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## Study of Gaseous Emissions from Composting Sludge



Biological treatment of municipal waste water generates large amounts of sludge rich in organic matter and certain chemicals. This composition renders sludge an ideal waste to be valorised through composting. However, the composting facilities generate social rejection, often due to odour pollution. This article studied gaseous emissions during the composting process of two types of sludge.

produced in wastewater treatment plants. The results obtained can be applied in various fields.

The biological treatment of municipal waste water generates large amounts of waste sludge. This also known as biosolids, is rich in inorganic matter, nitrogen, phosphorus, calcium, magnesium, and other elements. Due to its composition sludge can be valorized through composting. The composting process allows the stabilization of the biodegradable organic matter contained in the waste to obtain an end product, known as compost, which can be applied to the soil as organic amendment. For the development of the composting process it is important to maintain adequate conditions (humidity, temperature, oxygen concentration, pH, etc.) that ensure the growth and activity of the microbial population responsible for the biological degradation of organic matter. However, it has to be noted that the sludge can contain toxic compounds such as heavy metals and pesticides that could hinder the final application of the compost.

One of the main problems of an industrial-scale composting installation is social opposition often related to odorous pollution. Odors emitted in composting plants are mainly associated to the release of organic compounds (VOC), such as terpenes, alcohols, ketones, amines and sulfur compounds as ammonia ( $\text{NH}_3$ ). In addition, also methane ( $\text{CH}_4$ ) and nitrous oxide ( $\text{N}_2\text{O}$ ) are emitted during the composting process. These compounds are greenhouse gases that contribute to the global environmental impact of the facility.

The aim of this work was to study the emissions of VOC,  $\text{NH}_3$ ,  $\text{CH}_4$  and  $\text{N}_2\text{O}$  during the composting of raw and anaerobically digested sludge produced in municipal waste water treatment plants. Emission factors for the studied compounds were determined. Emission factors represent the amount of compound emitted per unit of waste treated (eg. grams of VOC emissions per ton of treated waste), allowing the comparison among different waste composting technologies or processes performed at different scales. Following, the main VOC families and compounds present in VOC emissions were identified and quantified. These data can be also used in environmental impact studies, for example in the context of Life Cycle Analysis.

Two types of sludge were composted at pilot scale in duplicate (50 liters reactors) mixed with straw pallets, that act as bulking agent. The bulking agent accomplishes two functions in the composting process: the regulation of humidity (sludge has a high content of water not suitable for a good development of the biological activity) and porosity that is essential for the correct supply of the oxygen necessary for the process. Additionally, an innovative process control strategy has been applied. This strategy was developed by the research group allowing maximizing the biological activity in the process, reducing at the same time, the energy required for aeration. Target compounds in gaseous emissions were determined by gas chromatography and mass spectrometry.



*Figure 1: Raw sludge and shredded pallet (bulking agent) before being mixed in an adequate ratio for composting treatment.*

The results show higher emission factors in the digested sludge composting process for methane and nitrous oxide than in the case of raw sludge, while those for VOC and ammonia show inverse results (as summarized in the table below). In all cases, terpenes were the dominant VOC family throughout the processes. Moreover, the evolution of the emissions shows that these occur mostly within the first few days of the treatment process.

**Emission factors during sludge composting** (kg of emitted compound per t of sludge composted)

Type of sludge	COV	CH <sub>4</sub>	N <sub>2</sub> O	NH <sub>3</sub>
Raw sludge	0.175	0.013	0.005	0.576
Anaerobically digested sludge	0.033	0.780	0.525	0.004

The results of this work can be useful in the design and operation of gaseous emissions treatment equipment in composting plants. Moreover, they can also be worthy in LCA studies and contribute to a better understanding of the gaseous pollutants present in waste composting facilities.

*Top left figure: Pilot scale composting reactor (50 liters) used in the experiments.*

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## References

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