

**FUTURE
INSPIRED.**

**SUSTAINABLE
GROWTH.**

2012 SUSTAINABILITY PROGRESS REPORT



Welcome to The Global Collaboratory™

Leading with Innovation.

As a world leader in science and innovation, DuPont is creating solutions to address global challenges of the future

DuPont has reported our sustainability progress for the last twenty years. During this time our sustainability focus has grown from managing our operational footprint to helping our customers lighten their environmental footprint across the value chain. Our long-standing commitment is to sustainable growth — creating shareholder and societal value while reducing the environmental footprint in the value chains in which we operate.

Today, we are looking toward the future and asking ourselves the question: How can we meet the challenges that accompany a growing population? We are working together with customers, partners, academics, governments, NGOs and other organizations to find new and better ways to provide for the world's food, energy and protection needs. DuPont brings science and the collective ingenuity of collaboration to the table to create scalable solutions for complex global challenges.



FOOD

Together, we can feed the world.

DuPont is pioneering innovation in food science, devoting 62 percent of our research and development budget to unlocking solutions to help end hunger. We are invested in getting more food to more people, and providing healthier food options, to more people, for a better tomorrow.



ENERGY

Together, we can build a secure energy future.

DuPont is aggressively working to find ways of helping the world consume energy more efficiently. This will mean steadily reducing our use of fossil fuels and using them more cleanly, while producing energy from alternative sources.



PROTECTION

Together, we can protect what matters most.

DuPont is committed to protecting people and the environment. We work with customers, local government and industry to develop materials and services that conserve the environment and keep people safe at home, at work, and while traveling.



This has been an exciting year for DuPont, with dynamic progress made in our commitment to create sustainable solutions the world needs through science and innovation. Our strategy is driven by the DuPont mission of sustainable growth, creating shareholder and societal value while reducing our environmental footprint along the value chains in which we operate. In this way we are embedding sustainability into the way we do business and considering the long term livelihood of people and the environment as we make business decisions today.

This approach is working. Setting ambitious sustainability goals helps us advance our performance both financially and environmentally, and results in positive impacts up and down our value chains. Today we are proud to see excellent performance on many of our corporate sustainability goals. We are exceeding targets ahead of schedule in three of the four market-driven commitments including our investment in sustainability-focused R&D, the number of products that help make people safer, and revenue from non-depletable resources. This is our first year reporting against our new 2020 energy goal and we are already seeing strong progress.

The momentum of this progress against our sustainability goals is strong and will continue, but there is more to be done. We are focused on addressing the key challenges of the future related to global population growth and looking for opportunities to innovate sustainable solutions. We have identified three specific global areas that come with a growing population: feeding the world, reducing dependence on fossil fuels and protecting people and the environment. Recognizing the unique expertise we bring to the challenges of feeding the growing global population, we announced in February 2012 a new set of goals specifically targeting needs in the areas of food and agriculture. We made commitments to produce more food, enhance nutrition and improve farming sustainability worldwide with a \$10 billion investment in R&D and 4,000 new products planned for launch by the end of 2020. Because sustainable solutions to agricultural challenges rely on engagement, we also announced goals around youth and rural development. At DuPont, in all our very diverse businesses, sustainability is a powerful engine of growth.

We recognize that we cannot do this alone. In 2011 we acquired Danisco, a sustainability leader, which strengthens our presence in nutrition and biosciences and brings exciting new bio-based products to market to help increase access to food. We also believe that strategic inclusive innovation with customers, governments, NGOs, and key thought leaders will be necessary to provide enough healthy food for people everywhere, decrease dependence on fossil fuels, and protect people and the environment for generations to come.

Our work remains grounded in the core values of safety and health, environmental stewardship, highest ethical behavior and respect for people. Consistent with these core values, DuPont is proud to have been one of the first U.S.-based signatories to the United Nations Global Compact in 2001, and we continue to recognize the importance of the 10 Principles of the Global Compact today.

While we have made progress, we recognize that there is more to do. Science and innovation are about designing a better future, and we are determined to continue on this journey through sustainable growth.

Ellen Kullman
Chair of the Board & Chief Executive Officer

“Setting ambitious sustainability goals helps us advance our performance both financially and environmentally, and results in positive impacts up and down our value chains.”



Each year, societal expectations for corporations like DuPont continue to evolve. The conversation that began largely between the NGO community and companies has taken on a new dynamic as more and more companies engage their supply chain partners around issues of sustainability.

Here at DuPont we continue to evolve our own thinking on sustainability and have been actively engaged in shaping the broader discussion, rather than just reacting to it. Our first sustainability progress report was written in 1992, at a time when society was asking questions about pollution and environmental responsibility. There was no precedent for corporate responsibility, no best practices to follow. We learned by listening to our stakeholders and the issues that mattered most to them, and responded proactively by publicly establishing some of the first corporate environmental goals.

In 2006, we broadened our vision of sustainability to include bringing products to market that help our customers be more sustainable. At that time we announced our 2015 market-facing goals, while building on our footprint reduction targets. This year we are reporting very strong progress in the market-facing goals, as well as improvements against many, though not all, of our footprint goals. We are currently ahead of our commitments to hold water use flat and reduce air carcinogens, and we are tracking well for our 2015 goals regarding an energy efficient, off-site automotive fleet and ISO 14001 certifications for our global plant sites. Our greenhouse gas emissions increased from 2010 to 2011, and we will be examining opportunities to manage and reduce our emissions. Because we see water as a looming societal issue, we are also looking for creative solutions to reduce water consumption to help mitigate water shortages in scarce or stressed areas.

“The issue of providing food that is healthy, accessible and low-impact demonstrates the interconnectedness of these challenges with sustainability.”

The next step in our sustainability journey is to prepare for tomorrow’s global population growth, focusing our efforts on solving major societal and environmental challenges in food, energy and protection. In this way, we are committed to helping future generations meet their needs in the areas where science can play a role.

The issue of providing food that has a low impact on the environment and is both healthy and accessible demonstrates the interconnectedness of these challenges with sustainability. Food is connected to the planet that bears it, the water that nurtures it, the ecosystems that coexist with it, and the people who need access to it. We have taken very specific steps in responding to the challenge of global food security and are already seeing the impact of this progress. We continue to collaborate with value chain partners and other stakeholders to determine specific commitments that DuPont can make to drive progress in the areas of energy security and protecting people and the environment. We see all three of the challenges representing opportunities for long-term thinking and for sustainable solutions to be implemented on a global scale.

Our journey has given us a breadth of experience. We look forward to continuing on this path using the power of science and innovation to develop solutions for tomorrow’s challenges.

Linda Fisher

Linda J. Fisher
Vice President of DuPont Safety, Health & Environment
and Chief Sustainability Officer

PERFORMANCE SUMMARY



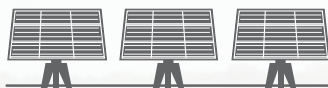
ENERGY



2.4% REDUCTION

IN NON-RENEWABLE ENERGY INTENSITY SINCE 2010

DuPont also avoided over \$6 billion in energy expenditures from 1990 to 2010 while growing the company by 40%.



SCIENCE WILL PLAY A PIVOTAL ROLE

IN ADDRESSING THE CHALLENGE OF FINDING COST-EFFECTIVE SUSTAINABLE ENERGY.

Collaboration and innovation can allow us to address real-world energy demands where and when they arise.



MARKET-FACING

\$823 MILLION

INVESTED IN R&D FOR PRODUCTS THAT REDUCE ENVIRONMENTAL IMPACTS*

1207 NEW PRODUCTS OR SERVICES THAT MAKE PEOPLE SAFER*

\$1.9 BILLION

IN REVENUE FROM PRODUCTS THAT REDUCE GREENHOUSE GAS EMISSIONS*

\$10 BILLION

IN REVENUE FROM PRODUCTS BASED ON NON-DEPLETABLE RESOURCES*

*2011 PERFORMANCE SINCE 2010



FOOTPRINT

8% REDUCTION GREENHOUSE GAS EMISSIONS*

9% REDUCTION WATER CONSUMPTION OVERALL*

3% REDUCTION WATER CONSUMPTION IN SCARCE AND STRESSED AREAS*

78% U.S. VEHICLES USING LEADING TECHNOLOGY

56% REDUCTION AIR CARCINOGEN EMISSIONS*

86% ISO 14001 CERTIFIED SITES

ALL 2011 DATA INCLUDES DUPONT™ DANISCO*
*2011 PERFORMANCE COMPARED TO BASE YEAR 2004

Solutions for a better planet

Together, we can make the world a better place.



FOOD

Global leaders in sustainability are increasingly recognizing the importance of food security and sustainable agriculture. To truly consider the lives and wellbeing of future generations, we must work to ensure there will be enough healthy food for sustained nourishment.

The challenge of feeding the growing global population is daunting. Food security is so multi-faceted that no one country, let alone one company, has all the answers. To promote collaboration, enhance the understanding of food security in a global context, and stimulate action, DuPont commissioned the Economist Intelligence Unit to develop the Global Food

Security Index (foodsecurityindex.eiu.com/). The index deepens the dialogue on food security by examining the core issues of food affordability, availability, and quality across a set of 105 countries.

When it comes to feeding the world, collaborations must be backed by assertive actions to effect change. In 2012, DuPont committed to invest \$10 billion by the end of 2020 and introduce 4,000 new products centered on introducing more food, enhancing nutrition, improving food and agriculture sustainability, boosting food availability and shelf life, and reducing waste; to facilitate

2 million engagements with young people around the world to transmit knowledge about food security; and to improve the livelihoods of at least 3 million farmers and their rural communities.

Looking forward, we recognize that there are more areas we need to consider, including reducing the water footprint of agriculture and addressing questions about the role of biotechnology in improving global food security.

The solutions we are working toward are designed to provide availability, access, quality, safety and affordability of food for all.

ENERGY

By 2050, the world will need double or even triple the amount of energy it uses today. This increase will come from population growth, rapidly industrializing economies and a rise in the standard of living in many developing countries. However, if that demand is met with the world's current energy mix, it will have progressively more harmful economic, environmental and human impacts.

We need to rethink our approach to providing enough energy for the world to thrive. This will mean reducing our use of fossil fuels

and consuming all fuels more cleanly and efficiently, while ramping up the production of energy from alternative sources, allowing consumers to make smarter use of energy.

DuPont believes science will play a pivotal role in addressing the challenge of finding cost-effective sustainable energy and increased energy efficiency. Our current work in energy includes making vehicles lighter and more energy-efficient, managing energy consumption in our facilities and investing in alternative energy sources. Through these

efforts we are reducing our non-renewable energy use and also investing in energy-efficient products and solutions for our customers.

At the same time, scientific innovation can only be fully realized with collaboration between the key players in our global energy future – policymakers, the private sector, academics and advocacy organizations. Collaboration and innovation can allow us to address real-world energy demands where and when they arise.

PROTECTION

Protecting people and keeping the environment safe from harm is a paramount challenge to society in the 21st century. At DuPont, we are confident we can meet this challenge because safety is one of our core values, and it is deeply imbedded in everything we do.

Through our products and services, we help businesses create a vision for transforming their own work cultures, and then we help them reach their goals. We are continually looking ahead, finding new ways to apply science and provide even better protective products and strategies. That is what has led

us to the creation of ballistic-resistant and stab-resistant Kevlar® to guard law enforcement, first responders and military personnel; flame resistant Nomex®, which protects firefighters and military personnel from intense heat; Protera®, which provides built-in arc protection for electrical workers; and Tychem® and Tyvek® to guard industrial workers in petroleum refineries, chemical processing plants and other high risk environments from hazardous substances. Our global consulting services and technology delivery business, DuPont Sustainable Solutions, provides expertise,

proven methodologies and training to empower clients in many market sectors to improve employee, contractor and process safety; reduce incidents; and enhance operational performance.

Our drive toward market-driven science and innovation saves lives and optimizes sustainable business operations. Together our work can help meet the protection challenges we all face now and will continue to face in the future. Safety and protection is what we practice every day, and it is what we want to help others achieve.

HERE ARE SOME EXAMPLES OF WHAT WE'RE DOING AROUND THE WORLD TO MEET OUR GOALS.



NEW YORK

DuPont Building Innovations' Yerkes Site in Buffalo, N.Y., championed the global Drive to Zero initiative by achieving zero landfill waste.

WEST VIRGINIA

Washington Works has been certified as a Wildlife at Work site since 1992. It features a public nature trail which is home to many wildlife species, in addition to serving as a learning lab for various scout and school organizations.

BRAZIL

A DuPont Performance Coatings wastewater treatment plant in Guarulhos, São Paolo, discovered how to treat industrial effluents inside the plant where they were created, rather than ship them to a contractor, resulting in a range of environmental improvements.

ITALY

DuPont Crop Protection in Italy developed a data-monitoring tool to help farmers use insecticides only when pests appear, resulting in more targeted pest control, better harvests and reduced number of applications.

CHINA

DuPont Building Innovations site in Guangzhou implemented a new dust collection system which reduced emissions of dust by 90 percent, improved local ambient air quality, and resulted in five tall stacks being removed.



DuPont Recognized for Energy Leadership

Here at DuPont, we are continuing to raise the bar for environmental responsibility as seen by our new energy goal, to reduce our non-renewable energy use by 10 percent per price adjusted dollar revenue by 2020. Employees at dozens of operating facilities are putting their talents to work to conserve energy and help achieve our sustainability goals.

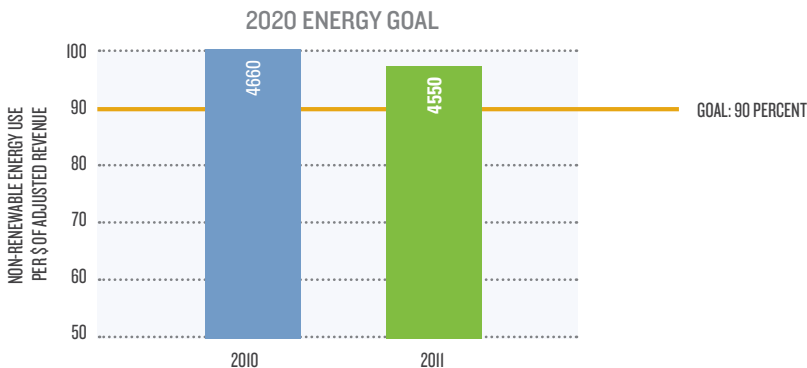
In Memphis, Tennessee, for instance, gas that was once flared to the atmosphere is now captured as an alternative fuel. The site implemented a project to redistribute the waste gas by selling it to a neighboring facility to be used as a natural gas substitute. By doing this, we are not only reducing a large amount of energy waste for the company, we are also enabling another company to avoid purchasing other fossil fuel to meet their own energy needs.

These efforts are helping us meet our commitments, and we were proud to be honored with national recognition by the American Chemistry Council (ACC) for saving energy and cutting greenhouse gas emissions.

2020 ENERGY GOAL

NEW ENERGY GOAL FOR 2020

GOAL: Reduce non-renewable energy use by 10 percent per price adjusted dollar revenue by 2020 compared to a baseline of 2010. We have set a milestone of 3 percent reduction by 2015.



PROGRESS: Reduced 2.4 percent since baseline.

OUR 2020 ENERGY GOAL

is designed to continue our long-standing energy efficiency program, which has delivered a 6 percent reduction in total energy use and \$6 billion in energy expenditures from 1990 to the present.

2015 MARKET-FACING GOALS



DuPont Helps Consumers be More Sustainable

In 2011 DuPont completed the acquisition of Danisco, a sustainability leader in the nutrition and health sector. Danisco has been a source of inspiration for DuPont, as the company has a strong focus on meeting previously unmet human needs through innovations that promote health, sustainable food production and consumption, sustainable energy development and biochemicals.

One aspect of our sustainability strategy is to address all impacts throughout the value chain, and manage the downstream impacts of our products. Some of our products encourage and contribute to environmentally responsible behavior on the part of consumers. For instance, DuPont developed laundry detergents that enable cold-washing and shorter washing cycles. Similarly, our food ingredients, such as green tea extracts, increase shelf life and reduce food waste by allowing consumers to safely store food for a longer period of time. By reducing food waste at the end of the life cycle, we can have a positive impact on all upstream processes. Since less food is wasted, less food needs to be produced and transported to meet the same need. In the production process of its food ingredients, DuPont uses life cycle analysis (LCA) along the whole production chain to address the most important types of impacts.

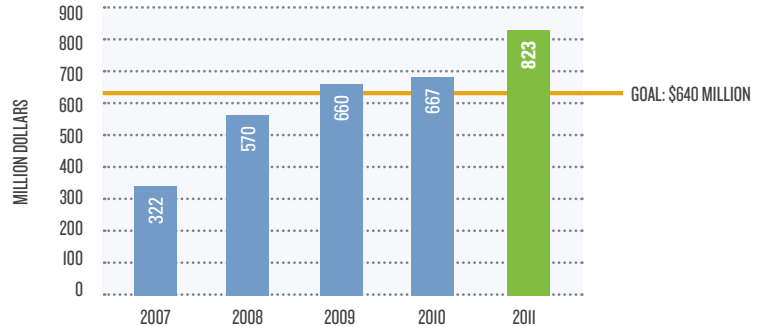
OUR 2015 MARKET-FACING GOALS

capture safety, environment, energy and climate challenges facing global markets, and respond with new products and services to help meet our customers' needs and expectations for more sustainable offerings.

ENVIRONMENTAL RESEARCH AND DEVELOPMENT INVESTMENT GOAL

GOAL: Double investment to \$640 million in R&D programs with direct, quantifiable environmental benefits for our customers and consumers.^[1]

ENVIRONMENTAL RESEARCH AND DEVELOPMENT INVESTMENT



PROGRESS: Increased investment to \$823 million in 2011.

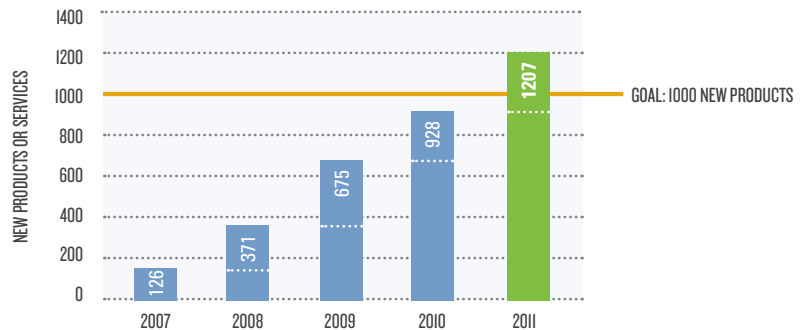
We assess our R&D programs against the following 10 product sustainability categories related to environmental performance as seen by the customer/consumer. To qualify, programs provide a clear superior benefit in one or more categories while being at least on par with the incumbent product in all other categories qualified for inclusion.

- Climate Change
- Energy Use
- Pollution
- Material Use
- Waste
- Disposal
- Ecosystems and Biodiversity
- Water
- Toxicological Risk
- Use of Non-Depletable Resources

NEW PRODUCTS GOAL

GOAL: Introduce at least 1,000 new products or services that help make people safer globally.*^[1]

NEW PRODUCTS THAT MAKE PEOPLE SAFER



PROGRESS: Introduced 1,207 products as of 2011.

* To be considered for this goal products must contribute to first-degree safety only.

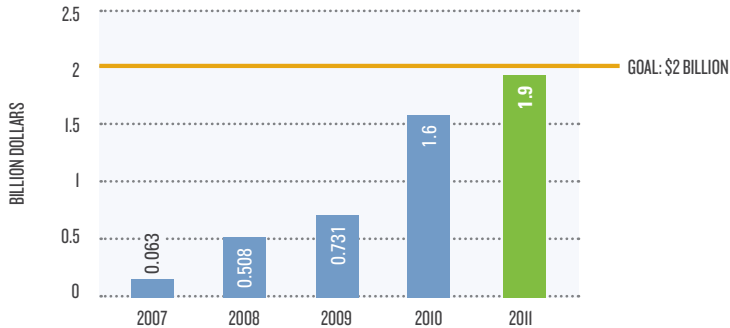
^[1] 2004 baseline and subsequent years have been adjusted to reflect all divestitures and acquisitions, including the acquisition of Danisco in 2011.

2015 MARKET-FACING GOALS

GREENHOUSE GAS EMISSIONS

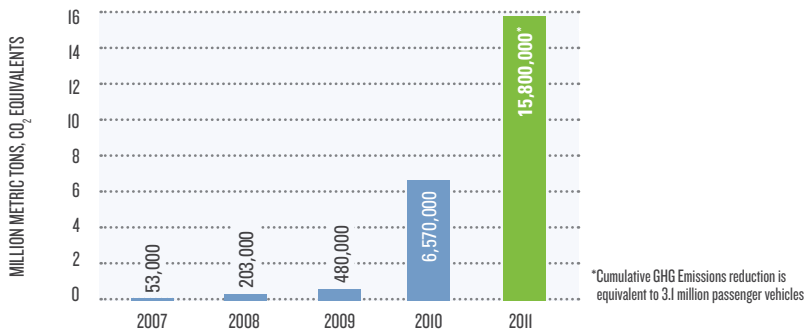
GOAL: Increase annual revenue by at least \$2 billion from products that create energy efficiency and/or significantly reduce greenhouse gas emissions. We estimate these products will contribute at least 40 million tons of additional carbon dioxide (CO₂) equivalent reductions by our customers and consumers.^[1]

REVENUE FROM PRODUCTS THAT REDUCE GREENHOUSE GAS EMISSIONS



PROGRESS: Increased revenue to \$1.9 billion in 2011.

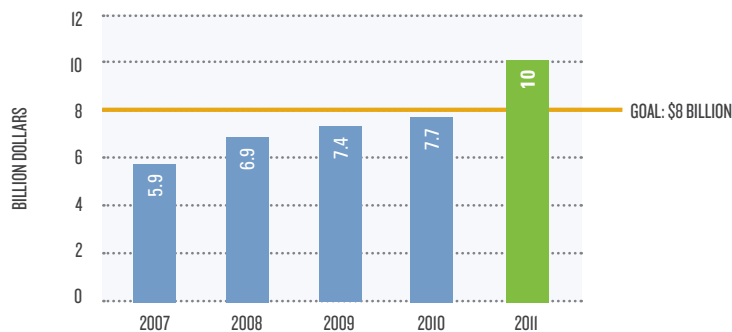
CUMULATIVE GREENHOUSE GAS EMISSIONS REDUCTION



REVENUE FROM PRODUCTS BASED ON NON-DEPLETABLE RESOURCES

GOAL: Nearly double revenue from non-depletable resources to at least \$8 billion.^[1]

REVENUE FROM PRODUCTS BASED ON NON-DEPLETABLE RESOURCES



PROGRESS: Increased revenue to \$10 billion in 2011.



DuPont™ Nomex® Makes Wind Energy Even Better

DuPont has long helped people and materials perform better through science and innovation. Our Nomex® product is a high performance, fire-resistant insulation material, originally introduced as fiber for flight suits. Nomex® aramid materials were also originally developed for industrial applications such as electrical insulation systems, where electrical designers rely on its inherent thermal and electrical properties to help keep transformers, motors and generators reliable in applications with extreme operating conditions.

A recent collaboration between DuPont and CG Power Systems resulted in greater efficiencies in wind turbine transformers with the development of ultra-compact equipment able to operate under extreme conditions without impact on its lifetime, thanks to Nomex® electrical insulation. With some turbines perched atop 400-foot towers, many in remote terrains or far at sea, maintaining the durability and reliability of the units is critical. Wind power installations can contain hundreds of power generating towers. Without compromising on power, Nomex® paper and pressboard allow wind turbine generators and transformers to be smaller, lighter, safer, and highly reliable while still being capable of handling severe overload situations. This innovative material enables lower total cost of ownership and is especially ground-breaking for being able to withstand the harshness of the environment in offshore wind farms.

By enabling greater efficiency and reliability of wind energy, we are helping to keep costs of renewable energy down and, in turn helping to reduce dependence on fossil fuels.

^[1] 2004 baseline and subsequent years have been adjusted to reflect all divestitures and acquisitions, including the acquisition of Danisco in 2011.

2015 FOOTPRINT GOALS



Innovation Drives Lower Footprint for Coatings Industry

DuPont scientists have discovered ways to manufacture a new product that delivers high performance to our customers using less energy and producing fewer greenhouse gas emissions. DuPont has been a major producer of titanium dioxide (TiO₂), a pure white pigment with a range of applications in the paper, plastics and coatings industries. The majority of DuPont Titanium Technologies' business growth has historically come from a grade of TiO₂ that was extremely energy-intensive to produce. A product innovation was needed for the business to reverse this trend and meet carbon and energy footprint reduction goals.

In 2006, scientists launched a new grade of TiO₂ called R-902+ which required far less energy to manufacture than the product it was designed to replace. Since its introduction, customers have switched to R-902+ at a rate exceeding original expectations due to its quality and cost effectiveness. In the five years since its launch, growth of R-902+ has resulted in energy savings of more than 2 trillion British thermal units (BTUs) and the elimination of 66,000 tons of carbon dioxide (CO₂) from DuPont operations. This would be enough energy to heat 1,000 homes and reduce CO₂ emissions equivalent to the amount produced by 2,200 cars on the road.

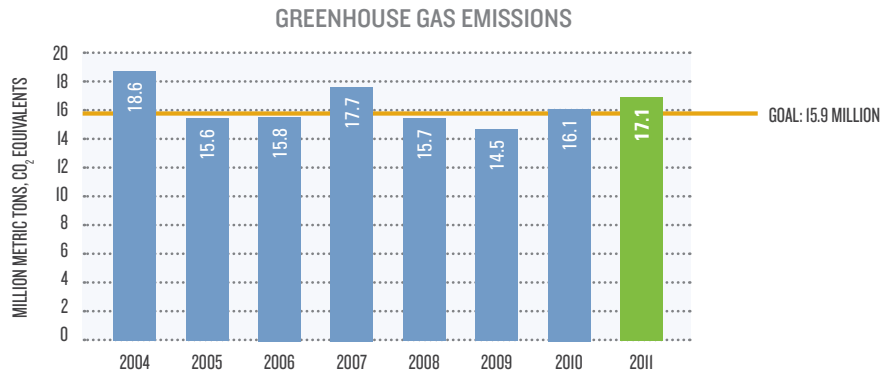
Even as R-902+ has reduced the DuPont footprint, this new product also has helped our customers reduce their own footprint. R-902+ mixes quickly and easily into paint formulations which helps customers save almost half the energy required to mix pigments into their paints. We estimate that our customers' use of R-902+ has contributed an additional reduction of 7,600 tons of CO₂, equivalent to emissions from 250 passenger vehicles.

OUR 2015 ENVIRONMENTAL FOOTPRINT GOALS

identify opportunities where we can reduce our operational impacts, including decreasing greenhouse gas emissions, water consumption and energy usage.

GREENHOUSE GAS EMISSIONS GOAL

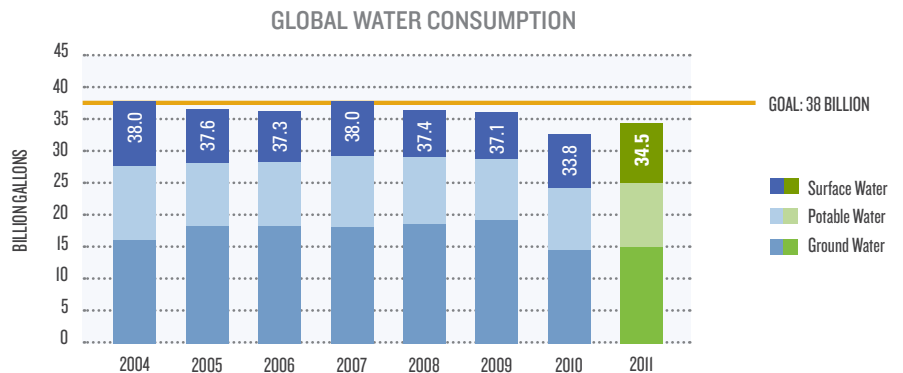
GOAL: Since 1990, DuPont has reduced global greenhouse gas emissions measured as carbon dioxide (CO₂) equivalents by 72 percent. Further reduce at least 15 percent from a base year of 2004.^[1]



PROGRESS: Reduced 8.2 percent from 2004 baseline.

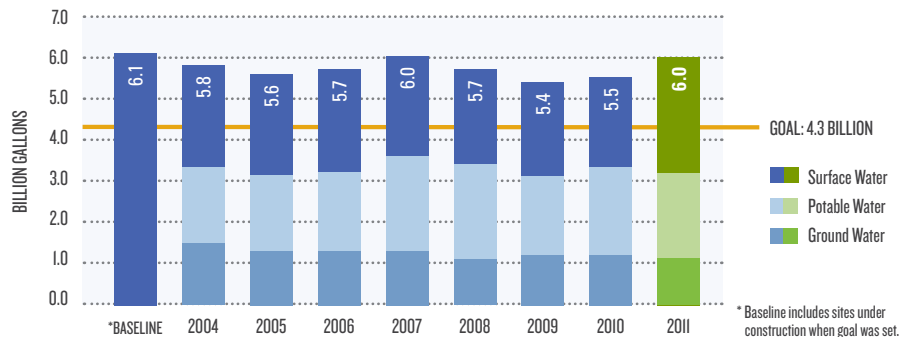
WATER CONSUMPTION GOALS

GOAL: Reduce water consumption by at least 30 percent at global sites that are located where the renewable freshwater supply is either scarce or stressed as determined by the United Nations analysis of river basins globally. For all other sites, we will hold water consumption flat on an absolute basis through the year 2015, offsetting any increased demand from production volume growth through conservation, reuse and recycle practices.^[1]



PROGRESS: Reduced absolute water consumption by 9.2 percent in 2011 compared to 2004 baseline.

WATER CONSUMPTION IN WATER SCARCE OR STRESSED LOCATIONS



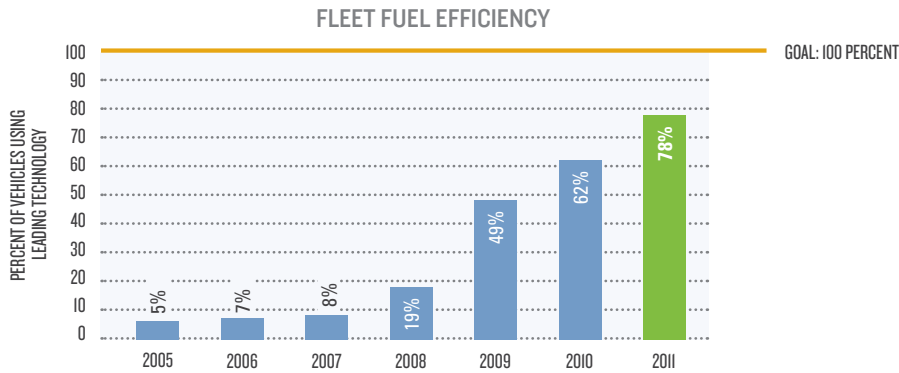
PROGRESS: Decreased water consumption in water scarce and stressed areas by 2.6 percent compared to baseline.

^[1] 2004 baseline and subsequent years have been adjusted to reflect all divestitures and acquisitions, including the acquisition of Danisco in 2011.

2015 FOOTPRINT GOALS

FLEET FUEL EFFICIENCY GOAL

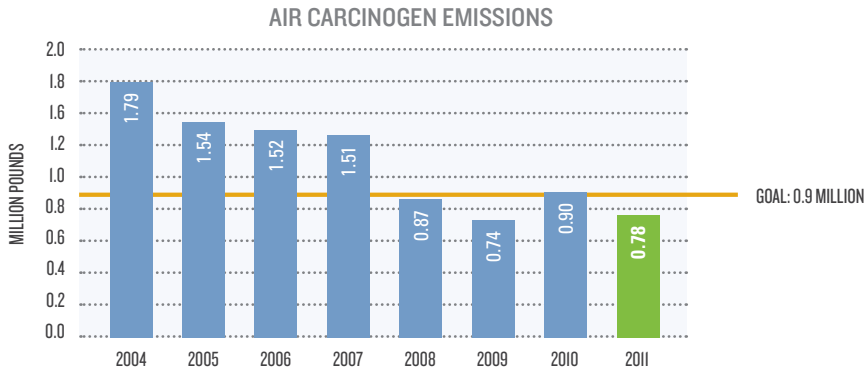
GOAL: 100 percent of the off-site fleet of cars and light trucks will represent the leading technologies for fuel efficiency and fossil fuel alternatives.^[1]



PROGRESS: Increased to 78 percent of U.S. vehicles using leading technology.

AIR CARCINOGEN EMISSIONS GOAL

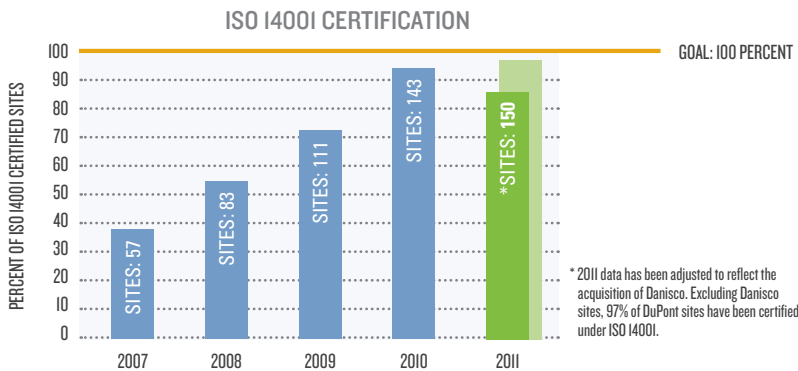
GOAL: Since 1990, DuPont has reduced global air carcinogen emissions by 92 percent. Further reduce by at least 50 percent from a base year of 2004.^[1]



PROGRESS: Reduced emissions 56.4 percent since 2004.

ISO 14001 CERTIFICATION GOAL

GOAL: 100 percent of our global manufacturing sites will complete an independent third-party verification of the effectiveness of their environmental management goals and systems.^[1]



PROGRESS: 86 percent of sites are ISO 14001 certified.



FLEET DATA

Leading technology vehicles currently considered for fuel efficiency are: Flexible Fuel Vehicles, Hybrid, Clean Diesel and E85. We are also tracking improvements in fuel efficiency through our fleet management company, PHH.

Average MPG Per Car	2008	2009	2010	2011
DuPont	19.7	20.4	21.1	22.0
Pioneer	15.0	15.2	15.1	15.8

Average CO ₂ Emissions Per Car (g/km)	2008	2009	2010	2011
Europe	195	186	186	160

Company Car Policy in Germany and Austria Cuts Emissions by 30 Percent

A few years ago, we implemented a Footprint Goal to reduce our company car emissions by using leading technologies for fuel efficiency and fossil fuel alternatives in 100 percent of our off-site fleet of cars and light trucks by 2015.

Thanks to the work of DuPont employees worldwide, we are well on our way to accomplishing this goal. Our teams in Germany and Austria have risen to this challenge and established a new CO₂-focused car policy, which limits CO₂ emissions of company-owned cars to 130 g/km by 2015. To achieve this goal, every new car purchased since 2009 has been a low emissions vehicle.

To encourage the ordering of eco-friendly cars, Germany and Austria combined the car policy with a special incentive program, in which drivers of company cars with very low emissions gain an extra discount on the cost sharing, while drivers of cars with an emission close to the upper limit have to pay an additional fee. The efficiency of cars has improved year by year, and the countries have nearly accomplished their goal. As of 2011, Germany and Austria have cut emissions in CO₂-output per car by 30 percent, from 204 g/km in 2008 to 141 g/km end of 2011, and in doing so have found new ecological and economic efficiencies.

^[1] 2004 baseline and subsequent years have been adjusted to reflect all divestitures and acquisitions, including the acquisition of Danisco in 2011.

DUPONT TODAY

Founded in 1802, DuPont is a global research and technology-based science company, creating sustainable solutions to help make better, safer and healthier lives for people everywhere. Together, we can feed the world, decrease dependence on fossil fuels and protect what matters most. Learn more about our company and our recent performance.

- **Headquarters:** Wilmington, DE 19898
- **Revenues:** \$38 billion
- **Employees:** 70,000 worldwide
- **Global:** Operating in 90 countries
- **Business Segments:** Agriculture, Electronics & Communications, Industrial Biosciences, Nutrition & Health, Performance Chemicals, Performance Coatings, Performance Materials and Safety & Protection
- **Research & Development:** 9,500 scientists and engineers and more than 150 science and technology centers worldwide, with 86% of R&D spend targeting food, energy and protection in 2011
- **Core values:** Safety and Health, Environmental Stewardship, Highest Ethical Behavior, and Respect for People
- **Innovation:** DuPont was named No. 1 Innovator in our sector by The Patent Board™ in 2011, a record-breaking year with most patents in the company's history
- **Patents:** DuPont currently owns 35,000 worldwide patents and more than 14,000 worldwide patent applications
- **Trademarks:** DuPont has more than 1,600 unique trademarks for its products and services, and has more than 16,000 worldwide registrations and applications for these trademarks
- **Export:** DuPont is the sixth largest exporter in the U.S. with more than half of sales outside of the U.S.
- **Fortune 500 Ranking (2011):** 84th largest U.S. industrial/service corporation
- **Sustainability:** DuPont was one of the first companies to publicly establish environmental goals more than twenty years ago. In 2012 the company was named to the North America Dow Jones Sustainability Index (DJSI) and Carbon Disclosure Project (CDP) Global 500 Leadership Index
- **Diversity works:** DuPont maintained a 100 percent ranking on the Human Rights Campaign annual Corporate Equality Index

Further Information

To view this and other DuPont publications online, visit us at www.sustainability.dupont.com and www.investors.dupont.com

We welcome feedback from all our stakeholders. Please contact us at http://www2.dupont.com/Contact/en_US/corp/index.html or connect with us on Twitter [@DuPont_Ability](https://twitter.com/DuPont_Ability)



The miracles of science™



MOHAWK
manufactured with windpower



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