defiantly and talking back to the foreman whenever the foreman told him to do anything, until finally the foreman one day standing atop the big inch-thick slab of steel bolted to the table of Lincoln's milling machine suddenly began shouting at the top of his lungs, "You cocksucker Lincoln! You you cocksucker you don't do a Goddamned thing I tell you you cocksucker you son of a bitch. Every day I have to listen to you bitch and you never do a thing, I say you COCKSUCKER Lincoln EVERY day I have to hear you bitch you cocksucker YOU COCKSUCKER LINCOLN — "on and on for 5 minutes at the top of his lungs.

And 10 minutes later
Mitch went over to Lincoln
and asked him how it felt
and Lincoln shrugged cooly and said,
"He was just blowing off steam."

## WHEN THE GOING GETS TOUGH

Whenever some machinists cutter blows up or rips into a part screaming and tearing the part off the machine table and bringing the machine spindle spinning at 1000 or so to a slamming halt that sounds like a gunshot. machinists all across the shop let out with loud wolf whistles of admiration and screaming hoots of crazed delight like a rodeo rider makes as the bronco he rides breaks out of the gate, and loud sustained applause. leaving their machines and slowly approaching the disaster in a closing circle like fans seeking out the star of a show, as the machinist who had the accident trembles and stares blinking with shock at the jagged stub of a cutter and the ruined part and torn-up tooling, doing his absolute best to keep that smile he has forced across his face.