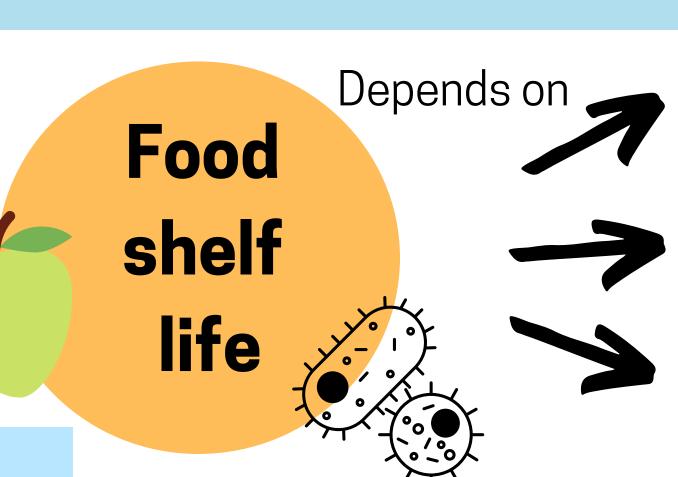


WHAT IS BEING WORKED ON TO INCREASE THE FOOD SHELF LIFE?

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Objective: To review the most recent studies being carried out to increase the shelf life of foods as an alternative or complement to those conventionally used.



1) Intrinsic factors

2) Extrinsic factors

3) Packaging properties

Conclusions:

Technology trends: increase food shelf life, products with a complete nutritional profile, environmentally friendly technologies

More research is needed: many factors affect food shelf life

ADVANCES TO EXTEND THE USEFUL LIFE OF FOOD

NON-THERMAL TECHNOLOGIES

| | DEFINITION | ADVANTATGES | INCONVENIENTS | APPLICATION | ACTION METHOD | FOOD |
|---|-------------------------------------|---|--|--|--|---|
| Essential oils | Secondary metabolits | GRAS, eco-friendly and readily biodegradable | Highly reactive, intense aroma and hydrophobic. Large quantity to achieve effects. | Direct application as spices and microencapsulation. | Natural biochemistry | Fruits and vegetables, juices, meat and meat products, dairy products |
| Chitosan | Polymer derived from chitin | Chemical stability, non-toxicity and excellent film-forming ability | Low thermal and mechanical stability High sensitivity to moisture | Packaging material | Change in cell permeability | Bread, eggs, fruit and vegetables, fruit juices, mayonnaise, meat, dairy products, seafood, tofu, gelatine and vinegar. |
| Biocontrol agents | Antimicrobial peptidess | GRAS, constant production of bacteriocins | Maintain viability during processing | Bioactive packaging | Cell membrane depolarisation | Fish, meat, fruit, and bakery products |
| Cold plasma | Weakly ionised gas | Inability to penetrate samples | May decrease concentration of bioactive molecules | Surface decontamination of solid foodstuffs | DNA oxidation and protein denaturation | Chicken, eggs, fruits, vegetables, nuts_rice and apple juice |
| Pulsed electric field | High voltage pulses | Preserving and even increasing the content of bioactive compounds | Microbiological inactivation depends on processing parameters | Protection of food against spoilage | Electroporation cell membranes | Fruit juices, beef, milk and seafood |
| Supercritical CO2 | Fluid exists between liquid and gas | Environmentally friendly, GRAS, cheap, recyclable and soluble | High cost of equipment | Inactivation of spores and micro-organisms | Increased cell permeability | Fruit, fruit juices, milk and milk products |
| Ozone | $-0+0_{2}$ -0_{3} | Effective at low concentrations, sustainable. | Unstable in aqueous solution, not collected, short half-life, corrosive to equipment and lethal to humans († []) | Antimicrobial agent in liquids | Cell membrane oxidation | Fruits, vegetables, fish, poultry, fruit juices, dairy products and meat. |
| High hydrostatic pressure | Pressure Product | Minimal effect on taste | Does not allow inactivation of spores, discontinuous process | Pasteurisation of solids and liquids | Irreversible destruction of the cell membrane | Seafood, meat and meat products, eggs, dairy products and beverages, ready-to-eat products and fruit juices |
| UHPH Ultra High Pressure Homogenisation | | Allows continuous processing of liquids | Can only inactivate spores with the combination of elevated temperatures | Pasteurisation of liquids | Physical phenomena cause cell disruption | Vegetable milks, sucs de verdures i fruites, llet, dairy products and liquid eggs |