



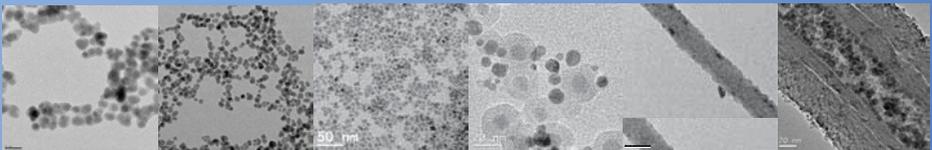
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Synthesis and Characterization of Magnetic Nanocomposites and Their Applications Study



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PhD. Program in Materials Science

Chemistry Department-UAB





PhD Thesis 2017

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Abstract

Nanomaterials especially nanoparticles become one of the most attractive area not only in scientific research but also in industrial applications. In this thesis, the preparation of magnetite nanoparticles, their related nanocomposites and the application of those obtained nanomaterials have been studied.

The $\text{Fe}_3\text{O}_4@\text{SiO}_2$ core-shell nanoparticles were synthesized via normal and microwave assistance reverse microemulsion methods. The obtained nanoparticles were fully characterized with different laboratory techniques and the effect of reaction parameters on final products was also studied. These nanoparticles were used as a support of Ag catalysts nanoparticles and the synthesized nanocomposites shown nice catalytic property and high recyclability.

A novel $\text{Fe}_3\text{O}_4@\text{GNF}@\text{SiO}_2$ nanocapsulates were also prepared via in situ formation of magnetite nanoparticles and silica coverage process. The obtained nanocapsulates have nice stabilities even in the acid environments. The potential application of these nanocapsulates in magnetic resonance imaging research was also studied.

On the other hand, the cytotoxicity and interaction with cell of $\text{Fe}_3\text{O}_4@\text{SiO}_2$ core-shell nanoparticles were studied which indicate the possibility of using them in biomedical research. Then, the $\text{Fe}_3\text{O}_4@\text{SiO}_2$ core-shell nanoparticles were further decorated with biomolecules such as MC540 and L-thyroxine. The $\text{Fe}_3\text{O}_4@\text{SiO}_2$ core-shell nanoparticles with the surface functionalized with molecule imprinted polymers also suggested the potential application in biosensor research.

Abbreviations

3-methacryloxypropyltrimethoxysilane MPS

(3-Aminopropyl)triethoxysilane APTES

Carbon nanotubes CNTs

Dimethylsulfoxide DMSO

Electron energy-loss spectrometry EELS

Energy dispersive X-ray analysis EDX

Ethylene glycol dimetacrylate EGDMA

Iron(III) acetylacetonate $\text{Fe}(\text{acac})_3$

High angle annular dark-field scanning TEM HAADF-STEM

Hollow graphitized nanofibers GNF

Infrared spectroscopy IR

L-thyroxine L-T4

Magnetic resonance imaging MRI

Merocyanine 540 MC540

Methylthiazolyldiphenyl-tetrazolium-bromide MTT

Molecular imprinted polymer MIP

Nanoparticles NPs

Non-imprinted polymer NIP

Particles Ps

Scanning electron microscope SEM

Superconducting quantum interference devices SQUIDS

Tetraethyl orthosilicate TEOS

Tetrahydrofuran THF

Thermogravimetric Analysis TGA

Transmission electron microscopy TEM

Ultraviolet-Visible Spectroscopy UV-Vis

X-Ray Diffraction XRD

Chapter 1 Introduction

1.1 Nanomaterials and nanoparticles

In recent decades, “nano” become a more and more widely used word in our life. This word comes from ancient Greek with the meaning of dwarf and now it is used to describe objectives with the order of magnitude 10^{-9} unites. Nanomaterials were defined as the materials with at least one spatial dimension less than 100 nm. Because of the promising applications in scientific research and industry area, lots of efforts have been applied in synthesise, control and functionalization works to obtain nanomaterials with outstanding properties which will make them do great contribution to our social welfare.

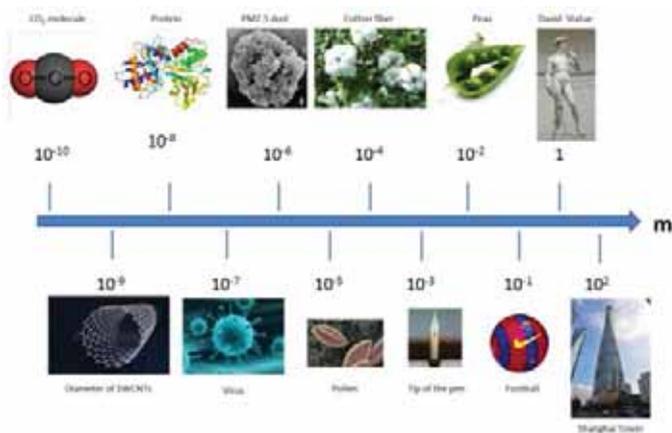


Figure 1.1 Size scale from nano to the macroscopic world.

1.1.1 Nanomaterials

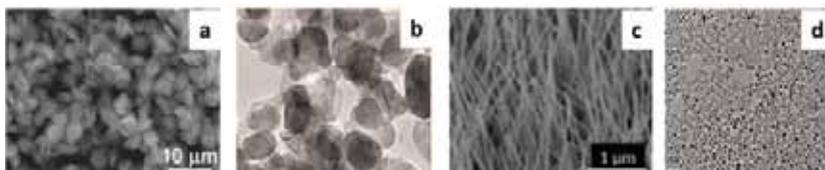


Figure 1.2 SEM and TEM images of nanomaterials in different dimension (a) 3D, (b) 2D, (c) 1D and (d) 0D.¹⁻⁴

Nanomaterials could be classified according to their morphology. (see Figure 1.2)

3D Nanomaterials: Three-dimensional (3D) nanomaterials are always achieved by self-assembly of low-dimensional (0D, 1D or 2D) nanomaterials to complex structures such as hierarchical nanofibers and mesoporous flowerlike nanostructures^{5, 6}. 3D nanomaterials are usually endowed with large specific surface areas in combination with unique physicochemical, electrical and catalytic properties^{7, 8}. Moreover, the spatial configuration of the interconnected networks of building subunits in the 3D structures can further expand specific properties, such as efficient mass transport and charge carrier transfer⁹, making the relevant materials popular with diverse applications¹⁰.

2D Nanomaterials: The two-dimensional (2D) nanomaterials are thin films and interface with their thickness in a nanoscale for example graphene and Ti_3C_2 MXene layer¹¹. These kinds of materials are prepared via chemical vapor deposition (CVD), pulsed laser deposition (PLD) or atomic layer deposition (ALD) processes. With the features of intrinsic quantum confined electrons, the 2D nanomaterials demonstrate a vast array of unique physicochemical properties,

such as planar conductivity, magnetic anisotropy, tunable band gap, and surface activity. Because of that, enormous efforts have been made to modify those intrinsic physical properties for the applications in high conductivity electrodes, planar spintronic and high-efficient photo-/electro-catalysis¹².

1D Nanomaterials: The one-dimensional (1D) nanomaterials include nanowires, nanotubes and nanorods¹³ and they are synthesized by template-directed synthesis, electrospinning and 1D conjugation of building blocks¹⁴. Because of the fascinating properties such as electrical and electronic, piezoelectric and magnetic, catalytic, sensor as well as detector properties, coming from their atomic scale structures and their 1D morphology, the 1D nanomaterial have been identified as next generation building blocks for sensors, electronics, photonics and bioelectronics applications^{15, 16}.

0D Nanomaterials: The zero-dimensional (0D) nanomaterials are spherical particles that have three dimensions constrained on the nanoscale (usually 1–100 nm) which also named as nanoparticles or quantum dots¹⁷. Nowadays, 0D dimensional nanomaterials are of great scientific interest since they are the bridge between atomic and molecular structures and bulk materials and have many potential application in our society such as graphene quantum dots that could be used as electronic devices for bioimaging and photovoltaic application¹⁸, or Au–SiO₂ core–shell nanoparticles applicable in Surface-enhanced Raman scattering (SERS) research¹⁹.

1.1.2 Nanoparticles

Until now tremendous kinds of nanoparticles have been synthesized and applied in different fields.

The nanoparticles can be classified according to their composition:

Metal nanoparticles: Organized from a cluster of metal atoms with the oxidation state equal to zero. Varieties of properties are presented in these nanoparticles for example electro confinement, plasmon resonance, etc^{20, 21}.

Metal oxides: This kind of materials are composed by metal oxides with special mechanical properties such as low elasticity, low hardness and high plasticity²². Beside of those mechanical properties, metal oxide nanoparticles also have many other functional properties for example Fe₃O₄ nanoparticles are superparamagnetic materials and can be used in magnetic manipulation²³, or TiO₂ nanoparticles that are the ideal candidate in water splitting for new generation energy research²⁴.

Quantum dots: Nanoparticles are composed generally by two or even more elements and at least one of them is metal element provide the gap between the conduction and valence band similar to a semiconductor material, some examples are CuS, PbS and CdSe^{25, 26}. Due their special structures, quantum dots have great photoluminescence properties under ultraviolet light or other energy sources and this feature can be tuned by changing the shape and the size of quantum dots make them promising in many applications such as photocatalytic energy conversation²⁷ or multiplexed biosensors²⁸.

1.1.3 Properties of nanoparticles

Nanoparticles present different properties compared with bulk materials showing the opportunity to produce new kind of materials and devices for potential applications. These special characteristics come from their small size.

As all knows it, with the decrease size of one material its surface-volume ratio increases. The augmentation of the surface involves a significant increase of high reactive superficial unsaturated atoms with free atomic orbitals. This property makes nanoparticles to behave as functional materials. For example, Pt nanocrystals with specific surface have much higher catalytic properties in aromatization reactions than big size Pt particles²⁹, Shape controlled Ag nanocrystals have excellent current-carrying ability and low resistivity that make them interesting for electronic devices³⁰ and ferromagnetic nanoparticles (Co, Ni and Fe) with high magnetizations and coercitive fields have potential use as high-density storage media³¹.

While in the counterpart, higher surface-volume ratio is related with higher surface tension, which is an undesirable energetic state for obtaining stable nanoparticles and leading to aggregations during the synthesis and further treatment of nanoparticles. In order to prevent the coalescence and maintain the size and properties of nanoparticles, several approaches can be used to stabilize nanoparticles. Surface of nanoparticles can be functionalised with capping ligand to produce a steric hindrance and geometric constrains³². The surface of nanoparticles could also be charged producing coulombic repulsion between each other resulting in stable nanoparticles system³³. The combination of steric and electrostatic method (named ionic liquid) can also be used. In this

method, the liquid is formed by cations and anions which would electrostatically keep nanoparticles isolated, in the meanwhile the ionic liquid molecules are always have big structures generating steric hindrance between individual nanoparticles.

1.2 Magnetite nanoparticles

Over the past decades, Fe_3O_4 magnetite iron oxide nanoparticles have been investigated in depth because of the special magnetic properties coming from unpaired electrons in 3d orbitals of iron cations.

1.2.1 Magnetism

Generally speaking, magnetism is a physical phenomenon which certain materials show attraction or repulsion forces between each other. This property is the result of difference in the electronic configuration of different elements. According to their response to external applied magnetic field, materials can be sorted into the following groups.

Nonmagnetic materials: Materials with no magnetic reaction to the external applied magnetic field such as vacuum.

Diamagnetic materials³⁴: These materials are weakly magnetic materials with the tendency to repulse themselves from the applied magnetic field. It is worth to point out that their electronic orbitals are full of paired electrons. (e.g. silver, lead, pyrolytic carbon)

Paramagnetic materials³⁵: Materials have unpaired electrons whose magnetic vector is randomly oriented. When an external magnetic field is applied, the magnetic vector could be oriented. (e.g. palladium, tungsten or many first-row transition metal complexes)

Ferromagnetic materials³⁶: These materials retain the magnetization in the absence of external magnetic field. The intrinsic magnetic moments of the materials have tendency to orient in the same direction. Therefore, these magnetic materials can be used as permanent magnets. (e.g iron, nickel and cobalt)

Antiferromagnetic materials³⁷: These materials have zero magnetic moment and cannot produce magnetic field. Their intrinsic magnetic moments of neighbouring electrons are tending to orient in an opposite direction. It is worth to mention that, all the antiferromagnetic materials have a Neel Temperature, above which the antiferromagnetic materials would become paramagnetic materials. (e.g. nickel oxide, iron manganese alloy)

Ferrimagnetic materials³⁸: These materials are like ferromagnetic materials which remain their magnetization in the absence of the external magnetic field. But their intrinsic magnetic moments are like antiferromagnetic materials, there are some electrons pointing to the opposite direction. (e.g. magnetite)

Superparamagnetic materials³⁹: When the size of ferromagnetic and ferromagnetic materials decrease to a certain scale, they can act as a single magnetic domain and their magnetic moments are affected by thermal energy. As a result, they can be completely magnetized under a low magnetic field. (e.g. magnetite and cobalt ferrite nanoparticles with a very small size)

Type	Example	Atomic/Magnetic Behaviour
Diamagnetic materials	Inert gases; many metals eg Au, Cu, Hg; non-metallic elements e.g. B, Si, P, S; many ions e.g. Na ⁺ , Cl ⁻ & their salts; diatomic molecules e.g. H ₂ , N ₂ ; H ₂ O; most organic compounds	Atoms have no magnetic moment. Susceptibility is small & negative, -10^{-6} to -10^{-5}
Paramagnetic materials	Some metals, e.g. Al; some diatomic gases, e.g. O ₂ , NO; ions of transition metals and rare earth metals, and their salts; rare earth oxides.	Atoms have randomly oriented magnetic moments. Susceptibility is small & positive, $+10^{-5}$ to $+10^{-3}$
Ferromagnetic materials	Transition metals Fe, H, Co, Ni; rare earths with $64 \leq Z \leq 69$; alloys of ferromagnetic elements; some alloys of Mn, e.g. MnBi, Cu ₂ MnAl.	Atoms have parallel aligned magnetic moments. Susceptibility is large (below TC)
Antiferromagnetic materials	Transition metals Mn, Cr & many of their compound, e.g. MnO, CoO, NiO, Cr ₂ O ₃ , MnS, MnSe, CuCl ₂ .	Atoms have antiparallel aligned magnetic moments. Susceptibility is small & positive, $+10^{-5}$ to $+10^{-3}$
Ferrimagnetic materials	Fe ₃ O ₄ (magnetite); γ -Fe ₂ O ₃ (maghemite); mixed oxides of iron and other elements such as Sr ferrite.	Atoms have mixed parallel and antiparallel aligned magnetic moments. Susceptibility is large (below TC)

Table 1 Summary of the different types of magnetic materials⁴⁰.

1.2.2 Magnetite nanoparticles structure and properties.

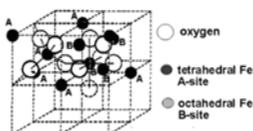


Figure 1.3 Crystal structure of magnetite

Magnetite is the iron oxide which displays a cubic inverse spinel crystal structure with Fd3m space group and $a = 8.396 \text{ \AA}$. The close packing oxygen anions O^{2-} form a face-centred cubic structure (fcc), Fe^{2+} and half of Fe^{3+} cations occupy the octahedral sites and the other half of Fe^{3+} occupies the tetrahedral interstitial locations of the AB_2O_4 structure. The unit cell contains eight Fe_3O_4 molecules.

In the magnetic structure of magnetite, the orientations of the magnetic spin of cations located in octahedral positions are opposite to those in the tetrahedral sites which is the reason for their ferrimagnetic behaviour.

Due to their unique magnetic properties, magnetite nanoparticles have received tremendous attention in diverse research fields in catalysis, biosensor and bioimaging⁴¹. For example, Au coated magnetite nanoparticles could be used in bacteria detection⁴², long-circulating heparin-functionalized magnetite nanoparticles are used as a nice protein drug delivery platform⁴³, photosensitizer functionalized magnetic nanoparticles have promising application in photocatalytic reaction⁴⁴. It is also worth to mention that the superparamagnetic Fe_3O_4 nanoparticles can be used as magnetic resonance imaging agent⁴⁵ and hyperthermia therapy agent⁴⁶.

1.2.3 Synthesis of magnetite nanoparticles

There are many synthetic procedures to synthesize magnetite particles for different applications such as co-precipitation⁴⁷, sonochemical⁴⁸, solvothermal⁴⁹, microemulsions⁵⁰ and metal-organic decomposition methods⁵¹. In this thesis, a metal-organic decomposition method has been used and

optimized based on the polyol and oleylamine route.

In the polyol route, different kinds of organometallic precursors for example metal acetylacetonates ($M(\text{acac})_3$) and metal carbonyls are used as the source of metal elements and short chain glycols such as ethylene glycol (EG), triethylene glycol (TREG) and benzyl alcohol are used as the reaction solvent to achieve the relative high reaction temperature (critical to get the highly crystallized structure) and as the functional capping ligand to stabilize the nanoparticles⁵². In some cases some other organic molecules such as polyethylene glycol (PEG)⁵³, polyvinylpyrrolidone (PVP)⁵⁴ and chitosan⁵⁵ are also added into the mixture as the capping ligands for different applications⁵⁶. Due to the presence of a capping ligand, the solubility of synthesized nanoparticles is excellent in polar solvents (e.g. water and ethanol).

In the oleylamine route, the reaction solvents are nonpolar, for example benzyl ether or oleylamine. In this procedure oleic acid and oleylamine are used as capping ligands to make the nanoparticles highly disperse in organic solvent such as hexane and cyclohexane^{57, 58}.

1.3 Ag nanoparticles

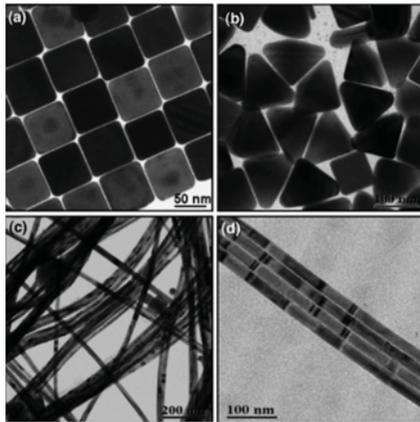


Figure 1.4 TEM images of silver nanoparticles in different shape: (a) cubes; (b) triangles; (c) wires; (d) an alignment of nanowires⁵⁹.

From ancient history until now, silver (Ag) has been widely used in currency, jewellery, and photography²¹. This metal has a face-centered cubic (fcc) crystal structure with only the single 5s electron is delocalized showing the highest electrical and thermal conductivity among all the metals and excellent optical properties, resulting in a widely application in electronic devices, thermal interfacial materials and conductors. For example, two-dimensional (2D) random networks of Ag nanowires have been proved to have potential application as transparent conductive films to replace the traditional rigid doped metal oxide conductive films (e.g. ITO) due to the fact that the low percolation threshold for Ag nanowires assures a high percentage of open areas in the conductive networks and the mechanical flexibility of Ag nanowires^{60, 61}.

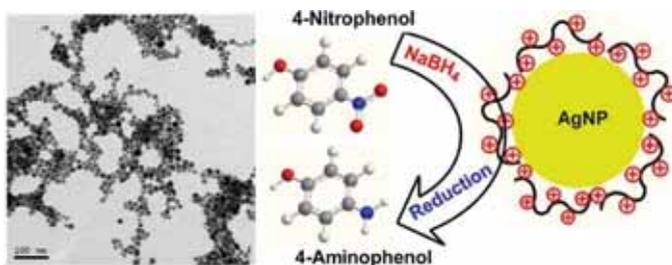


Figure 1.5 Example of the application of the Ag nanoparticles for 4-Nitrophenol Reduction⁶²

In recent years, due to its large surface-to-volume ratio and unique electronic structure, Ag nanoparticles have received tremendous attention because of its potential application as catalysts in many oxidation and oxidative coupling reactions such as massive production of formaldehyde from methanol⁶³. It is also worth to mention that Ag nanoparticles are the only commercialized catalyst in available in the oxidation reaction of ethylene which is crucial for the production of industrial precursor⁶⁴.

Besides these applications mentioned above Ag nanoparticles also represent the application as a class of broad-spectrum antimicrobial reagents. For example, water filters with Ag nanoparticles and Ag nanowires are highly efficient in water cleaning industry^{65, 66}. In addition, Ag nanoparticles also have applications in plasmonics research due to its strong surface plasmon resonances property coming from the strong coherent oscillation of free surface electrons^{67, 68}.

1.4 Carbon nanotubes

After the first report by Iijima in 1991⁶⁹, carbon nanotubes (CNTs), a vast of articles and books

have been dedicated to the unique and fantastic properties of carbon nanotubes. Generally speaking, CNTs can be defined as a tubular structure carbon material which was made entirely of rolling one or several layers of interconnected carbon atoms coaxially, with the diameter range from 1nm to tens of nanometer and the length up to micrometers or centimeters⁷⁰.

1.4.1 Classification of CNTs

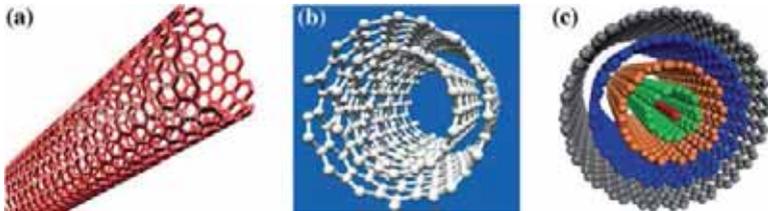


Figure 1.6 Different types of CNTs a) single-walled carbon nanotubes (SWCNTs), b) double-walled carbon nanotubes (DWNTs) and c) multi-walled carbon nanotubes (MWCNTs)

There are many ways to classify CNTs, first of all it is well known that carbon nanotubes can be classified into single-walled carbon nanotubes (SWCNTs, only one layer of carbon atoms), double-walled carbon nanotubes (DWNTs, two layers of carbon atoms) and multi-walled carbon nanotubes (MWCNTs, more than two layers of carbon atoms) according to the number of carbon atoms layers. The diameter of SWCNTs is from 0.7 nm to 1.2 nm while the diameter of MWCNTs is from 1.4 nm to 150 nm typically.

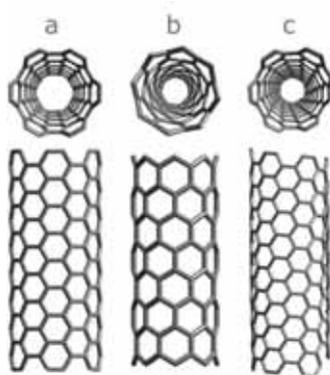


Figure 1.7 Schematic model of (a) an armchair nanotube, (b) a zig-zag nanotube, and (c) a chiral nanotube

According to their chiral indices (n_1, n_2), CNTs can be classified in zigzag⁷¹, armchair⁷² and chiral⁷³ structures. For armchair CNTs, the chiral indices n_1 and n_2 are equal while for zigzag CNTs, either n_1 or $n_2 = 0$. For other values of indices, CNTs are known as chiral CNTs. Depending upon their different structures, CNTs can exhibit metallic or semiconducting properties. By satisfying the condition $n_1 - n_2 = 3k$ (where k is an integer), the CNTs are always metallic, whereas satisfying the condition $n_1 - n_2 = 3k \pm 1$ the CNTs are semiconducting in nature⁷⁴.

1.4.2 Properties of CNTs

Due to their small diameter and hollow geometry, CNTs always possess large specific surface area and high aspect ratio⁷⁵. Some physical properties of CNTs are summarized in Table 1.2. The unique arrangement of carbon atoms gives the CNTs special electrical, thermal and mechanical properties; these properties will be discussed in the following paragraphs.

Property	SWCNTs	MWCNTs
Specific gravity	0.8g/cm ³	<1.8g/cm ³
Elastic modulus	1.4TPa	0.3-1TPa
Strength	50-500GPa	10-60GPa
Electric resistivity	5-50 $\mu\Omega\cdot\text{cm}$	
Thermal conductivity	3000W/m/K	
Magnetic susceptibility	22 $\times 10^6\text{emu/g}$ (perpendicular) 0.5 $\times 10^6\text{emu/g}$ (parallel)	
Thermal expansion	Negligible	
Thermal stability	600-800°C in air and 2800°C in vacuum	

Table 1.2 Summary of physical properties of SWCNTs and MWCNTs⁷⁶.

Electrical properties⁷⁷: In general, the metallic CNTs can be considered as kind of highly conductive materials due to the unique structure of graphite and the quantum mechanical properties, which results in the near-total elimination of electron collisions (scattering). Therefore, the CNTs are ballistic conductors with their electrical resistance independent of the nanotube length. The CNTs can carry the highest current density compared with any other known material, with reported measurements as high as $10^9\text{A}/\text{cm}^2$, while copper wires have the current density around $10^6\text{A}/\text{cm}^2$ ⁷⁸. Like the discussion in the classification part, the CNTs can be classified into either metallic or semiconducting CNTs. The semiconducting SWCNTs may have excellent performance better in many applications involving charge transfer processes, for example biosensors, field emission devices, and photocatalytic application^{79, 80}. In the meantime the metallic CNTs are preferred to be used as interconnect parts in electronic devices or as conductive filler in CNTs-composites⁸¹.

Thermal conductivity property: Due to the strong in-plane C-C bonds, which provide the exceptional strength and stiffness against axial strains, the CNTs can exhibit high flexibility against non-axial strains and zero in-plane thermal expansions⁸². Theoretical studies predicted room temperature thermal conductivities of individual SWCNTs is up to 6600 W/(m*K)^{83, 84}. Hence, CNTs could transmit nearly twice as much heat as isotopically pure diamond. Due to their high thermal conductivity and low in-plane expansion, CNTs show exciting applications in reinforcing additives in functional composite materials⁸⁵, electronics⁸⁶, bio-sensor and actuating devices⁸⁷.

Mechanical Properties: Because of the existence of strong C=C double bonds, CNTs have a very large Young's modulus in the axial direction (1.4TPa for SWCNTs)⁸⁸. The elongation-to-failure of CNTs is about 20-30%, when their stiffness was taken into consideration, CNTs have a tensile strength well above 100 GPa which is the highest value as we known, while the tensile strength of steel is only about 1-2GPa^{89, 90}. However, it is worth to mention that due to the presence of the defects (e.g. Stone-Wales defects) in the graphitic walls, relatively small values of both Young modulus and tensile strength are obtained in the experimental process. The excellent mechanical properties of CNTs combined with their high aspect ratio will make CNTs potentially suitable for applications in composite materials require anisotropic properties^{91, 92}.

In summary, the presence of these extraordinary properties of CNTs promises them exciting futures in variety of applications.

1.5 Carbon nanotubes composites synthesis and applications

With the variety of requirements coming from the industry and research field, many conventional materials, for example ceramic and metals, are not able to fulfil all the requirements for specific applications. The combination of two or even more kinds of materials could show better performance than their individual constituents, such as carbon nanofiber reinforced polymer composites^{93, 94}. Because of their unique electrical, thermal and mechanical properties, CNTs are promising building blocks for hybrid materials⁹⁵.

The synthesis of CNTs hybrids materials can be described into two strategies, one is to connect the outer surface of CNTs with other components and another way is filling the CNTs with different materials. The synthetic procedures of decorating the outer surface of CNTs can be categorized as ex-situ and in-situ process.

1.5.1 Ex-situ approaches

As it has been described, ex-situ approaches can be divided into two steps, first nanoparticles or other components are synthesized in the desired morphology, then those materials are modified and attached to the surface of CNTs through electrostatic interaction, covalent or noncovalent bonds. In this method, the components and CNTs require modification with functional groups. The functional groups have an strong effect on the interaction between components and CNTs^{95, 96}.

Covalent interactions: In this method, the oxidation of CNTs results in a functionalisation with carboxyl groups on their surface which can be linked to other nanomaterials containing amine or mercapto groups on the surface. For example, MWCNTs first treated with a mixture of $\text{H}_2\text{SO}_4/\text{HNO}_3$ can be decorated with ZnS capped CdSe quantum dots containing amine groups (QD-NH₂)⁹⁷, Hydrophilic metal oxide nanoparticles like Fe_3O_4 and TiO_2 can be easily attached to the carboxylic functionalized CNTs^{98, 99}.

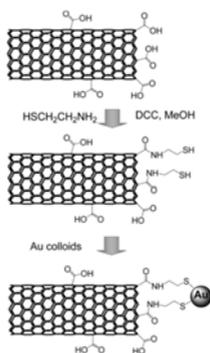


Figure 1.8 Example of ex-situ process for the covalent attachment of Au nanoparticles to CNTs¹⁰⁰

Noncovalent interactions: Besides covalent interactions, nanomaterials can be attached on the surface of pristine CNTs through π - π stacking, Van der Waals interactions and hydrogen bonding. For instance, porphyrins^{101, 102} and pyrene¹⁰³ organic compounds can attach to the pristine CNTs through π - π stacking interactions. Au nanoparticles decorated with a monolayer of octanethiols molecules tend to anchor on the CNTs surface in dichloromethane solution^{104, 105} via hydrogen bonds and hydrophobic interactions.

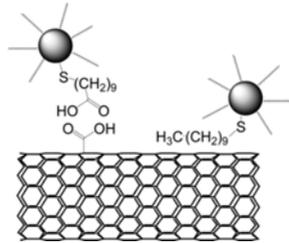


Figure 1.9 Example of ex-situ process for the noncovalent attachment of Au nanoparticles to CNTs via hydrogen bonds and hydrophobic interactions¹⁰⁶

Electrostatic interactions: This approach uses the electrostatic force between modified CNTs and nanomaterials. The CNTs are first functionalized with ionic polyelectrolytes to be positively or negatively charged, for instance poly(diallyldimethylammonium chloride) (PDPA) will give a positively charged CNTs¹⁰⁷ and poly(sodium 4-styrenesulfonate) (PSS) will give a negatively charged CNTs¹⁰⁸; then the CNTs will be covered with the nanomaterials containing the opposite electric charge. In this way metal and metal oxide nanoparticles could be strongly bond with the CNTs, for example positively charged TiO₂ nanoparticles could be immobilized on the SWCNTs¹⁰⁹.

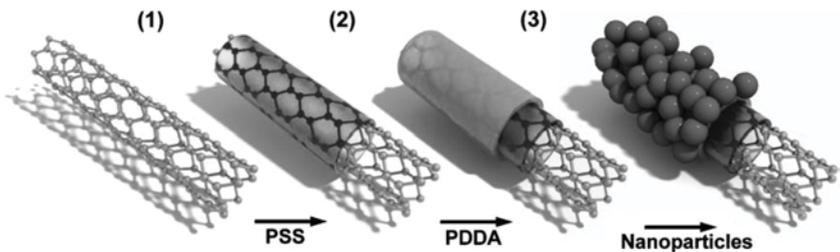


Figure 1.10 Example of ex-situ process for the decoration of CNTs via electrostatic interactions using polyelectrolytes¹¹⁰

In summary, the main advantage of ex-situ method is that the control of the nanomaterials attached

on the CNTs' surfaces which will give the CNTs hybrids desired properties for different applications. However, this approach needs chemically modifications of CNTs and nanomaterials in advance, which are often work-intensive.

1.5.2 In-situ process

The materials hybrid with CNTs can also be synthesized on the surface of CNTs, which is called in-situ approaches. The main advantage of this method is that the compound can be formed as a continuous film or coating with controlled thickness, or as disconnected units formed by nanoparticles and nanorods. In the meantime, the CNTs can act as template and support for synthesizing and stabilizing the nanomaterials.

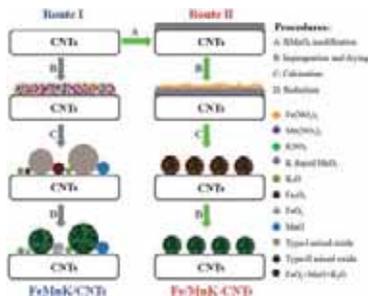


Figure 1.11 Example of in-situ process for the decoration of CNTs with FeMnK nanoparticles through chemical reduction reaction¹¹¹

Electrochemical Techniques: As it is known, electrochemistry is a powerful tool for synthesizing different kind of nanoparticles. Metal and metal oxide nanoparticles can be prepared through the reduction or decomposition of metal complex, and the morphology of the obtained nanoparticles

and their distribution on the side wall of CNTs can be well manipulated via changing the reaction parameters. For instance, SnO₂ nanoparticles can be synthesized on the outside walls of CNTs for an efficient anode of Li-ion batteries¹¹², Silver nanoparticles can be formed on the vertically aligned MWCNTs for antibacterial applications¹¹³.

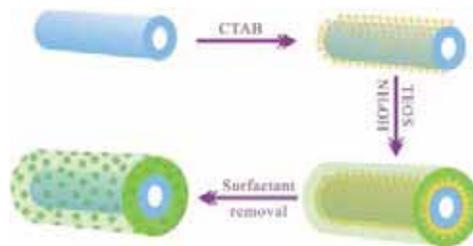


Figure 1.12 Example of in-situ process for the coating of CNTs with mesoporous SiO₂ via sol-gel process¹¹⁴

Sol-gel process: Due to the ability to produce ultrafine and uniform ceramic particles and thin-film coatings, sol-gel process is the most widely used method to synthesize CNTs nanocomposites. For example, TiO₂ and SiO₂ nanoparticles via the hydrolysis of (Titanium (IV) butoxide) TBOT and (Tetraethyl orthosilicate) TEOS for the applications in photocatalysts, bio-imaging and drug delivery research¹¹⁵⁻¹²⁰.

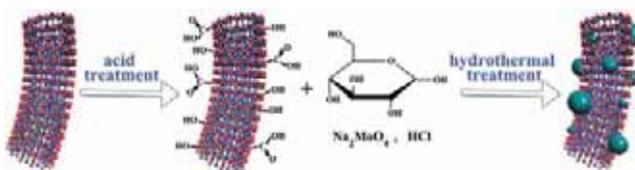


Figure 1.13 Example of in-situ decoration of CNTs with MoO₂ nanoparticles via hydrothermal process¹²¹

Hydrothermal techniques: The hydrothermal techniques would be able to form crystalline nanoparticles and films without further annealing and calcination treatments, this advantage has been utilized to synthesize CNTs nanocomposites decorated with crystalline nanowires and nanorods. For examples, SnO₂ and MoO₂ nanoparticles can be synthesized on the walls of CNTs for Li-ion battery anodes application^{122, 123}, ZnO nanoflowers and nanowires were prepared and combined with CNTs for the applications in photocatalysts and flexible supercapacitors and self-powered systems¹²⁴⁻¹²⁶.

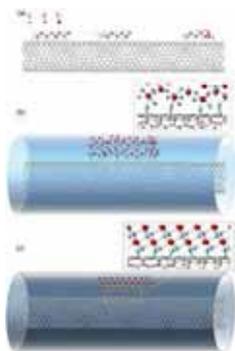


Figure 1.14 Example of in-situ coating of CNTs with TiO₂ layer via ALD techniques¹²⁷

Gas-phase deposition process: Because of the excellent control of the size, shape and distribution of the obtained nanoparticles and films, the gas-phase deposition process has the possibility to synthesize CNTs nanocomposites with desired properties. For physical deposition, Platinum nanoparticles, ZnO films and TiO₂ films were uniformly deposited on the surface of CNTs via atomic layer deposition (ALD) for variety of applications¹²⁸⁻¹³². On the other side, due to the high products purity, high deposition rate and easy to scale up, chemical vapor deposition processes are

also widely used to synthesize CNTs nanocomposites, such as MnO_2 , Fe_2O_3 and RuO_2 nanoparticles were deposited on MNCNTs for electrochemical capacitors¹³³, ZnO thin film coated can be prepared via a water-assisted CVD process and used as an electron emitter¹³⁴.

Generally speaking, in the in-situ approach, the nanomaterials are directly formed on the surface of pristine or modified CNTs. The main advantages of this process are that the nanomaterials can be deposited as continuous amorphous or crystalline phase with well controlled morphology and properties and the variety of chemical and physical synthesis techniques can be used in the in-situ process.

1.5.3 Filling the CNTs

The tubular nature of CNTs allows the formation of hybrids materials via modification of the external walls or by encapsulation of selected materials into their cavity. In this way, the nanomaterials inside the CNTs can be protected from the oxidation/reaction resulted from the contact with the outside atmosphere. On the other side, nanomaterials, especially nanoparticles and nanowires can also be synthesized inside the CNTs; the confinement effect will yield nanomaterials with novel crystal structure, chemical composition and new properties. The first report about filling carbon nanostructure was a theoretical study by Pederson and Broughton who showed that fullerene tubules could draw molecules from liquid or vapor phase into their inner channels by capillary force and the earliest experiment report about filling CNTs toward filling CNTs with metal oxide particles (e.g. Bi_2O_5 , PbO) and carbides (e.g. Y_3C , TiC)¹³⁵⁻¹³⁷.

The CNTs can be filled during their synthesis, with the advantage of the encapsulated nanomaterials were completely protected by the CNTs and the CNTs integrity remains intact. But this process requires the encapsulated materials should be the catalysts for preparing CNTs (e.g. Ni, Co, Fe)¹³⁸. On the other side the CNTs can also be filled after the synthesizing of CNTs. This approach is a multistep process; the CNTs should be treated to open the ends in the first step. And a post filling treatment was required for removing the excess nanomaterials through washing or vacuum annealing. The processes of filling CNTs mainly depend on the cavity diameter to be filled and on physical properties of the nanomaterials being immobilized inside the tubes such as solubility, melting point, surface tension, boiling point, viscosity, and decomposition temperature. These properties would further affect the size and the morphology of the inserted molecules nanomaterials and the filling efficiency resulting in the variety of the chemical and physical properties of the CNTs nanocomposites^{139, 140}.

Until now, a vast of organic and inorganic nanomaterials have been encapsulated or even been synthesized inside CNTs forming hybrid structures. For example, metallic nanowires¹⁴¹, metal halides¹⁴², fluorescent polystyrene beads¹⁴³, low dimensional silica-based materials¹⁴⁴, and individual layers of graphene¹⁴⁵ and related 2D materials¹⁴⁶ have all been encapsulated inside CNTs for the applications in biomedicine, catalysts and electronic device. Due to their small inner diameter, although single-walled carbon nanotubes and multi-walled carbon nanotubes with small diameters have filled with variety of nanomaterials, the obtained nanocomposites always lack bulk qualities and have low purity levels of synthesized nanomaterials inside the cavities. On another side, MWCNTs with relatively large diameter would be promising for encapsulating nanomaterials because of the relative large inner diameter¹⁴⁷. Andrei N. Khlobystov and his colleagues

successfully assembled Mn_3O_4 nanoparticles inside MWCNTs¹⁴⁸ and synthesized Au nanoparticles inside MWCNTs^{149, 150} making this kind of nanocomposites promising for the applications in catalysts and spintronic devices. Pt ^{151, 152} and RuO_2 ¹⁵³ nanoparticles can be synthesized inside the tubes showing potential applications in electrocatalysis, charge storage and fuel cell research. Organic compounds for example fullerene-tagged [Cu-(salen)] catalysts and fullerene-free Pd(II)-Salen catalysts were immobilized inside the tubes to form well-defined heterogeneous catalysts with excellent stability and recyclability^{154, 155}. Recently, researchers also found out that Pt nanoparticles immobilized in shortened large diameter MWCNTs could form an extremely stable electrocatalysts shown superior properties compared with commercial Pt/C electrocatalyst¹⁵⁶. It is also worth to mention that MWCNTs loaded with magnetic nanoparticles exhibit a large variety of current and potential applications in hyperthermia therapeutic and magnetic resonance imaging research¹⁵⁷.

1.5.4 Applications of CNTs nanocomposites

Due to the extraordinary properties of CNTs and the combination of the advantages from the nanomaterials immobilized on the surface or in the cavity of the CNTs, CNTs nanocomposites shown exciting prospects and variety of applications in catalysts, sensors, supercapacitors and biomedicine research.

In the research about photocatalytic reactions and photovoltaic, CNTs decorated with metal and oxide nanoparticles are considered as the promising candidates to increasing the efficiency. For example, TiO_2 nanoparticles can be attached to the surface of CNTs to obtain new kind of

photocatalysts for hydrogen production reaction with large enhancements of efficiency¹⁵⁸⁻¹⁶⁰. On the other side light-harvesting semiconductor nanoparticles and metal oxide nanoparticles, for example TiO₂ NPs, CdS, CdTe or CdSe QDs, can be supported on the CNTs, due to the excellent property of electron transferring, the CNTs/QDs nanocomposites are very attractive for their contribution to the photoconversion efficiency in the solar cell application¹⁶¹⁻¹⁶⁶.

In contrast with the traditional metal oxide sensors, CNTs have extremely high adsorption index due to their large specific surface area resulting the plenty of active sites¹⁶⁷⁻¹⁷⁰. For instance, 9,9-dioctylfluorene derivatives conjugated with SWCNTs demonstrated that the whole nanocomposites have high sensitivity as the nitrogen dioxide gas sensors¹⁷¹. Co₃O₄ nanoparticles can be immobilized on the surface of CNTs forming a heterostructured nanocomposites that exhibited promising application in CO gas detection at room temperature¹⁷². Chitosan decorated CNTs covalent immobilized on Au electrodes were used as an amperometric glucose biosensors showing a good linear response to glucose in the concentration of glucose and high sensitivity¹⁷³,

¹⁷⁴.

Due to the exceptional electronic properties, CNTs could allow ballistic transport of electrons, because of that, CNTs are considered as a promising material for supercapacitors. After the decorating of the electroactive nanomaterials, CNTs nanocomposites showed enhancements of capacitance values¹⁷⁵⁻¹⁷⁷. For example, NiCo₂S₄ and nitrogen-doped porous carbon monoliths can be combined with CNTs to form high performance supercapacitors with good pseudocapacitance properties^{178, 179}. Additionally, ZnO QDs, MnO₂, Co₃O₄ and Ni-Co-S nanosheets can also be attached to the surface of CNTs to obtain supercapacitor devices with flexible, stretchable and

compressible mechanical properties¹⁸⁰⁻¹⁸⁴.

Finally, CNTs combined with many biomolecules, metal and metal oxide nanoparticles, metal organic compounds also have exciting applications in biomedicine research. Mesoporous silica coated SWCNTs can be used as a multifunctional light-responsive platform for cancer therapy¹⁸⁵. Gadolinium chelate molecules were decorated on the MWCNTs through covalent interactions, the obtained nanocomposites showed high efficiency in T₁-weighted magnetic resonance imaging application¹⁸⁶. CNTs filled or decorated with Fe₃O₄ nanoparticles, radioactively metals, radionuclide compounds exhibited attractive prospect in bio-imaging, target therapy, diagnose and drug delivery applications¹⁸⁷⁻¹⁹¹.

For all of these applications and more, research work about improving the properties of CNTs nanocomposites are being carried out. Considering the outstanding results in recent preliminary studies, we believe the CNTs nanocomposites would have the promising potential applications in many research fields and do great contribution to our society.

1.6 Objectives of thesis

This doctoral research has been carried out in the “inorganic nanoparticles and functional ligands” group. Based on the well-developed synthetic routes about nanoparticles preparation and research results about metal and metal oxide nanoparticles in this group, the major research field of this thesis focus on magnetic nanoparticles nanocomposites with complex structures. On the one hand, the nanomaterials will be prepared, as well as fully characterized with modern analytical

techniques. On the other hand, this thesis also seeks to find potential applications for those nanomaterials in different areas such as catalysts and biomedicine.

The details of objectives of the thesis are presented in the following paragraphs.

- 1 Synthesis of $\text{Fe}_3\text{O}_4@\text{SiO}_2$ core-shell nanoparticles through normal reverse microemulsion and microwave assistance reverse microemulsion method. Study the effects of the reaction parameters on the final core-shell nanoparticles. The main purpose is to establish an optimized synthetic procedure for preparation of $\text{Fe}_3\text{O}_4@\text{SiO}_2$ core-shell nanoparticles.
- 2 Synthesis of Fe_3O_4 nanoparticles inside CNTs via normal and microwave irradiated solvent thermal methods. The obtained CNTs nanocomposites will be further coated with SiO_2 layer to protect the inner nanoparticles to form nanocapsules.
- 3 The MRI imaging properties of the $\text{Fe}_3\text{O}_4@\text{SiO}_2$ core-shell nanoparticles and $\text{Fe}_3\text{O}_4@\text{CNTs}$ nanocomposites will be studied for their potential application in bio-imaging research.
- 4 Functionalization of $\text{Fe}_3\text{O}_4@\text{SiO}_2$ core-shell nanoparticles to be used in different chemical reactions as catalyst.
- 5 The cytotoxicity of synthesized $\text{Fe}_3\text{O}_4@\text{SiO}_2$ core-shell nanoparticles will be investigated. The obtained $\text{Fe}_3\text{O}_4@\text{SiO}_2$ core-shell nanoparticles will be decorated with different biomolecules. The final goal of this work is to study their potential application in biomedicine research. Such as bio-sensors, hyperthermia therapy and magnetic manipulation of cancer cells.

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Chapter 2 Characterization Techniques

The main objective of the present work is the synthesis and characterization of magnetic nanomaterials with different nanostructures, for applications in a variety of chemical and biochemical areas. For their appropriate use in these different applications, different kinds of characterization techniques are used in the present thesis. In this chapter, brief introductions about characterization techniques is presented.

2.1 Thermogravimetric Analysis (TGA)

To quantify the organic compound in the synthesized nanocomposites, thermogravimetric analysis technique was used in this work. Thermogravimetric Analysis (TGA) is a technique where the mass of sample is monitored as a function of temperature or time when the sample specimen is subjected to an environment with controlled temperature and atmosphere. TGA consists of a sample pan which resides in a furnace and is heated or cooled during the experiment and the mass of the sample can be monitored by a precision balance during the experiment. The temperature and weight change of decomposition reactions, which allows quantitative composition analysis, can be determined via TGA techniques.¹

The TGA can also be combined with the differential scanning calorimetry (DSC) technique. The DSC analyzer measures the energy changes that occur as a sample is heated, cooled or held

isothermally, together with the temperature at which these changes occur. The energy changes enable characterize the transitions that happen in the sample quantitatively, such as melting processes, glass transitions and crystallization.²

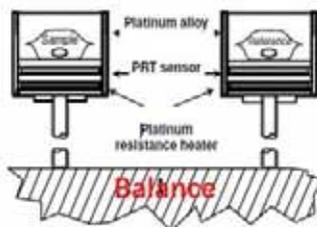


Figure 2.1 Scheme of TGA-DSC instrument set up²

The TGA tests in present thesis were carried on a NETZSCH-STA 449 F1 Jupiter thermal analysis system from room temperature to 800°C under a O₂ flow.

2.2 X-Ray Diffraction (XRD)

The crystal structure and phase information are very important features of nanomaterials, which relate to their physical properties such as magnetic, electronic and optical properties. Due to its advantages in the crystal analysis, X-ray Diffraction is perhaps the most widely used technique for characterizing materials. When x-ray photons interact with a solid material, some photons did not lose any energy, the process is called elastic scattering (Thompson Scattering). These diffracted waves from different atoms can interfere with each other which will strongly modulate the

resultant intensity distribution. If the atoms are arranged in a periodic fashion in the solid materials, for instance in crystals, the diffracted waves will consist of sharp peaks with the special symmetry determined by the distribution of atoms. So, the distribution of atoms in solid material can be deduced by measuring the diffraction patterns.³⁻⁵

The relationship describing the angle of X-rays and the wavelength diffracts from a crystalline surface was discovered by Sir William H. Bragg and Sir W. Lawrence Bragg and is known as Bragg's Law⁶

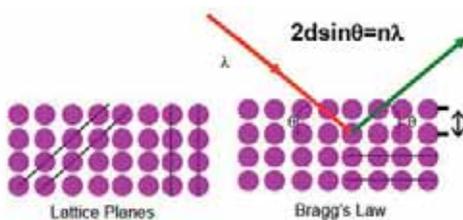


Figure 2.2 Scheme of Bragg's Law

$2d\sin\theta=n\lambda$ (λ =wavelength of the x-ray, θ =scattering angle, n =integer representing the order of the diffraction peak., d =inter-plane distance of (i.e atoms, ions, molecules)

In this thesis, X-ray powder diffraction studies (XRD) were performed on D5000 Siemens X-Ray powder diffractometer in a reflection mode by using Cu K α $\lambda=1.5406 \text{ \AA}$ radiation in a range of $10^\circ \leq 2\theta \leq 80^\circ$.

2.3 Infrared spectroscopy (IR)

Nanomaterials prepared for different applications need surface modification to make them suitable for their use in different environments, this surface consists, usually, for ligand stabilized nanoparticles in organic molecules. For this reason, a well understanding about the surface functional group on the nanocomposite is essential for obtaining desired nanomaterials. So, infrared spectroscopy (IR) technique is used for the surface characterization.

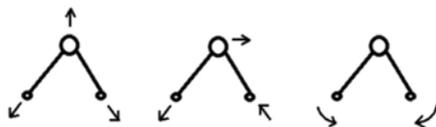


Figure 2.3 Different vibration models of molecules.

Infrared spectroscopy is a technique to analyze the structure of organic molecules by using a beam of infrared light. Molecules in solids are always in vibration at their equilibrium status and those vibrations can be classified into the form of stretching and bending (Figure 2.6). When a molecule is irradiated by infrared light, a specific frequency may match the vibrational frequency of the molecule (ν_{vib}), consequently, the molecular vibration will be excited by waves with the frequency $\nu_{\text{ph}} = \nu_{\text{vib}}$ and the light will be strongly absorbed. In this way, the frequency of the absorption peak is determined by the vibrational energy gap, the number of absorption peaks is related to the number of vibrational freedom of the molecule and the intensity of absorption peaks is related to the change of dipole moment and the possibility of the transition of energy levels. Therefore, the

abundant fingerprint information about the chemical composition of the molecules can be obtained by analyzing the infrared absorption spectrum.⁷⁻⁹

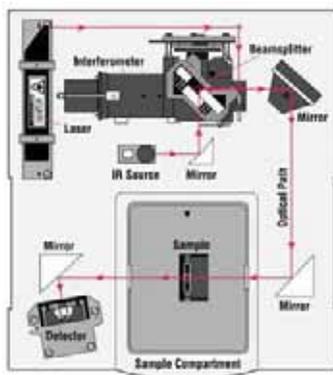


Figure 2.4 Scheme of a IR instrument set up

In this thesis, Fourier transform infrared spectroscopy (ATR-FT-IR) was performed on a Bruker Tensor 27 Fourier transform infrared spectrometer (Golden gate) in a range of 600-4000 cm^{-1} . All samples were measured in solid form at room temperature.

2.4 Ultraviolet-Visible Spectroscopy (UV-Vis)

Ultraviolet-visible spectroscopy has been used by chemists for a long time and was really one of the first spectroscopic techniques developed in the world. As it is known to all, light is a form of energy, the absorption of light by sample causes the energy content of the molecules (or atoms) to increase. In some molecules and atoms, photons of UV or visible light have enough energy to

cause an electron from a lower energy level to a higher energy level. (excitation of electrons). The absorbance of light will be proportional to the number of absorbing molecules (or atoms). By comparing the intensity of light transmitted through the sample and reference control (Figure 2.8), the absorbance of light can be determined, which is very useful for chemistry and materials science analysis for example concentration determination, rates of reaction calculation and the study of reaction mechanism.¹⁰⁻¹³ For the reasons above, UV-vis test was used in our study for analyzing catalytic reactions. In the particular case of nanoparticles it is possible to establish, in some cases a relationship between their size and aspect and the UV measurements (Plasmon effect).¹⁴

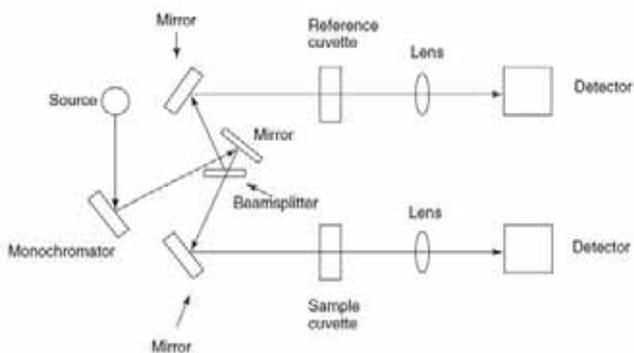


Figure 2.5 Scheme of a UV-Vis spectrometer set up

In the present study, a Varian Cary 5000 UV-Vis-NIR spectrophotometer was operated at 1nm resolution using freshly made solution in quartz cuvettes with 10mm path length.

2.5 Transmission electron microscopy (TEM)

The particle size, morphology and crystal structure are very important parameters of nanomaterials. The use of electron microscopes would be necessary for materials science, especially in the research about nanomaterials. To obtain detail information, TEM techniques would be an ideal candidate to obtain that information. Today TEM is the most efficient and versatile tool for the characterization of materials over spatial ranges from the atomic scale, through the ultra-small nanometer level (from $< 1\text{nm}$ to 100nm) up to the micrometer level and beyond. It is a microscopy technique where a beam of electrons is transmitted through an ultra-thin specimen, interacting with the atoms of the sample as it passes through it.¹⁵ As it shown in Figure 2.1, the interactions between the electrons and the atoms of samples can be divided into different kind of signals which can be used to analysis features of samples such as the crystal structure, morphologies and element composition.¹⁶

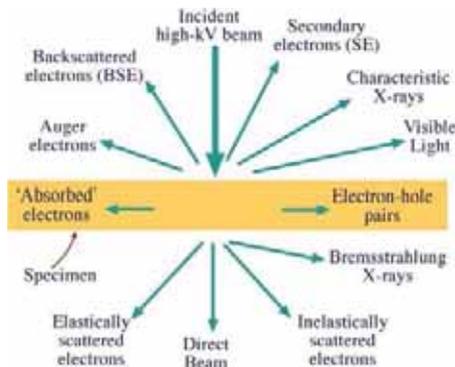


Figure 2.6 Signals generated when a high-energy beam of electrons interacts with a thin specimen

According to the way to apply the electrons beam to samples, TEM can be classified to conventional TEM (CTEM) and scanning TEM (STEM).¹⁷ In CTEM, a relative wide electron beam which is close to parallel is applied to the whole area of sample and the image signals were also collected in parallel and simultaneously (Figure 2.2). Whereas, in STEM equipment, a very fine and focused electron beam was used as the probe to scan across the whole or selected area of sample pixel by pixel and the signals were also obtained by specific detectors point by point (Figure 2.2). The image resolution of CTEM instrument is primarily determined by the aberrations in the objective lens, whilst the image resolution of STEM instrument is determined mainly by the beam diameter generated by the probe-forming lens which is also limited by aberrations.¹⁸

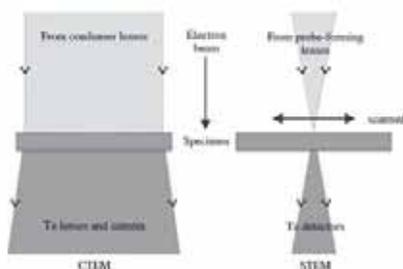


Figure 2.7 The electron beam in CTEM and STEM instruments

The sample suitable for study by TEM should obviously be thin enough for electron transmission, and representative of the materials. The ideal samples must fit the following requirements:¹⁸

- electron beam spreading within the specimen is negligible;
- if the sample is nanoparticle, it should be able to be supported on a thin substrate with the total

thickness still small enough to satisfy the constraint above;

- it is self-supporting over a region large enough to find the features of interest
- surface contamination does not dominate the signal
- there is sufficient signal from scattering events to give statistically significant (i.e. low noise or high enough signal to noise ratio) images or spectra.

The TEM test in the present studies, JEOL 1210 TEM microscopy at 130kv, JEM-2011 HR-TEM microscopy at 200kv and FEI Tecnai G2 F20 S-TWIN HR(S) TEM at 200kv were used.

2.6 Electron energy-loss spectrometry (EELS) and energy dispersive X-ray analysis (EDX)

For elemental and chemical analysis, inelastic processes such as: Phonon scattering, Plasmon scattering, Single electron excitation and Direct Radiation Losses are concerned. In this thesis, electron energy-loss spectrometry (EELS) and energy dispersive X-ray analysis (EDX) analysis were carried out in a FEI Tecnai F20 S/TEM system.

When a high-energy electron beam traverses a sample, the electrons can either emerge unscathed or lose energy through a variety of processes. Electron energy loss spectrometry (EELS) is an absorption spectroscopy in which the energy losses of the incident electrons following transmission through the sample were measured.¹⁹ In a EELS instrument (Figure 2.3), a typical

sector magnet consists of a homogeneous magnetic field normal to the electron beam was added to the end of TEM column. This magnetic field causes electrons with different energy (and therefore energy loss) bent to specific angles respectively result to a spatially dispersed phenomenon. By measuring those electrons, the information about the element composition of the sample can be collected.¹⁹⁻²¹

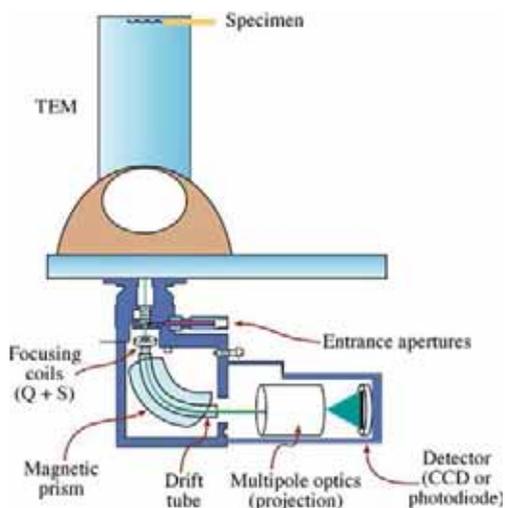


Figure 2.8 Scheme of a EELS instruments is combined with a TEM column

Apart from the EELS, X-rays can be generated because of the interaction between incident electrons and sample atoms. The difference of the emitted X-rays photons energy can be attributed to the different excited states which are the characteristics of the sample atoms. By analyzing the energy difference of X-rays and calculate the intensity of the emitted X-rays, elemental identification and quantification can be achieved.²¹In an EDX detector, when X-rays deposit energy

in the Si semiconductor layer of the detector, electrons are transferred from valence band to conduct band results in the formation of electron-hole pairs. As it is known before, the energy for accomplish this electron transfer process in Si is 3.8eV under liquid N₂ temperature. The number of the electron-hole pairs can be measured which is directly proportional to the energy of the X-rays photons. In this way, the information of the composition can be obtained.³ The components and location of an EDX detector are shown in Figure 2.4.

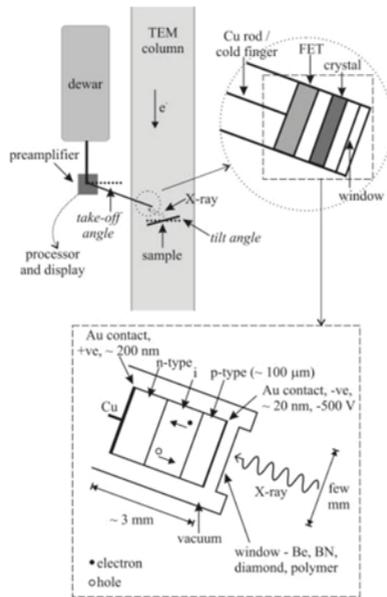


Figure 2.9 Scheme of the components and location of an EDX detector in a TEM

2.7 Superconducting quantum interference devices (SQUIDs)

The magnetic behaviors of the synthesized nanomaterials are essential properties for their application in many different areas. The Superconducting Quantum Interference Device (SQUID) utilizes the physical phenomena of flux quantization and D.C Josephson effect to characterize the magnetic properties of sample.

When a superconducting ring remains in the superconducting state, the magnetic flux within it remains trapped. This trapped flux cannot be changed the level of magnetic flux in a continuous manner and can only be trapped in the discrete levels which mean that the magnetic flux is quantized and exists only in multiples of the flux quantum. According to the previous study, the field inside the superconducting ring with an area of 1cm^2 can only exist in discrete steps of $2.068 \times 10^{-11}\text{T}$.²² This phenomena can be called flux quantization .

When two superconducting rings are coupled weakly. A Josephson junction (JJ) will be formed via placing an insulating gap between the two superconductors. If the gap is thin enough, electron pairs can tunnel from one superconductor through the gap to the other superconductor. By quantum tunneling, a no-resistance current can flow across the insulator. This is effect called the D.C Josephson effect, which is a demonstration of long-range quantum coherence of superconductors.

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A typical SQUID instrument has a ring of superconductor interrupted by one or more Josephson

junctions. When an external magnetic flux is coupled into the SQUID loop, the voltage across the Josephson junction will change. By monitoring the changing of the voltage allows determination of the external magnetic flux can be determined to reveal the magnetic properties of the sample. ²⁴ It is worth to mention that the magnetic saturation value is only related to the magnetic composites in the bulk materials. This property can be applied to determine the percentage of the magnetic materials in whole bulk materials.

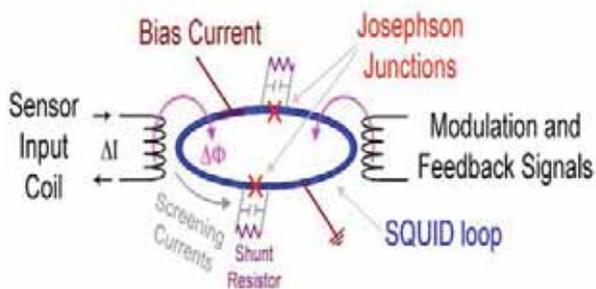


Figure 2.10 Scheme of SQUID instrument

In this thesis, the field-dependent magnetization curves were characterized by SQUID (Quantum design MPMS XL-7T) under a magnetic field from 0 to $\pm 70000\text{Oe}$ at 5K.

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Chapter 3 Results Compilation of Articles

In this chapter, the results derived from the thesis work are presented as a compilation of articles. An extended abstract is prepared for each article. The general discussion of the results can be found in the articles themselves.

3.1 Ultra-fast microwave assistance reverse microemulsion synthesis of $\text{Fe}_3\text{O}_4@\text{SiO}_2$ core-shell nanoparticles as a highly recyclable silver nanoparticles catalytic platform in the reduction of 4-nitroaniline

3.1.1 Introduction

There's Plenty More Room at the Bottom—Richard Phillips Feynman

Nowadays, the uniform nanoparticles with controlled shape and size distribution play a fundamental role in many areas of science and technology. The use of nanoparticles as building blocks to form 1-, 2-, and 3-dimensional arrays with complex structure provide us an extending view to novel functional materials research and development.¹ Among thousands of kinds of nanoparticles, the core-shell structure nanoparticles attract many attention and intensively studied for their promising property which is the ability to achieve different functional application in one single particles. Not only limited to their applications in variety areas, the core-shell nanoparticles can also represent a major inspiration to us for designing and preparation of new kind of nanomaterials for human goods. As a key part of nanoscience, core-shell nanoparticles will still need investigation to get further well understanding about these nanomaterials and find out

efficient strategies when facing many social problems such as novel light source, new catalysts for chemical reactions, highly efficient medical products for different disease and alternative energy issues.

3.1.1.1 Core-shell nanoparticles

A general classification can be done for nanoparticles according to their geometrical morphology which are solid nanoparticles, hollow nanoparticles and core-shell nanoparticles. Normally, core-shell nanoparticles often refer to a solid or hollow nanoparticle coated with a thin shell.

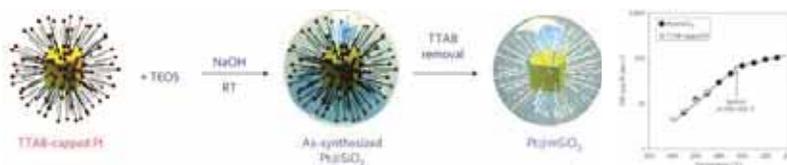


Figure 3.1 Example of the application of the Pt@SiO₂ core-shell nanoparticles for CO oxidation reaction²

Compare to the solid and hollow nanoparticles, core-shell nanoparticles are gradually attracting more and more attention because of the combination of specific properties of core and shell materials. Because of the shell coating, the properties of core materials could be modified such as thermal stability and dispersibility, in the meanwhile the coating of different materials would make the products more easily to be functionalized with other molecules and nanoparticles. With this special advantages, core shell nanoparticles are widely used in biomedical research³, catalysis⁴,

electronic device⁵, photoluminescence research^{6,7}.

3.1.1.2 Classification of core-shell nanoparticles

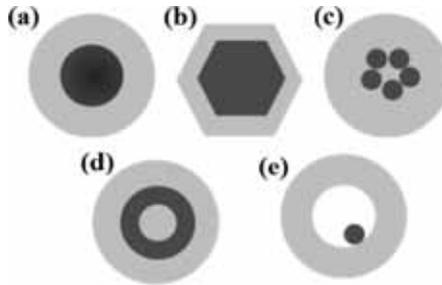


Figure 3.2 Different types of core/shell nanoparticles: (a) spherical core/shell nanoparticles; (b) hexagonal core/shell nanoparticles; (c) multiple small core materials coated by single shell material; (d) nanomaterial with multiple shells; (e) movable core within hollow shell material⁸

A classification of core/shell nanoparticles is shown schematically in Figure 4.2. The spherical core/shell nanoparticles are the most common (Figure 4.2a) where a spherical core nanoparticle is completely coated by a shell of different materials. Different shaped core/shell nanoparticles are generally formed when a core is nonspherical as shown in Figure 4.2b which also given rise to immense research interest because of their novel properties. Multiple core core/shell nanoparticles are formed when a single shell material is coated onto many small core concennanoparticles together as shown in Figure 4.2c. Multi-shell core-shell nanoparticles are synthesized via alternative coating of dielectric core and metal shell material onto each other (A/B/A type) (Figure 4.2). Here nanoscale dielectric spacer layers separate the concentric metallic layers These types of

core-shell nanoparticles are very important for their plasmonic properties⁹. It is also possible to synthesize a smaller core particle with a uniformed hollow shell outside the particle (Figure 4.2e) after a bilayer coating of the core material and just removing the first layer by using a suitable process.⁸

3.1.1.3 Synthesis of core-shell nanoparticles

Like the synthesis of normal nanoparticles, methodology for core-shell nanomaterials synthesis can be generally divided into two categories: “top-down” and “bottom-up”. The “top-down” approach often uses traditional microfabrication methods where externally controlled tools are used to cut, mill or shape the materials into the desired shape, order and structure. For example, the most widely used techniques are lithographic techniques (e.g., UV, electron or ion beam, scanning probe, optical near field)^{10, 11}, laser-beam processing¹²⁻¹⁴ and mechanical techniques (e.g., machining, grinding, and polishing)¹⁵⁻¹⁷. On the other hand, the “Bottom-up” methods exploit the chemical properties of the molecules to make them to self-assemble into the desired nanostructures. The most common bottom-up approaches are chemical synthesis, chemical vapor deposition, laser-induced assembly, self-assembly and colloidal aggregation etc.¹⁸⁻²². Nowadays, when compared with the top-down approach the bottom-up approach can produce much smaller sized nanoparticles in a more cost-effective way with the advantages of absolute precision, complete control over the process, and minimum energy loss. Since ultimate control is required for achieving highly stable core nanoparticles and a uniform coating of the shell materials during the formation of cores-shell nanoparticles, the bottom-up approach has proven more suitable. A combination of these two approaches can also be utilized, for example when the core particles were synthesized

by the top-down approach while then coated by a bottom-up approach in order to get the shell with a uniform and precisely controlled thickness. It is worth to mention that in order to control the overall size and shell thickness more precisely, instead of employing a bulk medium, using microemulsion or reverse microemulsion method is preferable because the oil or water droplets will act as a template and the nanoreactor during the preparation of core-shell nanostructures²³⁻²⁵.

3.1.1.4 Introduction of the article

$\text{Fe}_3\text{O}_4@\text{SiO}_2$ core/shell nanoparticles are one of most promising candidates for biomedicine applications, catalysis and electronic device because of their magnetic properties and easy functionalized silica surface. For the preparation of $\text{Fe}_3\text{O}_4@\text{SiO}_2$ core-shell nanoparticles the normal Stober method and reverse emulsion process both need a long time to form SiO_2 layer which is a great disadvantage that hinders the fast and massive production of $\text{Fe}_3\text{O}_4@\text{SiO}_2$ core/shell nanoparticles and their wide application. With the combination of microwave irradiation, the core-shell nanoparticles could be obtained in only a few minutes. Although there are some papers using microwave assistance Stober Method to fabricate core-shell nanoparticles, they always obtain big size nanoparticles with very thick silica shell.

A promising strategy is combining the fast microwave process with a controllable reverse microemulsion method. The products we got can be controlled to monodisperse single-core core-shell nanoparticles with very thin SiO_2 layer. Although the microwave and reverse microemulsion were widely used in the preparation of nanomaterials, the combination of both methods was rarely reported, up to now only few papers using microwave assistance reverse microemulsion method

to synthesize Au NPs, microporous zinc phosphates, zeolite nanocrystals and metal organic framework. Using this strategy to fabricate core-shell nanoparticles hasn't been reported yet. It is reasonable to believe that this method is promising for massive production of $\text{Fe}_3\text{O}_4@\text{SiO}_2$ core/shell nanoparticles and other kinds of nanocomposites with complex structure.

In this paper, $\text{Fe}_3\text{O}_4@\text{SiO}_2$ core-shell nanoparticles were synthesized through the combination of microwave irradiation and reverse microemulsion method for the first time. The obtained nanoparticles were used as solid supports for Ag nanoparticles catalysts shown great catalytic and recycling properties. The results of the fully characterization of synthesized core-shell nanoparticles revealed that the morphology of core-shell nanoparticles can be well manipulated via changing the reaction parameters. The results of TEM test of $\text{Fe}_3\text{O}_4@\text{SiO}_2/\text{Ag}$ nanocomposites indicated that the core-shell nanoparticles were well decorated with Ag nanocrystals which has a narrow size distribution. These synthesized $\text{Fe}_3\text{O}_4@\text{SiO}_2/\text{Ag}$ nanocomposites shown great catalytic property because of the high surface activity of Ag nanoparticles and the large surface area supplied by core-shell nanoparticles. The recycling test also indicated that these materials have good reutilization property. We believe this new method and materials promising for core-shell nanoparticles preparation and application in catalysis, biomedicine and energy science research.

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Ultra-fast microwave-assisted reverse microemulsion synthesis of Fe₃O₄@SiO₂ core-shell nanoparticles as a highly recyclable silver nanoparticle catalytic platform in the reduction of 4-nitroaniline†

C. Y. Lu,^{*ab} T. Puig,^b X. Obradors,^b S. Ricart^b and J. Ros^a

A novel microwave-assisted reverse microemulsion method was applied to prepare Fe₃O₄@SiO₂ core-shell nanoparticles rapidly for the first time. The morphology of the core-shell structure is controlled by tuning the reaction parameters. Nanoparticles with a very thin SiO₂ coating layer (2.5 nm) containing a single Fe₃O₄ nanoparticle (8–9 nm) are produced. These core-shell nanoparticles can be used as solid catalytic supports for Ag nanoparticles and applied in 4-nitroaniline reduction. Transmission electron microscopy showed that the core-shell nanoparticles were decorated with Ag nanoparticles of 7 nm in diameter. The crystal structures of the Fe₃O₄ and Ag nanoparticles were confirmed by X-ray diffraction. These Ag/Fe₃O₄@SiO₂ nanocomposites showed high catalytic efficiency and recycling properties even after 20 times of repetition.

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Introduction

Due to their unique magnetic properties and biocompatibility, iron oxide nanoparticles have been intensively studied for the past few decades for wide applications in biotechnology, data storage, magnetic fluids and catalysis.^{1,2} Nobel metal nanomaterials, like Au, Pt and Ag, are promising catalysts for many reactions, for example Au nanoclusters can be used in the selective oxidation of styrene³ and Pt-based heterogeneous nanomaterials are promising catalysts in direct methanol fuel cells.⁴ Ag nanoparticles have also been comprehensively studied for their promising application in biotechnology and catalysis. Compared with other noble metal nanoparticles, such as Au, Pt and Pd, Ag nanoparticles are cheaper and have some special properties like antibacterial activity, plasmon resonant optical properties and an enhancing effect of radiation treatment, which make them ideal candidates for biomarkers, optical sensors and antimicrobial drugs.^{5,6} It is also worth noting that using Ag NPs as the catalyst to reduce nitroaniline would be an

effective and environmentally friendly procedure to synthesize amino compounds.⁷

Because of the multifunctional requirement, Fe₃O₄/Ag composite materials with the combination of excellent magnetic properties, biocompatibilities and plasmonic properties would be a promising composite for multiple applications. However the uncovered Fe₃O₄ NPs were easy to oxidized and aggregated during the preparation and application process. The chemical and thermal stable silica layers could be a nice candidate for decorating and protect the iron oxide nanoparticles' surface. And the nontoxic silica provides Fe₃O₄ nanoparticles with water solubility as well as good biocompatibility, which has potential applications in bio-imaging and drug delivery.⁸ For the research in functional materials, Fe₃O₄@SiO₂@Y₂O₃:Eu³⁺ core-shell structures have magnetic response performance and luminescent properties⁹ and the Fe₃O₄@SiO₂@Au core-shell microspheres exhibit an enhancement ability of surface-enhanced Raman scattering for rhodamine-b detection.¹⁰

Nowadays, Stöber method^{11–16} and reverse microemulsion system^{17–24} were both widely used to prepare Fe₃O₄@SiO₂ core-shell structures. Fe₃O₄@SiO₂ core-shell nanoparticles with ultra-thin silica shell (~2 nm) and a high saturated magnetization (15 emu g⁻¹)²⁵ can be synthesized through reverse microemulsion method.^{26–28} However, both methods requires long time for SiO₂ condensing, taking around 24 h for one reaction.²⁹ This is a great disadvantage that hinders the fast and massive production of Fe₃O₄@SiO₂ core/shell nanoparticles and their wide application.

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† Electronic supplementary information (ESI) available: Electron diffraction pattern, thermal gravity cure, weight percentage calculation and elements mapping test. See DOI: 10.1039/c6ra19435d



Microwave irradiation significantly accelerates the reaction rate, increases yields and reduces side reactions in the preparation of different kinds of nanoparticles, from metals to oxides and semiconductors.^{30–32} The synthesis of NPs@SiO₂ core-shell structure were only reported by using microwave assistance Stöber method,^{33,34} and the fast preparation of core-shell nanoparticles with controllable small size and very thin SiO₂ layer remain challenging. The combination of microwave irradiation and reverse microemulsion method has the possibility to overcome this problem, to our knowledge, this method was used until now to prepare Au NPs, zincophosphates,³⁵ MOF³⁶ and zeolite nanocrystals³⁷ and the results indicate that this method has great improvement on yield, size distribution and reducing the reaction than the normal reverse microemulsion method.

In this work, we report a novel rapid approach based on microwave assisted reverse microemulsion process to synthesize Fe₃O₄@SiO₂ core-shell nanoparticles with a very thin SiO₂ layer (2.5 nm in average) within only 5 min (Fig. 1). The synthesized core-shell structures were stable in ethanol and well-formed. Moreover these Fe₃O₄@SiO₂ core-shell nanoparticles were further functionalized with (3-aminopropyl)triethoxysilane (APTES) and decorated with Ag nanoparticles. The morphology and crystal structure of Fe₃O₄@SiO₂ and Fe₃O₄@SiO₂/Ag nanoparticles were analysed through different techniques for example transmission electron microscopy (TEM), high resolution transmission electron microscopy (HR-TEM) and X-ray diffraction (XRD) and the magnetic properties were measured by superconducting quantum interference device (SQUID). The catalytic efficiency and recycling test were done *via* monitoring the 4-nitroaniline reduction reaction. The morphology of nanoparticles, such as the aggregation and the number of core particles, can be well manipulated through changing the amount of reactants. This kind of core-shell nanoparticle is superparamagnetic with a relatively high saturation magnetization value 32.7 emu g⁻¹.²⁷ This kind of core-shell nanoparticle could be used as the support for Ag nanoparticles and the synthesized Fe₃O₄@SiO₂/Ag nanocomposites show great catalytic and recycling properties.

Experimental details

Materials

Iron(III) acetylacetonate (99.9%), benzyl ether (98%), oleic acid (90%), oleylamine (70%), triethylene glycol (99%), cyclohexane (99%), Igepal CO-520 (average M_n, 441), ammonium hydroxide solution (30–33% NH₃ in H₂O), tetraethyl orthosilicate (98%), (3-aminopropyl)triethoxysilane (APTES, 99%), sodium borohydride (98%), silver nitrate (99%) and 4-nitroaniline (99%) were used as received from Sigma-Aldrich (Madrid Spain). *n*-Hexane (96%) was used as received from Scharlab (Barcelona Spain). Ethanol (absolute PA 99.5%) was used as received from PanReac AppliChem (Barcelona Spain).

Synthesis of Fe₃O₄ nanoparticles

The oleic acid and oleylamine capped Fe₃O₄ nanoparticles were prepared through a modified way of the decomposition of iron oleate complex described somewhere else.⁴ In a typical synthesis, 1 mmol iron(III) acetylacetonate was dissolved in 20 ml benzyl ether then 3 mmol oleic acid, 3 mmol oleylamine and 5 mmol triethylene glycol were subsequently added into the solution, followed by transfer the mixture to a two neck round bottom flask with magnetically stirred under N₂ flow for at least 30 min to eliminate the oxygen inside the vial. The mixture was heated to 200 °C at heating rate 1 °C min⁻¹ and kept for 30 min. Then the mixture was heated to 265 °C under the same heating rate and hold for another 30 min. The black solution was cooled to room temperature naturally. All the experiments were under refluxing process and N₂ flow. The Fe₃O₄ nanoparticles were precipitated by adding ethanol, collected by centrifugation (10 000 rpm, 10 min) and dispersed in 20 ml hexane with 0.14 mmol oleic acid and 0.152 mmol oleylamine inside. Then the solution was centrifuged to 6000 rpm for 10 min to eliminate the insoluble part, excessive ethanol was subsequently added into the solution to precipitate the nanoparticles, the solids were collected through centrifugation at 10 000 rpm for 10 min and dispersed in 20 ml hexane and used in the preparation of Fe₃O₄@SiO₂ core-shell nanoparticles.

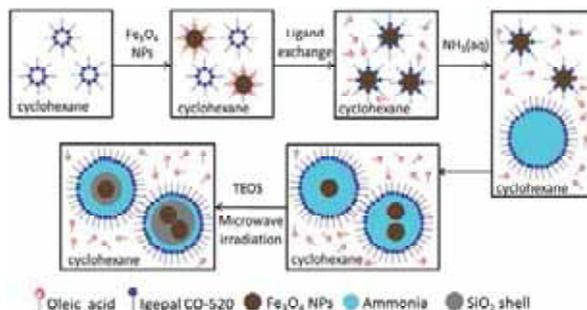


Fig. 1 Synthesis of Fe₃O₄@SiO₂ core-shell nanoparticles.



Synthesis of Fe₃O₄@SiO₂ core-shell nanoparticles

In this process, different volume of Igepal CO-520 (1 ml, 1.5 ml, 2 ml corresponding to 200 mM, 300 mM, 400 mM in concentrations) were dissolved in 10 ml cyclohexane and stirred for 30 min, then 0.36 ml of as prepared Fe₃O₄ nanoparticles solution was added into the solution and stirred for 3 h followed by adding a variety concentration of ammonium hydroxide solution (71 mM, 141 mM, 211 mM and 280 mM) into the solution and kept stirring for 1 h to form a transparent water in oil (w/o) micro emulsion system. Finally the solution was mixed with 10 μ l of tetraethyl orthosilicate in a microwave reaction vessel. The program was set as follows, the solution was stirred for 2 min in the first step then quickly heated up to 60 °C with the maximum operation power of 300 W and hold for 5 min, then cooled down to room temperature. The solid was precipitated by adding ethanol and washed with ethanol through centrifugation (10 000 rpm 10 min) for several times and finally the Fe₃O₄@SiO₂ core-shell nanoparticles were dispersed in 10 ml ethanol.

Synthesis of Fe₃O₄@SiO₂/Ag nanocomposites

Before the decoration of Ag nanoparticles, the Fe₃O₄@SiO₂ core-shell nanoparticles were first functionalized with -NH₂ group. In a typical reaction 3 ml of synthesized core-shell nanoparticles suspension were diluted in 15 ml of distilled water with 0.1 ml of ammonia inside and ultrasound for 30 min, then 10 μ l of (3-aminopropyl)triethoxysilane (APTES) was added into the solution follow by heating the mixture to 60 °C and keep stirring for 2 h. The nanoparticles were collected through centrifuge treatment (10 000 rpm, 30 min) and washed for several times with water and ethanol. Then disperse them in 20 ml water with ultrasound treatment for 30 min. After that, 0.5 ml of AgNO₃ aqueous solution (0.01 M) was added into the mixture with continues stirring in ice water bath, then 1 ml of NaBH₄ aqueous solution (0.01 M) was injected into the solution drop by drop to make a slowly formation of Ag nanoparticles. The mixture was stirred for another 2 h to get a black solution. Finally the Fe₃O₄@SiO₂/Ag nanocomposites were obtained through centrifuge (1000 rpm, 20 min) and washed several times with water and ethanol.

Catalytic test

To study the catalytic properties of our synthesized Fe₃O₄@SiO₂/Ag nanocomposites, we use them in the reduction of 4-nitroaniline to 4-phenylenediamine. In a typical reaction, 400 μ l of 1 mM 4-nitroaniline aqueous solution, 400 μ l of 10 mM NaBH₄ aqueous solution and 200 μ l of Fe₃O₄@SiO₂/Ag aqueous suspension were dispersed in 1 ml of H₂O. The reduction reaction was monitored through a UV-visible spectrophotometer in a quartz cuvette with 10 mm path length and with freshly made solutions. To study the recycling properties of Fe₃O₄@SiO₂/Ag nanocomposites, the exactly same process was repeated for 20 cycles. The nanoparticles were separated from the solution by simply applying a external magnetic field and washed for 2 times with distilled water for the following reduction reaction.

Characterization methods

Fourier transform infrared spectroscopy (ATR-FT-IR) was performed on a Bruker Tensor²⁷ Fourier transform infrared spectrometer (Golden gate) in a range of 600–4000 cm⁻¹. All samples were measured in solid form at room temperature.

Transmission electron microscope (TEM) and high resolution transmission electron microscopy (HR-TEM) measurements were conducted on a JEOL 1210 TEM microscopy at 130 kv and a JEM-2011 HR-TEM microscopy at 200 kv. One drop of the hexane suspension of Fe₃O₄ nanoparticles and ethanol suspension of Fe₃O₄@SiO₂ and Fe₃O₄@SiO₂/Ag nanoparticles were deposited on the carbon-coated copper grids respectively. In order to minimize the aggregation of nanoparticles, the copper grids were laid on a filter paper during the drying process.

X-ray powder diffraction studies (XRD) were performed on D5000 Siemens X-ray powder diffractionmeter in a reflection mode by using Cu K α λ = 1.5406 Å radiation in a range of 10° \leq 2 θ \leq 80°.

The field-dependent magnetization curves were characterized by SQUID (Quantum design MPMS XL-7T) under a magnetic field from 0 to \pm 70 000 Oe at 5 K.

The thermogravimetric analysis (TGA) was carried on a NETZSCH-STA 449 F1 Jupiter thermal analysis system from room temperature to 800 °C under an O₂ flow.

Particle size distribution tests were implemented on a Zetasizer Nano Z system from Malvern Instruments (He-Ne laser 633 nm, Max 4 mW) by dynamic light scattering.

The catalytic reaction was characterized by a Varian Cary 5000 UV-Vis-NIR spectrophotometer operated at 1 nm resolution using freshly made solution in quartz cuvettes with 10 mm path length.

Results and discussion

Fig. 3a and S1 (ESI[†]) display the TEM images of Fe₃O₄ NPs prepared using a modified previous published method.³⁸ The XRD measurements (Fig. 2) of both types of nanoparticles agree with the standard Fe₃O₄ XRD pattern (JCPDS no. 16-629) showing clearly the characteristic (220), (311), (400), (422), (511) and (440) diffraction peaks which also identify with the electron diffraction of Fe₃O₄ nanoparticles (Fig. S2, ESI[†]). The XRD pattern of Fe₃O₄@SiO₂ nanoparticles shows a wide peak around 20–25° which is ascribed to the amorphous silica shell, besides of this peak, the rest of diffraction peaks all belong to the characteristic peaks of the cubic structure of Fe₃O₄ nanoparticles.

In the FT-IR curve of Fe₃O₄ nanoparticles (Fig. 3b red line), the absorption peaks at 2192 cm⁻¹, 2850 cm⁻¹ are attributed to -CH₂ stretching vibration and 1708 cm⁻¹ is coming from C=O stretching modes of dimeric COOH groups and the peaks at 1406 cm⁻¹ could be ascribed to the coupling of hydroxyl bending vibration with C-O stretching vibration. The absorption band at 1598 cm⁻¹ is the characteristic peak of C=C vibration and the peak at 1522 cm⁻¹ is belonging to the COO⁻ asymmetric stretching vibration. All those peaks indicate that



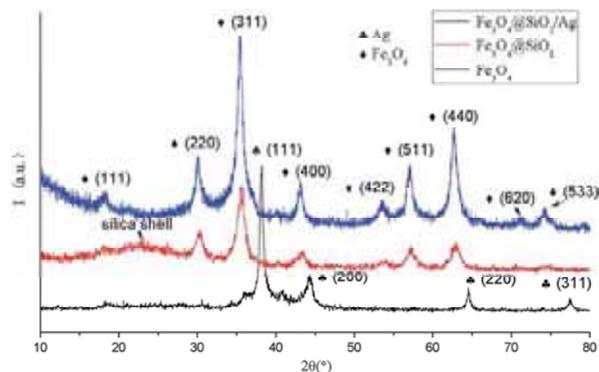


Fig. 2 XRD patterns of Fe_3O_4 , $\text{Fe}_3\text{O}_4@SiO_2$ core-shell nanoparticles and $\text{Fe}_3\text{O}_4@SiO_2/Ag$ nanocomposites.

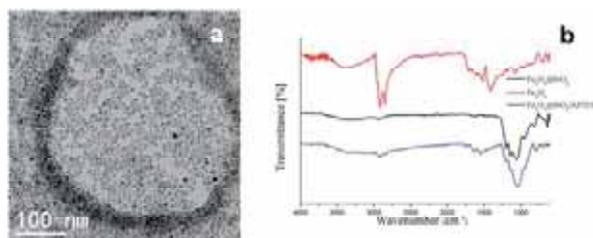


Fig. 3 TEM image of Fe_3O_4 NPs (a) and FT-IR curve of Fe_3O_4 nanoparticles, $\text{Fe}_3\text{O}_4@SiO_2$ core-shell nanoparticles and $\text{Fe}_3\text{O}_4@SiO_2$ -APTES nanoparticles (b).

the oleic acid is absorbed on the Fe_3O_4 nanoparticles which results in a well dispersion of Fe_3O_4 in hexane. After the microwave irradiation, the FT-IR curve of $\text{Fe}_3\text{O}_4@SiO_2$ (Fig. 3b black line) shows two small peaks in 1512 cm^{-1} , 1457 cm^{-1} coming from stretching vibration of aromatic ring $C=C$ and two strong peaks in 1200 cm^{-1} and 1060 cm^{-1} which attribute to the symmetric stretching vibration of $=C-O-C$ and asymmetric stretching vibration of $=C-O-C$. The existence of those vibration models indicates that there are still some amounts of Igepal CO-520 attached on the nanoparticles' surface. The absorption bands at 1145 cm^{-1} , 953 cm^{-1} , 819 cm^{-1} attribute to the vibration models of SiO_2 which means that the SiO_2 were successfully covered on the Fe_3O_4 nanoparticles. The FT-IR results indicate the substitution of oleic acid and oleylamine capping ligands for the silica shell after microwave process. Strong bands centered at 820 cm^{-1} can be unequivocally attributed to the vibration modes of SiO_2 .

TEM studies of $\text{Fe}_3\text{O}_4@SiO_2$ core-shell nanoparticles prepared with microwave assistance and normal reverse microemulsion methods (Fig. 4a and b) prove that the core-shell structure is obtained through both methods but the size of

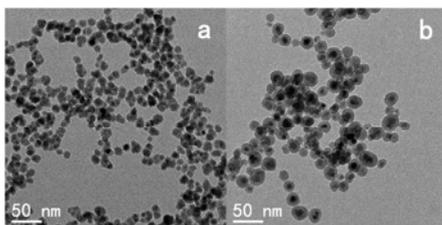


Fig. 4 TEM images of $\text{Fe}_3\text{O}_4@SiO_2$ core-shell nanoparticles prepared by microwave irradiation (a) and normal reverse microemulsion process (b).

samples are significantly different: the shell thickness is 6.6 nm and total size is about 30 nm for the normal reverse microemulsion method, on the other hand the shell is only 2.5 nm thick and total size is about 14 nm for the microwave assisted reaction. The thinner shell of microwave irradiation method could be ascribed to the short irradiation time during the TEOS



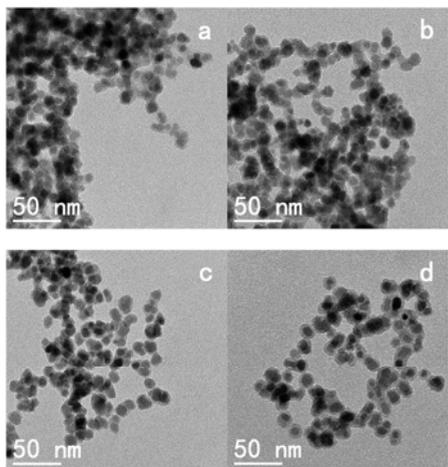


Fig. 5 TEM images of $\text{Fe}_3\text{O}_4@/\text{SiO}_2$ nanoparticles synthesized by microwave assisted reverse microemulsion method with different concentration of ammonia inside, 71 mM (a), 141 mM (b), 211 mM (c) and 280 mM (d).

hydrolysis reaction. It is worth to mention that the synthesized core-shell nanoparticles are not porous which made them unable combine the multifunctional capping agents with highly loading percentage compare to the recent reports about mesoporous silica nanocarriers.^{39,40}

In order to optimize the silica shell formation, different concentrations of ammonia (71 mM, 141 mM, 211 mM and 280 mM) were used in each reaction. The TEM images (Fig. 5a–d) of core-shell nanoparticles show that after the microwave process a 2–3 nm thickness shell was formed. As is presented in Fig. 4 ammonia concentrations up to 211 mM give dispersions of particles with a chain like structure. Progressive increase of the amount of ammonia produced an improvement the dispersion reaching monodisperse core-shell NPs with ammonia concentration to 280 mM (Fig. 5d). DLS studies (Fig. 6) indicate that the samples prepared by using 71 mM and 141 mM ammonia show big aggregation and the sample synthesized by adding 211 mM ammonia shows a mixture of relative small size nanoparticles and big size aggregation. When 280 mM ammonia was used in the reaction, the DLS result (Fig. 6) shows that most of core-shell nanoparticles are about 15 nm which is in agreement with TEM results (Fig. 5). This effect can be explained by the role of ammonia in decorating the condensed SiO_2 surface that results in a more negatively charged layer, leading to a better dispersion of $\text{Fe}_3\text{O}_4@/\text{SiO}_2$ nanoparticles. It should be pointed out that in this method the increasing concentration of ammonia does not affect the shell thickness of nanoparticles (see Table 1), whereas the shell thickness were changed with different concentration of ammonia in conventional reverse microemulsion method (see Table S1, ESI†). This effect might come

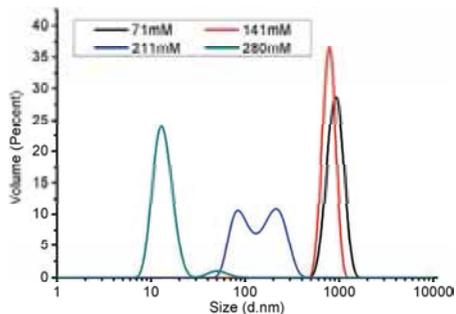


Fig. 6 Particle size distribution of $\text{Fe}_3\text{O}_4@/\text{SiO}_2$ core-shell nanoparticles prepared under different concentration of ammonia.

Table 1 Shell thickness of $\text{Fe}_3\text{O}_4@/\text{SiO}_2$ core-shell nanoparticles prepared with different concentration of ammonia

Concentration of ammonia	71 mM	141 mM	211 mM	280 mM
Shell thickness	2.51 nm	2.55 nm	2.54 nm	2.60 nm

from the short reaction time and ammonia evaporation during the microwave irradiation. The controll of shell thickness is under study.

The effect of the amount of surfactant was also studied. Increasing the amount of surfactant (Igepal CO-520) in the reaction produced a progressive decrease of the number of nanoparticles in the core (see Fig. 7a–c) and finally single-core core-shell nanoparticles were achieved using 400 mM surfactant. Based on the chemical mechanism previously discussed by Wang *et al.*,²⁰ the molar ratio of water and surfactant (Igepal CO-520 in our case) is very important for the morphology and particle size of core-shell structures. The increase of water/surfactant ratio produces the increase of micelles size facilitating intermicellar nucleation processes. For this reason, there were more nanoparticles inside the core of the sample than the other samples when 200 mM of Igepal CO-520 was employed at the first step of micelle formation.

$\text{Fe}_3\text{O}_4@/\text{SiO}_2$ core-shell nanoparticles prepared by microwave irradiation display a strong magnetism that allows their

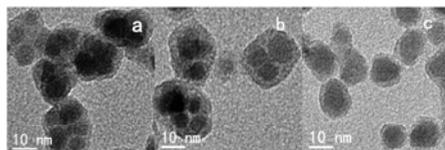


Fig. 7 TEM images of $\text{Fe}_3\text{O}_4@/\text{SiO}_2$ core-shell nanoparticles prepared with different concentration of Igepal CO-520 inside, 200 mM (a), 300 mM (b) and 400 mM (c).



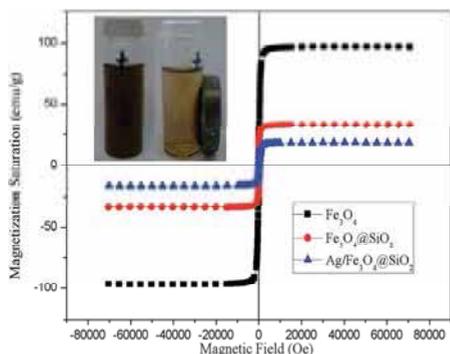


Fig. 8 Field-dependent magnetization curves (5 K) for the prepared Fe_3O_4 , $\text{Fe}_3\text{O}_4@SiO_2$ core-shell and $Ag/Fe_3O_4@SiO_2$ nanoparticles measured by SQUID and a photo of $Ag/Fe_3O_4@SiO_2$ nanoparticles dispersed in water in the absence and presence of magnetic field (insert).

separation from the solution with a magnet. Fig. 8 shows the magnetization test of Fe_3O_4 and $\text{Fe}_3\text{O}_4@SiO_2$ core-shell nanoparticles. Magnetite nanoparticles are superparamagnetic with a high saturation magnetization value (96.9 emu g^{-1}). After covered by silica shell, the nanoparticles display a lower saturation magnetization (32.7 emu g^{-1}) but the core-shell structure remains superparamagnetic. Based on the calculation of weight percentage (ESI[†]) of Fe_3O_4 in the core-shell structure, the magnetization of Fe_3O_4 nanoparticles didn't change to nonmagnetic phase during the reaction. The magnetic properties of as prepared core-shell nanoparticles are comparable to other reported in the literature.²⁰

The magnetic materials were widely used as the support for catalysis. For example, palladium catalysts were loaded on the Ni MOF-derived N-doped magnetic mesoporous carbon for the hydrodechlorination reaction of chlorophenols.⁴¹ In this paper silver nanoparticles were synthesized on the surface of $\text{Fe}_3\text{O}_4@SiO_2$ core-shell nanoparticles. The obtained core-shell nanoparticles were first functionalized with $-NH_2$ group (see Fig. 3b blue line) by using APTES molecule. The weak absorption peaks between 1490 cm^{-1} and 1631 cm^{-1} and at 3352 cm^{-1} attribute the NH_2 group of APTES and the peaks at 2922 cm^{-1} and 2852 cm^{-1} coming from the propyl chain of APTES molecule, all these peaks indicate the successful functionalization of $-NH_2$ group on the surface of core-shell nanoparticles. The silver nanoparticles were formed and decorated on the surface of silica shell through a simple reduction reaction. The XRD pattern of $Ag/Fe_3O_4@SiO_2$ nanocomposites (Fig. 2) indicates that strong diffraction peaks which identify with the standard Ag diffraction pattern (JCPDS no.04-0783) showing the characteristic (111), (200), (220) and (311) peaks. Fig. 9 shows the TEM images of $Ag/Fe_3O_4@SiO_2$ nanoparticles. From the images, the well-dispersed silver nanoparticles were found to attach to the surface of core-shell nanoparticles with an average diameter

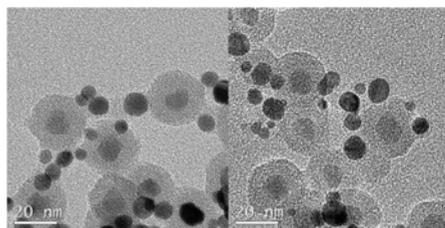


Fig. 9 TEM images of $Ag/Fe_3O_4@SiO_2$ nanoparticles.

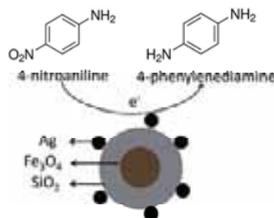


Fig. 10 Reaction mechanism about the reducing 4-nitroaniline when using $Ag/Fe_3O_4@SiO_2$ nanocomposites as the catalysts.

about 7 nm. It is noteworthy that the shell thickness of silica is thicker than the pictures in Fig. 7 which could be attributed to the process of functionalization the shell with APTES. The high angle annular dark-field scanning TEM (HAADF-STEM) image and corresponding elements mapping images (Fig. S5 ESI[†]), confirmed the Fe atoms were only distributed in the core and the Si atoms were homogeneously distributed around the Fe_3O_4 core, indicated a clearly core-shell structure. In the mean while the Ag atoms were main distributed outside the SiO_2 shell suggested a successfully decoration of Ag nanoparticles on the surface of $\text{Fe}_3\text{O}_4@SiO_2$ core-shell nanoparticles.

The decoration of silver nanoparticles on the $\text{Fe}_3\text{O}_4@SiO_2$ core-shell structure causes a further decrease in the magnetic saturation value to 18.2 emu g^{-1} (Fig. 8), which was attribute to the mass effect of silver and silica. The $Ag/Fe_3O_4@SiO_2$ nanocomposites showed a strong magnetization which makes it separated by external magnetic field (see Fig. 8 insert image), indicates that this nanocomposites are suitable for magnetic separation and targeting.

The principal of the reduction reaction of 4-nitroaniline to 4-phenylenediamine when using $Ag/Fe_3O_4@SiO_2$ nanocomposite as the catalysis is showed in Fig. 10. This reaction is considered quite useful in the synthesis of rubber and polymer product^{42,43} and the catalytic reduction of nitro-compound is well studied.⁴⁴ The whole reduction reaction could be easily monitored by the UV-vis spectroscopy through the decrease if the strong absorption peaks at 380 nm which could be attribute to 4-nitroaniline anion. In the Fig. 11, a dramatically decreased of absorption peak at 380 nm when using $Ag/Fe_3O_4@SiO_2$ as the



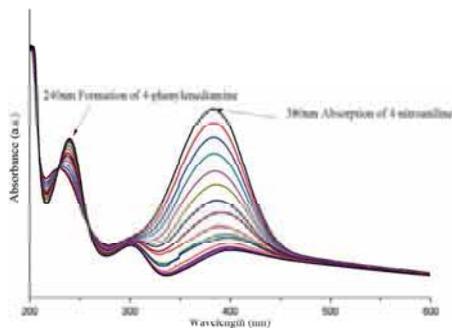


Fig. 11 UV-visible spectra for the reaction of 4-nitroaniline molecule by $\text{Ag}/\text{Fe}_3\text{O}_4/\text{SiO}_2$ nanocomposites at various times.

catalysis, meaning while a peak at 240 nm was appeared and getting stronger with the increase of reaction time which related to the 4-phenylenediamine. Based on the previous report, the reduction reaction happened through the transfer of electrons from the 4-nitroaniline molecules as long as both compounds attached on the surface of $\text{Ag}/\text{Fe}_3\text{O}_4/\text{SiO}_2$ nanocomposites. When the electron transferred to Ag nanoparticles the hydrogen atoms formed and attacked the 4-nitroaniline molecules leading to the occurrence of reduction reaction.⁴⁵ It is noteworthy that the 4-nitroaniline could be fully reduced within 5 min when using our synthesized $\text{Ag}/\text{Fe}_3\text{O}_4/\text{SiO}_2$ nanocomposites as the catalysis. This phenomenon could be explained by the high surface activity of Ag nanoparticles and the large surface area provided by the small size core-shell nanoparticles. These two characters ensure the $\text{Ag}/\text{Fe}_3\text{O}_4/\text{SiO}_2$ nanocomposites have a good catalytic property. And the TOF value was also calculated to be 6 h^{-1} .

Another advantage of our synthesized $\text{Ag}/\text{Fe}_3\text{O}_4/\text{SiO}_2$ nanocomposite is high recyclability compared to the single Ag

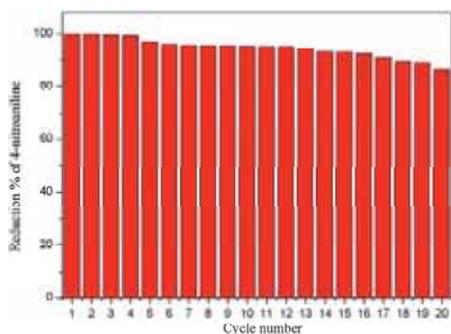


Fig. 12 The recycling curves of the catalyst $\text{Fe}_3\text{O}_4/\text{SiO}_2/\text{Ag}$ for 20 repetitions.

nanoparticles catalysts. The recycling test of $\text{Ag}/\text{Fe}_3\text{O}_4/\text{SiO}_2$ catalysis demonstrated that about 86% of 4-nitroaniline was reduced even after 20 cycles (see Fig. 12). It is worth to note that the nanoparticles start to aggregate after 20 cycles (Fig. S6†) and there were still many Ag nanoparticles located outside the aggregates. The unique core-shell structure makes the nanocomposites highly stable and easily separated by magnet results in a quite well reutilization property compared to other similar studies.⁴⁶

Conclusions

A novel combination of reverse microemulsion system with microwave irradiation route was developed to prepare monodispersed $\text{Fe}_3\text{O}_4/\text{SiO}_2$ core-shell nanoparticles with a core-shell structure in a very short time. The magnetic nanoparticles were coated by a very thin layer of SiO_2 and the dispersity can be controlled by changing the volume of ammonia. On the other hand the number of nanoparticles inside the core could be tuneable through varying the concentration of surfactant (Igepal CO-520). Core-shell nanoparticles were superparamagnetic with a magnetization saturation value of ca. 32% of pure magnetite nanoparticles and the $\text{Fe}_3\text{O}_4/\text{SiO}_2$ nanoparticles were decorated by Ag nanoparticles. The produced $\text{Ag}/\text{Fe}_3\text{O}_4/\text{SiO}_2$ nanocomposites show nice catalytic efficiency and recycling property up 83% reduction of 4-nitroaniline after 20 cycles. This kind of core-shell structure materials can be also used in biomedical detection, drug delivery and battery system. It is also reasonable to believe that this new stage is promising in rapid and massive production of various core-shell structure nanoparticles due to its time saving, facile and reliable properties.

Acknowledgements

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Electronic Supporting Information

Ultra-fast microwave assistance reverse microemulsion synthesis of $\text{Fe}_3\text{O}_4@\text{SiO}_2$ core-shell nanoparticles as a highly recyclable silver nanoparticles catalytic platform in the reduction of 4-nitroaniline

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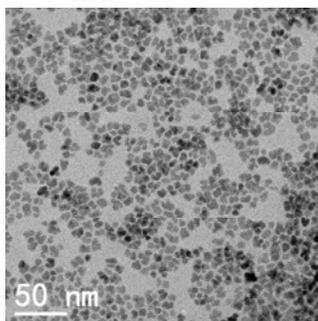


Figure S1. TEM overview of Fe_3O_4 nanoparticles.

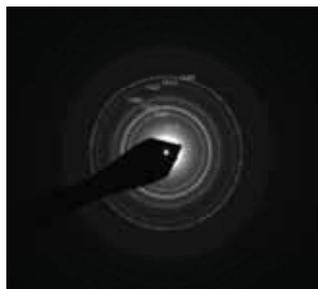


Figure S2. Electron diffraction of Fe_3O_4 nanoparticles.

Figure S1 indicates that the synthesized Fe_3O_4 nanoparticles are highly dispersed in hexane with a narrow size distribution and the average diameter is about 8nm. The electron diffraction pattern shows that the nanoparticles are well crystallized and has a good agreement with X-Ray diffraction results (Figure 2).

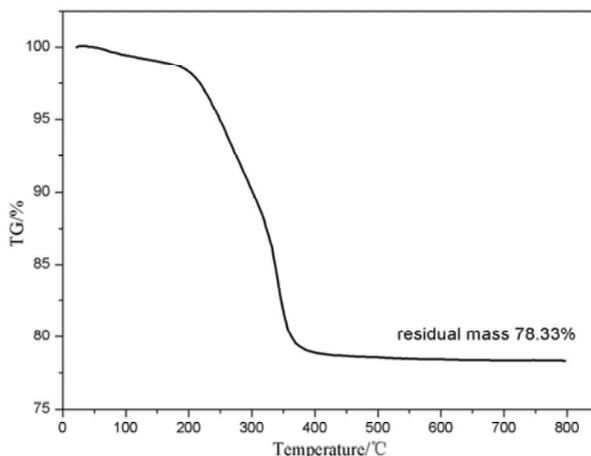


Figure S3. Thermogravimetric analysis of Fe_3O_4 nanoparticles.

Concentration of ammonia	71mM	141mM	211mM	280mM
Shell thickness	2.3nm	4.2nm	4.4nm	6.6nm

Table S1. Shell thickness of $\text{Fe}_3\text{O}_4@\text{SiO}_2$ core-shell nanoparticles prepared with different concentration of ammonia without microwave irradiation.

From Table S1, the increase of ammonia had great impact on the shell thickness; this is because with a higher concentration of ammonia the system form a larger size of micelle makes it possible to have more space to from silica shell in one core-shell nanoparticles.

Weight percentage calculation of Fe_3O_4 in core-shell structure

In order to justify whether magnetite materials were changed or not during the reaction, the weight percentage of Fe_3O_4 in core-shell structure was calculated based on the following assumption and equation (1). Since the sample prepared by using 200mM Igepal CO-520 and

280mM ammonia (TEM image corresponds to Figure 6a), there are more than one Fe_3O_4 nanoparticles inside the core-shell structure and there are still some SiO_2 exists between the Fe_3O_4 nanoparticles, the whole system could be seen as each Fe_3O_4 nanoparticle were covered by SiO_2 forming core-shell structure with only one core inside (see Figure S5).

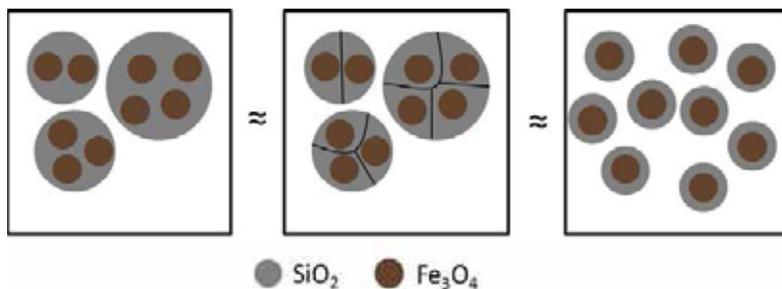


Figure S4. Assumption of core-shell nanoparticles with multicore inside

$$W = \frac{\frac{4}{3}\pi R_1^3 \times \rho_{\text{Fe}_3\text{O}_4}}{\left[\frac{4}{3}\pi(R_1+d)^3 - \frac{4}{3}\pi R_1^3\right] \times \rho_{\text{SiO}_2} + \frac{4}{3}\pi R_1^3 \times \rho_{\text{Fe}_3\text{O}_4}} \times 100\% \quad \text{Equation (1)}$$

R_1 : Average radius of Fe_3O_4 nanoparticles measured through TEM images (4.1nm).

d : Average shell thickness of the sample prepared with 200mM Igepla CO-520 and 280mM ammonia, measured by TEM images (3.2nm)

$$\rho_{\text{Fe}_3\text{O}_4} = 5.17 \text{g/cm}^3$$

$$\rho_{\text{SiO}_2} = 2.2 \text{g/cm}^3$$

According to equation (1), the weight percentage of Fe_3O_4 was calculated to 33.6%. The theoretical magnetization saturation of Fe_3O_4 nanoparticles could be calculated to 97.2emu/g by using the magnetization saturation of core-shell nanoparticles (32.7emu/g) divided by the weight percentage of Fe_3O_4 (33.6%), which is slightly larger than the real magnetization saturation of Fe_3O_4 measured by SQUID (96.9emu/g). This could be due to the overestimate of the percentage of SiO_2 in the system, since there are Fe_3O_4 nanoparticles stack together in some core-shell nanoparticles. The calculation indicates that the magnetization Fe_3O_4 nanoparticles didn't change during the reaction.

Element distribution test

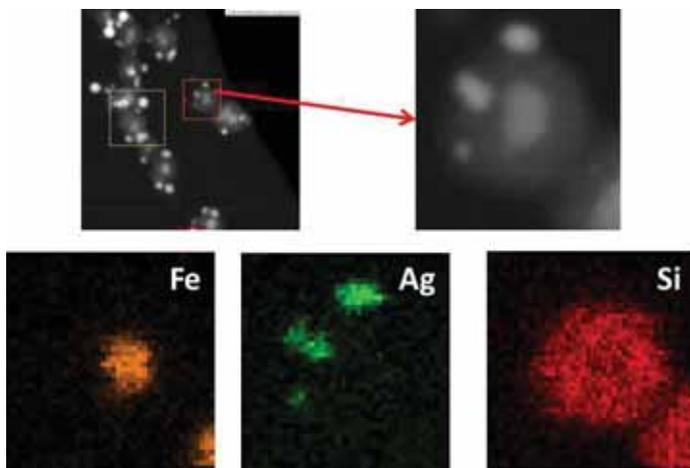


Figure S5. High angle annular dark-field scanning TEM (HAADF-STEM) image and corresponding elements mapping images of synthesized Ag/Fe₃O₄@SiO₂ nanoparticles.

The high angle annular dark-field scanning TEM (HAADF-STEM) image and corresponding elements mapping images (Figure S5) indicated that the Fe atoms were only distributed in the core and the Si atoms were homogeneously distributed around the Fe₃O₄ core suggested a clearly core-shell structure. From the element mapping image of silver, the Ag atoms were main distributed outside the SiO₂ shell revealed a successfully decoration of Ag nanoparticles on the surface of Fe₃O₄@SiO₂ core-shell nanoparticles.

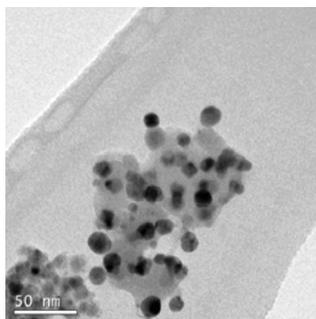


Figure S6 TEM image of Ag/Fe₃O₄/SiO₂ nanoparticles after 20 times repetitions of catalytic reaction.

The TEM image of Ag/Fe₃O₄/SiO₂ nanoparticles after 20 times repetitions of catalytic

reaction revealed that the nanoparticles start to aggregate after the catalytic reaction, during the formation of aggregation, some Ag nanoparticles are covered by SiO₂ layer and located inside the aggregates leading to the decreasing of catalytic property. But, it is worth to note that there were still many Ag nanoparticles located outside the aggregates, which guarantee a relatively high catalytic efficiency even after 20 times repetitions.

[1] S. H. Sun, H. Zeng, D. B. Robinson, S. Raoux, P. M. Rice, S. X. Wang and G. X. Li, *J. Am. Chem. Soc.*, 2004, 126(1): 273.

