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This is the **submitted version** of the journal article:

Nan, Bingfei; Chang, Cheng; Li, Zhihao; [et al.]. «Nanocrystal-based thermoelectric SnTe-NaSbSe<sub>2</sub> alloys with strengthened band convergence and reduced thermal conductivity». *Chemical Engineering Journal*, Vol. 492 (July 2024), art. 152367. DOI 10.1016/j.cej.2024.152367

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1 **Nanocrystal-based thermoelectric SnTe-NaSbSe<sub>2</sub> alloys with**  
2 **strengthened band convergence and reduced thermal conductivity**

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19

20 **ABSTRACT**

21 Ternary I-V-VI<sub>2</sub> colloidal NaSbSe<sub>2</sub> nanocrystals are herein used to improve the performance of  
22 lead-free SnTe thermoelectric materials. We showcase a versatile bottom-up engineering  
23 approach to produce SnTe-NaSbSe<sub>2</sub> alloys from the rapid hot press of colloidal nanocrystal  
24 building blocks. The incorporation of NaSbSe<sub>2</sub> nanocrystals significantly enhances the Seebeck  
25 coefficient of SnTe. Besides, Sn vacancies, substitution point defects, dislocations, and strains  
26 generated by the NaSbSe<sub>2</sub> nanoparticles incorporation result in a dramatic reduction of the  
27 lattice thermal conductivity below the amorphous limit of pure SnTe, down to 0.38 W m<sup>-1</sup>K<sup>-1</sup>.  
28 As a consequence, power factors enhance up to 1.77 mW m<sup>-1</sup>K<sup>-2</sup>, which is ~193% higher than

29 that of the pristine SnTe, and thermoelectric figures of merit up to 1.15 at 823 K for  
30  $(\text{SnTe})_{0.85}(\text{NaSbSe}_2)_{0.15}$  are achieved.

31

32 **Keywords:** Thermoelectric; Nanocrystals; SnTe; NaSbSe<sub>2</sub>; alloy; Sn vacancies

33

34 **1. Introduction**

35 Thermoelectric (TE) technology enables direct conversion of heat into electricity and vice  
36 versa. Thus, TE devices can be used for waste heat recovery and solid-state cooling [1-5]. The  
37 performance of TE materials is quantified by a figure of merit,  $ZT = \frac{\sigma S^2 T}{\kappa_{\text{ele}} + \kappa_{\text{lat}}}$ , where  $\sigma$ ,  $S$ ,  $T$ ,  
38  $\kappa_{\text{ele}}$ , and  $\kappa_{\text{lat}}$  are the electrical conductivity, Seebeck coefficient, absolute temperature, electronic  
39 thermal conductivity, and lattice thermal conductivity, respectively. The sum of the  
40 contributions from  $\kappa_{\text{ele}}$  and  $\kappa_{\text{lat}}$  is the total thermal conductivity  $\kappa_{\text{tot}}$ . Given the strong coupling  
41 among  $S$ ,  $\sigma$ , and  $\kappa_{\text{e}}$ , improving these parameters individually to enhance  $zT$  effectively is a huge  
42 challenge. Being  $\kappa_{\text{lat}}$  a less dependent parameter, several strategies to reduce  $\kappa_{\text{lat}}$  have been put  
43 into practice [6, 7].

44 PbTe is one of the main TE materials for medium-temperature applications. However, its  
45 industrialization is limited by Pb toxicity. SnTe is a Pb-free analogy to PbTe that is also  
46 characterized by a *p*-type conductivity, but a moderate Seebeck coefficient generally limits its  
47 TE performance. This limited Seebeck coefficient is related to two main parameters. On the  
48 one hand, SnTe is usually characterized by too high intrinsic hole concentration associated with  
49 a high density of Sn vacancies ( $10^{20}$ – $10^{21}$  cm<sup>-3</sup>) that results in moderate Seebeck coefficients  
50 and high electronic thermal conductivity [8]. On the other hand, within SnTe, the relatively  
51 large energy gap between the L and  $\Sigma$  bands,  $\Delta E_{\text{L}-\Sigma} \sim 0.3$  eV in SnTe limits the contribution of  
52 the high valley degenerate  $\Sigma$ -band, which again results in poorer Seebeck coefficients compared  
53 to PbTe [9]. To overcome these limitations, several cationic dopants have been introduced into  
54 SnTe, including Ag [10], Na[11], Zn [12], In [13], Sb [14], Bi [15], Mg [16], Ga [17] and V  
55 [18]. While atomic doping has shown some success in reducing the overall thermal conductivity,  
56 the enhancement of the Seebeck coefficient has been moderate.

57 An alternative approach to improve the TE performance of SnTe is combining this material

58 with a second compound into an alloy or a composite. The introduction of additional phases  
59 generally creates a variety of defects that enhance phonon scattering, but its effect on the power  
60 factor is usually limited. A particularly interesting case is the combination of tin chalcogenides  
61 with I–V–VI<sub>2</sub> compounds (I= Ag, Li, Na; V=Sb, Bi; and VI=Se, Te). These alloys/composites,  
62 which were first explored in the 1960s [19], demonstrate notable performance when using  
63 I–V–VI<sub>2</sub> compounds such as AgSbSe<sub>2</sub> [20], AgSbTe<sub>2</sub> [21, 22], AgBiSe<sub>2</sub> [23], AgBiTe<sub>2</sub> [24, 25],  
64 NaSbTe<sub>2</sub> and NaBiTe<sub>2</sub> [8, 26, 27]. In these rock-salt-based I–V–VI<sub>2</sub> compounds, there is strong  
65 hybridization and repulsion between the lone ns<sup>2</sup> pair electrons of group V cations and the p-  
66 orbitals of group VI<sub>2</sub> anions, resulting in strong phonon-phonon interactions [26, 28]. For  
67 instance, Slade et al. showed that alloying SnTe with NaSbTe<sub>2</sub> significantly increases the  
68 concentration of Sn vacancies [8]. Contrary to the usual expectation that an increase in  
69 vacancies and thus hole concentration would decrease the Seebeck coefficient, their research  
70 found the opposite effect. The higher Sn vacancy concentration results in a convergence of the  
71 valence band and a reduction in the bandgap increasing the Seebeck coefficient. Benefiting  
72 from the favorable effects of band convergence, vacancy-enhanced hole concentration, and  
73 lattice softening, a high ZT value of 1.2 at 800–900 K was achieved.

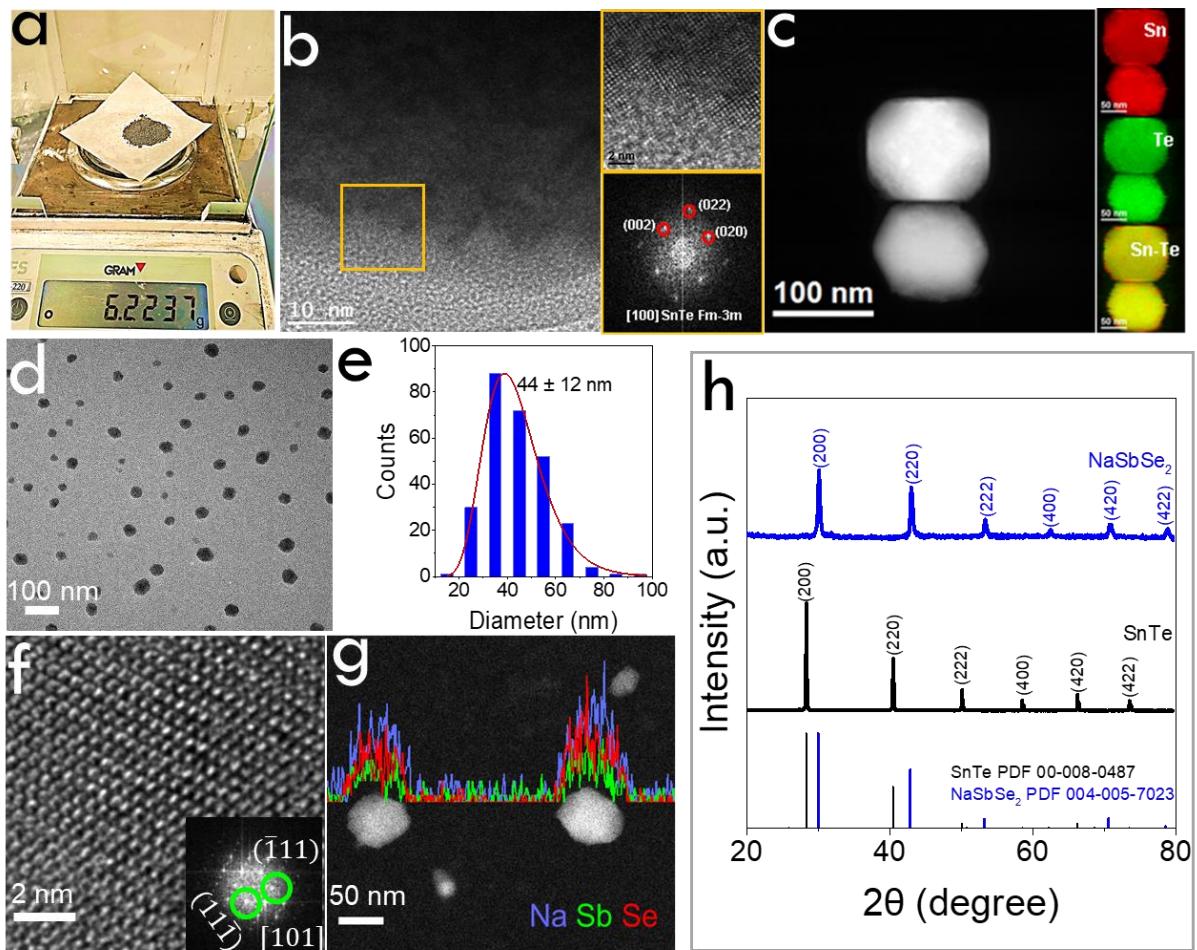
74 As an alternative to NaSbTe<sub>2</sub>, the Te-free NaSbSe<sub>2</sub> shows promising potential in areas such  
75 as solar cells [29, 30], and like other similar compounds such as NaSbTe<sub>2</sub> and NaBiTe<sub>2</sub> is known  
76 to exist in a cation-disordered NaCl-like cubic structure. Inspired by the valence band  
77 convergence, band gap narrowing, and low sound velocity of SnTe/NaSbTe<sub>2</sub> alloys, it is of  
78 interest to examine whether the introduction of other rock-salt compounds can optimize the  
79 thermal and electrical properties of SnTe [31-34].

80 Our previous research has demonstrated that controlling the chemical composition of TE  
81 materials at the nanoscale through multi-component alloy engineering can effectively improve  
82 the TE properties of the materials [31, 35-37]. This work for the first time demonstrates a  
83 feasible approach to engineering a SnTe alloy with I-V-VI<sub>2</sub> compounds, mainly using colloidal  
84 NaSbSe<sub>2</sub> nanocrystals (NCs) as building blocks. We further show the formed alloys to be  
85 characterized by exceptional transport properties and TE performance.

86 **2. Results and discussion**

87 Gram-scale batches of SnTe nanoparticles (NPs) were produced using a high-yield and  
88 scalable thermal decomposition approach at 280 °C. As described in the experimental methods  
89 (Supporting Information, SI), to prepare SnTe NPs,  $\text{Sn}^{2+}$  ion salts were first coordinated with  
90 oleylamine (OAm) to form Sn-OAm complexes and afterward combined with tri-n-  
91 octylphosphine telluride (TOPTe). The obtained precursor was quickly heated to 280 °C and  
92 kept in an Ar atmosphere for 1 h to obtain SnTe NPs with good crystallinity. The synthesis  
93 method used was highly scalable, allowing the facile production of ~6.2 g of high-quality SnTe  
94 NCs per batch (Figure 1a). Figure 1b shows a high-resolution transmission electron microscopy  
95 (HRTEM) micrograph of the produced SnTe NCs. The fast Fourier transform (FFT) of the  
96 HRTEM image reveals that this nanostructure has a crystal phase that can be assigned to the  
97 cubic rock-salt SnTe phase (space group=Fm $\bar{3}$ m) with  $a=b=c=6.2900 \text{ \AA}$ . Most of the obtained  
98 SnTe NCs display irregular but faceted morphologies and a size of about ~100 nm, as shown  
99 by high-angle annular dark field scanning transmission electron microscopy (HAADF-STEM,  
100 Figures 1c and S1). Electron energy loss spectroscopy (EELS) chemical composition maps  
101 obtained from the red squared regions in the HAADF-STEM micrograph show a homogeneous  
102 distribution of Sn and Te. Powder X-ray diffraction (XRD) patterns revealed all diffraction  
103 peaks to match well with the cubic rock-salt crystal structure of SnTe (space group Fm $\bar{3}$ m, PDF  
104 00-008-0487, Figure 1h), which is also consistent with the results derived from HRTEM  
105 analyses.

106 NaSbSe<sub>2</sub> NCs were produced using a colloidal hot injection route [34]. Briefly, a sodium  
107 oleate solution was combined with metal Sb acetate in a mixed solvent system of OAm and 1-  
108 octadecene (ODE), and degassed at 105 °C for 1h to remove low-boiling point impurities.  
109 Subsequently, a thiol-Se complex was injected at 240 °C under an Ar atmosphere. Detailed  
110 procedures can be found in the experimental section (SI). NaSbSe<sub>2</sub> NCs show a spherical shape  
111 with an average size of ~44 ± 12 nm (Figure 1d, e). Figure 1f shows an HRTEM image of the  
112 produced NaSbSe<sub>2</sub> NCs. STEM-EDS line profiles show the presence of Na, Sb, and Se in the  
113 NCs (Figure 1g), and Na:Sb:Se stoichiometry of 1:1:2 is confirmed by SEM-EDS analysis  
114 (Figure S2). XRD patterns in Figure 1h exhibit the NaSbSe<sub>2</sub> NCs to have the expected cubic  
115 rock-salt crystal structure (space group Fm $\bar{3}$ m, PDF 004-005-7023).

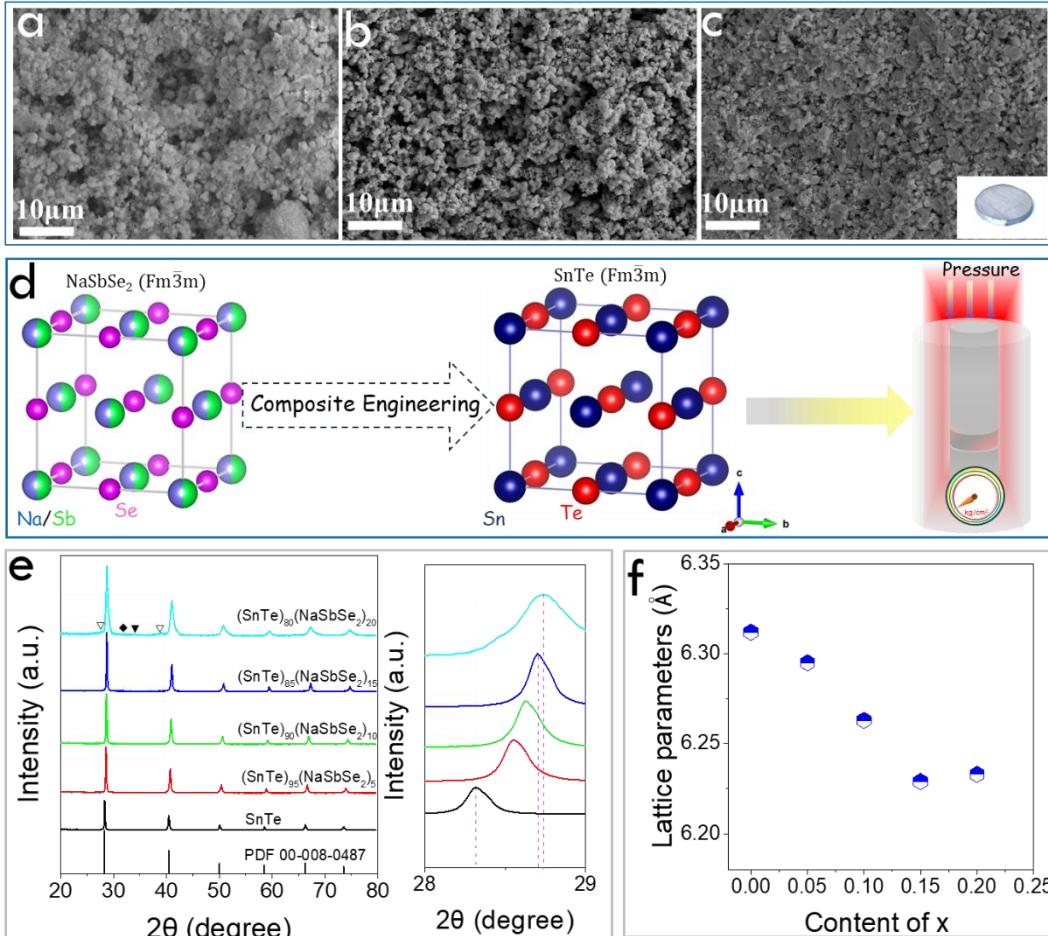


116

117 **Figure 1.** (a) Photograph of the amount of dried SnTe powders obtained in a single batch. (b) HRTEM  
 118 micrograph, power spectrum, and detail of the orange squared region. From the crystalline domain,  
 119 the SnTe lattice fringe distances were measured to be 0.318 nm, 0.223 nm, and 0.314 nm, at  
 120 45.06° and 90.40° which could be interpreted as the cubic SnTe phase, visualized along its [100]  
 121 zone axis. (c) EELS chemical composition maps obtained from the area of the STEM micrograph.  
 122 Individual Sn M<sub>4,5</sub>-edges at 485 eV (red), Te M<sub>4,5</sub>-edges at 572 (green), and Sn-Te. (d) TEM image of  
 123 the NaSbSe<sub>2</sub> NCs. (e) Size distribution of the NaSbSe<sub>2</sub> NCs. (f) HRTEM image of a of NaSbSe<sub>2</sub> NCs,  
 124 The inset shows the fast Fourier transform (FFT) of the corresponding HRTEM image. (g) The blue,  
 125 green, and red lines in the representative STEM-EDS line scan profiles correspond to signals from Na,  
 126 Sb and Se atoms, respectively. (h) Powder X-ray diffraction patterns (XRD) of the SnTe and NaSbSe<sub>2</sub>  
 127 phases.

128

129  $(\text{SnTe})_{1-x}(\text{NaSbSe}_2)_x$  materials were produced by mixing proper molar ratios ( $x=0, 0.05,$   
130  $0.10, 0.15$  and  $0.20$ ) of the colloidal SnTe and NaSbSe<sub>2</sub> NCs in hexane. The solvent was  
131 afterward removed by evaporation. SEM micrographs of the dried powders show a  
132 homogeneous mixture of the two phases (Figure 2a and Figure S3). After the solvent  
133 evaporation process, the obtained  $(\text{SnTe})_{1-x}(\text{NaSbSe}_2)_x$  powders were annealed at high  
134 temperatures to remove organic residues. The annealed particles almost maintain their  
135 uniformly dispersed geometries and single SnTe crystalline phase (Figure 2b, Figure S4 and S5).  
136 Subsequently, the powders were hot-pressed into round-like pellet alloys (Figure 2d). The fresh  
137 SEM fracture surface of a pellet shows that the consolidated particles have no obvious grain  
138 growth after hot pressing (Figure 2c and Figure S6). Besides, EDS composition maps prove  
139 that the content of various elements is consistent with the nominal composition (Table S1).  
140 XRD analysis was used to examine whether the annealed mixture of SnTe and NaSbSe<sub>2</sub> forms  
141 an alloy after the sintering process. The XRD patterns of  $(\text{SnTe})_{1-x}(\text{NaSbSe}_2)_x$  pellets are shown  
142 in Figure 2e. All the XRD patterns can be indexed with the NaCl-structure of SnTe (space group  
143  $\text{Fm}\bar{3}\text{m}$ ), with no diffraction peaks of NaSbSe<sub>2</sub> being discerned even in the  $x=0.15$  sample. Only  
144 the enlarged XRD pattern of the sintered  $(\text{SnTe})_{0.8}(\text{NaSbSe}_2)_{0.2}$  pellet shows minor secondary  
145 phase peaks that could be assigned to Te- or Sb-based phases (Figure S7). As observed in the  
146 enlarged XRD view of the  $2\theta$  between  $28^\circ$  and  $29^\circ$ , the (200) diffraction peaks of  $(\text{SnTe})_{1-}$   
147  $x(\text{NaSbSe}_2)_x$  samples shift to a higher angle compared to bare SnTe, indicating that the lattice  
148 parameter gradually shrinks with the incorporation of an increasing NaSbSe<sub>2</sub> content. This  
149 lattice shrinkage can be attributed to the incorporation of Na, Sb, and Se into the SnTe lattice  
150 taking into account that the ionic radius of  $\text{Na}^+$  ( $0.97$  Å) and  $\text{Sb}^{3+}$  ( $\sim 0.76$  Å) are smaller than  
151 that of  $\text{Sn}^{2+}$  ( $1.18$  Å) [38, 39], and the ionic radius of  $\text{Se}^{2-}$  ( $\sim 1.84$  Å) is smaller than that of  $\text{Te}^{2-}$   
152 ( $\sim 2.07$  Å) [40]. SnTe and NaSbSe<sub>2</sub> have similar cubic structures, and their lattice constants are  
153  $6.29$  and  $5.97$  Å, respectively. As shown in Figure 2f, the SnTe lattice shrinkage with an  
154 increasing amount of NaSbSe<sub>2</sub> follows Vegard's law in the whole range tested except for  $x=0.20$   
155 (Figure 2f) [41]. The  $x=0.20$  sample surprisingly deviates from the linear trend of the lattice  
156 parameters in Figure 2f, which indicates that the solubility limit of NaSbSe<sub>2</sub> in SnTe has been  
157 reached. This result is consistent with observing minor secondary phases for this high NaSbSe<sub>2</sub>  
158 concentration.



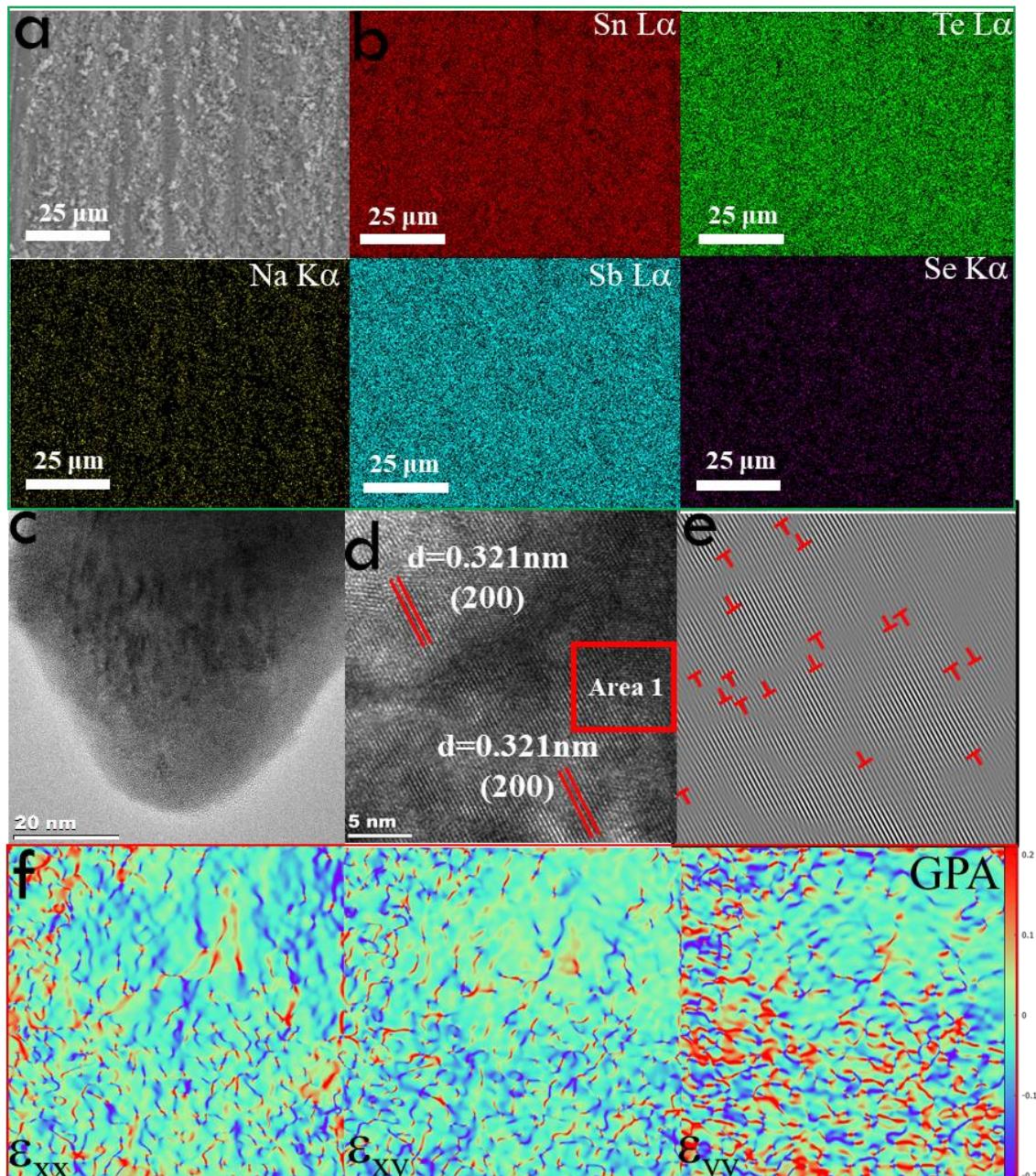
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160 **Figure 2.** (a-c) SEM image of the (a) dried mixture, (b) annealed mixing powders, and (c) fractured  
 161 pellet surface of (SnTe)<sub>0.85</sub>(NaSbSe<sub>2</sub>)<sub>0.15</sub>. The inset is the corresponding pellet with a diameter of 10 mm.  
 162 (d) Schematic rock-salt crystal structures of the cubic SnTe and NaSbSe<sub>2</sub>. (e) XRD patterns for sintered  
 163 (SnTe)<sub>1-x</sub>(NaSbSe<sub>2</sub>)<sub>x</sub> (x=0, 0.05, 0.10, 0.15 and 0.20) pellets and enlarged XRD peaks corresponding to  
 164 (200) at 2θ between 28°-29°. (f) Calculated lattice parameters for (SnTe)<sub>1-x</sub>(NaSbSe<sub>2</sub>)<sub>x</sub> (x=0, 0.05, 0.10,  
 165 0.15 and 0.20).

166

167 SEM-EDS analysis of the (SnTe)<sub>0.85</sub>(NaSbSe<sub>2</sub>)<sub>0.15</sub> shows Sn, Te, Na, Sb, and Se to be  
 168 evenly distributed within the pellet (Figure 3a and b). As shown in the HRTEM image of Figure  
 169 3c, some dark contrast areas are assigned to strain clusters caused by severe lattice distortion  
 170 [42]. Besides, the HRTEM micrograph of Figure 3d identifies an interplanar spacing distance  
 171 of ~0.321 nm corresponding to the (200) planes of cubic SnTe. The inverse fast Fourier  
 172 transform (IFFT) image in Figure 3f shows dense dislocations (marked as “ $\perp$ ”), which can  
 173 effectively increase phonon scattering. In contrast, the HRTEM analysis of undoped SnTe

174 shows a defect-free ordered lattice (Figure S8). These results demonstrate that incorporating  
 175 NaSbSe<sub>2</sub> promotes the formation of dislocations in the alloys. In addition, the geometric phase  
 176 analysis (GPA) verifies the presence of strains in the different directions of  $\epsilon_{xx}$ ,  $\epsilon_{xy}$ , and  $\epsilon_{yy}$ . The  
 177 obvious strains in the (SnTe)<sub>0.85</sub>(NaSbSe<sub>2</sub>)<sub>0.15</sub> sample in Figure 3f are caused by substitution  
 178 point defects and possible vacancies [43]. These strain fields are believed to hamper phonon  
 179 propagation and reduce lattice thermal conductivity [44].



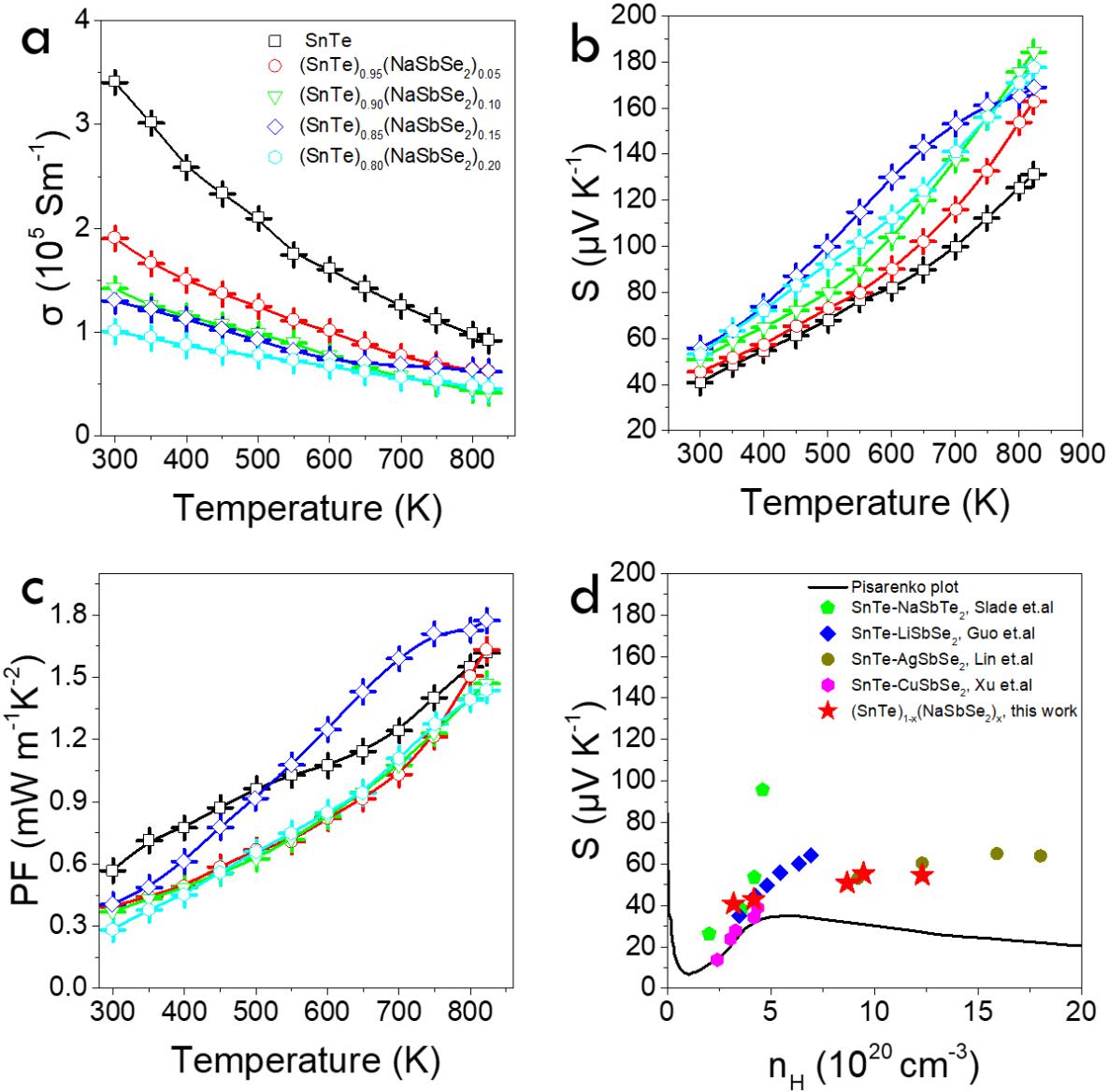
180 **Figure 3.** (a) SEM image of the polished surface of the sintered (SnTe)<sub>0.85</sub>(NaSbSe<sub>2</sub>)<sub>0.15</sub> pellet, and (b)  
 181 the corresponding EDS mappings of Sn, Te, Na, Sb, and Se, respectively. (c,d) HRTEM images. (e) IFFT  
 182

183 image of the selected red region area 1 in (d). (f) GPA results from (d) showing the strain maps of tensors  
184  $\varepsilon_{xx}$ ,  $\varepsilon_{xy}$ , and  $\varepsilon_{yy}$ .

185  
186 The electronic transport properties of  $(\text{SnTe})_{1-x}(\text{NaSbSe}_2)_x$  ( $x=0, 0.05, 0.10, 0.15$  and  $0.20$ )  
187 samples are plotted in Figure 4a. The electrical conductivity of all these samples decreases  
188 monotonically with increasing temperature, exhibiting a degenerate semiconductor behavior.  
189 As expected, the electrical conductivity drops significantly with increasing the  $\text{NaSbSe}_2$   
190 fraction at room temperature. For instance, the undoped  $\text{SnTe}$  sample without  $\text{NaSbSe}_2$  has a  
191 large electrical conductivity of  $3.40 \times 10^5 \text{ S m}^{-1}$  at room temperature, which decreases from  
192  $1.90 \times 10^5 \text{ S m}^{-1}$  to  $1.01 \times 10^5 \text{ S m}^{-1}$  with increasing  $\text{NaSbSe}_2$  loadings from  $0.05$  to  $0.20$ . The  
193 room-temperature Hall carrier concentrations  $p_H$  is shown in Table S2. The carrier concentration  
194 of  $(\text{SnTe})_{1-x}(\text{NaSbSe}_2)_x$  samples increases with the  $\text{NaSbSe}_2$  fraction, from  $3.20 \times 10^{20} \text{ cm}^{-3}$  for  
195 un-doped  $\text{SnTe}$  to  $1.23 \times 10^{21} \text{ cm}^{-3}$  after  $\text{NaSbSe}_2$  content of  $0.20$ . In contrast, the charge carrier  
196 mobility strongly decreases with the introduction of  $\text{NaSbSe}_2$ , resulting in reduced electrical  
197 conductivity. Previous studies have shown that Na doping in the  $\text{SnTe}$  matrix increases Sn  
198 vacancies and, thus, the carrier concentration [11]. Here, we observed that introducing Na and  
199 Sb into Sn sites reduces the formation energy of Sn vacancies, thereby ultimately increasing the  
200 hole carrier concentration of the alloys [22]. Similar enhancement of carrier concentrations and  
201 decreased mobilities are found in the  $\text{SnTe}$ -based TE studies such as  $\text{LiSbTe}_2$  [45],  $\text{NaSbTe}_2$  [8],  
202  $\text{CuSbSe}_2$  [27],  $\text{AgSbSe}_2$  [20, 46] and  $\text{AgSbTe}_2$  [21, 22, 47].

203 Figure 4b shows the temperature dependence of the Seebeck coefficient for  $(\text{SnTe})_{1-x}(\text{NaSbSe}_2)_x$  ( $x=0, 0.05, 0.10, 0.15$  and  $0.20$ ) pellets. All samples exhibit *p*-type characteristics  
204 with positive Seebeck coefficients, indicating that holes dominate the electronic transport. For  
205 each  $(\text{SnTe})_{1-x}(\text{NaSbSe}_2)_x$  sample, the Seebeck coefficient monotonically enhances with  
206 temperature. The Seebeck coefficient values at  $823 \text{ K}$  increase from  $131.2 \mu\text{V K}^{-1}$  for pristine  
207  $\text{SnTe}$  to  $184.3 \mu\text{V K}^{-1}$  for  $(\text{SnTe})_{0.90}(\text{NaSbSe}_2)_{0.10}$ . However, only for the  $(\text{SnTe})_{0.85}(\text{NaSbSe}_2)_{0.15}$   
208 sample in the high-temperature region, a significant improvement in the power factor after the  
209 introduction of  $\text{NaSbSe}_2$  is obtained. It is attributed to the significantly reduced electrical  
210 conductivity that largely neutralizes the increase of the Seebeck coefficient (Figure 4c). At  $823$   
211 K, the power factor improves from  $1.62$  for pure  $\text{SnTe}$  to  $1.77 \text{ mW m}^{-1}\text{K}^{-2}$  for

213  $(\text{SnTe})_{0.85}(\text{NaSbSe}_2)_{0.15}$ . The Seebeck coefficient as a function of carrier concentration at room  
 214 temperature based on the two-valence band model is shown in Figure 4d. The Seebeck  
 215 coefficient values of the alloys at room temperature are higher than the theoretical Pisarenko  
 216 curve (solid black line), which is associated with the reached band convergence [13, 26, 48].



217  
 218 **Figure 4.** Temperature dependence of (a) electrical conductivity, (b) Seebeck coefficient, and (c) power  
 219 factor of  $(\text{SnTe})_{1-x}(\text{NaSbSe}_2)_x$  ( $x=0, 0.05, 0.10, 0.15$  and  $0.20$ ). (d) Seebeck coefficient as a function of  
 220 carrier concentration at room temperature. The theoretical Pisarenko curve (solid line) is based on the  
 221 two valence band model, and comparative data include  $\text{SnTe-NaSbTe}_2$  [8],  $\text{SnTe-LiSbSe}_2$  [45],  $\text{SnTe-}$   
 222  $\text{AgSbSe}_2$  [20], and  $\text{SnTe-CuSbSe}_2$  [27] is included.

223  
 224 As shown in Figure 5a, the total thermal conductivity ( $\kappa_{\text{tot}}$ ) significantly declines as the

225 NaSbSe<sub>2</sub> fraction increases. The total thermal conductivity drops sharply from 3.36 W m<sup>-1</sup> K<sup>-1</sup>  
 226 for pristine SnTe to 1.50 W m<sup>-1</sup> K<sup>-1</sup> for (SnTe)<sub>0.95</sub>(NaSbSe<sub>2</sub>)<sub>0.05</sub> at 823 K, which further  
 227 decreases to 1.27 W m<sup>-1</sup> K<sup>-1</sup> at x=0.15 and 1.09 W m<sup>-1</sup> K<sup>-1</sup> at x=0.20. At ambient temperature,  
 228 the  $\kappa_{\text{tot}}$  value of 6.05 W m<sup>-1</sup> K<sup>-1</sup> obtained before incorporating NaSbSe<sub>2</sub> is decreased to 2.23 W  
 229 m<sup>-1</sup> K<sup>-1</sup> for the (SnTe)<sub>0.95</sub>(NaSbSe<sub>2</sub>)<sub>0.05</sub> sample, which represents a decline of 171% compared  
 230 to undoped SnTe. The dramatic reduction of  $\kappa_{\text{tot}}$  is attributed to the suppression of both  
 231 electronic and lattice contributions. The electronic thermal conductivity ( $\kappa_{\text{ele}}$ ) can be calculated  
 232 by the Wiedemann-Franz formula  $\kappa_{\text{ele}} = L\sigma T$ , where L,  $\sigma$ , and T are the Lorentz number,  
 233 electrical conductivity, and absolute temperature, respectively. The Lorentz number L is  
 234 obtained from a single parabolic band (SPB) model, thus calculated according to the  
 235 equation  $L = 1.5 + \exp\left[-\frac{|S|}{116}\right] \times 10^{-8} \text{ V}^2\text{K}^{-2}$  [49]. The resultant temperature dependence  
 236 Lorenz number is shown in Figure S9. The calculated  $\kappa_{\text{ele}}$  is plotted in Figure 5b. In addition,  
 237 the contribution of lattice thermal conductivity ( $\kappa_{\text{lat}}$ ) to the total thermal conductivity is  
 238 calculated through  $\kappa_{\text{lat}} = \kappa_{\text{tot}} - \kappa_{\text{ele}}$ . The incorporation of NaSbSe<sub>2</sub> significantly decreased the  
 239 lattice thermal conductivity (Figure 5c), down to a minimum of 0.38 W m<sup>-1</sup> K<sup>-1</sup> for  
 240 (SnTe)<sub>0.85</sub>(NaSbSe<sub>2</sub>)<sub>0.15</sub> at 823 K, which is even lower than the Debye–Cahill amorphous limit  
 241 ( $\kappa_{\text{lat, min}} = 0.4 \text{ W m}^{-1} \text{ K}^{-1}$ ) at high temperature for SnTe (Figure 5c) [50]. Figure 5d compares  
 242 the thermal conductivity of previously reported SnTe-I–V–VI<sub>2</sub>-alloys [8, 20, 23, 27, 41, 45].  
 243

244 The lattice thermal conductivity is a relatively independent parameter, which can be  
 245 reduced to a minimum through microstructural defects engineering [51]. To further clarify the  
 246 origin of the decreased lattice thermal conductivity in (SnTe)<sub>1-x</sub>(NaSbSe<sub>2</sub>)<sub>x</sub> samples, the lattice  
 247 thermal conductivity can be described as follows [52]:  
 248

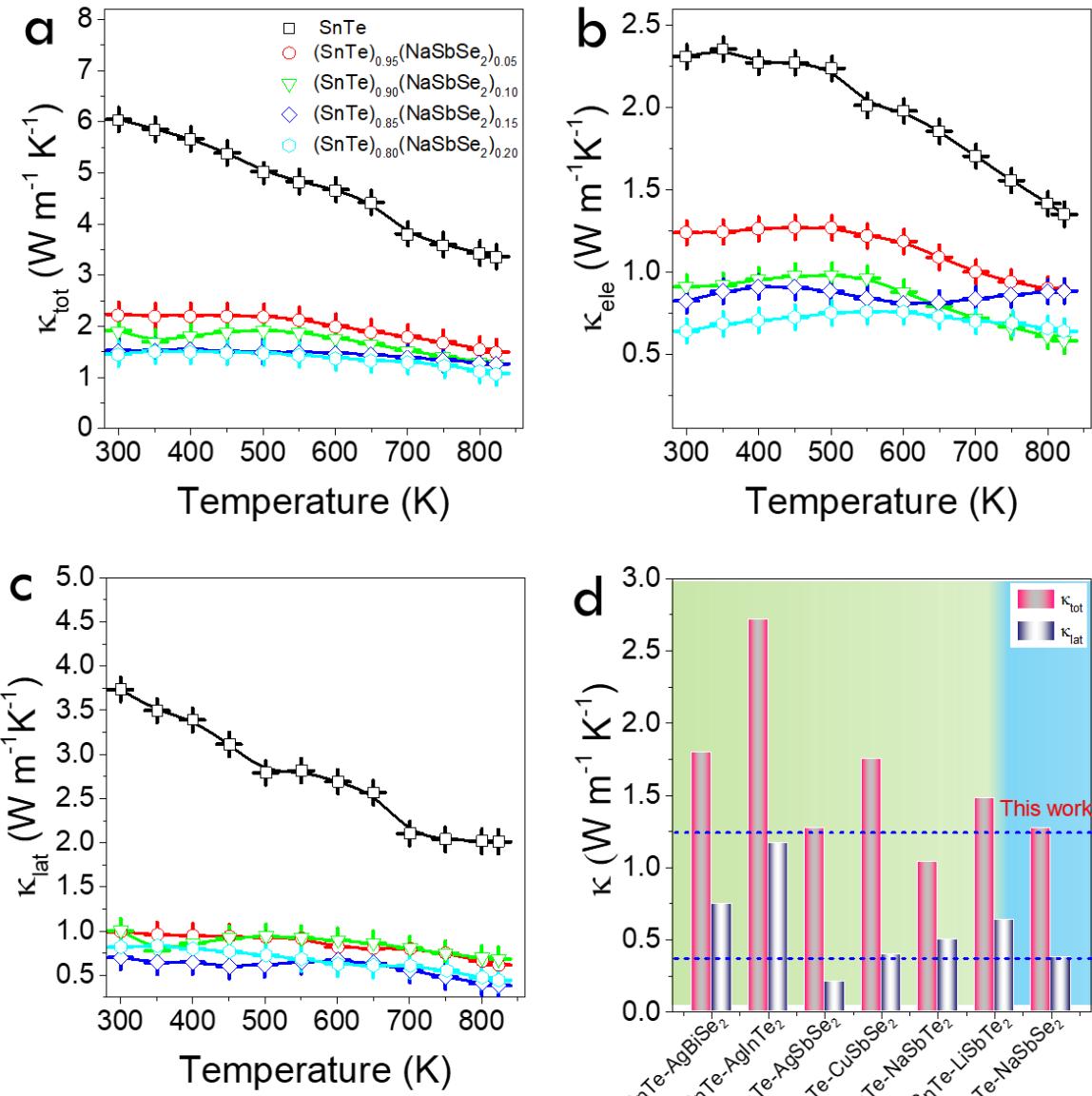
$$\kappa_{\text{lat}} = \frac{1}{3} C_V v_g l = \frac{1}{3} C_V v_g^2 \tau \quad (l = v_g \tau)$$

249 where  $C_V$ ,  $v_g$ ,  $l$ , and  $\tau$  denote total heat capacity at constant volume, phonon group velocity,  
 250 phonon mean free path (MFP), and phonon relaxation time, respectively. Achieving lower  
 251 values of  $\kappa_{\text{lat}}$  requires low  $C_V$ , slow  $v_g$ , and short  $\tau$ . The usual strategy to minimize  $\tau$  for  
 252 reducing  $\kappa_{\text{lat}}$  is mainly to introduce multi-scale phonon scattering centers. Common phonon  
 253 scattering centers include point defects (substitutions, interstitials, and vacancies), dislocations  
 and strains, nanostructure precipitates, and grain boundaries [53]. Phonons are scattered at

254 different rates depending on their frequency on these different defects. For instance, high-  
255 frequency phonons (characterized by short wavelengths) can be effectively scattered by point  
256 defects, dislocations, and strains can effectively scatter mid-frequency phonons, and long-  
257 wavelength phonons can be scattered by grain boundaries and interphases [54]. The total  
258 phonon scattering relaxation  $\tau_{tot}$

259 
$$\tau^{-1} = \tau_{PD}^{-1} + \tau_{NP}^{-1} + \tau_{PP}^{-1} + \tau_{IF}^{-1} + \tau_{DC}^{-1} \dots$$

260 where  $\tau_{PD}$ ,  $\tau_{NP}$ ,  $\tau_{PP}$ ,  $\tau_{IF}$ , and  $\tau_{DC}$  are the relaxation time caused by the point defects,  
261 nanoprecipitates, phonon–phonon interactions, interfaces, and dislocation scattering,  
262 respectively. In  $(\text{SnTe})_{1-x}(\text{NaSbSe}_2)_x$  ( $x=0.05, 0.10, 0.15$ , and  $0.20$ ) samples, the disordered  
263 cationic positions should be randomly occupied by Sn, Na, and Sb, while Se atoms replace part  
264 of the anionic Te positions. The presence of multiple different atoms in the same position creates  
265 more considerable disorder in the system that causes significant phonon scattering [55]. Besides,  
266 the presence of strain clusters and dense dislocations was confirmed by the HRTEM images  
267 discussed previously. Thus, overall, the incorporation of  $\text{NaSbSe}_2$  NCs into SnTe introduces  
268 various phonon scattering centers such as Sn vacancies, substitution point defects, dislocations,  
269 strains, and some impurities in case of  $x=0.20$ , which enable a dramatic reduction in  $\kappa_{lat}$   
270 through scattering phonons in a wide wavelength range, which, in general, contributes to  
271 improving the ZT value [53].



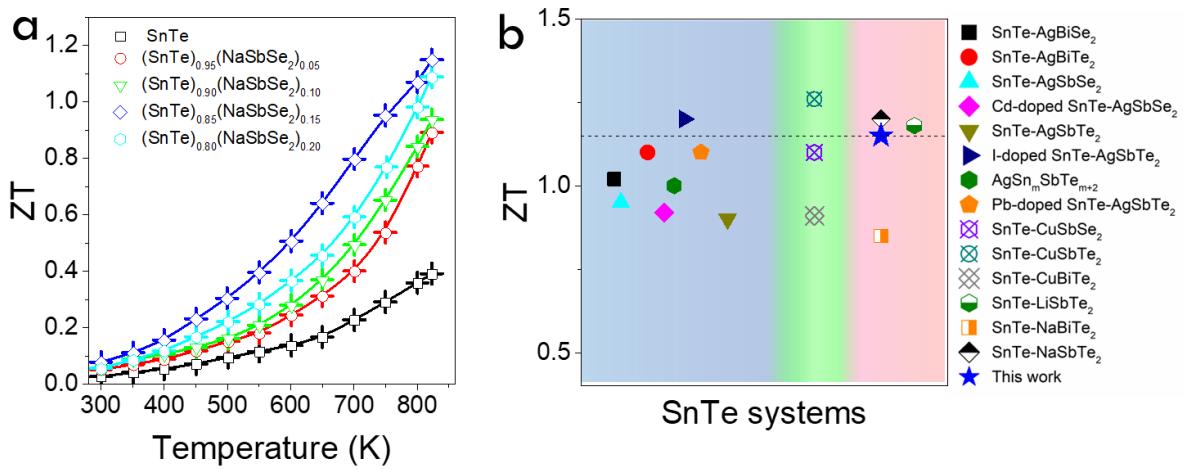
272

273 **Figure 5.** Temperature dependence of (a) total thermal conductivity, (b) electrical thermal conductivity,  
274 and (c) lattice thermal conductivity of  $(\text{SnTe})_{1-x}(\text{NaSbSe}_2)_x$  ( $x=0, 0.05, 0.10, 0.15$  and  $0.20$ ). (d)  
275 Comparison of the total thermal conductivity and lattice thermal conductivity of SnTe-based TE  
276 materials: SnTe-AgBiSe<sub>2</sub> [23], SnTe-AgInTe<sub>2</sub> [41], SnTe-AgSbSe<sub>2</sub> [20], SnTe-CuSbSe<sub>2</sub> [27], SnTe-  
277 NaSbTe<sub>2</sub> [8], SnTe-LiSbTe<sub>2</sub> [45].

278

279 The temperature-dependent TE ZT values of  $(\text{SnTe})_{1-x}(\text{NaSbSe}_2)_x$  ( $x=0, 0.05, 0.10, 0.15$ ,  
280 and  $0.20$ ) samples are plotted in Figure 6a. All the  $(\text{SnTe})_{1-x}(\text{NaSbSe}_2)_x$  samples display higher  
281 ZT values than pristine SnTe due to the band convergence and especially the enhanced phonon  
282 scattering brought by the NaSbSe<sub>2</sub> incorporation.  $(\text{SnTe})_{0.85}(\text{NaSbSe}_2)_{0.15}$  reached a peak ZT

value of 1.15 at 823 K, which is  $\sim$ 193% higher than intrinsic SnTe. Besides, the obtained ZT values reported here overcome those of most state-of-the-art SnTe-(I-V-VI<sub>2</sub>) materials, as summarized in Figure 6b. Additionally, the TE performance of the (SnTe)<sub>0.85</sub>(NaSbSe<sub>2</sub>)<sub>0.15</sub> sample is stable over the entire measurement temperature range due to its good thermal stability (Figure S10). The above results demonstrate the feasibility of boosting the TE performance of SnTe by synergistically enhancing phonon scattering and band convergence.



289

290 **Figure 6.** Temperature dependence of (a) ZT value of (SnTe)<sub>1-x</sub>(NaSbSe<sub>2</sub>)<sub>x</sub> alloys (x=0, 0.05, 0.10, 0.15, and 0.20). (b) Comparison of maximum ZT values of the (SnTe)<sub>0.85</sub>(NaSbSe<sub>2</sub>)<sub>0.15</sub> and previously reported SnTe-based systems (AgBiSe<sub>2</sub>[23], AgBiTe<sub>2</sub> [56], AgSbSe<sub>2</sub> [20], Cd-AgSbSe<sub>2</sub>[46], AgSbTe<sub>2</sub>/I-doped AgSbTe<sub>2</sub> [22], AgSn<sub>m</sub>SbTe<sub>m+2</sub> [57], Pb-doped AgSbTe<sub>2</sub> [21], CuSbSe<sub>2</sub> [27], CuSbTe<sub>2</sub>/CuBiTe<sub>2</sub> [58], LiSbTe<sub>2</sub> [45], NaSbTe<sub>2</sub>/NaBiTe<sub>2</sub> [8]).

295

### 296 3. Conclusions

297 In summary, a series of (SnTe)<sub>1-x</sub>(NaSbSe<sub>2</sub>)<sub>x</sub> alloys (x=0, 0.05, 0.10, 0.15, and 0.20) was 298 prepared via the solution mixing, annealing, and hot-pressing of SnTe NPs and NaSbSe<sub>2</sub> NCs. 299 Experimental results indicate that NaSbSe<sub>2</sub> NCs alloyed with SnTe NPs can significantly 300 increase the Seebeck coefficient of SnTe due to band convergence. Besides, the incorporation 301 of NaSbSe<sub>2</sub> substantially reduces the thermal conductivity of SnTe. This phenomenon is 302 explained by considering the addition of NaSbSe<sub>2</sub> NCs leading to the occurrence of multiscale 303 defects, such as Sn vacancies, substitutions, dislocations, strain, and even secondary phases. 304 Overall, an ultralow lattice thermal conductivity value of 0.38 W m<sup>-1</sup>K<sup>-1</sup> at 823 K was obtained

305 for the  $(\text{SnTe})_{0.85}(\text{NaSbSe}_2)_{0.15}$  sample. Ultimately, ZT values up to 1.15 at 823 K were achieved  
306 for the  $(\text{SnTe})_{0.85}(\text{NaSbSe}_2)_{0.15}$  sample, which also showed high thermal stability.

307

308

309 **Declaration of Competing Interest**

310 The authors declare no competing financial interest.

311

312

313 **CRediT authorship contribution statement**

314 Bingfei Nan designed and carried out experiments and wrote a first version of the  
315 manuscript. Cheng Chang, Nilotpal Kapuria, Xu Han, Mengyao Li, Kevin M. Ryan, Jordi  
316 Arbiol performed characterization of materials and analyzed the obtained data. Andreu Cabot  
317 revise the final version of the manuscript.

318

319

320 **Data Availability**

321 Data will be made available on request.

322

323

324 **Acknowledgments**

325 B.F.N. thanks the China Scholarship Council (CSC) for the scholarship support and  
326 acknowledges funding from the FWF “Lise Meitner Fellowship” grant agreement M 2889-N.  
327 N.K. acknowledges funding from Irish Research Council (IRC) under Grant Number  
328 IRCLA/2017/285. K.M.R. acknowledges Science Foundation Ireland (SFI) under the Principal  
329 Investigator Program under contract no. 16/IA/4629 and under grant no. SFI 16/M-ERA/3419.  
330 ICN2 acknowledges funding from Generalitat de Catalunya 2021SGR00457. This study is part  
331 of the Advanced Materials programme and was supported by MCIN with funding from  
332 European Union NextGenerationEU (PRTR-C17.I1) and by Generalitat de Catalunya. ICN2 is  
333 supported by the Severo Ochoa program from Spanish MCIN / AEI (Grant No.: CEX2021-  
334 001214-S) and is funded by the CERCA Programme / Generalitat de Catalunya. ICN2 is  
335 founding member of e-DREAM.X [59].

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337

338 **Appendix A. Supporting information**

339       Supplementary data associated with this article can be found in the online version at XXX.

340

341

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