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1 **Water resource recovery coupling microalgae wastewater treatment and**
2 **sludge co-digestion for bio-wastes valorisation at industrial pilot-**
3 **scale**

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16 **Abstract**

17 This case study is part of a circular bioeconomy project for a winery company
18 aiming to integrate a microalgae-based system within the existing facilities of
19 the winery WWTP, promoting nutrient recovery and transformation into valuable
20 products and bioenergy. Microalgae were used for wastewater treatment,

21 removing N-NH_4^+ (97%) and P-PO_4^{3-} (93%). A pilot anaerobic reactor was used
22 for batch anaerobic mono-digestion of secondary sludge (WAS) and for co-
23 digestion of WAS and algal biomass. The methane yield using WAS from two
24 different wine production seasons was 155.4 and 132.9 NL CH_4 kgVS^{-1} . Co-
25 digestion led to the highest methane yield (225.8 NL CH_4 kgVS^{-1}). The
26 application of the bio-wastes for fertilization was assessed through plant growth
27 bioassays: mono- and co-digestion digestates and dry algal biomass enhanced
28 plant biomass accumulation (growth indexes of 163%, 155% and 121% relative
29 to those of the control - commercial amendment, respectively), demonstrating a
30 lack of phytotoxicity.

31 **Keywords:** Algae - Waste activated sludge - Biogas - Biofertilizer - Circular
32 bioeconomy

33 **1. Introduction**

34 A transition to Water Resource Recovery Facilities (WRRFs) is crucial to
35 addressing the current challenges of conventional wastewater treatment plants
36 (WWTPs) associated with secondary pollution generated by sludge, energy
37 demand, greenhouse gas (GHG) emissions, and scarcity of mineral resources.
38 WRRFs are focused on recovering water, energy, and nutrients from waste with
39 self-energetic sufficiency (energy neutral) or even generating a positive net
40 energy balance (Sarpong et al., 2020). Microalgae-based systems are a nature-
41 based solution offering a breakthrough towards a new paradigm integrating
42 wastewater treatment with resource and energy recovery (Wollmann et al.,
43 2019). Wastewater is an abundant energy source that can be recovered and

44 reused in a circular economic approach (Nagarajan et al., 2020). By coupling a
45 microalgal photobioreactor (PBR) to conventional biological wastewater
46 systems, the quality of the treated water can be improved, obtaining biomass
47 that can be processed downstream and valorised as a bioenergy feedstock as
48 well as an organic fertilizer (Solé-Bundó et al., 2019).

49 The European Commission has considered anaerobic digestion of organic
50 wastes among the most energy-efficient technologies to harness the energy
51 potential of biological wastes (EC, 2009a). Coupling microalgae production to
52 wastewater treatment for biofuel production through anaerobic digestion or co-
53 digestion with other substrates is technically and economically feasible (Rajesh
54 Banu et al., 2020). Moreover, the use of microalgae for energy production
55 increases system viability, enhances the efficiency of the process and
56 diminishes WWTP costs (Barroso Soares et al., 2019). Co-digestion of
57 microalgae with a carbon-rich substrate, such as waste activated sludge (WAS),
58 leads to an appropriate C/N ratio of the mixture and prevents inhibition by
59 ammonia (due to the high protein content in microalgal biomass) and volatile
60 fatty acids (VFAs) (Milledge et al., 2019). Other advantages of co-digestion are
61 that it balances macro- and micronutrients, enhances alkalinity and process
62 stability, increases the load of biodegradable organic matter, improves
63 hydrolysis efficiency while reducing the risk of inhibition, and increases methane
64 productivity (Hagos et al., 2017).

65 The European Commission set a goal of a 30% reduction in non-renewable
66 sources used in fertilizer production, with the aim of substituting recycled bio-

67 wastes or other sources (EC, 2016). In microalgal anaerobic digestion-based
68 biorefineries, nutrients can be recycled from wastewater, and the harvested
69 microalgae can be used as a bio-based fertilizer, reducing or avoiding
70 dependency on synthetic fertilizers and their associated GHG emissions
71 (Coppens et al., 2016). In addition, the anaerobic can be applied for agronomic
72 use since it is a biologically stable organic matrix and a source of nutrients,
73 thereby increasing nitrogen, phosphorous, and microbial biomass in the soil
74 (Guilayn et al., 2019).

75 This work includes a case study of an industrial winery WWTP (“winery WWTP”
76 hereafter) aiming to identify a circular bioeconomic model for nutrients and
77 bioenergy recovery from wastewater and sludge. Currently, the disposal of the
78 WAS generated by the WWTP is delivered for external management and
79 disposal, having an impact on the costs of running the WWTP. Efficient
80 resource recovery is the major driving force for shifting from the current
81 industrial WWTP to a WRRF. To this end, this study evaluates integrating a
82 microalgae-based system for tertiary wastewater treatment into an industrial
83 WWTP, bioenergy production from sludge and microalgae co-digestion, and the
84 application of digestate and dry algal biomass as biofertilizers. This case study
85 at the pilot scale will contribute to identifying challenges to and potentialities for
86 establishing baselines for full-scale implementation.

87 **2. Materials and methods**

88 **2.1. Photobioreactor**

89 One litre of microalgal culture (TS = 0.8 g L⁻¹) obtained from a 3 L stock
90 photobioreactor fed with Mann and Myers media (Mann and Myers, 1968) was
91 used as inoculum to start-up the wastewater column PBR (“PBR” hereafter).
92 Wastewater treatment was performed in a 50 L PBR (working volume of 45 L)
93 made of transparent methacrylate and fed with 44 L of the secondary effluent
94 from the winery WWTP. An air sparger (at a flow of 3.9 L min⁻¹) placed at the
95 bottom of the PBR was used for microalgal stirring and aeration. The PBR was
96 located inside a greenhouse in the facilities of the winery (Barcelona, Spain).
97 The mean temperature during the experimental period was 19.5 °C, and the net
98 sunlight irradiation was 26.3 MJ m⁻² d⁻¹.

99 Microalgae in the PBR grew autotrophically in batch mode for 7 days until
100 reaching the exponential growth phase and were harvested by natural
101 sedimentation. An optical microscope and conventional taxonomic literature
102 were used for morphological identification of algal biomass as previously
103 reported (Avila et al., 2021). A mixed microalgal culture of *Scenedesmus* sp.
104 and *Chlorella* sp. as the predominant species and bacteria and protozoa at a
105 minor abundance was identified.

106 **2.2. Pilot anaerobic reactor**

107 A cylindrical stainless-steel digester (AISI 316 L) with a total volume of 70 L
108 (working volume of 50 L) was designed and employed as the pilot anaerobic
109 reactor. The reactor contained three outlet pipes and a safety valve (1 bar). The
110 two upper outlet pipes of the reactor were connected to a temperature sensor
111 (Waft, Barcelona) and a Mariotte column to measure volumetric biogas

112 production by water displacement. The content inside the reactor was kept
113 homogenized by continuous agitation (S.S.C. 9-2G, Agitaser, Barcelona). The
114 reactor had a thermal jacket (Elementos calentadores, Barcelona, Spain) to
115 maintain mesophilic conditions (35 – 37 °C).

116 **2.3. Anaerobic digestion process**

117 Mono- and co-digestion were performed in the anaerobic reactor under
118 mesophilic conditions using WAS and WAS-microalgae mixtures, respectively.
119 WAS was obtained from the secondary clarifier of the winery WWTP after the
120 biological treatment, while algal biomass was collected from the PBR effluent. A
121 mesophilic digestate from the anaerobic digester of a municipal WWTP
122 (Vilafranca del Penedès, Barcelona) was used as inoculum. The pilot anaerobic
123 reactor was operated in sequencing batch reactor (SBR) mode. Each cycle
124 included the following steps: feeding, reaction, settling, and discharge. First, the
125 reactor was fed with the inoculum and the substrate; second, the anaerobic
126 digestion was carried out for 30 days; third, the reactor content was settled; and
127 fourth, 1/3 of the reactor content was discharged, with the rest kept as inoculum
128 for the next cycle. Before the beginning of a new cycle, the reactor content was
129 left for 5 days for degasification to guarantee the depletion of the residual
130 organic matter. Two cycles were performed for WAS mono-digestion, while two
131 cycles were carried out for WAS-microalgae co-digestion. In the co-digestion
132 cycles, two microalgal doses were employed: 0.2% and 1.8% (on a VS basis).
133 These percentages were set according to the annual generation of both
134 substrates by the winery WWTP.

135 Anaerobic digestion process performance was evaluated by monitoring the
136 following parameters: total solids (TS), volatile solids (VS), VFAs, pH, and
137 alkalinity (total alkalinity (TA), partial alkalinity (PA), and intermediate alkalinity
138 (TA-PA)). TS, VS, and alkalinity were determined according to the procedures
139 defined in Standard Methods (APHA, 2008) while VFAs were analysed as
140 previously defined in Avila et al. (2021). The alkalinity index (IA/PA ratio) was
141 employed to evaluate reactor stability, indicating to what extent the
142 concentration of acids (estimated by the IA) exceeded the buffer capacity of the
143 system provided by HCO_3^- (estimated by the PA) (Martín-González et al., 2010).
144 Samples were taken from the reactor three times per week, in addition to the
145 samples taken at the beginning and end of each cycle. Biogas production was
146 quantified in the Mariotte columns. Periodically, samples of the generated
147 biogas were taken in sealed gas sampling bags to analyse the CH_4 and CO_2
148 contents.

149 **2.4. Plant growth bioassay**

150 The reuse of liquid and solid bio-wastes from the anaerobic reactor and the
151 PBR as a soil amendment or biofertilizer was assessed through a modified
152 phytotoxicity assay employing plant growth (Solé-Bundó et al., 2017).
153 Bioassays are phytotoxicity tests used to evaluate the influence of bio-wastes
154 on biomass accumulation in plants (Alburquerque et al., 2012) and were carried
155 out at the end of the winter season and the beginning of the spring season
156 (mean temperature of 23 °C and daily photoperiod of 12.6 h). They were
157 performed in plastic pots (\varnothing 8.5 cm and height 8.5 cm, with drainage holes in

158 the bottom) placed inside holder vessels in a greenhouse located at the facilities
159 of the winery company. The studied bio-wastes included digestate from the 1st
160 cycle (WAS mono-digestion) (F1), digestate from the 3rd cycle (WAS-microalgae
161 co-digestion) (F2), algal biomass harvested by sedimentation and solar drying
162 (F3), and sedimented PBR effluent (without biomass) (F4). Moreover, an
163 organic commercial amendment (Fervo-64, Fervosa, Barcelona) used in
164 conventional agriculture was employed as the reference control (FC). A total of
165 24 pots were used to test each bio-waste (n = 120 pots). First, the pots were
166 filled with 281.0 ± 8.9 g of compost and commercial perlite and placed inside
167 the holder vessels. Then, the holder vessels were filled with water to reach
168 saturation of the substrate. After 24 h, surplus water was withdrawn from the
169 holder vessels, and after 1 h, the pots were weighed. After 6 days, the pots
170 were weighed to quantify water evaporation and determine the amount of water
171 to be added. Then, lettuce seedlings (*Lactuca sativa*) were sown in each pot
172 (day 0) and maintained under the same moisture conditions. On day 1, the bio-
173 wastes were applied to the pots according to their mode of application as an
174 irrigation liquid (in case of F1, F2, and F4) or by soil drench (in case of solid F3
175 and FC). The dose of bio-waste added to each pot was determined based on
176 the nitrogen content in the target bio-waste, similar to the total nitrogen (TN)
177 dose applied by other authors (Mulbry et al., 2005; Sigurnjak et al., 2017). The
178 bioassay was performed for 40 days. On days 20, 27, and 40, a defined
179 quantity of seedlings (on day 20, n = 7 pots; on day 27, n = 8 pots; and on day
180 40, n = 9 pots) were harvested from the pots, and the following parameters
181 were measured to monitor plant growth: plant height (cm), shoot fresh weight

182 (g), and root fresh weight (g). Plant height was measured from the point where
183 roots started to grow to the top of the highest fully expanded leaf. At the end of
184 the experiment, the total dry mass (TS) of the plants (shoots + roots) was
185 determined after drying overnight at 105 °C. The growth index (GI) was used to
186 assess the influence of the four bio-wastes and the control on plant growth and
187 was expressed as a percentage of the total plant weight with respect to the
188 reference control.

189 **2.5. Analytical methods**

190 TS and VS were determined according to the procedure defined in Standard
191 Methods (APHA, 2008). COD, TN, ammonium (N-NH_4^+) and orthophosphate
192 (P-PO_4^{3-}) were measured using test kits (Merck, Germany). TA and PA were
193 determined by a titration method at pH 4.3 and pH 5.75, respectively, and IA
194 was calculated as the difference between TA and PA, following procedure
195 2320B in Standard Methods (APHA, 2008).

196 Biogas production was normalised and expressed as the volume of biogas or
197 methane generated per mass of VS of added substrate (NL biogas or CH_4 kg
198 VS^{-1}) under standard conditions (273.15 K and 1.0133 bar). The CO_2 and CH_4
199 contents in the biogas were analysed by gas chromatography, and the VFA
200 concentrations were analysed by high-performance liquid chromatography. Both
201 procedures were previously described in Avila et al. (2020).

202 Macro- and micronutrients and heavy metals in the plant bioassays were
203 analysed by an external laboratory (Eurofins Agroambiental, Lleida, Spain).

204 2.6. Data analysis

205 The experimental data from the bioassays were statistically analysed using

206 ANOVA for repeated measures in the R environment (version 3.6.3).

207 Differences were considered significant when $p < 0.05$, and post hoc

208 comparisons were performed when the null hypothesis was rejected.

209 Biogas production was modelled by the modified Gompertz equation, and

210 kinetic parameters for anaerobic degradation were calculated according to Eq. 1

211 (Nielfa et al., 2015):

$$212 \quad P_{\text{net}}(t) = P_{\text{max}} \cdot \exp \left\{ -\exp \left[\frac{R_{\text{max}} \cdot e}{P_{\text{max}}} (\lambda - t) + 1 \right] \right\} \quad \text{Eq.1}$$

213 where $P_{\text{net}}(t)$ is the net cumulative biogas yield (NL biogas kg VS⁻¹) at time t ,

214 P_{max} is the biogas yield potential (NL biogas kg VS⁻¹), R_{max} is the maximum

215 biogas production rate (NL biogas kg VS⁻¹ d⁻¹), t is the digestion time (d), and λ

216 is the lag phase (d). The experimental data were adjusted using a first-order

217 kinetic model to assess the performance of the digestion according to Eq. 2

218 (Angelidaki et al., 2009):

$$219 \quad B(t) = B_0 (1 - \exp^{-K_H \cdot t}) \quad \text{Eq.2}$$

220 where $B(t)$ is the cumulative biogas yield at time t (NL biogas kg VS⁻¹) obtained

221 experimentally, B_0 is the ultimate biogas yield (NL biogas kg VS⁻¹), K_H is the

222 hydrolysis rate constant (d⁻¹), and t is the digestion time (d). These parameters

223 were estimated using MATLAB R2015a (MathWorks Inc. Natick, MA, USA).

224 3. Results and discussion

3.1. Microalgal tertiary wastewater treatment

The PBR used for tertiary wastewater treatment was fed secondary effluent from the winery WWTP using wastewater as a nutrient source for microalgal cultivation. The average values for the parameters of the PBR influent and the settled effluent during the experimental period (from September 2018 to March 2019) are shown in Table 1. High removal efficiencies were achieved for N-NH_4^+ (97%) and P-PO_4^{-3} (93%). Although the mean COD value in the effluent increased by 18%, this concentration was lower than the threshold value that was authorized for the company to discharge ($160 \text{ mg O}_2 \text{ L}^{-1}$). This surplus could be associated with the accumulation of extracellular organic matter produced during algal wastewater treatment (Higgins et al., 2018; Wang et al., 2015). Moreover, the N-NH_4^+ and P-PO_4^{-3} concentrations in the settled effluent were in compliance with threshold values for reutilization or discharge into receiving waters (0.4 and 0.6 mg L^{-1} for N-NH_4^+ and P-PO_4^{-3} , respectively). Overall, the quality of the effluent was improved. The results obtained were similar to those reported for algae-based tertiary wastewater treatment (Arbib et al., 2013; Arias et al., 2018). As stated in other studies, it is shown that the symbiotic interactions between microorganisms in microalgae-based systems contribute to nutrients' removal (Qu et al., 2021).

Table 1

3.2. Anaerobic co-digestion of waste activated sludge and algal

biomass

247 This work is part of a circular bioeconomy proposal that aims for the integration
248 of a microalgae-based system for tertiary wastewater treatment, with the
249 ultimate goal of transitioning from a WWTP to a WRRF, as represented in Fig.
250 1. A closed-loop use of resources includes algal biomass valorisation for energy
251 recovery through anaerobic co-digestion of WAS and algal biomass, using the
252 biogas for tractor biofuel and the digestate as soil amendment or biofertilizer in
253 the company vineyards. This system is also coupled to algal biomass
254 valorisation for nutrient recovery from wastewater through the application of dry
255 algal biomass as biofertilizer in the vineyards and the use of the PBR effluent
256 for irrigation. The assessment of the current winery WWTP and the use of the
257 generated biogas for tractor biofuel are beyond the scope of the present study.

258 The performance of a pilot-scale anaerobic reactor for WAS mono-digestion (1st
259 and 2nd cycles), followed by WAS and algal co-digestion (3rd and 4th cycles),
260 was tested. Table 2 presents the characterization of substrates and inoculum
261 employed in cycles 1 to 4. Process stability was evaluated by monitoring the
262 pH, alkalinity index, VFA concentration, and methane composition.

263 Figure 1

264 Table 2

265 **3.2.1. Anaerobic mono-digestion of waste activated sludge**

266 When finishing the 1st cycle, a volume of 31 L of the digestate was used as
267 inoculum for the 2nd cycle. As shown in Table 3, methane yields of 155.4 and
268 132.9 NL kg VS⁻¹ were generated in SBR cycles 1 and 2, respectively,

269 consistent with values recorded by other authors (Arias et al., 2018). The biogas
270 production profiles of cycles 1 and 2 (Fig. 2a) followed a similar trend (due to
271 operation issues, biogas production in cycle 1 was quantified from the ninth
272 day). However, biogas production in cycle 2 decreased from day 23 onwards,
273 suggesting that a large part of the available biodegradable organic matter had
274 been consumed. The VS elimination in cycle 1 was 58% higher than that in
275 cycle 2 (Table 3), which may be associated with the different features of the
276 WAS employed (WAS generated during the wine grape harvesting season
277 possessed a higher organic matter content), as previously reported (Higgins et
278 al., 2018). Regarding VFAs, the acetic acid concentration in cycle 1 increased
279 from day 4 of digestion, maintaining a similar value up to day 19, and its
280 concentration was reduced by the end of the cycle (Fig. 3a). The evolution of
281 the acetic acid concentration in cycle 2 showed a similar pattern, and acetic
282 acid was no longer detected after day 21, while the butyric acid concentration
283 increased from day 18 to day 30, after which it tended to diminish (Fig. 3a and
284 3c), enhancing biogas production (Fig. 2a). Likewise, in both cycles, the
285 alkalinity index (IA/PA ratio) generally remained below the threshold value of 0.4
286 (Astals et al., 2012; Martín-González et al., 2010), while the pH ranged between
287 7.7 and 8.3 (Fig. 4a). These values indicate stable performance of the reactor in
288 both mono-digestions.

289 Figure 2

290 Figure 3

3.2.2. Anaerobic co-digestion of waste activated sludge and algal biomass

The third and fourth SBR cycles assessed the co-digestion of a mixture where microalgae were used as a co-substrate for WAS. In comparison to that in cycles 1 and 2, the biogas yield obtained in the 3rd cycle (137.2 NL kg VS⁻¹) was 27% and 16% lower, respectively (Fig. 2b). Furthermore, the slight elimination of VS (4%, Table 3) and major propionic acid accumulation (Fig. 3b) in cycle 3 suggest that the biomass was partially degraded and not converted into methane, showing limited process performance. However, despite these results, no inhibition was observed. Differences between cycles 3 and 4 could be explained by the use of a different inoculum, as in cycle 3, the inoculum might not have been adapted to the microalgal substrate. Additionally, the cycles had different proportions of microalgae, and a major microalgal content in cycle 4 led to a higher biogas yield. In addition, the biogas production rate was analysed by the kinetic constant with $K_H = 0.0992 \text{ d}^{-1}$, indicating accelerated co-digestion in comparison to that in cycle 2 (Table 3). Nonetheless, despite the higher kinetics, the biogas yield was lower than that observed in mono-digestion cycles 1 and 2. This fact could be explained by improved hydrolysis of algal biomass by the hydrolytic bacteria in the WAS and the formation of non-biodegradable soluble materials, as also reported elsewhere (Scarcelli et al., 2020).

Significant improvements were attained in cycle 4, obtaining a 92% increase in biogas yield (264.1 NL biogas kg VS⁻¹) in comparison to that in cycle 3 (Fig. 2b)

314 and consistent with results reported in previous WAS and microalgae co-
315 digestion studies (Olsson et al., 2018; Wang and Park, 2015). VS was reduced
316 by 35% (Table 3), attaining a better output than the other cycles. According to
317 Wang et al. (2013), the VS reduction in WAS-microalgae co-digestion could be
318 enhanced by algae addition. Thus, it is possible that co-digestion contributed to
319 the degradation of some poorly degradable organic matter, as also reported by
320 Olsson et al. (2018). Moreover, according to Fig. 3d and Fig. 4b, the system
321 showed high stability in terms of pH (ranging from 7.5 - 8.9), VFAs (not
322 detected), and the alkalinity index (remaining below the reference value). The
323 co-substrate addition in cycle 4 led to an increase in biogas yield by 41% and
324 61% in comparison to that in cycles 1 and 2, respectively. Moreover, the
325 digestion rate was 1.8 - 2.9-fold higher in comparison with that in WAS mono-
326 digestion. The lag phase (λ) estimated by the Gompertz model was longer
327 during the co-digestion cycles (Table 3), which could be associated with the
328 recalcitrance of the microalgal cell wall hampering hydrolysis (Klassen et al.,
329 2016). Despite the lower hydrolysis rate estimated for cycle 4 ($K_H = 0.061 \text{ d}^{-1}$),
330 the maximum biogas production rate (R_{max}) was higher than that in the other
331 cycles (Table 3). Co-digestion in the 4th cycle showed an improvement in biogas
332 yield and anaerobic digestion performance (methane content and absence of
333 VFAs). These outcomes demonstrate that the co-digestion strategy with
334 microalgae prevents process instabilities, leads to a more robust process, and
335 can markedly enhance WAS mono-digestion improving the biogas yield and VS
336 reduction. Some authors have reported similar results when co-digesting sludge
337 and algal biomass. A 10% increase in the biogas yield was reported when WAS

338 and *Chlorella* sp. were co-digested in comparison with WAS alone (Wang and
339 Park, 2015). Beltrán et al. (2016) obtained a 22% higher methane yield from
340 WAS and *Chlorella sorokiniana* (ratio 75:25) co-digestion in comparison to WAS
341 mono-digestion. Similarly, Mahdy et al. (2015) reported a higher methane yield
342 when co-digesting three mixtures of *Chlorella vulgaris* and WAS. Nonetheless,
343 other authors have previously reported co-digestion of these substrates,
344 obtaining contradictory outcomes. Wang et al. (2013) reported that co-digestion
345 of WAS and *Chlorella* sp. yielded similar biogas production to that with WAS.
346 The co-digestion of a 25% *Scenedesmus dimorphus* and 75% sludge mixture
347 reduced the methane yield by 3% in comparison to that of the sludge (Peng and
348 Colosi, 2015). Likewise, Scarcelli et al. (2020) reported that despite the co-
349 digestion of WAS and a microalgal consortium mainly composed of *Chlorella*
350 sp. affecting the solubilisation of the substrate, it did not lead to a higher
351 methane yield in comparison to that under WAS mono-digestion. Different
352 methane yields obtained in activated sludge and microalgae co-digestion might
353 have resulted from the diversity of algal species and their growth conditions as
354 well as WAS features, which lead to differences in the digestibility of the
355 substrates (Wang and Park, 2015). Overall, the operation of the anaerobic
356 reactor in SBR mode showed adaptation to seasonal variations in WAS and
357 microalgae production.

358 Table 3

359 Figure 4

360 Additionally, the generated biogas obtained from sludge and algae co-digestion
361 could be upgraded to high biomethane to be used as biofuel in vehicles,
362 providing an eco-friendly alternative for transportation inside agricultural lands
363 (Fig. 1). Considering the fuel consumption of tractors 100% powered by
364 methane (model New Holland T6.180 *Methane Power*) and data from the 4th
365 SBR cycle, for an algal production of 0.63 g L⁻¹ d⁻¹, a CH₄ yield of 7.7 L d⁻¹ and a
366 production of 2.8 m³ CH₄ year⁻¹ (2 kg CH₄ y⁻¹) were estimated, which is enough
367 to fuel the tractor to run 485 km per year. Other factors influencing tractor fuel
368 consumption should be considered, such as the type of agricultural work
369 performed, the features of the soils, weather conditions, and tractor mechanical
370 maintenance. A full-scale, real case study (EU FP7 All-Gas project) performed
371 in Chiclana (Spain) has efficiently validated the use of biomethane obtained
372 from algal biomass cultivated in wastewater as car biofuel.

373 **3.3. Plant growth bioassays**

374 The effects of the four bio-wastes on plant biomass accumulation were
375 assessed through bioassays. The GI was used to evaluate the phytotoxicity
376 effect of the bio-wastes on the biomass production of lettuce. The studied bio-
377 wastes for agricultural irrigation-fertilization included digestate from SBR cycle 1
378 (F1), digestate from SBR cycle 3 (F2), dry algal biomass (F3), and PBR effluent
379 (F4). F1 and F2 can be considered biosolids since they were obtained after the
380 anaerobic (co-)digestion of the sludge (Collivignarelli et al., 2019). When
381 coupling microalgae tertiary wastewater treatment to the winery WWTP (Fig. 1),
382 both F3 and F4 are sources of nutrients with the potential to be applied in the

383 vineyards of the company. If anaerobic digestion is not implemented, these bio-
384 wastes could be valorised. Besides, a commercial organic amendment was
385 used as a commercial reference product (FC).

386 An application schedule was followed in the bioassays. A defined volume or
387 amount of water and bio-wastes were applied to the pots considering the target
388 dose of TN to be added and the TN content in the liquid and solid bio-wastes. In
389 this sense, totals of 2.3 and 8.1 g of F3 and FC, respectively, were applied to
390 the pots on day 1, and then water was added for irrigation according to the
391 water demand of the plant. In the case of liquid bio-wastes (F1, F2, and F4), the
392 same total volume of liquid bio-waste (350 mL) was periodically applied to the
393 pots until day 13, and then, the pots were irrigated with water to restore solution
394 losses by plant uptake and/or evaporation. Thus, F1 was applied at a dose 54%
395 higher than that of F2 and F4.

396 **3.3.1. Plant height and total fresh weight monitoring**

397 The evolution of plant height and total plant (shoot and root) fresh weight on
398 days 20, 27, and 40 is shown in Fig. 5a and Fig. 5b, respectively. Shoot plant
399 weight and plant height were notably enhanced by both digestates (F1 and F2),
400 achieving better outcomes than the other tested bio-wastes (Fig. 5b).

401 Throughout the assay, F1 and F2 showed no significant differences ($p > 0.05$)
402 in root and shoot weights, respectively. In contrast to the reference control, F1
403 significantly enhanced plant height by 66-78% ($p < 0.05$), while F2 improved it
404 by 41-52% ($p < 0.05$) (Fig. 5a). Regarding root weight, both digestates had
405 lower values throughout the assay in comparison to the reference control

406 (reduced by 9-21% for F1 and by 6-17% for F2), showing no statistically
407 significant differences ($p > 0.05$) (Fig. 5b).

408 When applying dry algal biomass (F3), the plant height was constant (16-17 cm)
409 at the three sampling times (Fig. 5a). By day 40, the plant heights of pots
410 treated with F3 were statistically similar to those of the reference control ($p >$
411 0.05) and F4 ($p > 0.05$) (Fig. 5a). Although the shoot fresh weight was 31%
412 higher than that of the control ($p < 0.05$), the root weight of plants with F3
413 application was reduced by 1% ($p < 0.05$). The treated water obtained from the
414 PBR effluent (F4) slightly improved plant height during the bioassay in
415 comparison to that in the control, with no significant differences ($p > 0.05$). F4
416 strongly reduced lettuce total weight compared with that in the control (shoot
417 weight was reduced by 25-48%, and root weight was reduced by 8-18%). By
418 day 40, the root mass of the bio-wastes was reduced compared to that of the
419 reference control ($p < 0.05$) (Fig. 5b), which could be explained by the lower
420 nutrient content in reclaimed water. However, in recent years, the use of
421 reclaimed water for agricultural irrigation has been encouraged, contributing to
422 saving freshwater while applying the available nutrients to the soil (Delanka-
423 Pedige et al., 2020).

424 Figure 5

425 **3.3.2. Growth index**

426 The influence of the four studied bio-wastes on the GI (expressed as a
427 percentage of the total fresh plant mass with respect to the reference control) is
428 shown in Fig. 6. After 40 days, the best performance in terms of the GI was

429 obtained for digestates F1 and F2 (163% and 155% of the control, respectively).
430 Meanwhile, the GI for the dry algal biomass (F3) and the PBR effluent (F4) were
431 121% and 81% with respect to the control, respectively. Hence, both digestates
432 and the dry algal biomass attained a better outcome in terms of lettuce biomass
433 accumulation in comparison to the reference material, suggesting a lack of
434 phytotoxicity. The better outcome of F1 could be related to its application at a
435 higher dose. The positive effects of F1 and F2 on plant biomass accumulation
436 could be explained by the higher nitrogen available for plant assimilation in the
437 liquid bio-wastes (574 mg TN L⁻¹ in F1 and 374 mg TN L⁻¹ in F2) in comparison
438 to the other bio-wastes, with nitrogen being the main nutrient present in both
439 digestates. Although the total phosphorus (TP) and total potassium (TK)
440 contents in FC (2.9% of TP and 0.9% of TK) were higher than those in F1, F2
441 and F4 (0.02, 0.02, and 0.0004% of TP; and 0.13, 0.01, and 0.02% of TK in F1,
442 F2, and F4, respectively), these nutrients require water to be soluble and
443 bioavailable. As previously reported, the GI for F2 could be related to the
444 reduced phytotoxicity of digestates obtained from co-digestion processes,
445 having a dilution effect of inhibitory compounds (Solé-Bundó et al., 2017).

446 Figure 6

447 **3.3.3. Other parameters monitoring**

448 The heavy metal concentrations in the digestates were below the threshold
449 values defined by the sludge European Directive (CEC, 2003, 1986).

450 Concerning hygenisation, *E. coli* was found in both digestates at lower values
451 than the proposed value ($5 \cdot 10^5$ colony forming units per gram) by the EU

452 Directive on spreading sludge on land (EC, 2009b). As reported by other
453 authors, digestates could potentially be applied as biofertilizers and/or soil
454 amendments (Guilayn et al., 2019; Wang and Lee, 2021).

455 Even when dry algal biomass had a similar TP and ammoniacal nitrogen
456 content to those in the control, the nitrogen content in F3 was 3.5-fold higher
457 (56 mg kg^{-1}), while the TK content was reduced by 33% (0.6%). Due to the
458 ability of microalgae to fix nitrogen, they constitute an alternative and low-cost
459 source of nitrogen (Dineshkumar et al., 2018). Algal biomass is considered a
460 slow-release biofertilizer since N and P release from dry algal biomass changes
461 over time (Mulbry et al., 2005). Thus, the application of algal biomass (F3) as a
462 slowly released biofertilizer in agriculture could be a suitable option to offset
463 mineral fertilizer application. Some authors have reported beneficial effects after
464 the use of algal biomass as a biofertilizer. Coppens et al. (2016) reported the
465 use of dry microalgal-bacterial flocs as biofertilizer for tomato cultivation, which
466 showed an initial nitrogen availability of 7% and increased N mineralization by
467 11% and 25% after 21 and 95 days, respectively, ultimately yielding a plant
468 growth rate equivalent to that when using organic fertilizers. Mulbry et al. (2005)
469 applied dry algal biomass as a soil amendment, reporting an equivalent plant
470 dry weight (corn and cucumber) and nutrient content to those under commercial
471 fertilizer use. They reported that after 21 days, 30-33% of the TN and 39-75% of
472 the TP in algal biomass was available for the plants. Diverse mineralization
473 rates could be explained by different soil properties (type of soil, moisture
474 content, pH, and microbial activity, among others). Biofertilizer from algal
475 biomass is a higher-quality by-product than co-digestion digestates due to its

476 high content of proteins and phytohormones (Arashiro et al., 2018). Another
477 advantage of its application to soils is the absence of NH₃ volatilization (Mulbry
478 et al., 2005), and it is assumed that algal biofertilizer is not lost through runoff or
479 leaching (Fang et al., 2016).

480 Considering that the generation and application of these bio-wastes would be
481 performed by the same company, facility, storage, transportation, and
482 distribution costs would be negligible. In addition to the quality of the studied
483 bio-wastes, the suitability of their application for fertilization and/or irrigation
484 should meet the current regulations. Organic matter stability and heavy metal
485 content in the soil should be assessed to determine the potential risks of metal
486 accumulation and hygenisation in the soil-plant system (Alburquerque et al.,
487 2012).

488 **4. Conclusions**

489 Microalgae efficiently removed nutrients from the secondary effluent. The co-
490 digestion of WAS and harvested microalgae in SBR mode was 45-70% higher
491 than that for WAS mono-digestion. Bioassays of the generated bio-wastes
492 showed GIs of 163%, 155%, and 121% in comparison to the control for the
493 mono-digestion digestate, co-digestion digestate, and dry algal biomass,
494 respectively, highlighting their potential application as biofertilizers to the
495 company's arable lands.

496 This strategy contributes to moving towards the circular use of resources within
497 the company, closing nutrient loops by anaerobic co-digestion of WAS and
498 microalgae, generating biomass, and reusing recovered water in the vineyards.

499 E-supplementary data of this work can be found in online version of the paper.

500 **Acknowledgments**

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655 **Figure 1.** Schematic representation of the circular bioeconomy proposal for the winery
656 company. References: WW = wastewater. WAS = waste activated sludge. WWTP =
657 Wastewater Treatment Plant. WRRF = Water Resource Recovery Facility.

658 **Figure 2.** Biogas yield obtained in (a) SBR cycles 1 and 2 (WAS mono-digestion), and
659 (b) cycles 3 and 4 (WAS and microalgae co-digestion). Dots represent experimental
660 data and curves are data estimated by the Gompertz model.

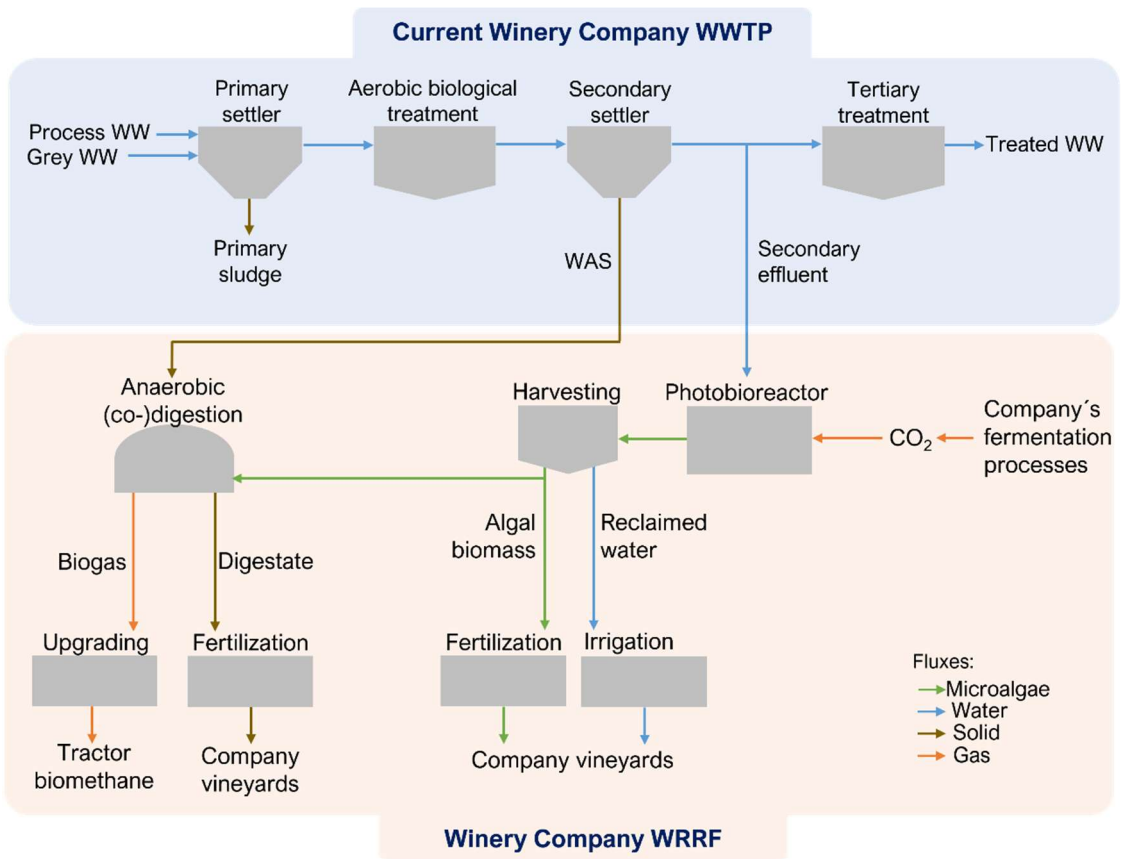
661 **Figure 3.** (a) Acetic (HAc), (b) propionic (HPr), (c) butyric (HBu), and (d) total volatile
662 fatty acids (TVFAs) concentration during the SBR cycles 1 (◆), 2 (■), and 3 (●). Note:
663 no VFAs were detected in cycle 4.

664 **Figure 4.** pH and alkalinity index (intermediate alkalinity/partial alkalinity (IA/PA) ratio)
665 evolution in (a) cycles 1 (pH-1, IA/PA-1) and 2 (pH-2, IA/PA-2), and (b) cycles 3 (pH-3,
666 IA/PA-3) and 4 (pH-4, IA/PA-4).

667 **Figure 5.** Monitoring of (a) plant height, (b) shoot fresh and root fresh weight in
668 bioassays after application of the target organic materials: digestate from WAS mono-
669 digestion (F1), digestate from WAS and microalgae co-digestion (F2), dry algal
670 biomass (F3), PBR effluent (F4), and an organic commercial amendment (FC), at days
671 20, 27, and 40 after sowing. Error bars represent the standard deviation of the mean (n
672 = 7 at day 20, n = 8 at day 27, and n = 9 at day 40).

673 **Figure 6.** Effect of bio-wastes on the growth index (expressed as a percentage of the
674 total fresh plant mass with respect to the reference control -organic commercial
675 amendment-) of lettuce (*Lactuca sativa*) at the end of the bioassay (day 40). References
676 = F1, digestate from WAS mono-digestion; F2, digestate from WAS and microalgae co-
677 digestion; F3, dry algal biomass; and F4, PBR effluent.

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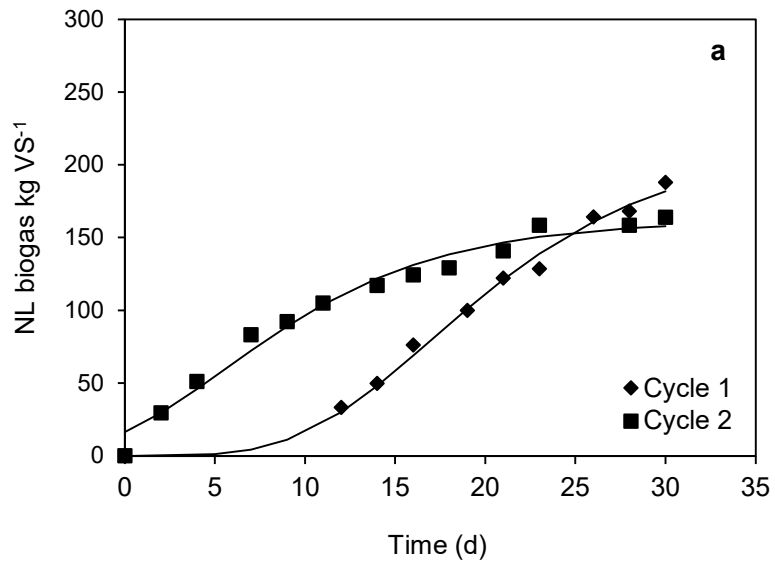


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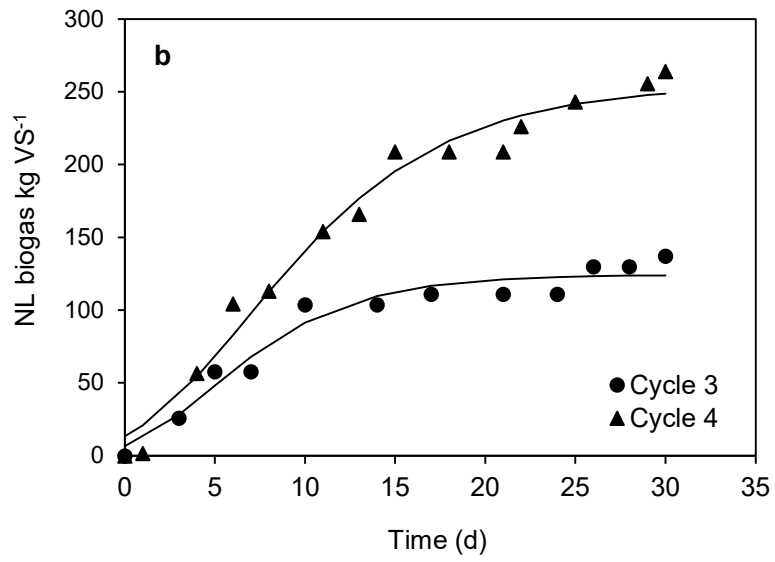
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Figure 1

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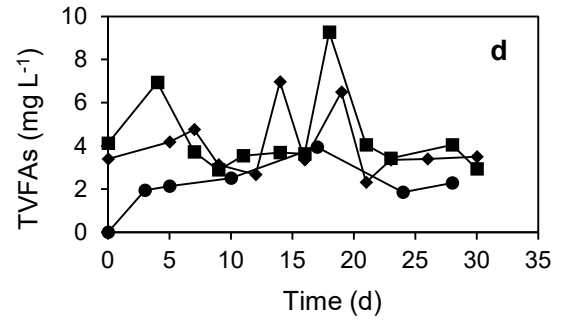
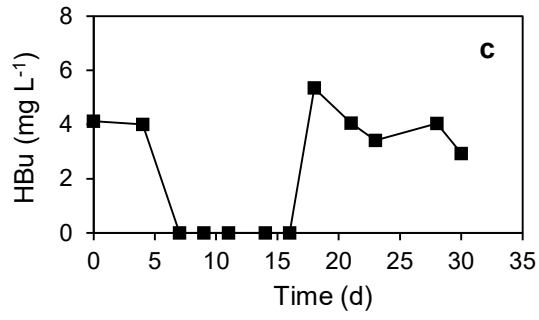
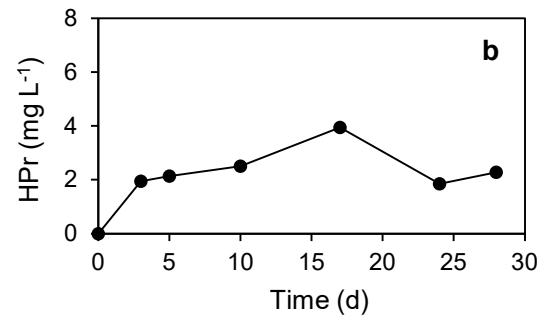
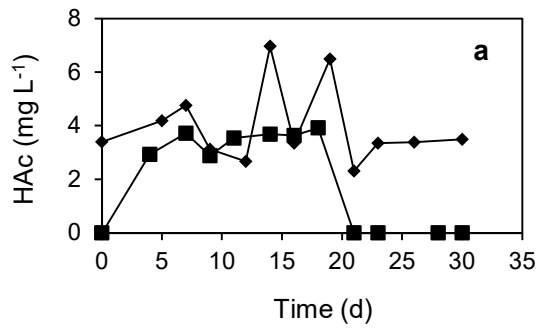


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Figure 2

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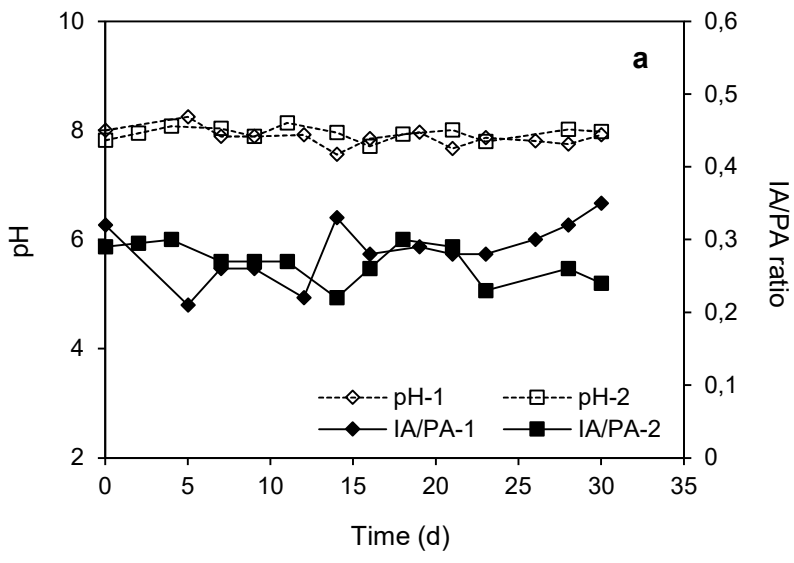


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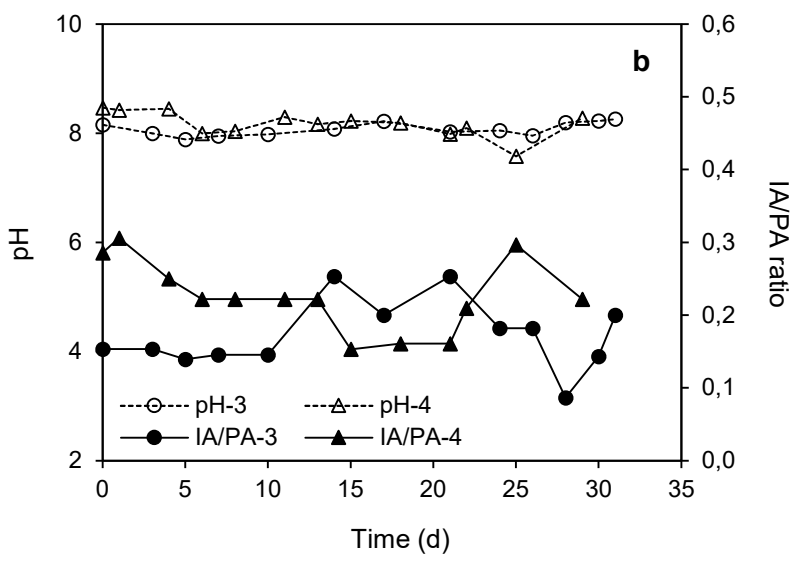
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Figure 3

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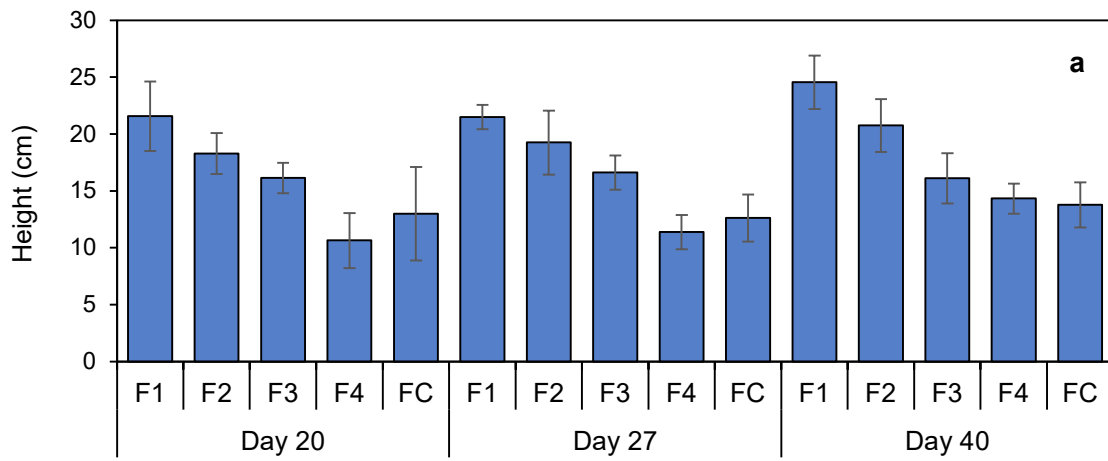


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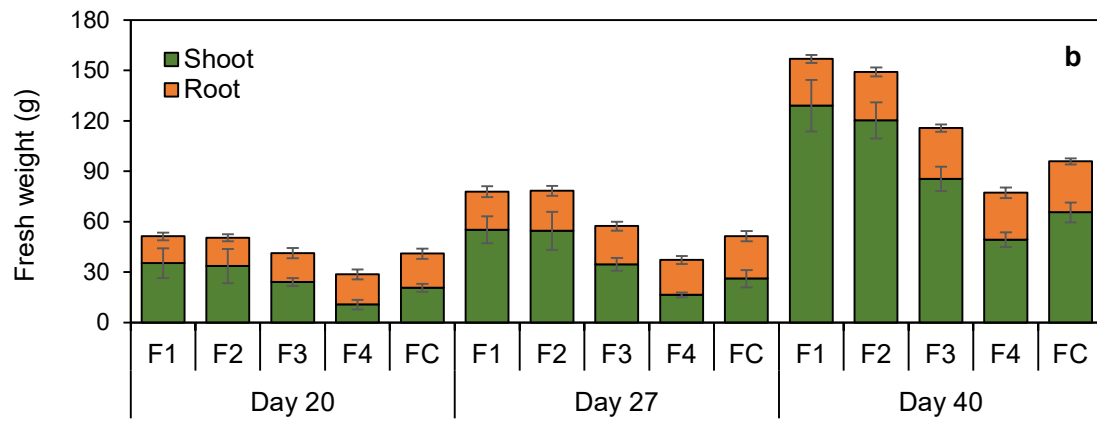
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Figure 4

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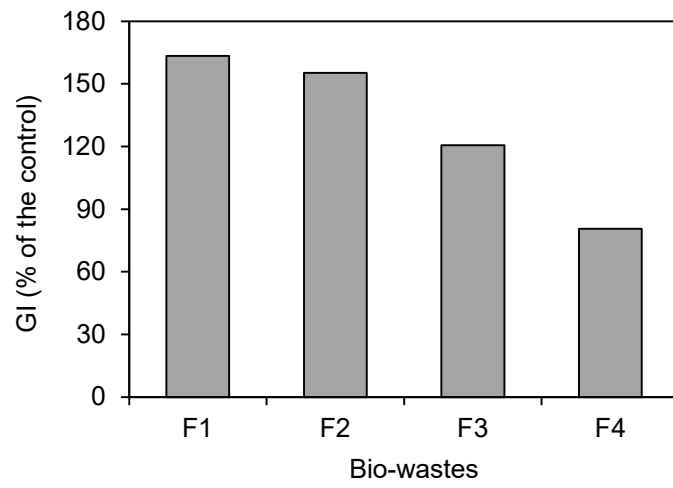


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Figure 5

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Figure 6

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Table 1. Characterization of the PBR influent and the settled effluent.

Parameter	PBR influent	PBR effluent
COD (mg L ⁻¹)	81.4 ± 6.5	96.0 ± 0.0
TOC (mg L ⁻¹)	23.1 ± 5.5	19.9 ± 0.0
TS (mg L ⁻¹)	62.5 ± 27.6	59.0 ± 4.2
VS (mg L ⁻¹)	48.0 ± 21.2	49.0 ± 1.4
N-NH ₄ ⁺ (mg L ⁻¹)	4.8 ± 1.3	0.1 ± 0.0
TN (mg L ⁻¹)	7.9 ± 5.7	3.5 ± 1.4
P-PO ₄ ⁻³ (mg L ⁻¹)	2.5 ± 0.0	0.2 ± 0.0
pH	8.1 ± 0.2	8.3 ± 0.0

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702

703 **Table 2.** Initial characterisation of SBR cycles.

SBR cycle	1	2	3	4
Inoculum volume (L)	33.0	31.0*	33.0*	33.0*
Activated sludge volume (L)	15.0	15.0	14.4	16.2
Microalgae volume (L)	n.a.	n.a.	0.6	0.8
Activated sludge and microalgae mixture volume (L)	n.a.	n.a.	15	17
VS inoculum (g L ⁻¹)	3.6	7.3*	5.7*	4.5*
pH inoculum	7.9	7.8*	7.7*	7.6*
VS activated sludge (g L ⁻¹)	5.0	10.6	6.9	5.0
VS microalgae (g L ⁻¹)	n.a.	n.a.	0.4	1.9
VS activated sludge and microalgae mixture (g L ⁻¹)	n.a.	n.a.	6.6	4.8
Relation VS _i /VS _s	1.6	1.4	1.9	1.8
Relation activated sludge and microalgae mixture (v:v)	n.a.	n.a.	24.0	20.0

704 VS = volatile solids. VS_i = volatile solids in the inoculum. VS_s = volatile solids in the substrate(s).
 705 * Coming from the previous cycle.

706

707 **Table 3.** Experimental results and estimated parameters from anaerobic SBR cycles.

Cycle	VS removal (%)	Net experimental CH ₄ yield (NL CH ₄ kg VS ⁻¹)	Methane content (%)	Gompertz model				Hydrolysis rate	
				P _{max} (NL biogas kg VS ⁻¹)	R _{max} (NL biogas kg VS ⁻¹ d ⁻¹)	λ (d)	r ²	K _H (d ⁻¹)	r ²
1	30	155.4	82.8 ± 3.6	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.
2	19	132.9	81.0 ± 0.0	162.1 ± 6.9	8.9 ± 0.9	-1.2 ± 0.9	0.997	0.0815	0.9928
3	4	108.7	79.2 ± 3.1	124.4 ± 5.1	10.3 ± 2.0	0.3 ± 1.2	0.955	0.0992	0.9600
4	35	225.8	85.5 ± 2.2	254.8 ± 10.3	15.0 ± 1.6	0.5 ± 0.9	0.979	0.0610	0.9874

708 n.a. = not applicable (Parameters from batch test 1 could not be estimated by the models since initial biogas production was not registered due to
709 operational issues).

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