

STUDY OF THE SUBSTITUTION OF MODIFIED STARCHES FOR CLEAN LABEL STARCHES

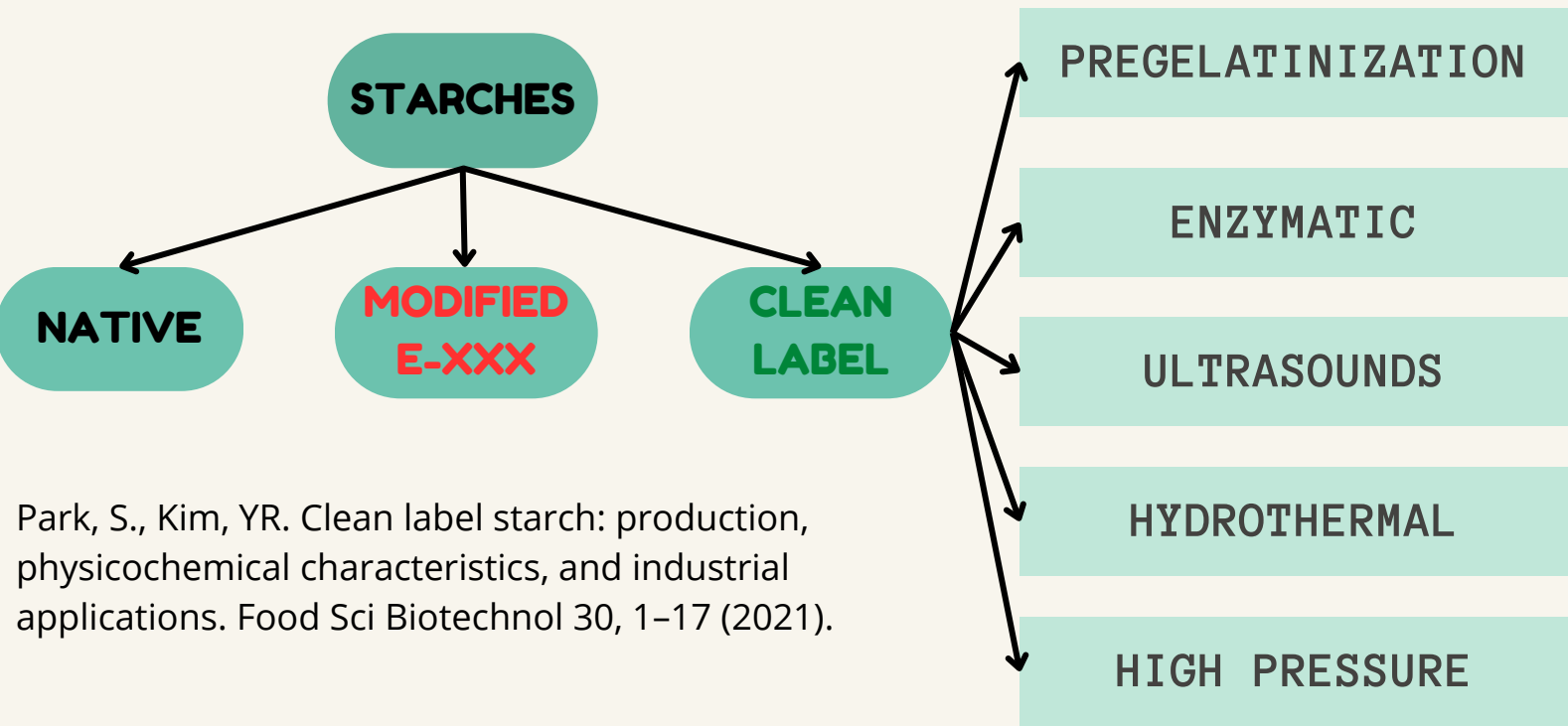
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INTRODUCTION



Park, S., Kim, YR. Clean label starch: production, physicochemical characteristics, and industrial applications. Food Sci Biotechnol 30, 1–17 (2021).

OBJECTIVES

- 1) To study what clean label starches are and the processes used to obtain them.
- 2) To experimentally compare their functionalities to replace modified starches for clean label starches.

METHODOLOGY

STARCH AND WATER DISPERSIONS (5% and 8% w/v)

Room temperature + 60°C, 70°C, 80°C y 90°C



3 PARTS

1 GENERAL STUDY WITH 36 DIFFERENT SAMPLES

2 QUALITATIVE STUDY

3 QUANTITATIVE STUDY

MATERIALS AND METHODS

- 1 and 2 VISUAL ANALYSIS: COLOUR, TRANSPARENCY, VISCOSITY (**BOSTWICK**), AIR RETENTION, GEL FORMATION AND TEXTURE
- 3 QUANTITATIVE STUDY: COLOUR (Coordinates L*a*b) , RHEOMETRIC PROPERTIES AND WATER RETENTION CAPACITY



RESULTS

Table 1: Colour differences between samples SMP and CLA with Fred

SAMPLE	ΔE (FRED)
CLA (5% w/v)	3,11
SMP (5% w/v)	5,99

Table 2: Results of rehological parameters

Samples	K (Pa·s) ⁿ 5% w/v	K (Pa·s) ⁿ 8% w/v	Hysteresis area (5% w/v)
CLA	1,78	24,8	67,77
SMP	1,49	11,79	26
Universal	2,26	-	34,28
Fred	2,26	19,48	113,25

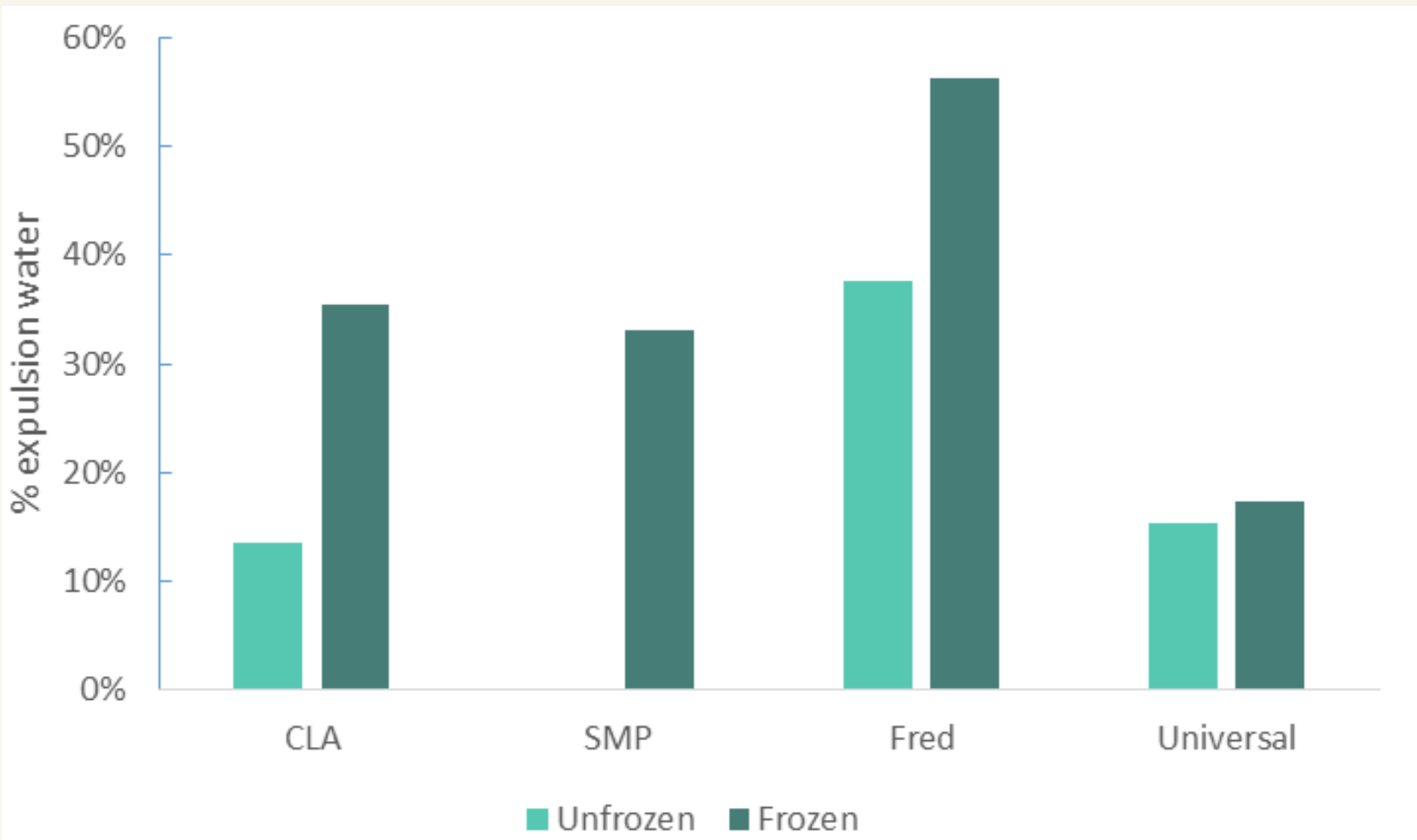


Figure 1: Water retention capacity (% expulsion water by centrifugation) comparing frozen samples with unfrozen samples

CONCLUSIONS

- To evaluate the substitution of modified starches for clean label starches, a **quantitative study** must be carried out.
- The **Universal** sample has a **different behaviour** compared to the other samples.
- The SMP and CLA samples behave similarly to Fred sample, but **CLA** is the **best candidate**
- It is necessary to **carry out** more tests on **finished products**