic radius allowing easily substituting one to another in a crystalline matrix and giving access to a wide range of compositions as well as high doping levels.

Recently, RE doped oxide crystals have attracted an increasing attention for quantum technologies (QT) that promise to overcome classical limits in a large range of applications including communication, sensing, time stamping and computing.¹⁰ RE doped oxide crystals feature, at cryogenic temperatures, a combination of exceptionally long optical and spin coherence times, e.g. 2.6 ms¹¹ and 6 hours¹² respectively together with a high PL stability without blink-

ing. Indeed, their optical emission consists of narrow and well-resolved lines that stem from the shielded $4f$ - $4f$ transitions that are only weakly perturbed by the crystalline environment. Thanks to this, RE doped oxide crystals are the state-of-the-art materials for long storage time quantum memories¹³, entanglement storage¹⁴ and quantum state teleportation between a telecom photon and a crystal.¹⁵

While bulk crystals are preferably used for QT, a strong interest has also emerged for RE ions inside nanostructures.^{16,17} The availability of nanoscale particles¹⁸ or thin films, can open up many opportunities in this field. The coupling of these systems to resonators or hybrid structures as well as the fabrication of waveguides and photonic structures is greatly facilitated in this form.^{16,19} The ability to develop integrated quantum devices compatible with the silicon industry is also an important goal in the development of QT.²⁰ In addition, the thin film approach allows optimizing precursor consumption and gives access to compositions and phases that can hardly be reached by bulk growth from the melt. However high crystallinity and purity films are required

whereas surface effects play an important role in decoherence.

RE:Y₂O₃ is currently the only nanosystem to exhibit long optical and spin coherent lifetimes.^{18,21,22} Furthermore, thin films of Er:Y₂O₃ have for example been integrated into a new demonstrate control of the energy transfer from erbium ions into graphene.²³ The ability to grow few nanometer thick films combining high crystalline quality, optimal optical properties and precise spatial localisation is a key point to address to capitalize on these new hybrid devices.

Several techniques have been used to grow Y₂O₃ as thin films⁹ on a variety of substrates including Pulsed Laser Deposition (PLD)²⁴, Physical Vapour Deposition (PVD)²⁵, Atomic Layer Deposition (ALD)^{8,26,27,28}, Metalorganic Chemical Vapour Deposition (MOCVD)²⁹ or Molecular Beam Epitaxy (MBE).^{30,31} Among those, ALD possesses many assets for depositing thin films with an accurate thickness control, the possibility to vary the doping level as well as a good uniformity on standard silicon wafers or on any technologically relevant material platform. While the ALD synthesis of Y₂O₃ thin films is relatively well-known, the optical properties of RE elements (such as Eu or Er) doped into this matrix have yet not been thoroughly investigated within the context of QT.^{32,33} In particular no lifetime or inhomogeneous linewidth of sub 50 nm RE:Y₂O₃ ALD films have been reported to our knowledge.

In study, we aim at demonstrating the potential of this material system as a platform for photonics in particular for very low thicknesses (< 20 nm). We determine the optimized deposition parameters but also the effect of post treatment on the film crystallinity. Furthermore, the structural analysis is correlated to optical properties in order to clarify how the deposition temperature affects the local environment of RE ions.

In this paper we report for the first time narrow inhomogeneous linewidth of the ⁷F₀ ↔ ⁵D₀ of Eu in sub 100 nm films. Furthermore we demonstrate that our strategy is versatile to other lanthanide ions since we observe a significant enhancement of the lifetime of Erbium telecom transition even for 10 nm thick films.

2. EXPERIMENTAL SECTION

Eu and Er doped Y₂O₃ thin films were grown in a *Picosun Sunale R200* using conventional β-diketonate precursors: Y(tmhd)₃ and Eu(tmhd)₃ / Er(tmhd)₃. They are thermally stable and volatile and can be purchased with high purity (99.9 % *STREM Chemicals*). They however require a strong oxidizing agent that is provided by ozone (O₃).²⁶ To ensure an efficient vaporization, the temperature of the tanks containing the precursors was maintained at 160 °C for Y(tmhd)₃ and at 150 °C for the dopants throughout the deposition run. The doping level of the oxide films was finely tuned by sequentially introducing pulses of the dopant elements in the standard yttrium oxide cycle. A typical ALD sequence consisted of a 3 s Y(tmhd)₃ pulse followed by a 3 s purging pulse of N₂; a 3 s ozone pulse also followed by a 3 s N₂ purge (Figure 1(a)). For a theoretical doping level of 5 %, when considering an equivalent sticking coefficient for all precursors, 5 ALD cycles of Eu(tmhd)₃ or Er(tmhd)₃ were introduced for every 95 ALD cycles of Y(tmhd)₃. The final thickness was precisely controlled in the range 10-375 nm by the number of cycles based on the calculated growth rate per cycle as illus-

trated in Figure 1(b). The self-limited regime was obtained for moderate temperatures of around 200-400 °C. Indeed, in this temperature range the film thickness increases linearly at about 0.21 Å per cycle. Furthermore, the linear behaviour and the zero offset visible in Figure 1(b) indicate a low nucleation activation energy. The films were deposited on (100) Si wafers with an excellent thickness uniformity (better than 1 %) (Figure 1(c)). In order to improve the crystallinity of the films and the optical properties of the emitters, we investigated the process conditions and the use of a post-growth annealing treatment under O₂ atmosphere (600 °C-1100 °C).

The crystallinity of the films was evaluated using X-ray Diffraction (XRD) in a *Panalytical XPert Pro* diffractometer with an incident beam Ge monochromator, and a stainless steel sample holder. Film thickness was measured by white light interferometry in the range 250-1000 nm with an *Ocean Optics NanoCalc* system using Y₂O₃ optical constants.³⁴ FEG Scanning Electron Microscope (FEG-SEM) images of the surface of the films were recorded using a *ZEISS Leo 15030* microscope. Photoluminescence (PL) measurements were performed in a *Renishaw InVia* micro-PL apparatus with a 50 × objective and a 532 nm laser as excitation source. Cathodoluminescence (CL) analysis was carried out at room temperature in a *Horiba HClue* system attached to a conventional SEM (*Zeiss EVO MA15*) using a 10 kV electron acceleration voltage and a 20 nA beam current. For the analysis we used a 600-groove grating with a 150 μm slit size for improved resolution. Decay measurements and time resolved PL were also recorded using a tunable optical parametric oscillator pumped by a Nd:YAG Q-switched laser (*Ekspla NT342B-SH*) with 6 ns pulse length, a *Jobin-Yvon HR250* monochromator and a photomultiplier tube. The detection time constant was 20 μs and data was recorded on a digital oscilloscope (*Lecroy 332A*).

Inhomogeneous linewidths of the ⁷F₀ ↔ ⁵D₀ transition were measured in reflection mode in a helium bath cryostat (*Janis CTI-Cryogenics* model *CCS-150*, *LakeShore* model 330 temperature controller) between 10 and 12 K. A low laser intensity (1 mWcm⁻²) was used to avoid saturation of the transition and spectral hole burning. We performed fluorescence excitation (PLE) experiments by monitoring the red luminescence of the ⁵D₀ → ⁷F₂ transition (around 612 nm) for various excitation wavelengths around 580.883 nm (516 098 GHz) provided by a *Sirah Matisse DS* laser, with a linewidth of 200 kHz. The red luminescence was filtered using at least 3 band pass filters and sent to a high sensitivity photomultiplier (*PMT R5108 Thorlabs*). In order to improve the signal to noise ratio the detection was performed with a lock-in amplifier. The lifetime of the 1.5 μm Er³⁺ transition in ultra-thin films was characterized in a confocal microscopy setup, where we excited with 532 nm laser light and measured the emission at 1.5 μm using a single photon counter (*ID Quantique 230 NIR*). A square wave modulation to the 532 nm excitation laser is applied and time-correlated single photon counting using a *PicoHarp 300* is performed. Each laser trigger event and each detected 1.5 μm photon event have been recorded and used to construct a histogram during a time period of 10 minutes. The decay of the histogram after time zero (when the laser switches off) represents the lifetime of the erbium transition.

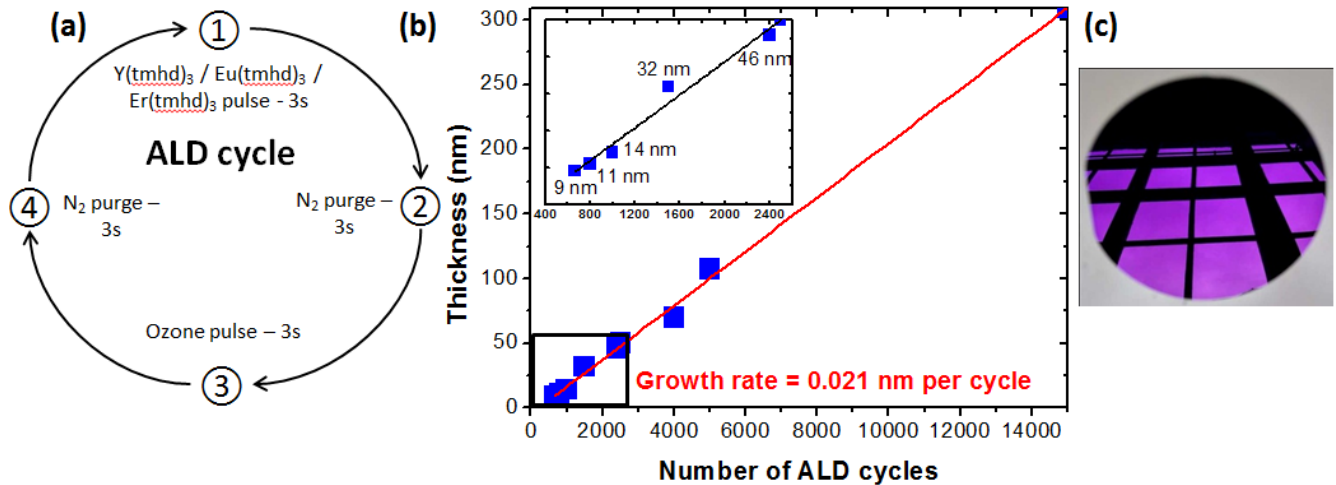


Figure 1 (a) Schematics of a typical ALD cycle used to grow RE-doped Y₂O₃ thin films, (b) Film thicknesses measured by white light interferometry as a function of cycle number. The red line is a linear fit. (c) Image of a 2-inch Si wafer covered by a uniform Y₂O₃ ALD coating and showing a mirror-like surface.

3. RESULTS AND DISCUSSION

3.1 Structural analysis

RE sesquioxides are polymorphic materials with at least 5 different crystallographic structures.³⁵ In the case of Y₂O₃, monoclinic and cubic phases are usually observed. The cubic one (space group Ia-3) presents two cation sites with the local symmetry C₂ and C_{3i} whereas the monoclinic phase (space group C2/m) have three crystallographically distinct cation sites, each having point group symmetry C_s.^{35,36} For QTs, the cubic phase is preferred because the longest optical coherence lifetime (T₂) of the ⁵D₀ → ⁷F₀ optical transition of Eu has been measured for ions inserted in the C₂ sites of the cubic phase.

XRD analysis of the 5 % Eu doped Y₂O₃ films annealed at different temperatures is presented in Figure 2 and compared with Y₂O₃ nanoparticles of the cubic phase obtained by homogeneous precipitation and annealed at 1200 °C.³⁷ The agreement between the reference powder and the films diffraction peaks (Figure 2(a)) indicates that polycrystalline Y₂O₃ has been grown mostly in the cubic phase with undetectable contribution from the monoclinic phase. The relative intensity of the different peaks with respect to the randomly oriented nanopowders shows that diffraction from the (400) crystallographic planes is enhanced as compared to that from (222), (440) and (622) planes indicating a strong (100) texturing. This is consistent with previous reports on Y₂O₃ films grown by ALD on silicon.³⁸ The effect of annealing is particularly obvious when looking at the XRD pattern without normalization (Figure 2(b)). The intensity of the (400) diffraction peak is increased from 600 to 800 °C suggesting an improvement of the crystalline quality. However, above 950 °C, additional peaks (visualized by red arrows in Figure 2(a)) appeared and were attributed to the formation of a silicate phase (such as Y₂SiO₅ or Y₂Si₂O₇) due to the reaction of the oxide with the silicon wafer.³⁹ This sets an upper limit for the annealing temperature to allow for an improvement of the crystalline quality without formation of parasitic phases. Deposition on other substrate materials or with a diffusion barrier could potentially provide a solution

to this limited annealing temperature but requires further study.

Additionally, on Figure 2(c), we observed that the diffraction peaks are shifted towards higher angles with respect to the reference which suggests a smaller lattice parameter than for a bulk material and thus compressive strain. Despite the lack of epitaxy, strain could be induced by the difference of lattice parameter between Si and Y₂O₃ which is about 2.4 % between a double Si lattice cell and a single oxide cell. The difference in thermal expansion coefficients (α) also induces strain upon heating and cooling since α is almost 3 times higher for Y₂O₃ than for Si. While annealing at a moderate temperature of 600 °C increased the shift towards higher angles (lower graph of Figure 2(c)), it is noticeable that at higher temperatures, the trend became opposite with the diffraction angles still remaining higher than the reference (upper graph of Figure 2(c)). Both contributions (lattice parameter and thermal mismatch) should contribute to tensile strain which is not in agreement with the XRD result. It is thus believed that additional competitive mechanisms related to the presence of impurities in the films are at work that could reduce the effective cell parameter. A moderate temperature of 600 °C is enough to allow for the release of contaminants such as carbon, hydrogen or other impurities that can reach up to several % in ALD films grown with RE(tmhd)₃ precursors,³⁸ thus possibly leading to a reduction of cell parameter. Further annealing at higher temperatures has a beneficial effect on the crystallinity of the films and this reorganization partially releases the accumulated stress. Further analysis of the chemical composition by XPS for example would be needed to confirm this explanation.

A direct consequence of the induced stress is the apparition of cracks as illustrated in the SEM images of Figure 3. Although the as-deposited films always showed a smooth surface whatever their thickness, annealing at high temperatures (> 800 °C) led to the appearance of a network of cracks extending along specific crystalline directions particularly for thicker layers (> 100 nm). This indicates again the presence of thermally induced stress and is another limitation to the use of post-growth annealing treatments. However thinner of thermally induced stress and is another limitation to the use

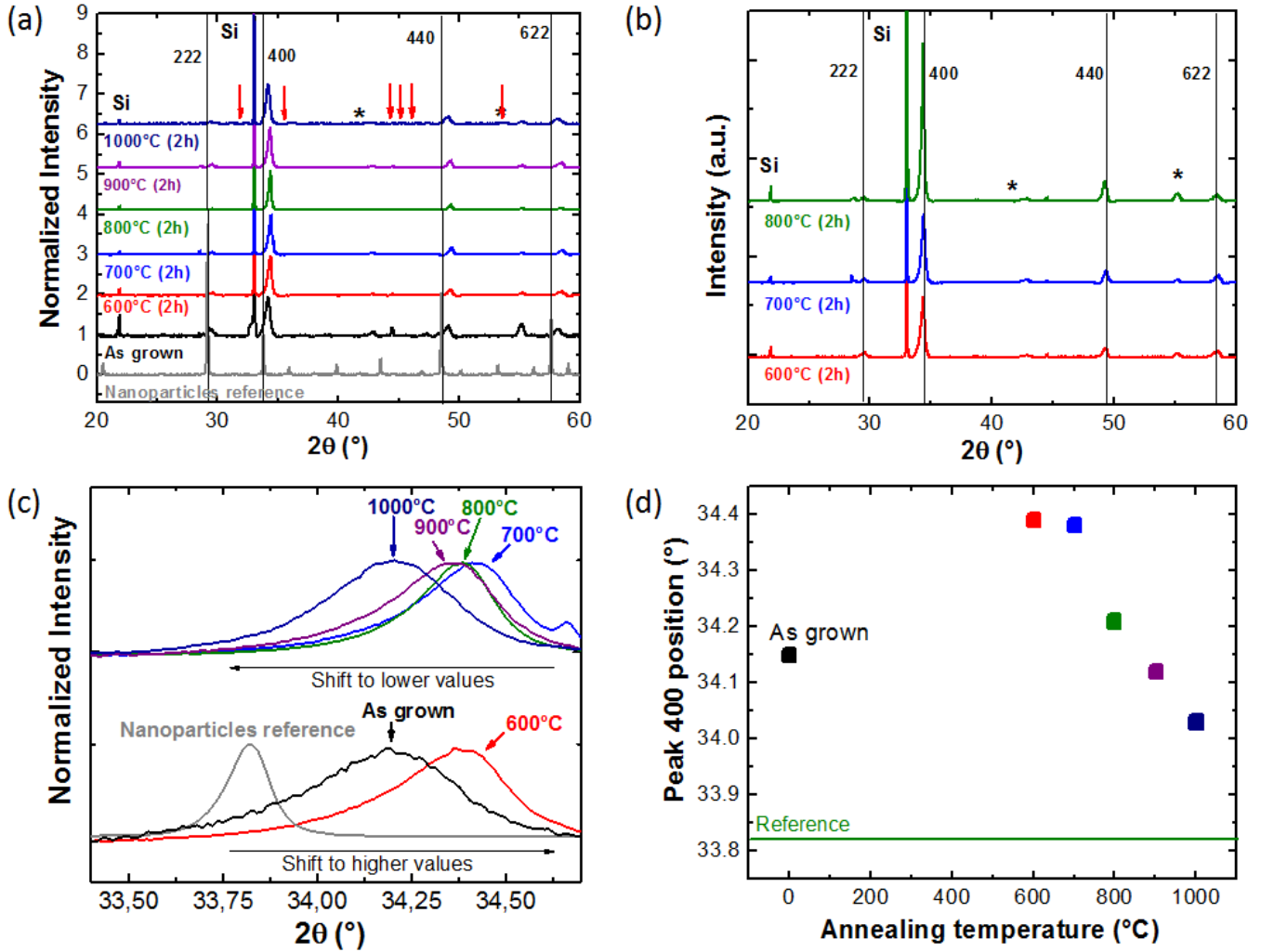


Figure 2 (a) XRD pattern normalized to the (400) diffraction peak, of $\text{Eu}^{3+}:\text{Y}_2\text{O}_3$ films annealed at different temperatures. The films thickness is 300 nm. $\text{Eu}^{3+}:\text{Y}_2\text{O}_3$ cubic phase nanoparticles produced by homogeneous precipitation are used as a reference. Silicate related peaks are highlighted by red arrows. (b) XRD pattern shown without normalization. (c) and (d) evolution of the (400) diffraction peak position with annealing temperature. * indicates XRD reflection from sample holder.

of post-growth annealing treatments. However thinner oxide films annealed up to 950 °C do not exhibit cracks or parasitic phase formation which is encouraging for exploiting the optical properties of doped RE emitters as long as film thickness remains low enough.

3.2 Luminescence characterization

Optical properties of RE oxides thin films or nanocrystals can differ from their bulk counterparts since due to a high surface to volume ratio, an important part of RE ions may be submitted to a varying crystalline environment. In this study, Eu^{3+} ions were used for structural investigation. Indeed, the narrow ${}^7\text{F}_0 \rightarrow {}^5\text{D}_0$ absorption line enables to probe the disorder and thus the crystalline quality of the host material.^{40,41} Moreover the main emission transitions ${}^5\text{D}_0 \rightarrow {}^7\text{F}_2$, are forced electric dipole transitions (ED) whereas the ${}^5\text{D}_0 \rightarrow {}^7\text{F}_1$ presents a magnetic dipole (MD) character.^{42,43} Slight modifications of the symmetry are thus revealed by looking at the ratio between those 2 transition types since ED are much more sensitive to a distortion of the local surroundings than MD. For a low symmetry site like C_2 in cubic Y_2O_3 , the ${}^5\text{D}_0 \rightarrow {}^7\text{F}_2$ transition usually dominates the emission spectrum (Figure 4).

The films were analysed by standard luminescence characterization in PL using a 532 nm laser to excite Eu^{3+} ions to the ${}^5\text{D}_1$ manifold. As expected, the resulting spectra are dominated by emission from the ${}^5\text{D}_0 \rightarrow {}^7\text{F}_2$ transition at 612 nm (Figure 5(a)) corresponding to ions in the C_2 site of the cubic structure of yttria.³⁷ For as-grown films or films annealed at a low temperature, an additional contribution from the same transition but in a monoclinic lattice cell environment is visible at around 622 nm.⁴² When increasing the annealing temperature, this emission tends to disappear while the lines get narrower as judged by the linewidths (FWHM) reported in Figure 5(b). Although the emission remains broader by a factor of about 2 than that of a reference $\text{Eu}^{3+}:\text{Y}_2\text{O}_3$ ceramic with the same composition, a strong improvement of the film crystallinity with annealing is confirmed. Moreover, we observe a clear improvement of the luminescence intensity with the annealing temperature. Indeed an increase up to 10 has been observed between films of the same batch as grown and annealed at 950°C. At temperatures higher than 950 °C, PL spectrum of the Eu doped Y_2O_3 film shows new sets of emission lines (Figure 5(c)). This is consistent with the parasitic silicate phase due to reaction with the Si substrate,⁴⁴ previously observed in XRD. The drastic change in crystalline

environment of the Eu emitters indeed leads to the appearance of strongly shifted emissions.

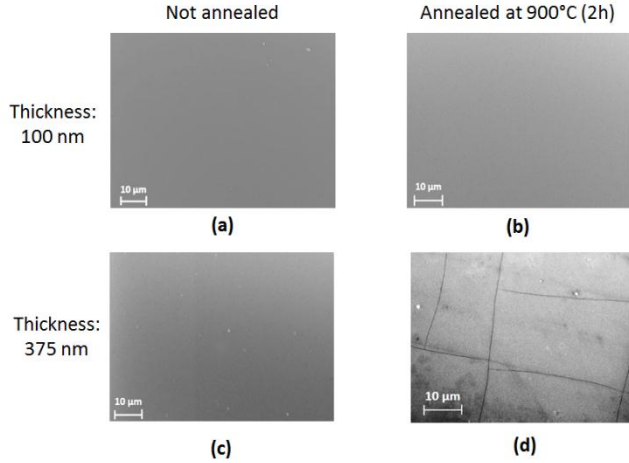


Figure 3 SEM images of the surface of 100 nm thick films (a) and (b) and 375 nm thick films (c) and (d) before (left) and after (right) high temperature annealing of 900°C.

CL analysis of the films allows assessing emissions in a wider spectral range due to the broad excitation energies of the incoming electron beam. As illustrated in Figure 5(d) we confirmed the improvement of crystalline quality at moderate temperature and the clear change in emission spectrum at temperatures above 950 °C. Additionally, a broad charge transfer band which proceeds from transfer of an electron from the valence band to the 4f states of RE ions shows up in the UV range (250-350 nm) particularly at high annealing temperatures. This is consistent with a change in the crystalline environment due to the formation of a new phase and the appearance of defect levels in the band gap. Besides, on the CL spectrum we observe an intense peak at 980 nm not attributed to Eu^{3+} ions transitions but possibly coming from Yb^{3+} impurities. Although this element has not been previously introduced in the reactor chamber, the ALD precursors have 3N purity (99.9 %) only due to the difficulty in separating different RE elements. It is thus probably the origin of this contamination. Inductively Coupled Plasma Mass Spectrometry (ICP-MS) of $\text{Y}(\text{tmhd})_3$ precursor diluted in ethanol (not shown here) confirmed that significant trace impurities of Yb^{3+} were present. This is a potential limitation for the use of our thin films in QT since the presence of RE impurities with an electron or nuclear spin could induce unwanted decoherence of close-by Eu^{3+} ions. Synthesis with higher purity precursors (4N or more) that are available but at a much higher cost could be needed.

From this first structural and spectral analysis, it is found that $\text{Eu}:\text{Y}_2\text{O}_3$ thin films with a controlled thickness and doping can be obtained on Si by ALD and that their crystalline and optical properties can be significantly improved by annealing at temperatures up to 950 °C. The formation of parasitic phases due to reaction with the silicon substrate and stress leading to cracking for thicker films are limitations to the use of higher temperatures. In addition, the purity of commercial standard grade precursors is probably not sufficient to achieve the highest purity required for quantum applications.

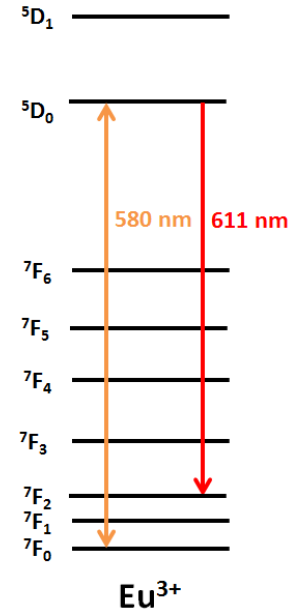


Figure 4 The main optical levels of europium ions, and the two main transitions $^5\text{D}_0 \rightarrow ^7\text{F}_2$ and $^7\text{F}_0 \leftrightarrow ^5\text{D}_0$.

3.3 Further improvement of the film synthesis

Modifying the synthesis conditions was attempted in order to push further the performance of our material. At first, we investigated a variation of O_3 pulse duration between 3 and 9 s (Figure 6(a)). The intensity of the XRD peak was highest for a 6 s long pulse but it shifted to even higher angles. For longer pulse durations the (400) XRD peak was barely visible, consistent with a decrease in crystallinity. Moreover, preferential growth along the [111] direction occurred since the main XRD peak is now (222) (not presented here). A small and broad contribution also appeared in the bottom of the Si peak at around 32.7° (Figure 6(a)). We attribute it to the monoclinic phase as in the literature, the oxygen content has been reported to strongly influence the monoclinic to cubic phase ratio.⁴⁵

PL analysis confirmed these results. Indeed PL shows that shorter O_3 pulse durations led to fluorescence emission from Eu^{3+} ions in a cubic environment (main peak at 612 nm) whereas longer O_3 pulses confirm the appearance of the monoclinic phase with emission at around 622 nm associated with a broadening of the main peak. Therefore, short O_3 pulses length of 3 s or 6 s seemed to be the most appropriate to obtain a good crystalline quality and to limit the deposition time.

Secondly, lengthening the N_2 purge time between each precursor pulse from 3 to 5 s was also attempted. The results shown in Figures 6(c) and 6(d) indicate that it did not improve the film quality but instead led to a decrease of the intensity of the (400) diffraction peak and a broadening of the main Eu emission. In fact, too long a purge pulse can lead reaction with the oxidant which can explain that moderate purging times are required to maintain a high crystalline quality.

Finally, the deposition temperature was also varied between 250 and 400 °C, which are the limits of the ALD window for this precursor.³⁸ The results are presented in Figure

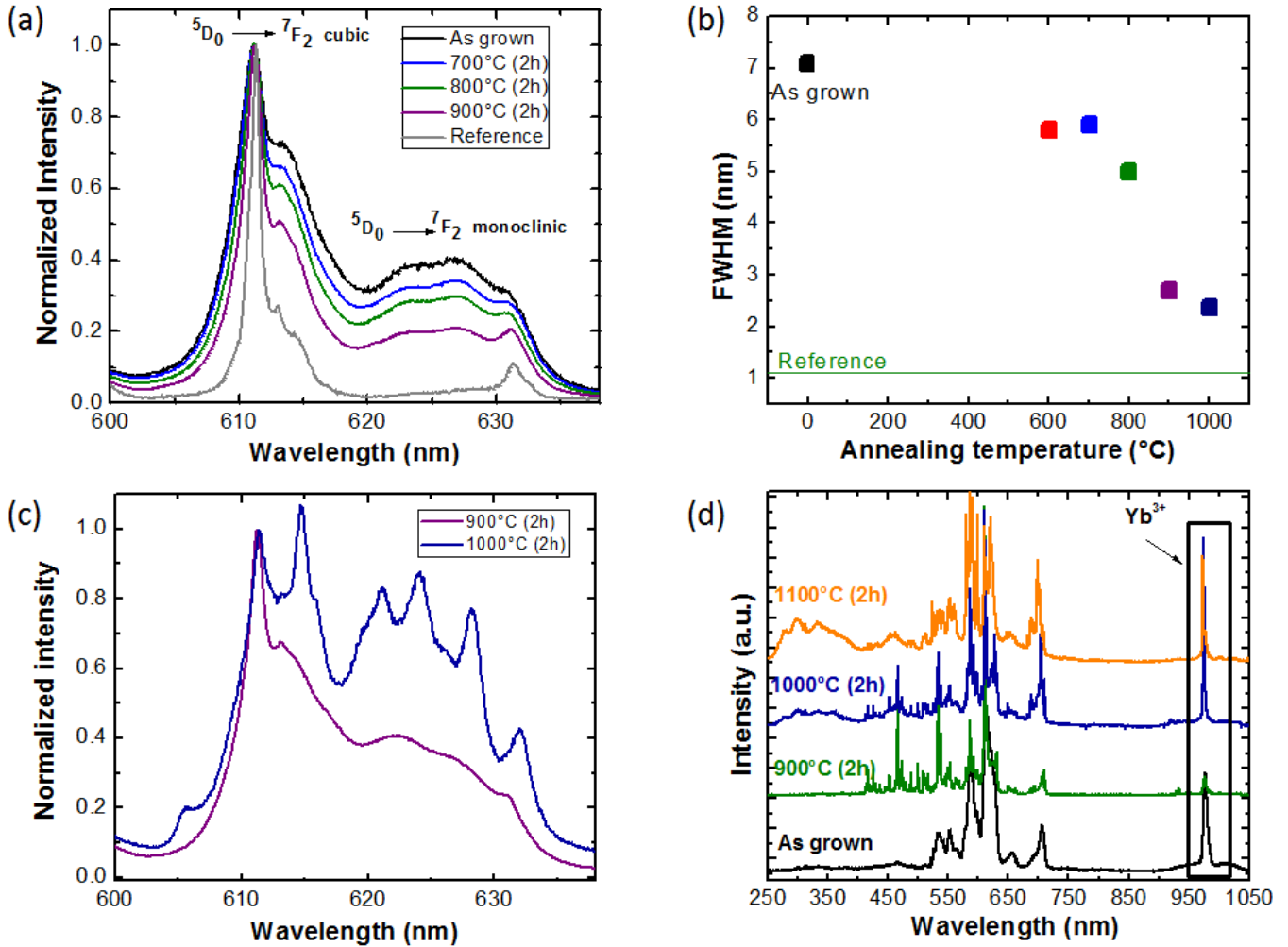


Figure 5 (a) Room-temperature PL spectra of 100 nm-thick Y_2O_3 films doped with 5 % Eu^{3+} showing the main Eu emission lines in a cubic or monoclinic environment. A ceramic with the same composition is used as a reference. (b) FWHM of the $^5D_0 \rightarrow ^7F_2$ transition at 612 nm plotted as a function of annealing temperature. (c) Comparison of PL spectra for films annealed at 900 and 1000 °C showing a drastic change in the ion environment. (d) Room-temperature CL over a wide spectral range for films annealed at different temperatures and in which Yb^{3+} impurities are detected.

7. At 250 °C, the (400) XRD diffraction peak is barely visible, while its intensity increases when the temperature is increased. In addition, PL emission is broad. This indicates that a low deposition temperature leads to poor crystallinity. Although higher temperatures appear as more appropriate, we also observe on the XRD spectrum that the films' texture changed from (100) to (111) in agreement with a previous study.³⁸

As a consequence the optimal deposition conditions to obtain higher quality oxide films were 3 s to 6 s O_3 pulse, a 3 s N_2 purge and a deposition temperature between 300 °C and 350 °C.

3.4 High resolution and time resolved luminescence

In order to analyse further the optical properties of RE ions into our optimized Y_2O_3 ALD-grown thin films, we prepared layers containing 5% Eu into a 100-nm thick film and annealed them at different temperatures. Within the context of QT it is essential that the lifetime of the emission of these ions is as long as possible and, additionally, the lines should be narrow and weakly inhomogeneously broadened.

Figures 8(a) and (b) present the PL spectra recorded for different excitation wavelengths around the $^7F_0 \rightarrow ^5D_2$ transition. As for Eu doped bulk cubic-phase yttria ceramics, the most intense PL signal at 612 nm ($^5D_0 \rightarrow ^7F_2$) is observed for a resonant excitation wavelength of 465.2 nm.³⁷ For other excitation wavelengths a significant variation of the PL line shape is also observed as illustrated on the normalized spectra of Figure 8(b), which is not expected for ions in a single cubic phase. Indeed at shorter excitation wavelengths, emission at 625 nm is enhanced as compared to that at 612 nm.

We attribute this change to the selective excitation of Eu^{3+} ions in the monoclinic phase of yttria, which supports again the fact that a residual amount of unwanted phase is present in our films. This interpretation is also confirmed by the noticeable blue shift of the $^5D_0 \rightarrow ^7F_0$ transition from 580 nm to about 578 nm for shorter excitation wavelengths, which is consistent with values reported in the literature for the monoclinic phase.^{46,47} These emissions promoted by the 462.2 nm excitation wavelength are however broad which indicates that the monoclinic phase is highly disordered and probably present only as nanodomains.⁴⁶ Figure 8(c) presents the variation of the normalized integrated PL in the range 570 to 640 nm as a function of the excitation wavelength for different annealing temperatures (i.e. PLE). Although not required

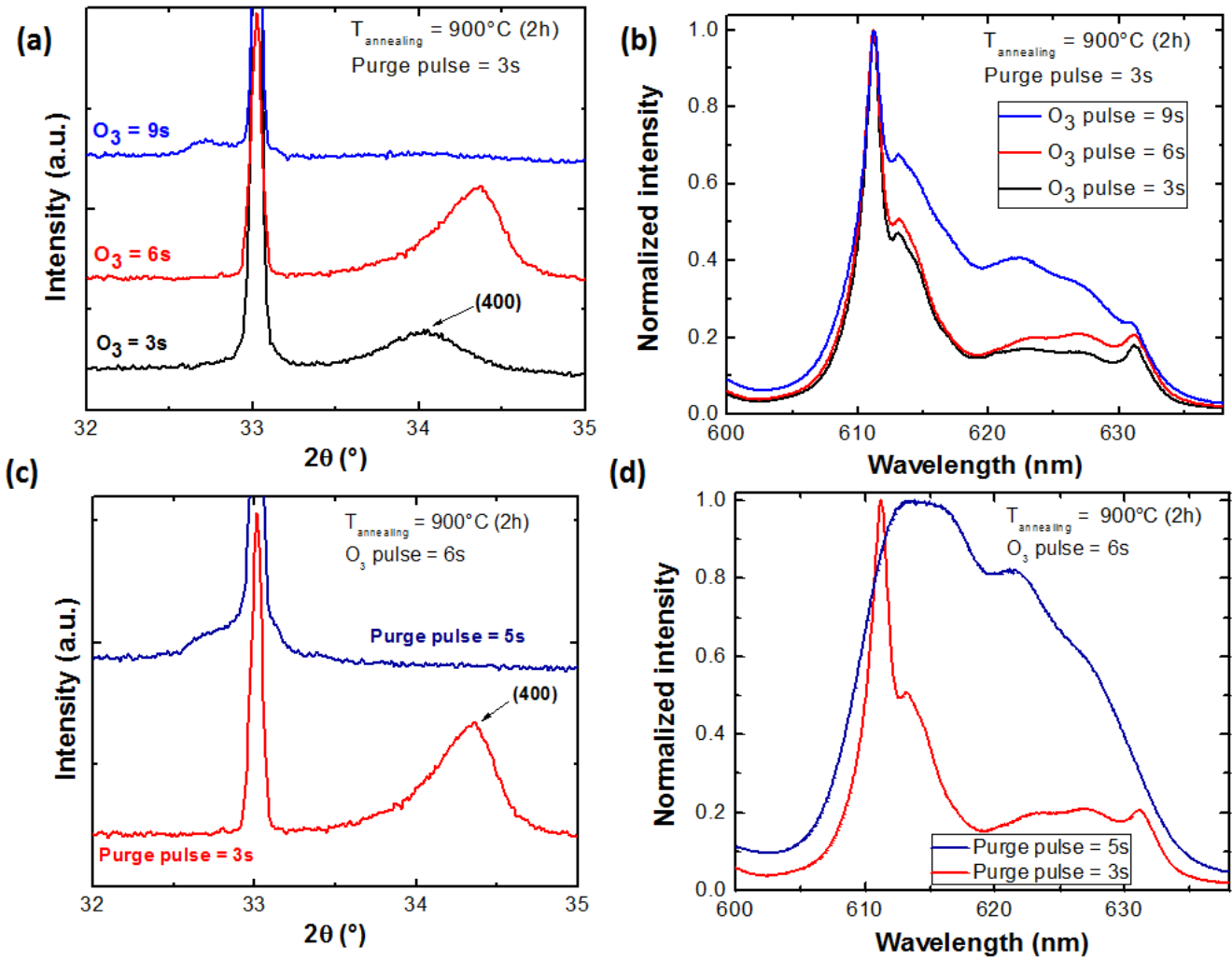


Figure 6 Effect of the ozone pulse duration from 3 s to 9 s (a,b) and the N_2 purge pulse duration (c, d) on the XRD pattern (left) and room-temperature PL emission spectra (right) of 100 nm-thick Y_2O_3 films doped with 5% Eu^{3+} and annealed 2 h at 900 °C.

to optically activate Eu^{3+} ions, annealing greatly improved the PL performance of the films since the contribution due to disorder observed under short excitation wavelength decreased significantly. Indeed, at 950 °C a decrease of the monoclinic emission is observed. The annealing post treatment has thus a dual beneficial effect by both improving the crystalline quality of the cubic phase while also decreasing the monoclinic phase proportion.

To get a better idea of the properties of Eu^{3+} ions doped into our optimized Y_2O_3 thin film, we also performed temporally resolved measurements. The emission's lifetime of the 5D_0 level was estimated from the fluorescence decay presented in Figure 8(d) and reported in Table 1 for films annealed at different temperatures. For the as-grown films, we clearly observed a non-exponential behaviour at the beginning of the decay curve indicating a non-radiative de-excitation pathway. This fast component is probably due to the presence of organic residues trapped in the film and due to the poor crystallinity. After the annealing post-treatment, the decay curves present an exponential behaviour and a significant increase in the lifetime constant. In fact, fluorescence lifetime reaches 0.8 ms, a value close to that measured for a bulk transparent ceramic (0.9 ms) which is encouraging for the foreseen application in QTs.

High resolution optical linewidth measurements are a powerful tool for material characterization. According to the literature on bulk $Eu^{3+}:Y_2O_3$ ceramics, a single lorentzian with a line center around 516 098 GHz (580.883 nm in vacuum) is expected corresponding to the maximum resonant absorption of the $^5D_0 \rightarrow ^7F_0$ transition.^{48,49,50} However, for films annealed at temperatures below 800 °C, we only observed a broad line (Peak B) centered at 518 200 GHz (578.52 nm vacuum) on Figure 9. This large frequency shift indicates that Eu^{3+} ions are located in a significantly different environment. The central frequency seems to be compatible with previous studies on Eu^{3+} doped ultra-small monoclinic Y_2O_3 nanocrystals⁴⁶ and confirms our hypothesis. Indeed, no signature of the 3 different sites is detected indicating a large disorder as observed for nanocrystals with crystallites-size below 5 nm.⁴⁶ Another argument in favor of a disordered structure below 800 °C is the asymmetric shape of the curve with a longer tail in the high-energy side that prevents any fit with a pure lorentzian or a gaussian model. Indeed, this peculiar lineshape has already been observed for Eu doped into amorphous oxide glass and has been attributed to the large variation of the crystal field parameter.⁵¹

For films annealed at temperatures above 800 °C, an additional narrow peak (Peak A) appeared at 516 150 GHz (580.824 nm vacuum), i.e. much closer to the expected value of Eu^{3+} ions in the C_2 sites of cubic Y_2O_3 . The relative peak

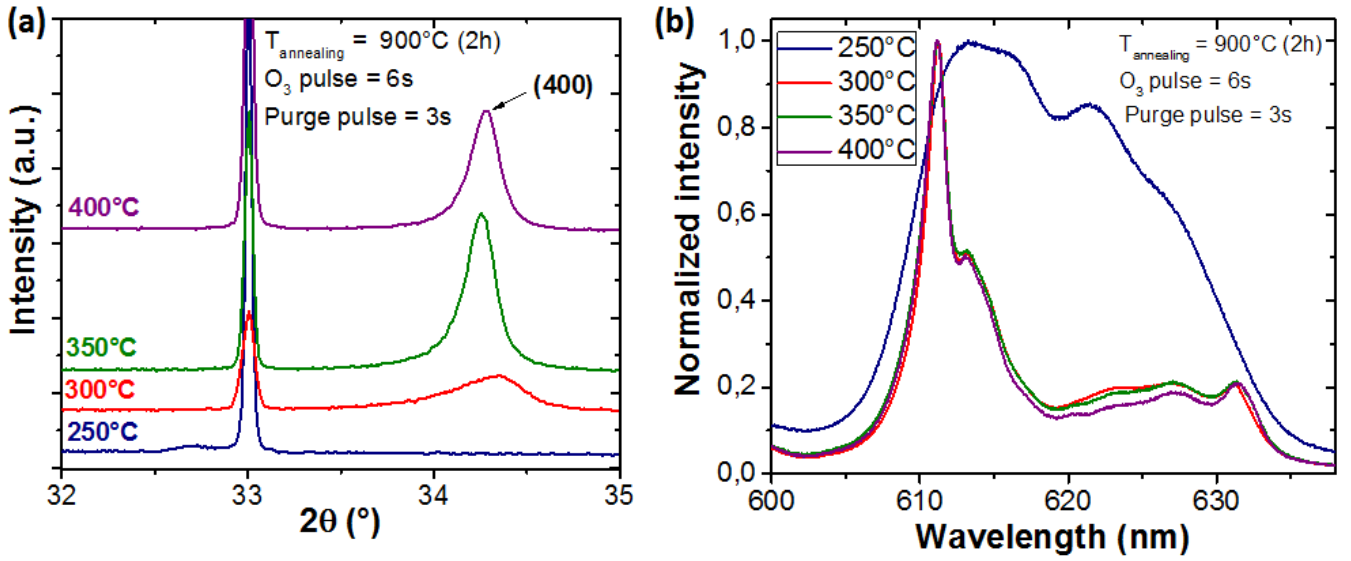


Figure 7 Effect of the ALD deposition temperature on the XRD pattern (a) and room-temperature PL emission spectra (b) of 100 nm-thick Y_2O_3 films doped with 5% Eu^{3+} and annealed 2 h at 900 °C.

Samples	T_1 (ms)
5% $\text{Eu}:\text{Y}_2\text{O}_3$ transparent ceramic ⁵⁰	0.9
As-grown ALD film	0.4
ALD film annealed at 600 °C	0.7
ALD film annealed at 700 °C	0.7
ALD film annealed at 800 °C	0.7
ALD film annealed at 900 °C	0.8

Table 1 Measured fluorescence lifetime of the main emission at 612 nm for different post annealing treatment.

intensity increased significantly with the annealing temperature. In order to filter the excitation laser we used three spectral filters with different wavelength cut off between 610 and 630 nm. Those filters reduced significantly the 612 nm PL emission of the cubic phase in comparison to the main PL emission of the monoclinic phase (625 nm). The experimental curves can be fitted by two Lorentzian line shapes, which, in agreement with the Stoneham theory, indicate a broadening by diluted point defects.⁵² The peak position and the Γ_{inh} extracted from the full width at half maximum (FWHM) of the curves are summarized in table 2 for both peaks A and B. The measured Γ_{inh} for peak A remains larger by about a factor of 2 in comparison to that extrapolated from transparent ceramics of the same composition (100 GHz).⁵³

This suggests that the linewidth is only partly due to the mismatch between Eu and Y ionic radii and that additional disorder, defect or impurities also contribute to it. A blue shift of the peak maximum of up to 100 GHz is also observed with an increase of the annealing temperature, possibly related to the generation of thermal stress due to the thermal

coefficient mismatch between silicon and yttria. In our case, a tensile strain is expected since Y_2O_3 film contracts more than the substrate when the temperature is raised. The influence of the thermal stress σ_T can be estimated by applying the following relation⁵⁴:

$$\sigma_T = \frac{E_f}{(1-\nu_f)} (\alpha_s - \alpha_f) \Delta T \quad (1)$$

Where E_f , ν_f , α_f represent the Young modulus, the Poisson's ratio and thermal expansion coefficients for the yttria film whereas α_s is the thermal expansion coefficients for the silicon ($E_f = 150$ GPa; $\nu_f = 0.3$; $\alpha_f = 7.5$ ppm/°C and $\alpha_s = 3.0$ ppm/°C).^{55,56}

From equation (1) a tensile stress at room temperature of about 0.9 GPa is expected for films annealed at 950°C. Li et al. have probed the variation of the luminescence spectra from Eu^{3+} doped Y_2O_3 nanotubes under high pressure.⁴¹ According to their results a red shift of about 120 GHz per GPa is observed under compressive stress and a blue shift under tensile stress. The 100 GHz shift of the peak maximum observed for the film annealed at 950 °C (Table 2) thus fits well with the calculated tensile stress induced by thermal mismatch.

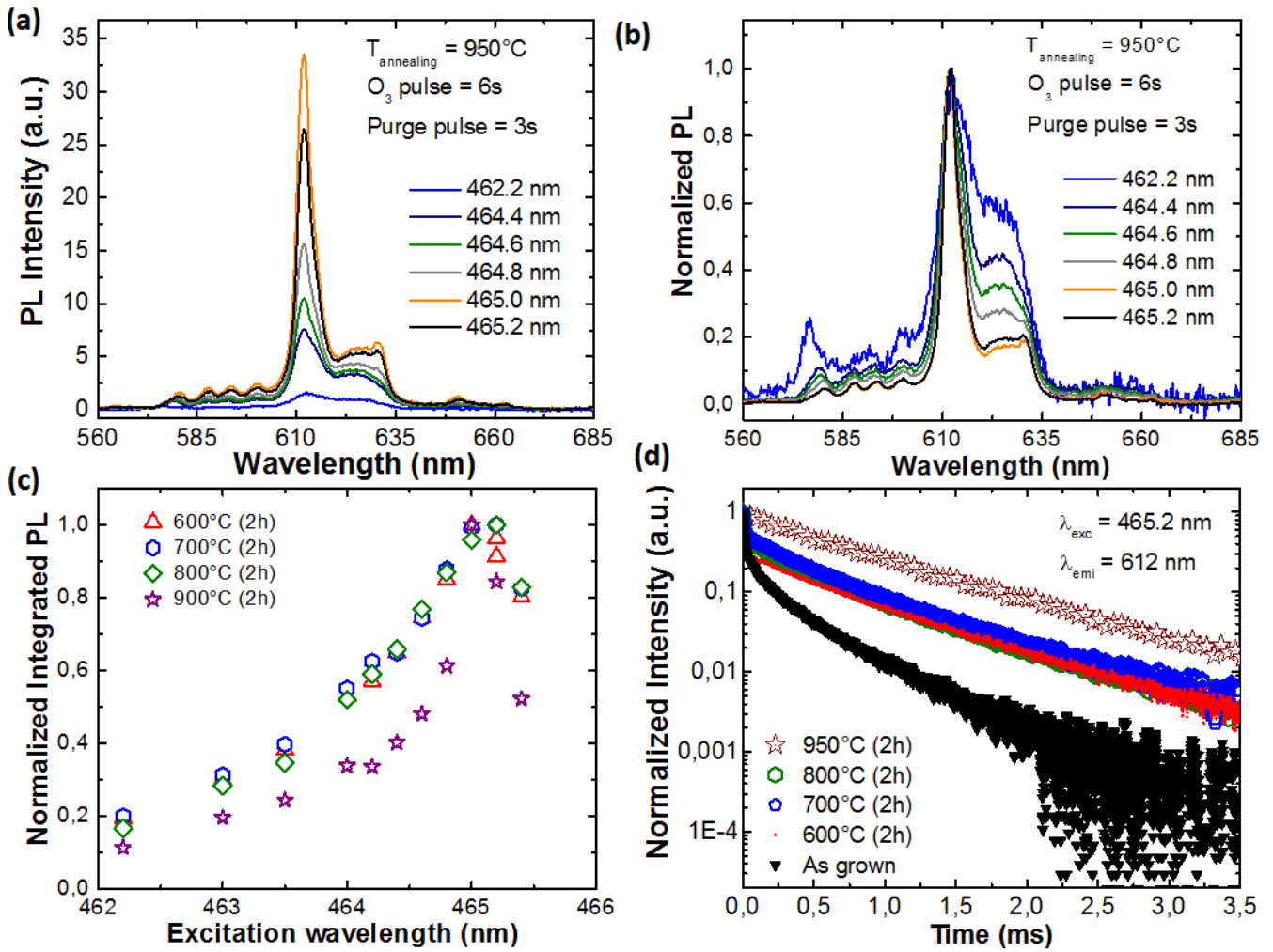


Figure 8 Variation of PL intensity around the $^5\text{D}_0 \rightarrow ^7\text{F}_2$ emission as a function of excitation wavelength for a 100 nm thick 5% Eu doped Y_2O_3 ALD film annealed at 950 °C. (a) Raw data, (b) normalized to the main peak at 612 nm. (c) Variation of the integrated PL signal in the range 570–640 nm as a function of the excitation wavelength and for different annealing temperatures. For better comparison the integrated PL has been normalized to that obtained for a 465 nm excitation. (d) Decay curves of the luminescence from the $^5\text{D}_0$ level for film annealed at different temperatures obtained by monitoring the $^5\text{D}_0 \rightarrow ^7\text{F}_2$ emission.

3.5 Optical emitters in ultra-thin films (< 15 nm)

Finally, we also studied the optical properties of RE ions in ultra-thin oxide films. The ability provided by the ALD technique to finely tune layers' thickness down to the nanoscale as well as their spatial localization within this layer is indeed a particular asset for QTs in which ensembles of RE ions can be addressed.

Y_2O_3 films were thus grown with 2% Er to very low thicknesses of 7–11 nm by reducing the number of cycles. In this case Er^{3+} ions were selected since they emit in the useful telecom band (1.5 μm , $^4\text{I}_{13/2} \rightarrow ^4\text{I}_{15/2}$) and have been recently successfully exploited in a hybrid device in association with graphene.²³ Besides their strong technological potential, they also exhibit a high sensitivity to hydroxides or other organic contaminants proving a sensitive probe to the local environment in the film. Indeed, the small energy separation between the $^4\text{I}_{13/2}$ and $^4\text{I}_{15/2}$ levels is sensitive to non-radiative quenching by energy transfer to high frequency vibration of acceptor levels (defects, molecular species etc.).^{57,58,59,60}

Based on the Förster–Dexter theory, the amount of energy transferred from Er^{3+} ions to hydroxyl molecules is limited by the distance with the surface and is negligible for distances around 2–3 nm,⁵⁷ indicating that good luminescence properties should be preserved even for thin layers of about 10

nm. The variation of luminescence lifetime of the 1.5 μm transition of Er^{3+} ions doped in films of different thicknesses and annealed at 950 °C is presented in Figure 10. Time-decay measurements confirmed that the ms long lifetime of the transition is preserved for low thicknesses down to 7 nm reflecting the small impact of the surface. Indeed quasi-exponential decays are observed with decay time constant of about 1.5 ms. These lifetime constants are shorter than the 7.7 ms measured for a 1% Er doped Y_2O_3 transparent ceramic but remain remarkably long in comparison to the values reported for 10 nm large nanocrystals (around 100 μs).⁵⁷

Samples	Peak A		Peak B	
	Central frequency (GHz)	Γ_{inh} (GHz)	Central frequency (GHz)	Γ_{inh} (GHz)
1% Eu:Y ₂ O ₃ ceramic	516 098	24.2	-	-
5% Eu:Y ₂ O ₃ ceramic (extrapolated) ⁵³	-	97	-	-
5% Eu:Y ₂ O ₃ ALD thin film annealed at 800°C	516 132 ± 11	202 ± 40	518 378 ± 43	3608 ± 157
5% Eu:Y ₂ O ₃ ALD thin film annealed at 900°C	516 182 ± 3	240 ± 10	518 211 ± 27	2459 ± 130
5% Eu:Y ₂ O ₃ ALD thin film annealed at 950°C	516 198 ± 2	214 ± 8	518 198 ± 10	1982 ± 110

Table 2 Central frequencies and inhomogeneous linewidth Γ_{inh} of peaks A and B reported in figure 8 as a function of the annealing temperature. The extrapolated value for a 5% Eu doped ceramic annealed at 1200°C is added for comparison.

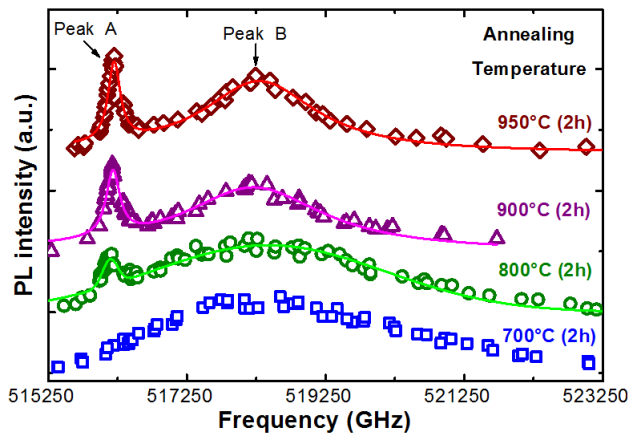


Figure 9 Inhomogeneous absorption line of the ${}^7F_0 \rightarrow {}^5D_0$ transition of Eu³⁺ ions in Y₂O₃ ALD thin films for different annealing temperatures. Films are 168 nm thick and doped with 5 % Eu. Measurement temperature is 10 K. Emission of the ${}^5D_0 \rightarrow {}^7F_2$ transition is monitored at wavelengths above 610 nm as a function of the laser excitation frequency to probe the ${}^7F_0 \rightarrow {}^5D_0$ transition. The solid line is a fit of the experimental points with two lorentzian line shapes. Curves have been vertically shifted for clarity.

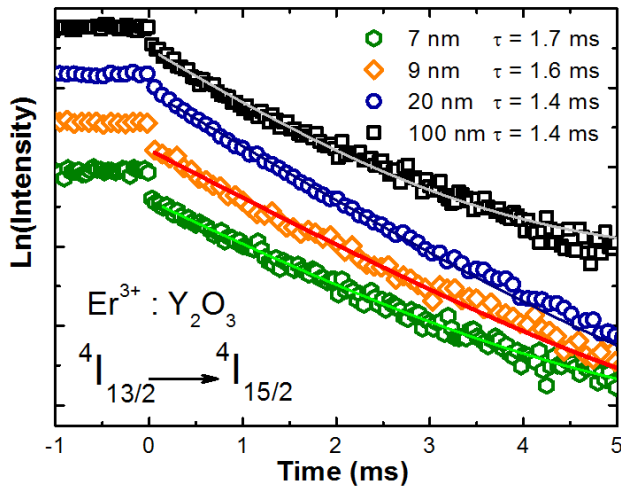


Figure 10 Decay curves of the 1.5 μm fluorescence of Er³⁺ ions (2%) doped into ultra-thin Y₂O₃ films annealed at 950 °C. Open scatter: experimental points, solid line: single exponential fit. For clarity, curves have been vertically shifted.

4. CONCLUSIONS

In summary, we have optimized the growth of Eu and Er doped Y₂O₃ thin films by ALD and evaluated their optical properties within the particular context of quantum technologies. The possibility to produce this material system as thin films with a large range of compositions and doping indeed opens up new opportunities such as the coupling of emitters to resonators and hybrid structures as well as their spatial localization. The use of adapted growth conditions and post-growth thermal annealing confirmed that high quality homogeneous films with narrow and well-resolved emission lines can be produced. Annealing temperatures on silicon were limited to about 950 °C in order to obtain the highest properties without the formation of parasitic silicate phases or cracks on the surface. Contamination by other RE elements coming from the β -diketonate precursors were found and would probably require that higher purity or even specially produced chemicals are used. As-grown ALD films were mostly of the cubic phase with a small contribution from a highly disordered monoclinic component leading to a different environment around the Eu³⁺ ions. However, high temperature annealing led to an almost complete disappearance of the monoclinic residual phase and an improvement of the crystalline quality.

A detailed spectroscopic study of optimized 100 nm thick films showed that optical lifetime (T_1) of the main ${}^5D_0 \rightarrow {}^7F_2$ transition of Eu³⁺ ions at 612 nm reached values of 0.8 ms close to that measured in transparent bulk ceramics. Besides the inhomogeneous linewidth Γ_{inh} of about 200 GHz was only a factor of 2 higher than that expected from the bulk. It is also believed that lineshift of the emission is essentially related to the tensile stress of 1 GPa induced by the post-treatment. Finally we demonstrated that the 1.5 μm telecom emission of Er³⁺ ions can be observed in sub 10 nm-thick film grown under optimized conditions and post treatment with a lifetime as high as 1.7 ms.

The ability to synthesize films with such a low thickness is particularly relevant in the context of QTs where well-localized emitters are highly desirable. These optical properties further establish RE³⁺:Y₂O₃ as a promising solid-state nanoscale platform. It corroborates recent results obtained with nanoparticles that included a long optical coherence time ($T_2 > 10 \mu\text{s}$) even for particles as small as 150 nm^{21,22,61} and the possibility of all-optical coherent control of the spin

levels of Eu^{3+} ions with ms-long coherence times.¹⁸ Future work will be dedicated to further harness the possibility of integrating ALD thin films into cavities to facilitate the manipulation of emitters at the single ion level.

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The authors declare no competing financial interest.

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